

E6790363

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
E6790363

ORDER NO.
25716

22BW

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.



5716 E6790363

ORDER

25716

MODEL 700™ M24

UPC



ORDER

25716

MODEL 700™ M24

UPC



NO.

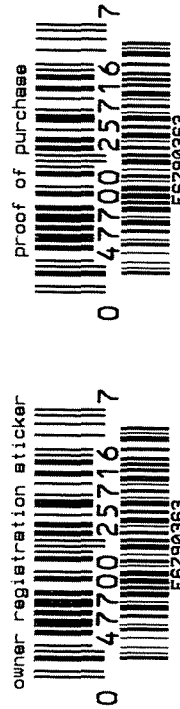


MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

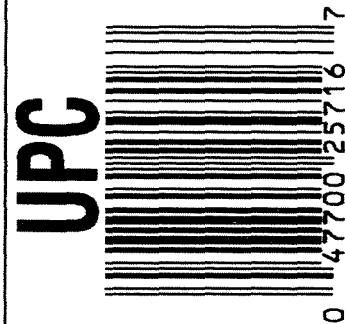
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790363



CONTRACT #

GUN SERIAL # E6790363

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-9-01	AL
615	ROLLMARK CALIBER		11-9	WM
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30	TA
	(BOLT)		11/30	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	Doug
	D) OIL FIRING PIN ASSEMBLY		12-18	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-15-02	RA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.25</u> <u>6.75</u> <u>6.50</u>	<u>1/9/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.75</u> <u>3.25</u>	<u>1/9/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.023</u> <u>.025</u>	<u>1/9/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/7/02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/12/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/7/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/7/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/7/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-8-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-8-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-8-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-8-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/12/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.87</u> <u>2.80</u> <u>2.55</u> <u>2.45</u> <u>2.69</u>	<u>1/9/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/12/02</u>	<u>RW</u>
660	PACK		<u>1-15-02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790363

DATE 1/2/02

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.68	2.46		2.46	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.69	2.40		2.40	
PULL #3	2.69	2.34		2.40	
PULL #4	2.47	2.38		2.32	
PULL #5	2.43	2.25		2.39	
TOTAL	12.96	11.83		11.97	
AVG.	2.59	2.37		2.39	

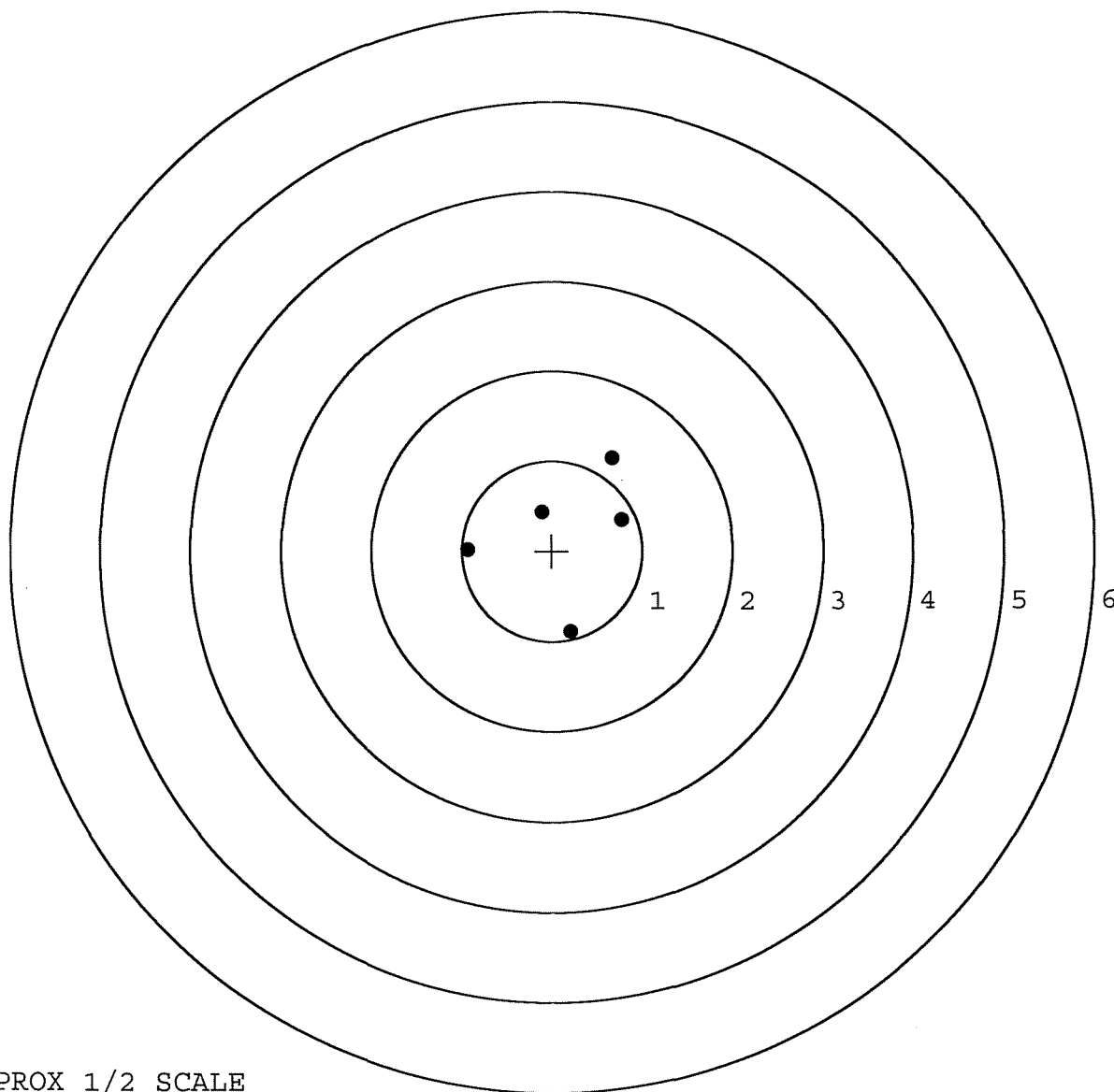
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.21		
PULL #2	3.00	3.24		
PULL #3	3.10	3.12		
PULL #4	3.05	3.15		
PULL #5	3.18	3.18		
TOTAL	15.45	15.90		
AVG.	3.09	3.18		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	4.11		4.10
PULL #2	4.20	4.13		4.03
PULL #3	4.24	4.01		4.11
PULL #4	4.19	4.03		4.22
PULL #5	4.10	4.63		4.08
TOTAL	20.89	20.31		20.54
AVG.	4.18	4.06		4.11

SERIAL NUMBER: E6790363. __0
TARGET NUMBER: 1
FILE DATE: 01/08/2002
FILE TIME: 03:12

POINT#	X	Y
1:	0.667	1.028
2:	-0.120	0.433
3:	-0.935	0.016
4:	0.773	0.346
5:	0.213	-0.897

X CENTROID: 0.120
Y CENTROID: 0.185
POA TO CENTROID: 0.220
HORZ SPREAD: 1.708
VERT SPREAD: 1.925
GROUP SPREAD: 1.978
MIN RADIUS: 0.345
MAX RADIUS: 1.086
MEAN RADIUS: 0.835
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5

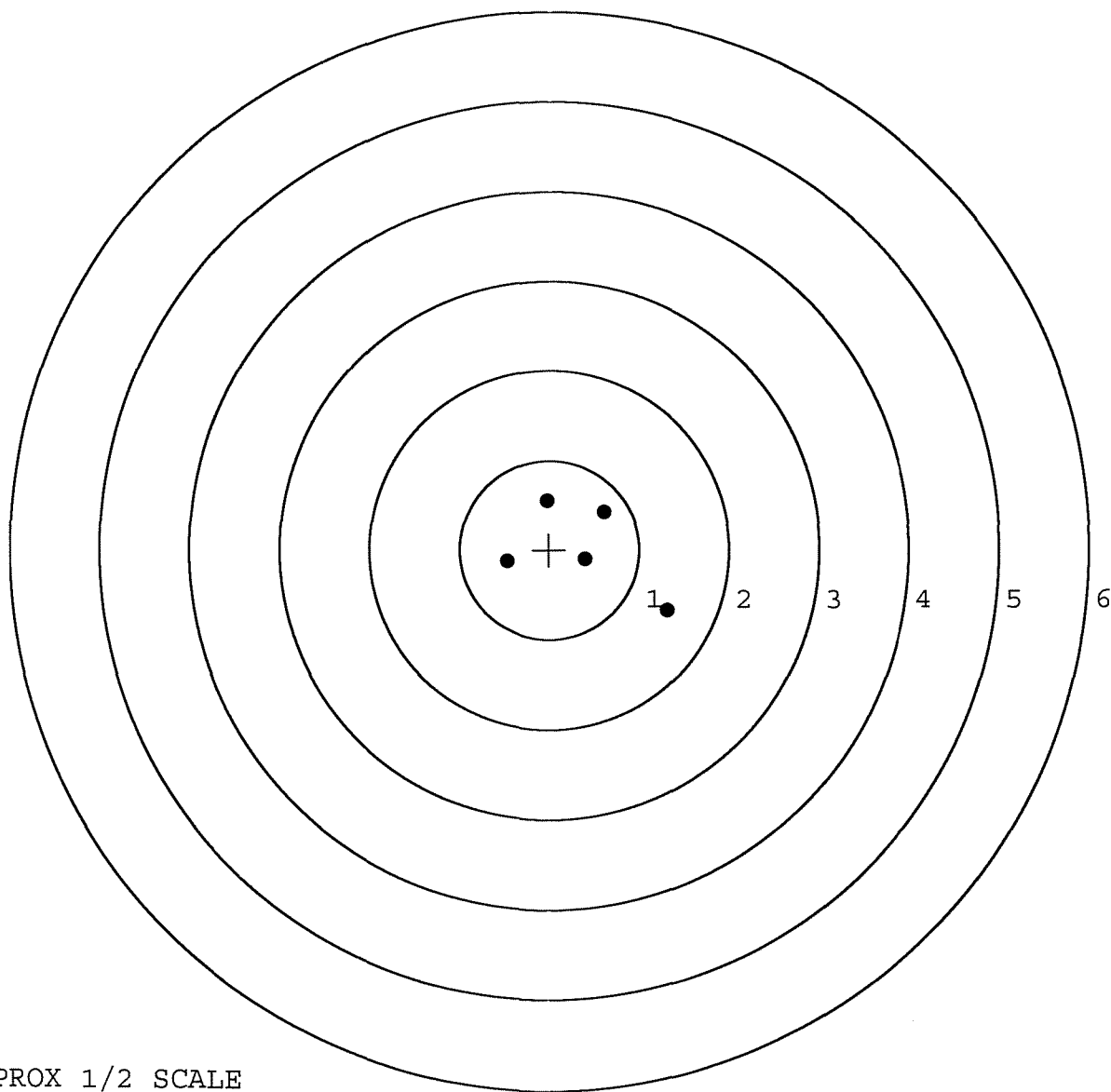


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790363. 0
TARGET NUMBER: 2
FILE DATE: 01/08/2002
FILE TIME: 03:12

POINT#	X	Y
1:	-0.032	0.551
2:	-0.473	-0.137
3:	0.609	0.426
4:	0.400	-0.110
5:	1.308	-0.685

X CENTROID: 0.362
Y CENTROID: 0.009
POA TO CENTROID: 0.363
HORZ SPREAD: 1.781
VERT SPREAD: 1.236
GROUP SPREAD: 1.863
MIN RADIUS: 0.125
MAX RADIUS: 1.173
MEAN RADIUS: 0.660
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE