

E6790358

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
item.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in U.S.A. Pat. & Inv. Off. Marca Registrada Marque Deposee.

SERIAL NO. **E6790358**

ORDER NO. **25716**

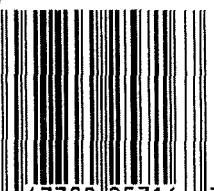
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ORDER 25716
MODEL 700™ M24

UPC



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SERIAL NO.



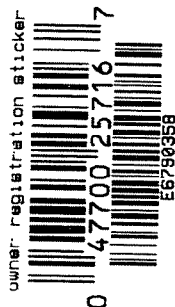
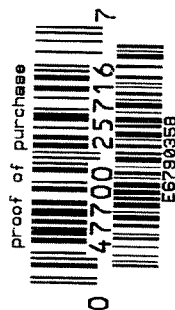
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MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



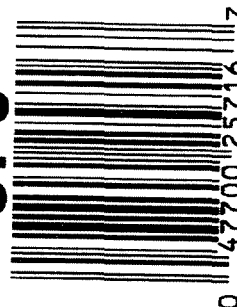
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790358

UPC



CONTRACT #

GUN SERIAL # E6790358

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/6/01	REP
600	PROOF		11/6/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/6/01	REP
610	DIS-ASSEMBLE GUN	NOV 13 2001	11/6/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		11/14-01	Wm
617	DRILL AND TAP SIGHT HOLES		11/14/01	Bist
620	APPLY COATINGS (BARREL ACTION)		11-21	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1/23/02	DM
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/23/02	DM
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/23/02	DM
	D) OIL FIRING PIN ASSEMBLY		1/23/02	DM
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	2/19/02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.00</u> <u>5.00</u> <u>5.50</u>	<u>1/28/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.50</u> <u>3.50</u> <u>3.25</u>	<u>1/28/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	<u>1/28/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/27/02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1-28-02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>2/18/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>2/18/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>2/18/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-24-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-24-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-24-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-24-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1-28-02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.38</u> <u>2.28</u> <u>2.36</u> <u>2.15</u> <u>2.29</u>	<u>1/28/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1-28-02</u>	<u>RW</u>
660	PACK		<u>2/19/02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790358

DATE 1/32/02

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.75	2.78	2.63	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.68	2.19	2.61	
PULL #3	2.71	2.70	2.34	
PULL #4	2.86	2.65	2.87	
PULL #5	2.82	2.84	2.79	
TOTAL	13.82	13.16	13.24	
AVG.	2.76	2.63	2.65	

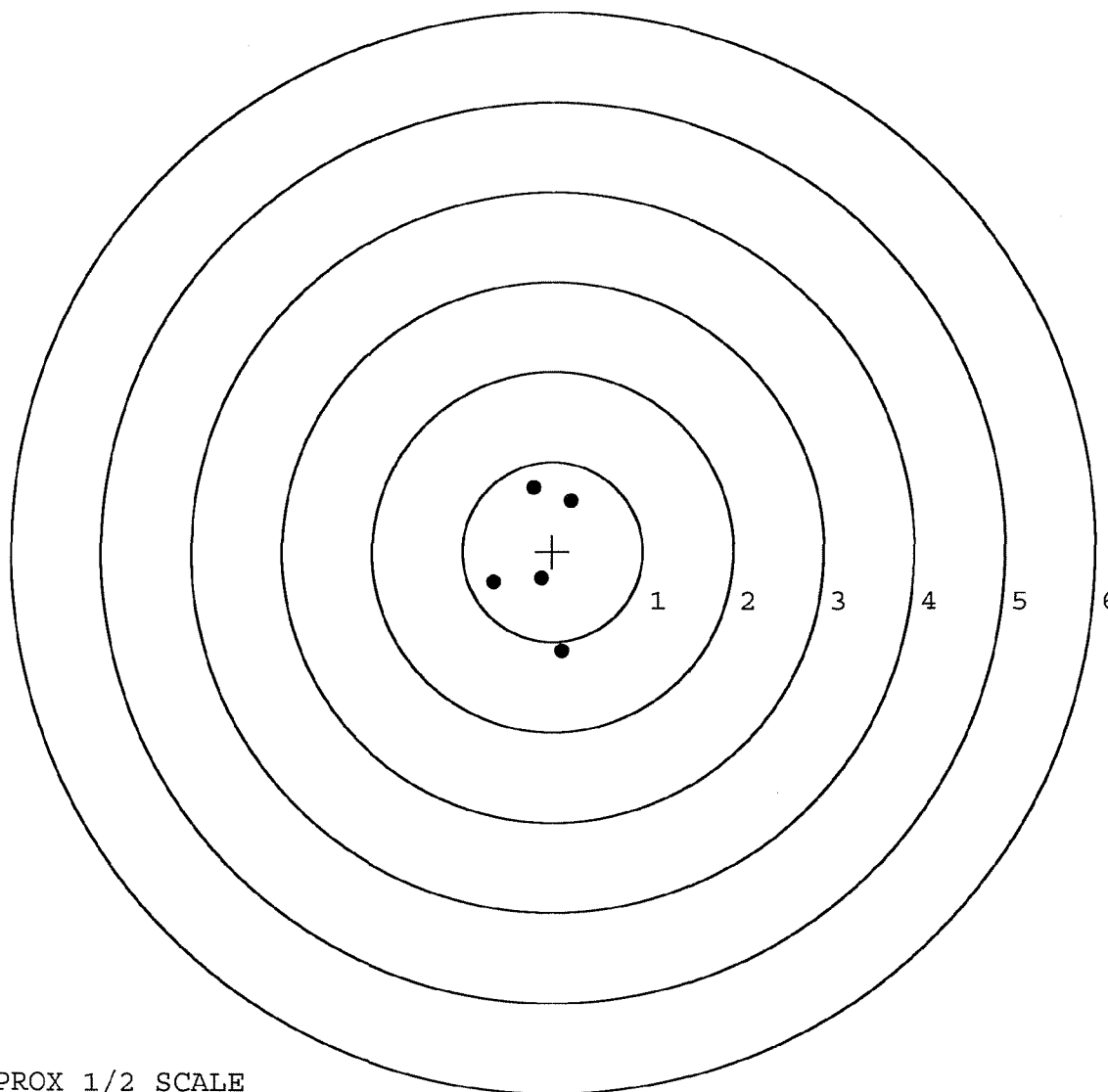
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.27	3.54	
PULL #2	3.57	3.82	
PULL #3	3.85	3.64	
PULL #4	3.52	3.00	
PULL #5	3.40	3.66	
TOTAL	17.61	17.66	
AVG.	3.52	3.53	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.34	4.15		4.40
PULL #2	4.21	4.40		4.41
PULL #3	4.54	4.47		4.62
PULL #4	4.10	4.36		4.29
PULL #5	4.07	4.21		4.62
TOTAL	21.26	21.59		22.34
AVG.	4.25	4.32		4.47

SERIAL NUMBER: E6790358. 0
TARGET NUMBER: 1
FILE DATE: 01/24/2002
FILE TIME: 02:33

POINT#	X	Y
1:	-0.220	0.709
2:	0.200	0.563
3:	-0.659	-0.345
4:	-0.124	-0.301
5:	0.102	-1.112

X CENTROID: -0.140
Y CENTROID: -0.097
POA TO CENTROID: 0.171
HORZ SPREAD: 0.859
VERT SPREAD: 1.821
GROUP SPREAD: 1.849
MIN RADIUS: 0.204
MAX RADIUS: 1.043
MEAN RADIUS: 0.675
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

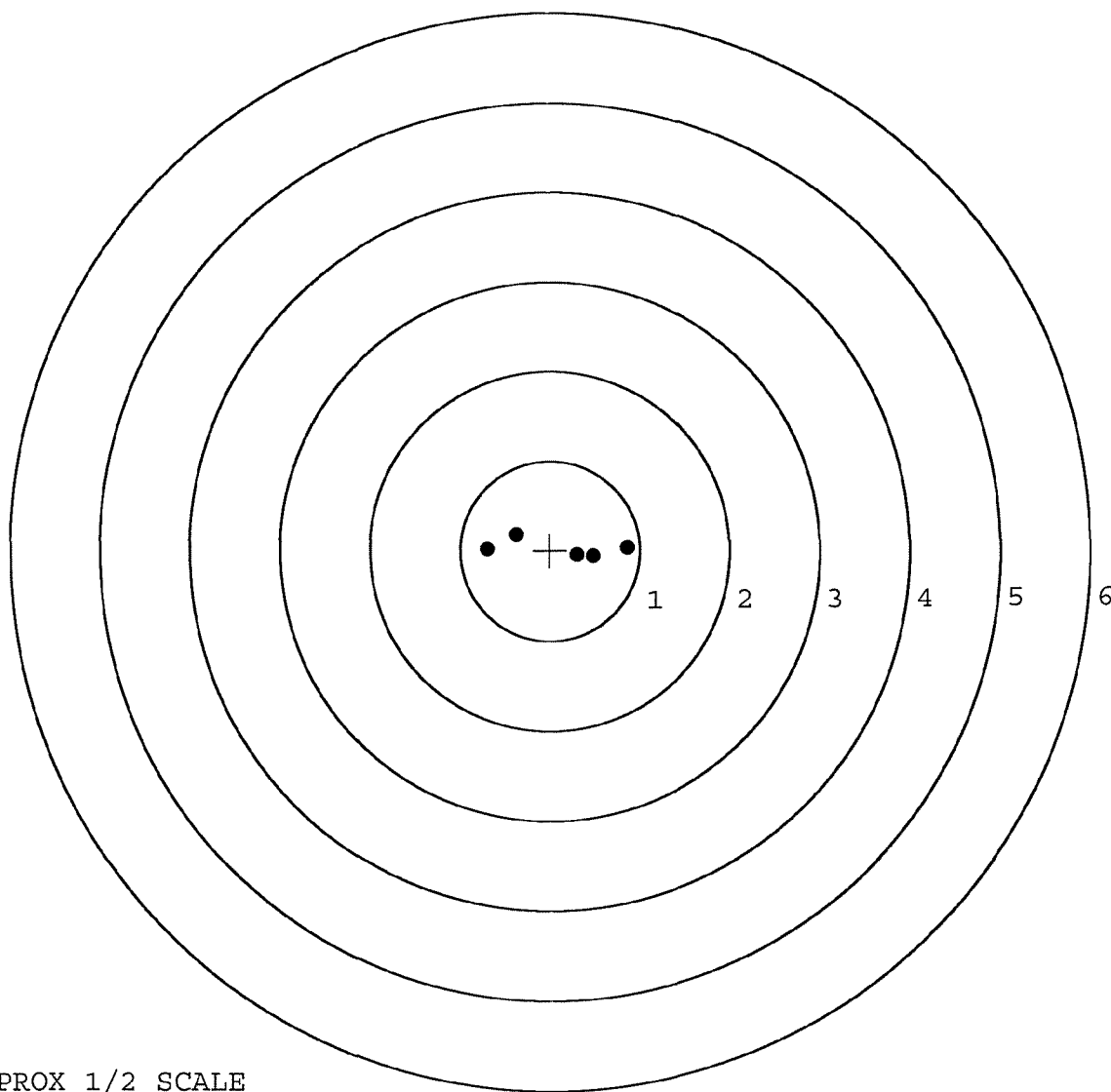


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790358. __0
TARGET NUMBER: 2
FILE DATE: 01/24/2002
FILE TIME: 02:33

POINT#	X	Y
1:	-0.368	0.174
2:	-0.705	0.015
3:	0.862	0.029
4:	0.481	-0.068
5:	0.303	-0.060

X CENTROID: 0.115
Y CENTROID: 0.018
POA TO CENTROID: 0.116
HORZ SPREAD: 1.567
VERT SPREAD: 0.242
GROUP SPREAD: 1.567
MIN RADIUS: 0.204
MAX RADIUS: 0.820
MEAN RADIUS: 0.531
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE