

E 679 0368

VERY IMPORTANT
Instruction
enclosed to
safe use
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
E6790

ORDER NO.
25716

31X

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.



5716 E6790368

ORDER

25716

MODEL 700™ M24

UPC



ORDER

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MODEL 700™ M24

UPC



SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

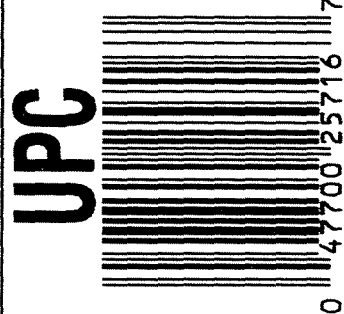


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790368



CONTRACT #

GUN SERIAL # E6790368

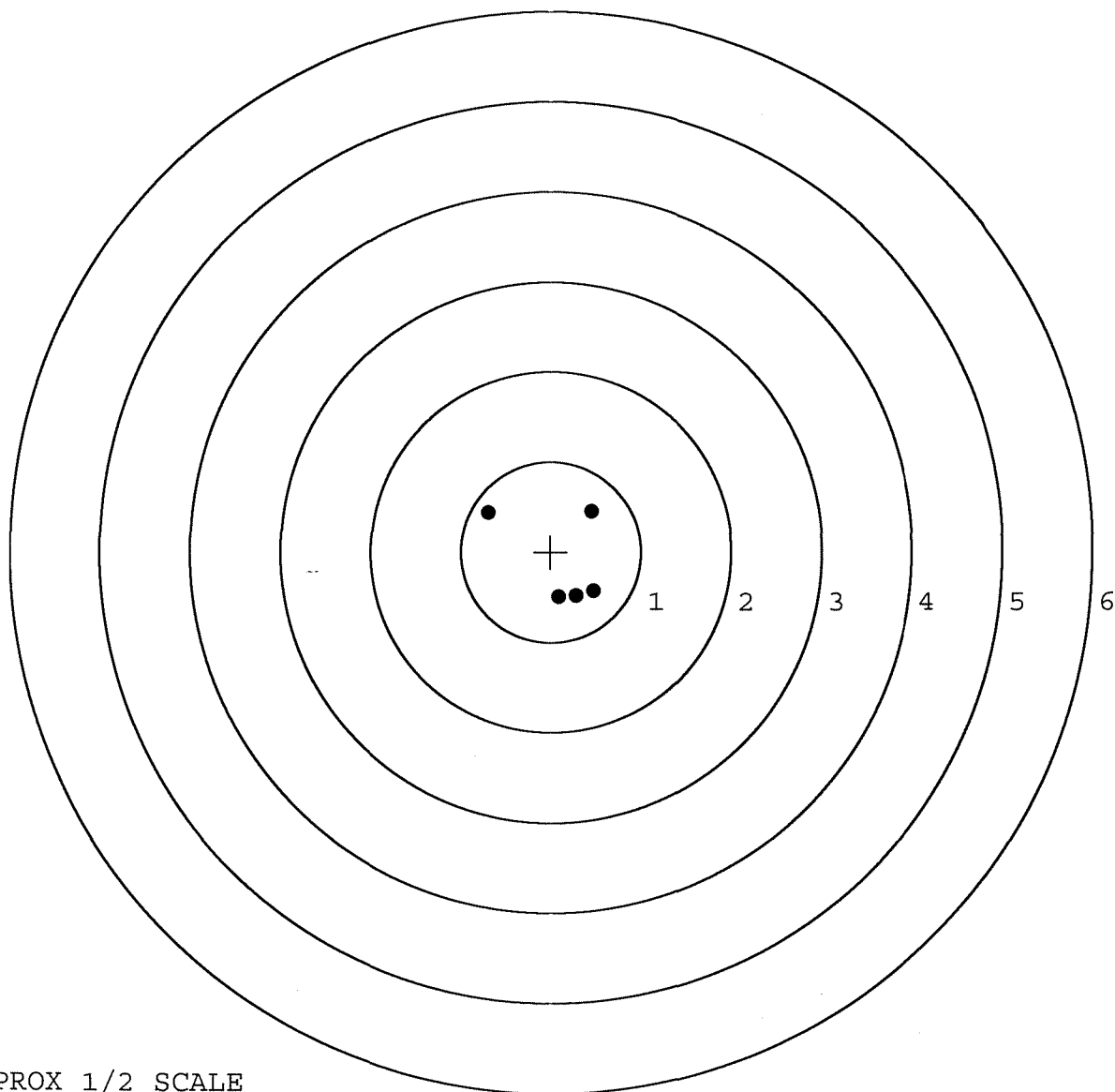
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/6/01	REP
600	PROOF		11/6/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11/6/01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11/6/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 13 2001 OPERATOR <u>ARD</u>		
615	ROLLMARK CALIBER		11/14-01	Wm
617	DRILL AND TAP SIGHT HOLES		11/14	BWT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY		11-30	TI
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-30	TI
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-30	TI
	D) OIL FIRING PIN ASSEMBLY		11/17/01	on
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/12/01	on

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>5.75</u> <u>6.0</u>	12-13-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>3.0</u> <u>3.0</u>	12-13-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0245</u> <u>.024</u> <u>.024</u>	12-13-01	EK
	J) ASSEMBLE STOCK		12-11-01	EW
	K) ASSEMBLE SWIVEL STUDS		12/17/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/17/01	REP
	M) IRON SIGHT ALIGNMENT		12/17/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/17/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-12-01	EK
	A) MALFUNCTIONS	<u>PASS</u> FAIL	12-12-01	EK
	B) PIERCED PRIMERS	<u>PASS</u> FAIL	12-12-01	EK
645	INSPECT FOR LIVE AMMO	✓	12-12-01	EK
655	FINAL INSPECTION A) HEADSPACE		12/17/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.35</u> <u>2.16</u> <u>2.26</u> <u>2.56</u> <u>2.23</u>	12/14/01	D.M.
	C) FUNCTION		12/17/01	REP
660	PACK		12-7-01	DA

SERIAL NUMBER: E6790368. 0
TARGET NUMBER: 1
FILE DATE: 12/12/2001
FILE TIME: 03:52

X CENTROID: 0.119
Y CENTROID: -0.109
POA TO CENTROID: 0.161
HORZ SPREAD: 1.179
VERT SPREAD: 0.950
GROUP SPREAD: 1.465
MIN RADIUS: 0.395
MAX RADIUS: 0.987
MEAN RADIUS: 0.585
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

POINT#	X	Y
1:	-0.705	0.434
2:	0.451	0.447
3:	0.474	-0.436
4:	0.282	-0.487
5:	0.093	-0.503

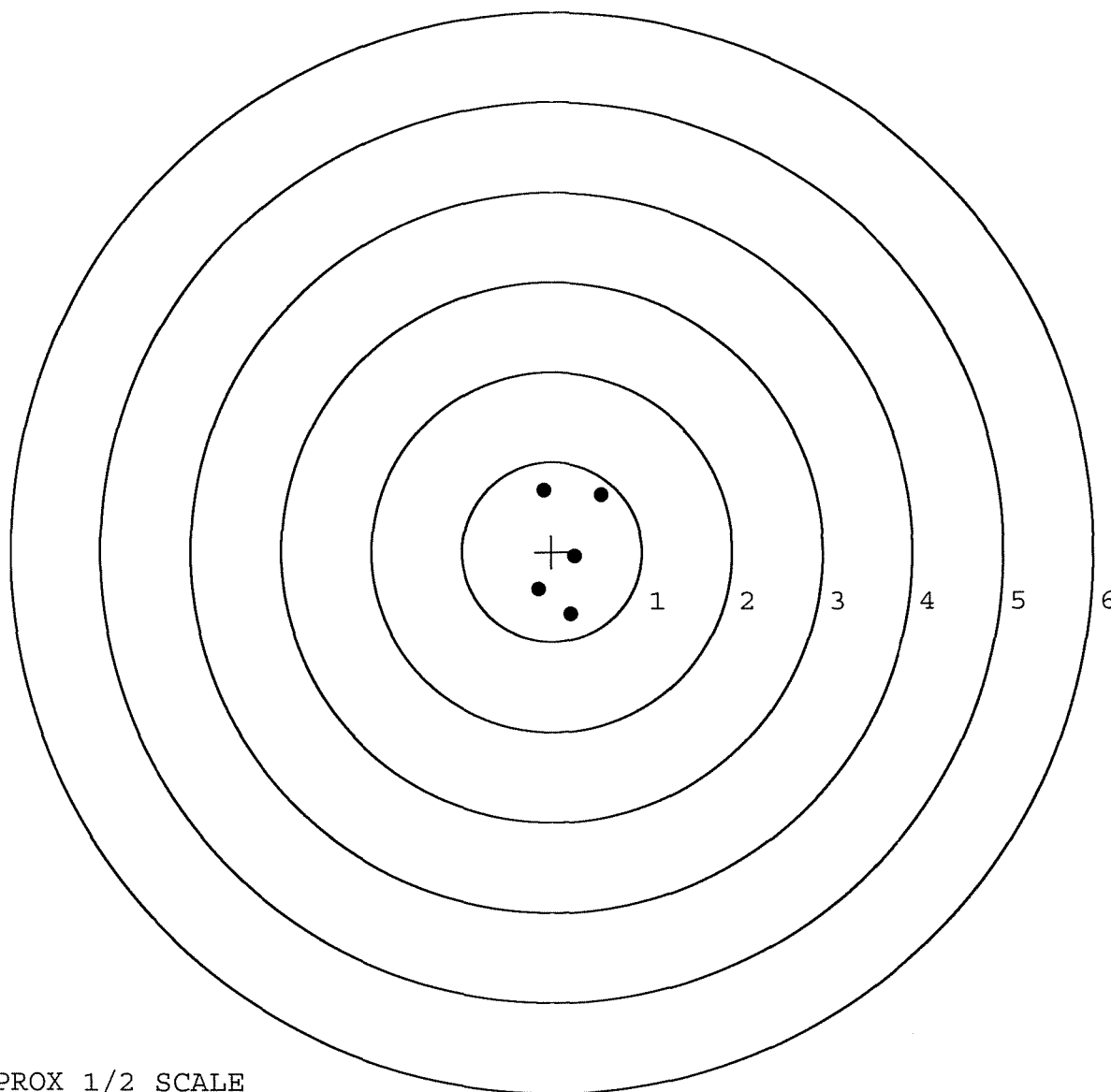


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790368. __0
TARGET NUMBER: 2
FILE DATE: 12/12/2001
FILE TIME: 03:52

POINT#	X	Y
1:	-0.089	0.686
2:	0.549	0.637
3:	0.257	-0.057
4:	-0.152	-0.425
5:	0.213	-0.695

X CENTROID: 0.156
Y CENTROID: 0.029
POA TO CENTROID: 0.158
HORZ SPREAD: 0.701
VERT SPREAD: 1.381
GROUP SPREAD: 1.414
MIN RADIUS: 0.133
MAX RADIUS: 0.726
MEAN RADIUS: 0.567
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6790368

DATE 11/5/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.72	2.86	2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.64	2.72	2.67	
PULL #3	2.66	2.68	2.66	
PULL #4	2.74	2.68	2.53	
PULL #5	2.53	2.65	2.62	
TOTAL	13.29	13.59	12.97	
AVG.	2.66	2.72	2.59	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.50	3.37		
PULL #2	3.29	3.41		
PULL #3	3.25	3.20		
PULL #4	3.21	3.26		
PULL #5	3.21	3.21		
TOTAL	16.46	16.45		
AVG.	3.29	3.29		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	4.36		4.17
PULL #2	4.37	4.10		4.10
PULL #3	4.11	4.16		3.93
PULL #4	4.08	4.01		4.10
PULL #5	3.90	3.94		4.07
TOTAL	20.58	20.57		20.37
AVG.	4.12	4.11		4.07