

h780367E

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Inv. Off. Marca Registrada. Marque Déposée.

SERIAL NO. E6790364	J
ORDER NO. 25716	46
31XV	

5716 E6790364

ORDER 25716

MODEL 700TH M24

UPC



ORDER 25716

MODEL 700TH M24

UPC



SERIAL NO.

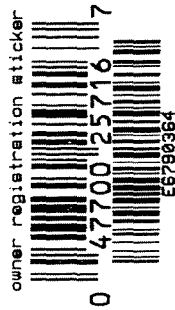


MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

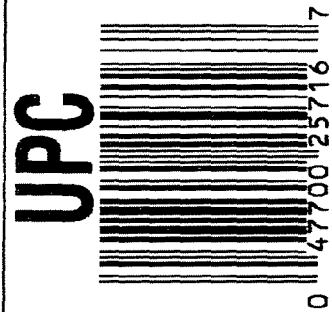


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790364



CONTRACT #

GUN SERIAL # FL679 0364

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10/30/01	AL
600	PROOF		10-30-01	AL
607	CHECK HEADSPACE		10/30/01	AL
610	DIS-ASSEMBLE GUN		MAGNA-FLUX INSPECTOR	AL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001	AL
615	ROLLMARK CALIBER		OPERATOR 11/2/01	AL
617	DRILL AND TAP SIGHT HOLES		11/6	AL
620	APPLY COATINGS (BARREL ACTION)		11-7	TH
	(BOLT)			
625	FINAL ASSEMBLY		12/10/01	DE
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DE
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DE
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DE
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/18/01	DE

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12/14/01	D.M.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.25</u> <u>3.5</u>	12/14/01	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	12/16/01	D.M.
	J) ASSEMBLE STOCK		12-13-01	RW
	K) ASSEMBLE SWIVEL STUDS		12/16/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/16/01	REP
	M) IRON SIGHT ALIGNMENT		12/16/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/16/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-14-01	A
	A) MALFUNCTIONS	PASS FAIL	12/14/01	A
	B) PIERCED PRIMERS	PASS FAIL	12/14/01	A
645	INSPECT FOR LIVE AMMO		12-14-01	A
655	FINAL INSPECTION A) HEADSPACE		12/16/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.73</u> <u>2.71</u> <u>2.69</u> <u>2.80</u>	12/16/01	D.M.
	C) FUNCTION		12/16/01	REP
660	PACK		12/18/01	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790364

DATE 11/15/01

TESTER B.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.60	2.43	2.24	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.46	2.28	
PULL #3	2.42	2.44	2.34	
PULL #4	2.56	2.38	2.18	
PULL #5	2.22	2.37	2.28	
TOTAL	1234	1208	1132	
AVG.	2.46	2.41	2.26	

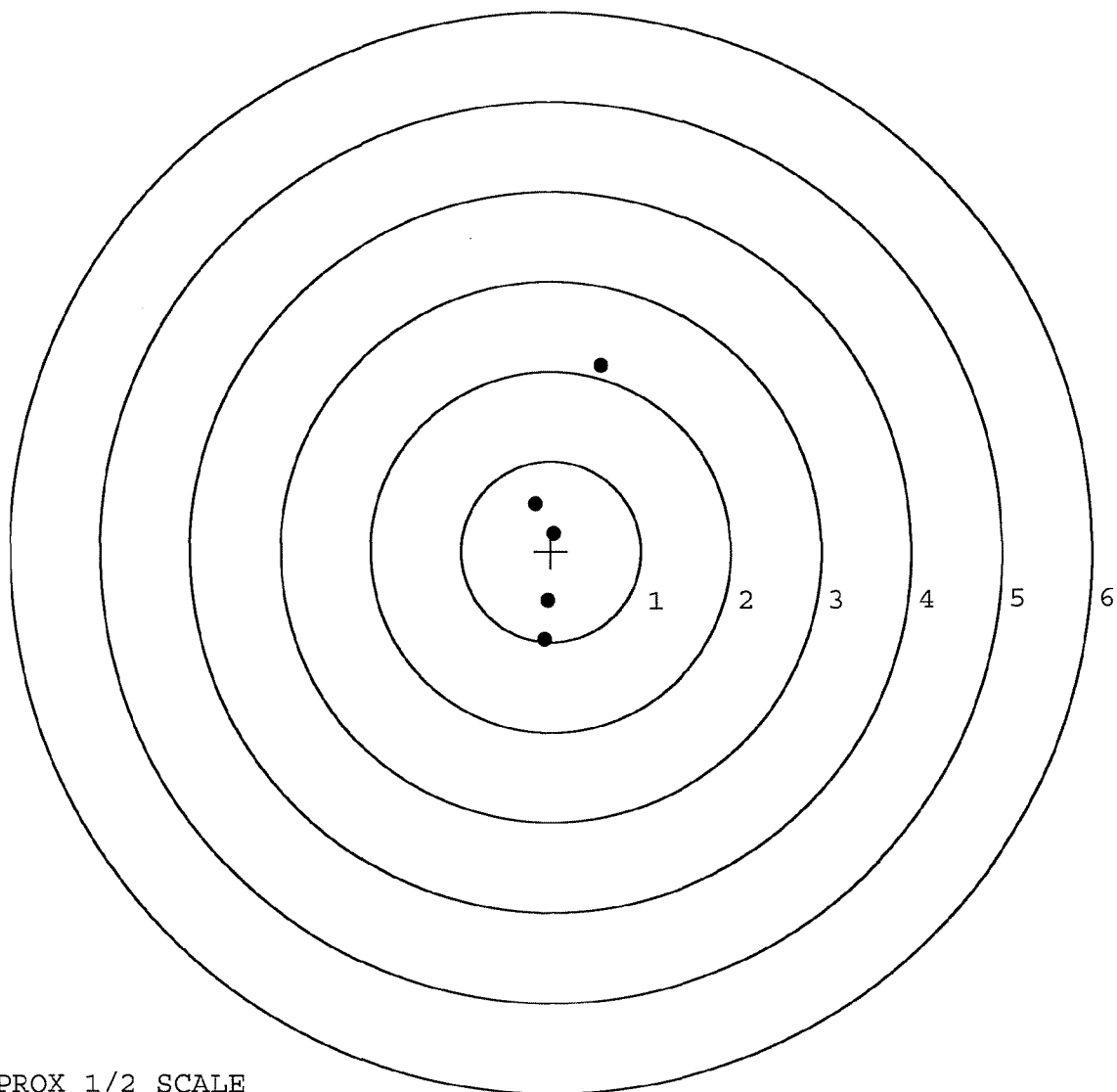
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.21		
PULL #2	3.07	3.15		
PULL #3	3.11	3.15		
PULL #4	3.18	3.16		
PULL #5	3.17	3.15		
TOTAL	1562	1582		
AVG.	3.12	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.19	4.21		4.19
PULL #2	4.17	4.24		4.26
PULL #3	4.18	4.12		4.22
PULL #4	4.29	4.25		4.16
PULL #5	4.12	4.17		4.19
TOTAL	2095	2099		2102
AVG.	4.19	4.19		4.20

SERIAL NUMBER: E6790364. __0
TARGET NUMBER: 1
FILE DATE: 12/14/2001
FILE TIME: 04:19

POINT#	X	Y
1:	-0.074	-0.985
2:	-0.037	-0.549
3:	0.037	0.196
4:	-0.161	0.523
5:	0.570	2.065

X CENTROID: 0.067
Y CENTROID: 0.250
POA TO CENTROID: 0.259
HORZ SPREAD: 0.731
VERT SPREAD: 3.050
GROUP SPREAD: 3.117
MIN RADIUS: 0.062
MAX RADIUS: 1.883
MEAN RADIUS: 0.870
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



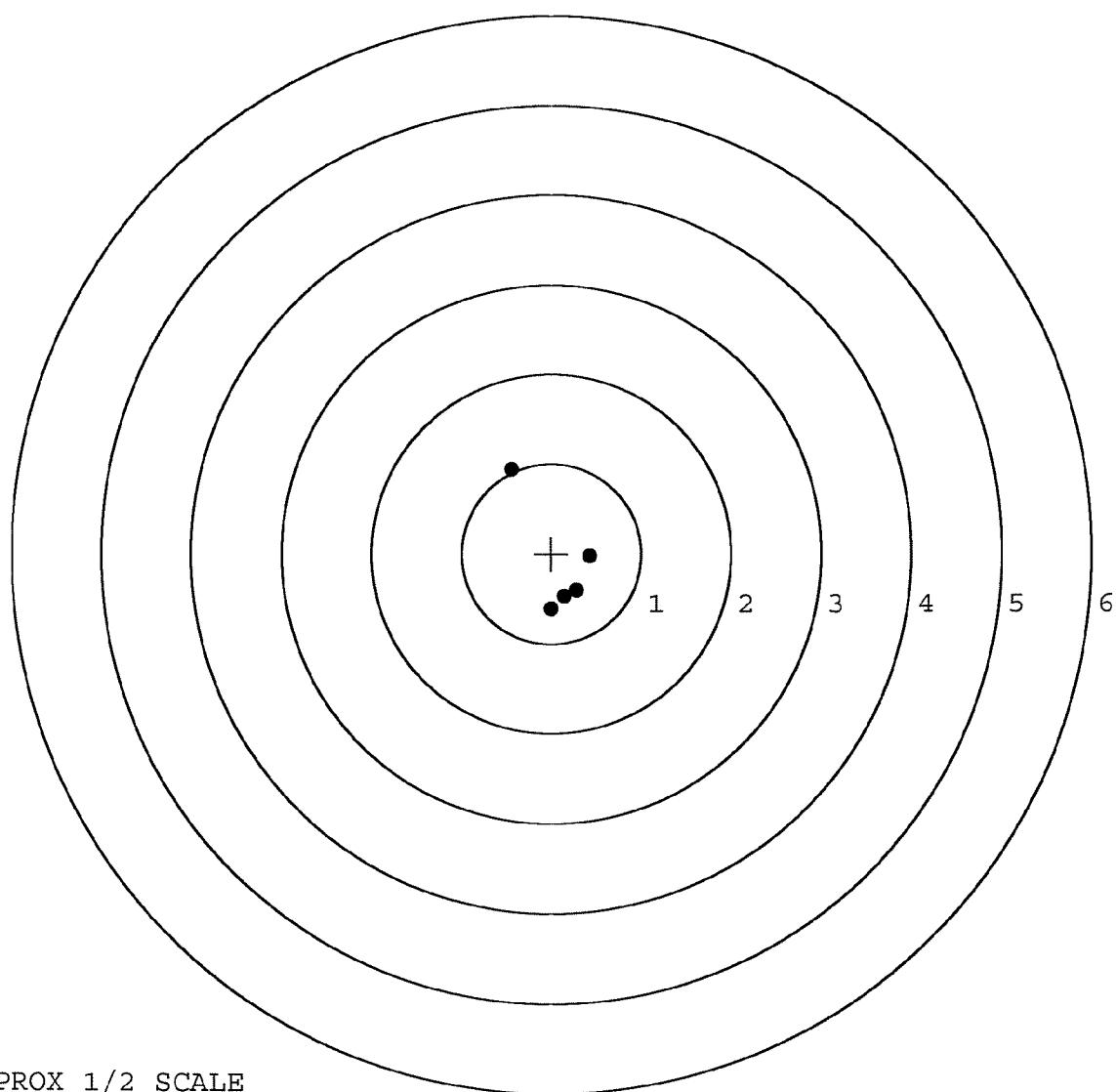
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790364. __0
TARGET NUMBER: 2
FILE DATE: 12/14/2001
FILE TIME: 04:19

POINT#	X	Y
1:	-0.006	-0.619
2:	0.282	-0.413
3:	0.152	-0.479
4:	0.432	-0.031
5:	-0.440	0.934

X CENTROID: 0.084
Y CENTROID: -0.122
POA TO CENTROID: 0.148
HORZ SPREAD: 0.872
VERT SPREAD: 1.553
GROUP SPREAD: 1.613
MIN RADIUS: 0.352
MAX RADIUS: 1.179
MEAN RADIUS: 0.552

IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE