

EC79034C

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. J
E6790366

Order No. 25716

17BW

Made in Union, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

5716 E6790366

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

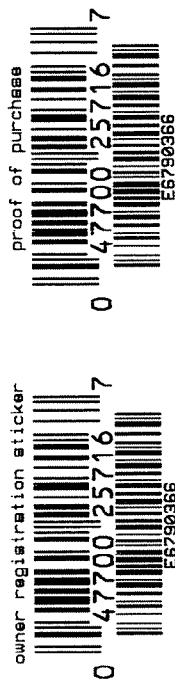


MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

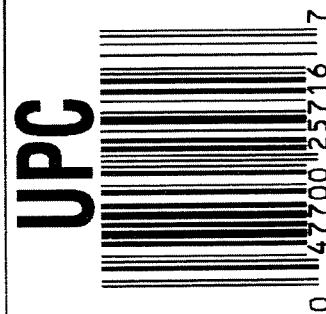


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790366



CONTRACT #

GUN SERIAL # E6790366

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-8-01	REP
600	PROOF		11-8-01	REP
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11-8-01	REP
610	DIS-ASSEMBLE GUN		11-8-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>DZD</u>		
615	ROLLMARK CALIBER		1/9	(H)
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TK
	(BOLT)		11-27	TK
625	FINAL ASSEMBLY		12/13/01	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/01	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/01	DK
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1/17/02	

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.25</u> <u>4.75</u> <u>5.00</u>	<u>1/3/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.50</u> <u>3.00</u> <u>3.00</u>	<u>1/3/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	<u>1/3/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>12-17-01</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/10/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/10/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/10/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/10/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>12-19-01</u>	<u>LT</u>
	A) MALFUNCTIONS	PASS FAIL	<u>12-19-01</u>	<u>LT</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>12-19-01</u>	<u>LT</u>
645	INSPECT FOR LIVE AMMO		<u>12-18-01</u>	<u>LT</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/10/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>270</u> <u>271</u> <u>277</u> <u>278</u> <u>284</u>	<u>1/8/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/10/02</u>	<u>RW</u>
660	PACK		<u>1/17/02</u>	<u>DK</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. EL6790366

DATE 10/25/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.62	2.50		2.87	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.74	2.18		2.74	
PULL #3	2.84	2.48		2.76	
PULL #4	2.54	2.45		2.43	
PULL #5	2.69	2.42		2.71	
TOTAL	13.43	12.03		13.51	
AVG.	2.67	2.41		2.70	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.10		
PULL #2	3.42	3.63		
PULL #3	3.35	3.05		
PULL #4	3.01	3.30		
PULL #5	3.08	3.34		
TOTAL	16.09	16.42		
AVG.	3.22	3.28		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.49	4.12		4.60
PULL #2	4.77	4.80		4.58
PULL #3	4.68	4.94		4.66
PULL #4	4.75	4.99		4.55
PULL #5	4.37	4.71		4.80
TOTAL	23.06	23.56		23.19
AVG.	4.61	4.71		4.64

SERIAL NUMBER: E6790366. __0

TARGET NUMBER: 1

FILE DATE: 12/19/2001

FILE TIME: 04:14

POINT#	X	Y
1:	0.084	-0.657
2:	0.236	-0.003
3:	0.615	-0.033
4:	-0.141	0.271
5:	-0.377	0.687

X CENTROID: 0.083

Y CENTROID: 0.053

POA TO CENTROID: 0.099

HORZ SPREAD: 0.992

VERT SPREAD: 1.344

GROUP SPREAD: 1.421

MIN RADIUS: 0.163

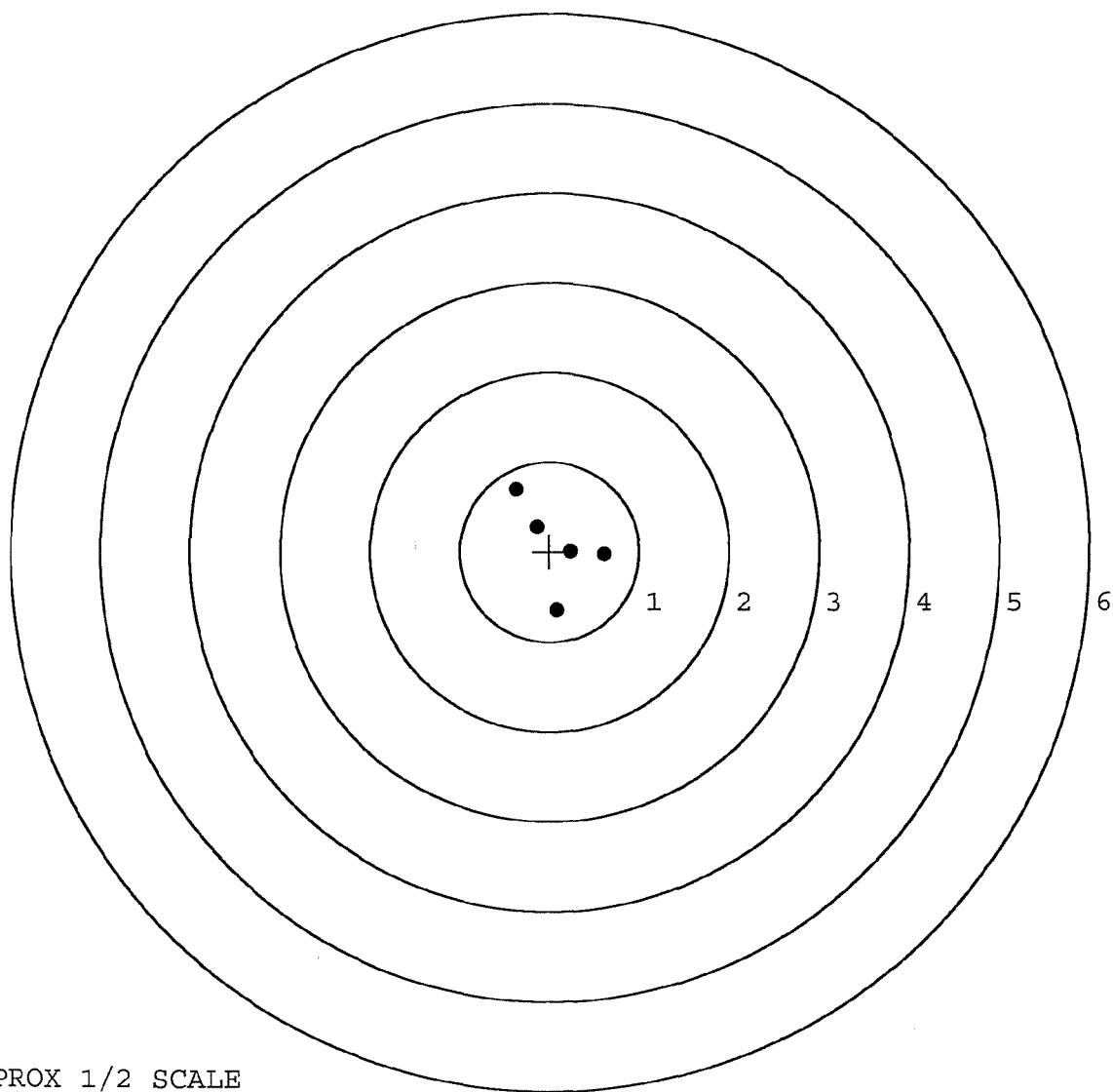
MAX RADIUS: 0.784

MEAN RADIUS: 0.501

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

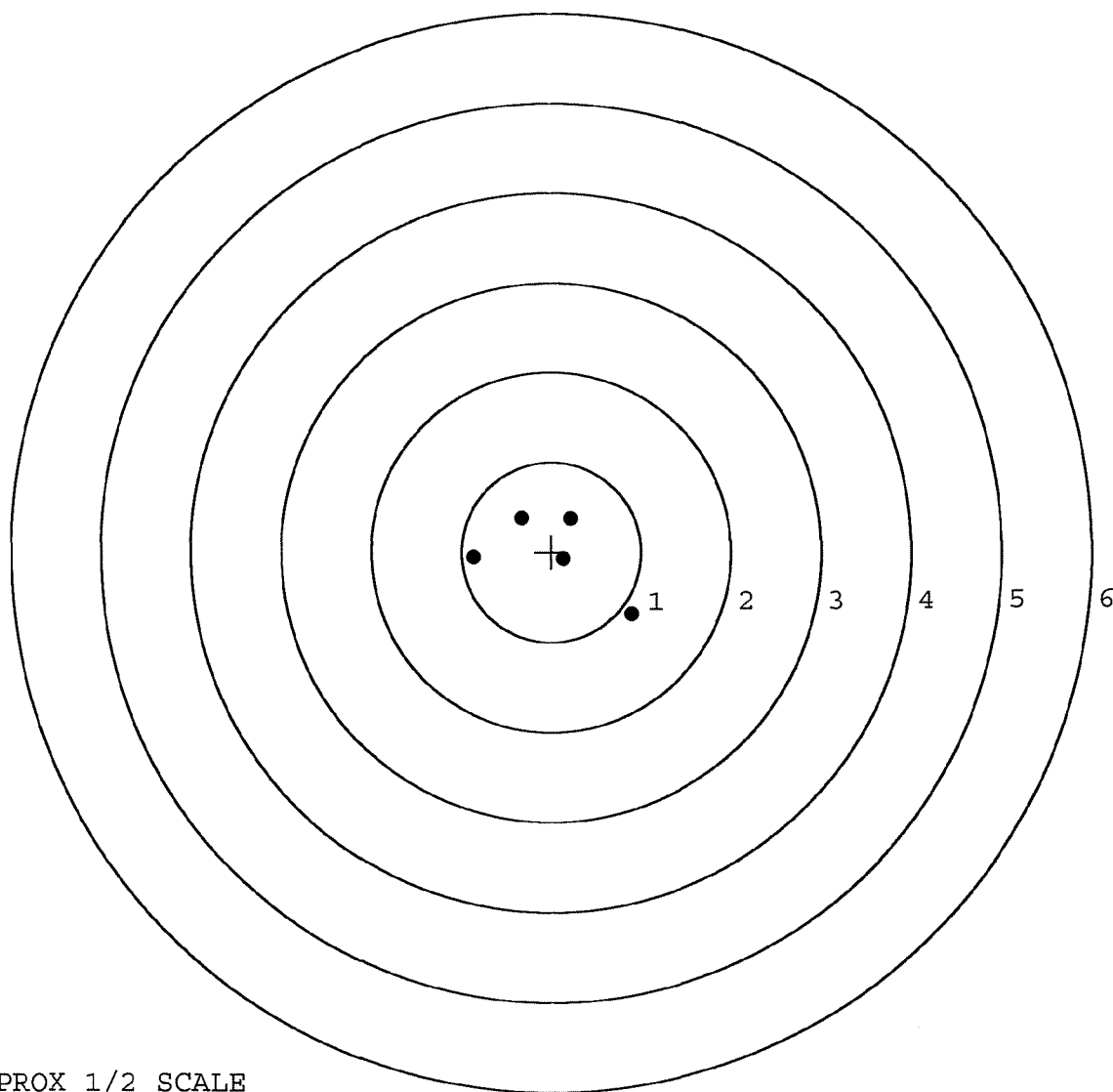


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790366. __0
TARGET NUMBER: 2
FILE DATE: 12/19/2001
FILE TIME: 04:14

POINT#	X	Y
1:	-0.872	-0.062
2:	-0.323	0.378
3:	0.222	0.370
4:	0.139	-0.085
5:	0.896	-0.697

X CENTROID: 0.012
Y CENTROID: -0.019
POA TO CENTROID: 0.023
HORZ SPREAD: 1.768
VERT SPREAD: 1.075
GROUP SPREAD: 1.879
MIN RADIUS: 0.143
MAX RADIUS: 1.114
MEAN RADIUS: 0.621
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE