

E 679 0367

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **J**
E6790367

ORDER NO. **25716**

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22BW

5716 E6790367

ORDER 25716

MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.

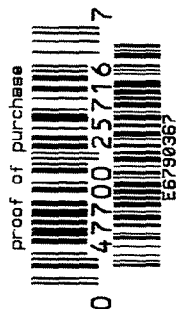


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

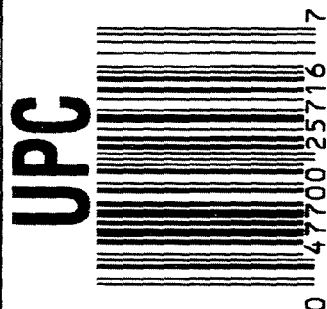


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790367



CONTRACT #

GUN SERIAL # E6790367

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-8-01	REP
600	PROOF		11-8-01	REP
607	CHECK HEADSPACE		11-8-01	REP
610	DIS-ASSEMBLE GUN	MAGNA-FLUX INSPECTED	11-8-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>NRD</u>		
615	ROLLMARK CALIBER		11/9	(15)
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TH
	(BOLT)		11-27	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17	Doog
	D) OIL FIRING PIN ASSEMBLY		12-17	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-2-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-6-02	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.5</u> <u>3.5</u>	1-6-02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	1-6-02	DA
	J) ASSEMBLE STOCK		1-3-02	DA
	K) ASSEMBLE SWIVEL STUDS		1/11/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/11/02	RW
	M) IRON SIGHT ALIGNMENT		1/11/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/11/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-4-02	A
	A) MALFUNCTIONS	PASS FAIL	1-4-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-4-02	A
645	INSPECT FOR LIVE AMMO		1-4-02	A
655	FINAL INSPECTION A) HEADSPACE		1/11/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.26</u> <u>2.36</u> <u>2.13</u> <u>2.80</u> <u>2.45</u>	1/8/02	
	C) FUNCTION		1/11/02	RW
660	PACK		1-11-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E 6790367

DATE 12/19/01

TESTER J.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.34		2.40	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.48	2.37		2.39	
PULL #3	2.45	2.32		2.12	
PULL #4	2.40	2.27		2.44	
PULL #5	2.40	2.22		2.32	
TOTAL	12.19	11.52		11.67	
AVG.	2.44	2.30		2.33	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.35	3.32		
PULL #2	3.16	3.29		
PULL #3	3.25	3.37		
PULL #4	3.33	3.28		
PULL #5	3.39	3.27		
TOTAL	16.48	16.53		
AVG.	3.30	3.31		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.35	4.39		4.10
PULL #2	4.42	4.16		4.04
PULL #3	4.38	4.04		4.22
PULL #4	4.39	4.29		4.31
PULL #5	4.35	4.40		4.11
TOTAL	21.89	21.28		20.78
AVG.	4.38	4.26		4.16

SERIAL NUMBER: E6790367. __0

TARGET NUMBER: 1

FILE DATE: 01/03/2002

FILE TIME: 22:40

POINT#	X	Y
1:	1.081	1.249
2:	-0.356	0.733
3:	0.156	0.336
4:	0.190	-0.130
5:	0.512	-0.441

X CENTROID: 0.317

Y CENTROID: 0.349

POA TO CENTROID: 0.472

HORZ SPREAD: 1.437

VERT SPREAD: 1.690

GROUP SPREAD: 1.783

MIN RADIUS: 0.161

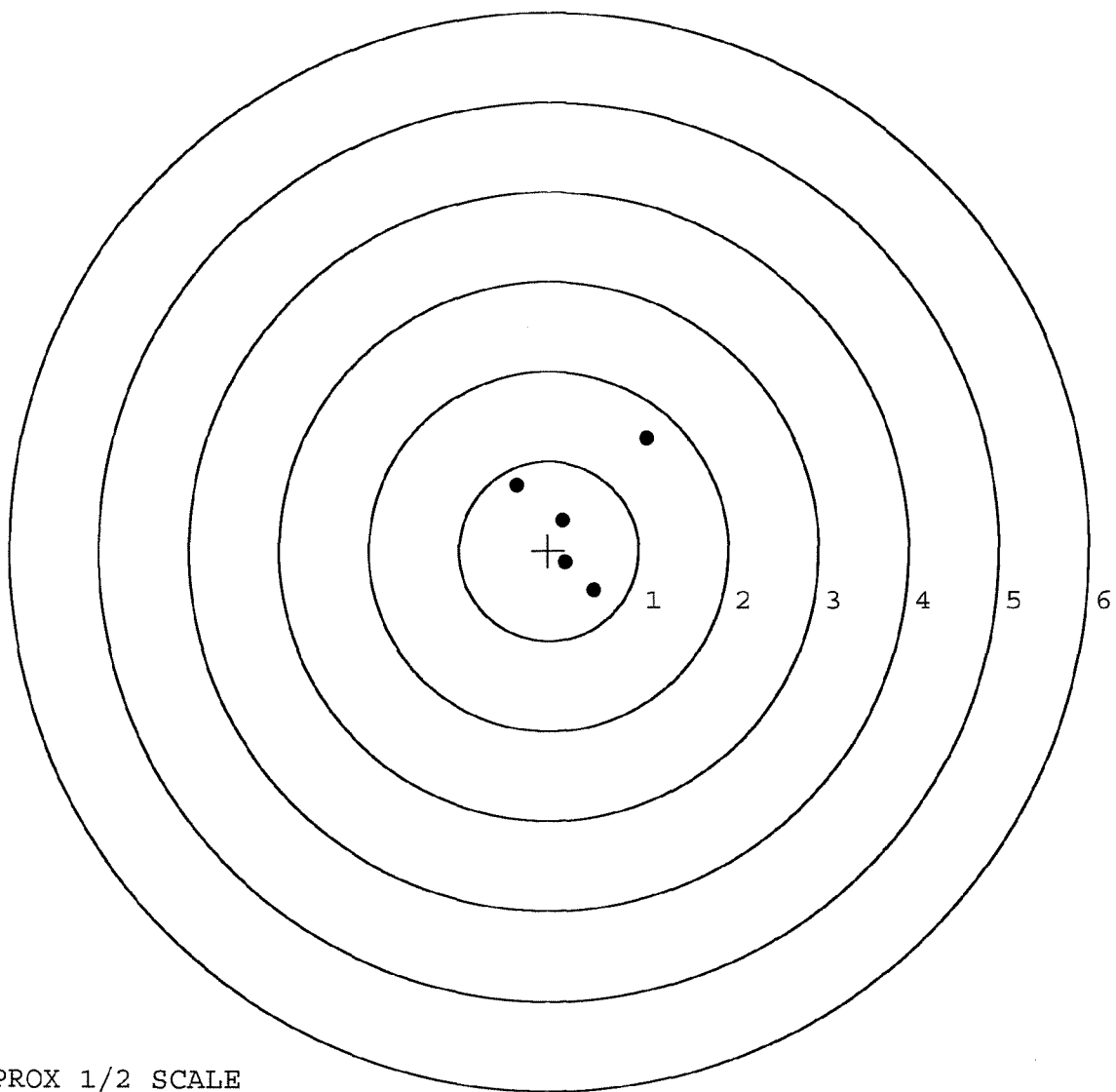
MAX RADIUS: 1.181

MEAN RADIUS: 0.685

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

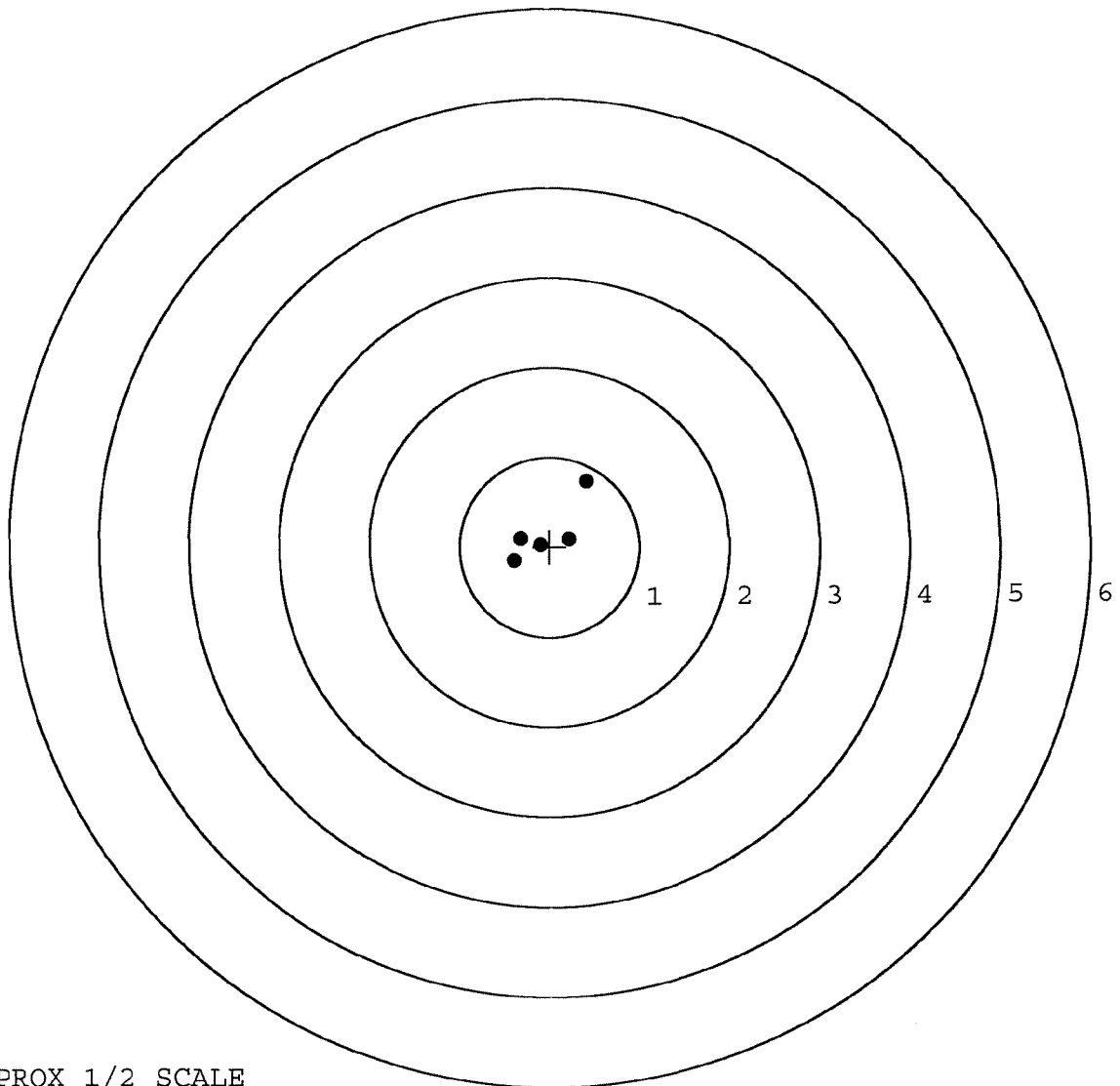


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790367. __0
TARGET NUMBER: 2
FILE DATE: 01/03/2002
FILE TIME: 22:40

POINT#	X	Y
1:	0.426	0.728
2:	0.214	0.085
3:	-0.323	0.093
4:	-0.395	-0.156
5:	-0.100	0.026

X CENTROID: -0.036
Y CENTROID: 0.155
POA TO CENTROID: 0.159
HORZ SPREAD: 0.821
VERT SPREAD: 0.884
GROUP SPREAD: 1.206
MIN RADIUS: 0.144
MAX RADIUS: 0.736
MEAN RADIUS: 0.382
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE