

E 679 0373

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **E6790373**

ORDER NO. **25716**

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17BW

5716 E6790373

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MODEL 700™ M24

UPC



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SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

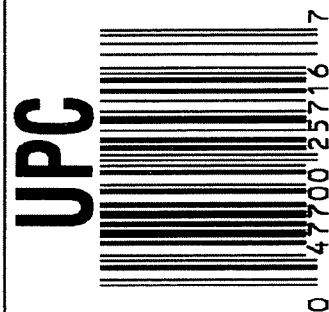


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790373



GUN SERIAL # E6790373

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	REP
600	PROOF		11/5/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/5/01	REP
610	DIS-ASSEMBLE GUN	NOV 9 2001	11/5/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>AKD</u>		
615	ROLLMARK CALIBER		11/9	(15)
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-15-01	eth
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-15-01	eth
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-15-01	eth
	D) OIL FIRING PIN ASSEMBLY		12-15-01	eth
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-16-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.50</u> <u>5.50</u> <u>5.25</u>	1/3/02	J.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.25</u> <u>2.50</u>	1/3/02	J.N.
	H) TRIGGER PULL TEST AND RETAINABILITY		1-3-02	OK
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1/3/02	J.N.
	J) ASSEMBLE STOCK		12/17	BWT
	K) ASSEMBLE SWIVEL STUDS		1-11-02	RH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1-11-02	RH
	M) IRON SIGHT ALIGNMENT		1-11-02	RH
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1-11-02	RH
640	GALLERY TEST AND TARGET	PASS FAIL	12-20-01	A
	A) MALFUNCTIONS	PASS FAIL	12-20-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-20-01	A
645	INSPECT FOR LIVE AMMO		12-20-01	A
655	FINAL INSPECTION A) HEADSPACE		1-11-02	RH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.20</u> <u>2.62</u> <u>2.23</u> <u>2.20</u> <u>2.55</u>	1/4/02	J.N.
	C) FUNCTION		1-11-02	RH
660	PACK		1-16-02	DA

SERIAL NUMBER: E6790373. 0

TARGET NUMBER: 1

FILE DATE: 12/20/2001

FILE TIME: 03:43

POINT#	X	Y
1:	0.813	0.755
2:	0.742	0.607
3:	0.731	-0.033
4:	0.463	-0.548
5:	-0.921	-0.145

X CENTROID: 0.366

Y CENTROID: 0.127

POA TO CENTROID: 0.387

HORZ SPREAD: 1.734

VERT SPREAD: 1.303

GROUP SPREAD: 1.954

MIN RADIUS: 0.399

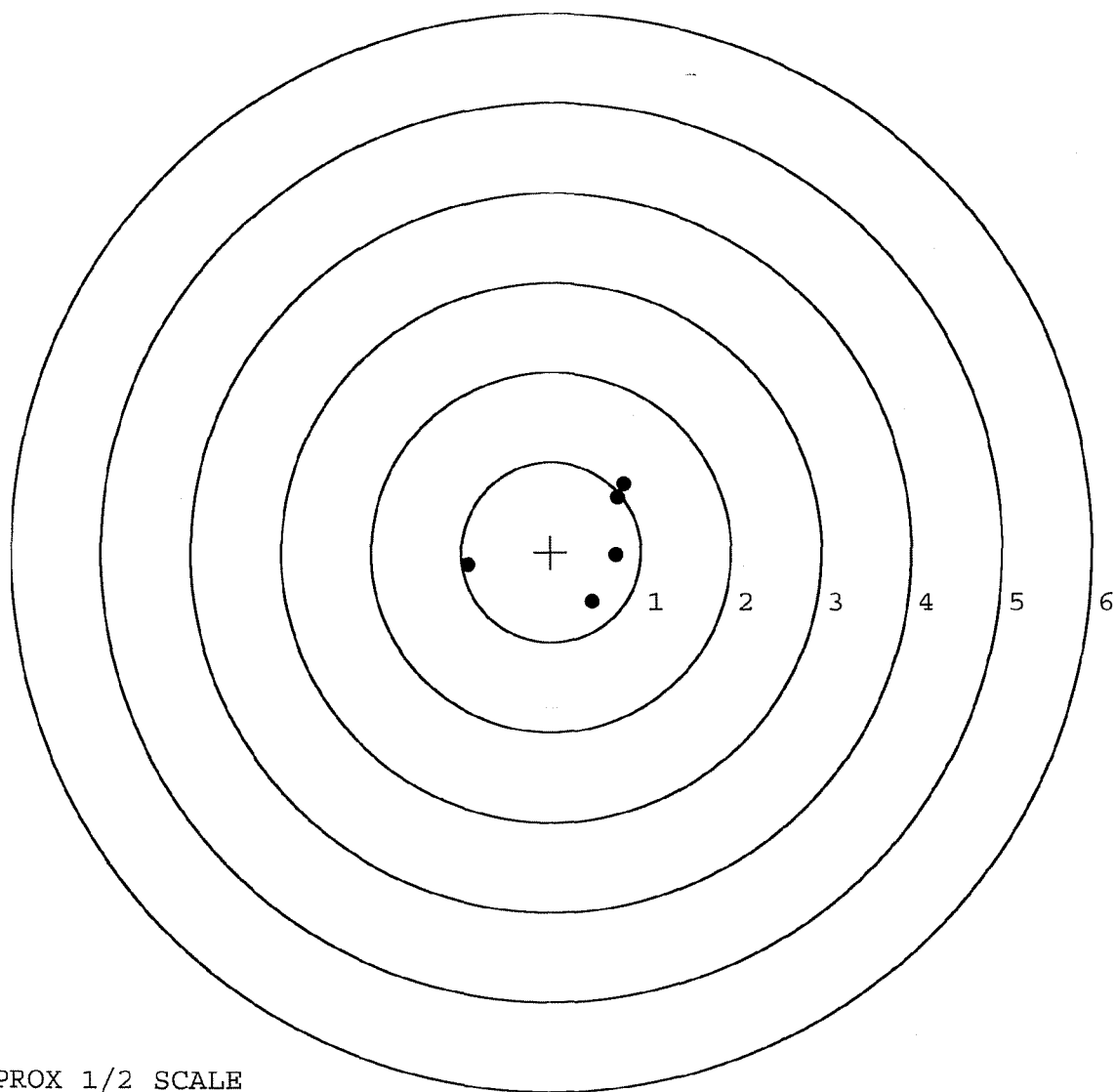
MAX RADIUS: 1.315

MEAN RADIUS: 0.755

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

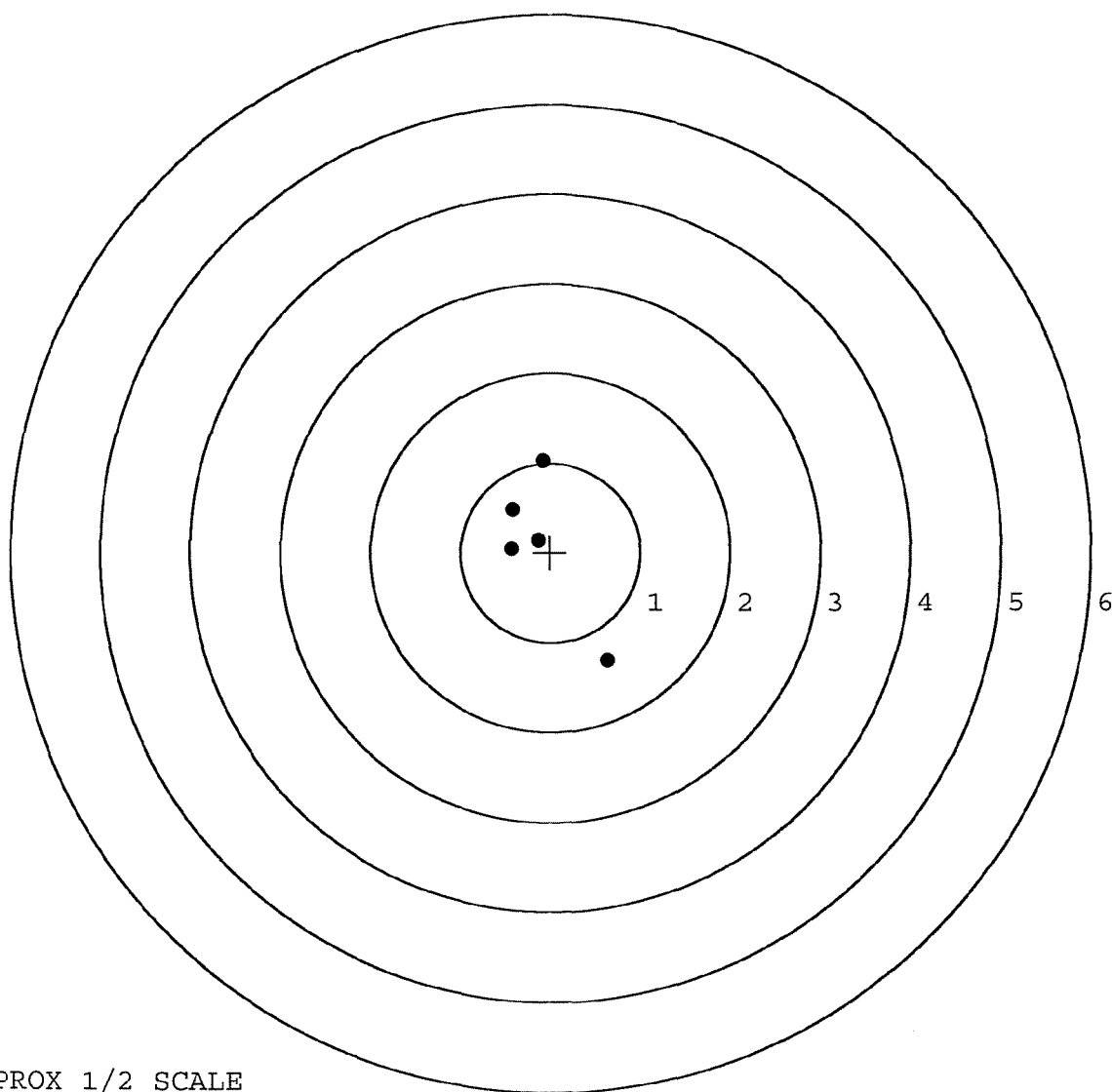


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790373. __0
TARGET NUMBER: 2
FILE DATE: 12/20/2001
FILE TIME: 03:43

POINT#	X	Y
1:	0.646	-1.205
2:	-0.427	0.041
3:	-0.140	0.138
4:	-0.423	0.485
5:	-0.083	1.023

X CENTROID: -0.085
Y CENTROID: 0.096
POA TO CENTROID: 0.129
HORZ SPREAD: 1.073
VERT SPREAD: 2.228
GROUP SPREAD: 2.344
MIN RADIUS: 0.069
MAX RADIUS: 1.493
MEAN RADIUS: 0.670
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790373

DATE 10/25/01

TESTER A.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.37	2.37	2.36	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.41	2.30	2.32	
PULL #3	2.44	2.41	2.40	
PULL #4	2.49	2.13	2.40	
PULL #5	2.35	2.26	2.30	
TOTAL	12.06	11.47	11.78	
AVG.	2.41	2.29	2.35	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.97	2.71		
PULL #2	2.99	2.72		
PULL #3	2.82	2.74		
PULL #4	2.82	2.70		
PULL #5	2.90	2.74		
TOTAL	14.5	13.61		
AVG.	2.9	2.72		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	4.01		3.98
PULL #2	3.96	3.95		3.85
PULL #3	4.08	4.08		4.01
PULL #4	4.07	3.96		3.87
PULL #5	4.12	4.09		3.81
TOTAL	20.28	20.09		19.52
AVG.	4.05	4.01		3.90