

E6790377

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tar. Off. Marca Registrada Marque Deposee.

SERIAL NO. E6790377	J
ORDER NO. 25716	46
22BW	

5716 E6790377

ORDER 25716

MODEL 700TH M24

UPC



ORDER 25716

MODEL 700TH M24

UPC



SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

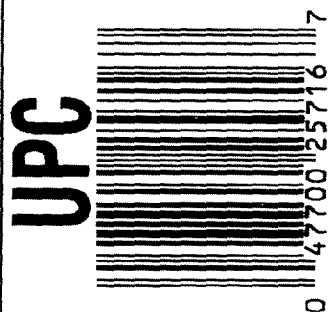


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790377



CONTRACT #

GUN SERIAL # E6790377

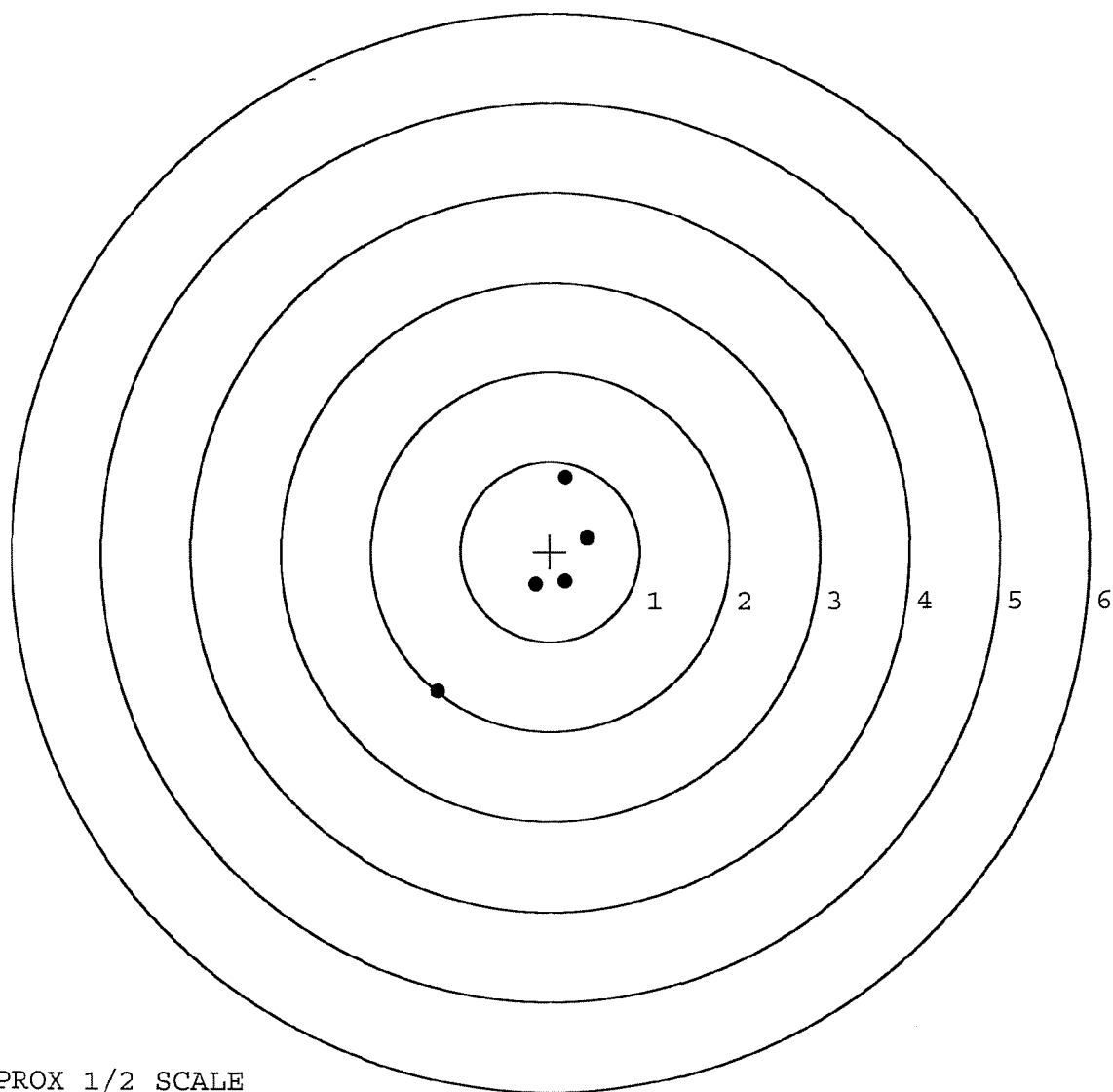
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	Rep
600	PROOF		11/5/01	Rep
607	CHECK HEADSPACE		11/5/01	Rep
610	DIS-ASSEMBLE GUN	MAGNA-FLUX INSPECTED	11/5/01	Rep
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>ARJ</u>		
615	ROLLMARK CALIBER		11/5	Ⓟ
617	DRILL AND TAP SIGHT HOLES		11-12	BOLT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17	Doog
	D) OIL FIRING PIN ASSEMBLY		12-17	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.50</u> <u>5.75</u> <u>5.75</u>	<u>1/3/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.00</u> <u>2.50</u> <u>3.00</u>	<u>1/3/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	<u>1/3/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>12-18-01</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/11/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/11/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/11/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/11/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>12/18/01</u>	<u>JP</u>
	A) MALFUNCTIONS	PASS FAIL	<u>12/18/01</u>	<u>JP</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>12/18/01</u>	<u>JP</u>
645	INSPECT FOR LIVE AMMO		<u>12/18/01</u>	<u>JP</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/11/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.70</u> <u>2.36</u> <u>2.32</u> <u>2.70</u>	<u>1/8/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/11/02</u>	<u>RW</u>
660	PACK		<u>1-18-02</u>	<u>DA</u>

SERIAL NUMBER: E6790377. 0
TARGET NUMBER: 1
FILE DATE: 12/18/2001
FILE TIME: 10:57

POINT#	X	Y
1:	0.169	-0.338
2:	-0.164	-0.371
3:	-1.256	-1.558
4:	0.407	0.150
5:	0.168	0.824

X CENTROID: -0.135
Y CENTROID: -0.259
POA TO CENTROID: 0.292
HORZ SPREAD: 1.663
VERT SPREAD: 2.382
GROUP SPREAD: 2.775
MIN RADIUS: 0.116
MAX RADIUS: 1.716
MEAN RADIUS: 0.790
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4

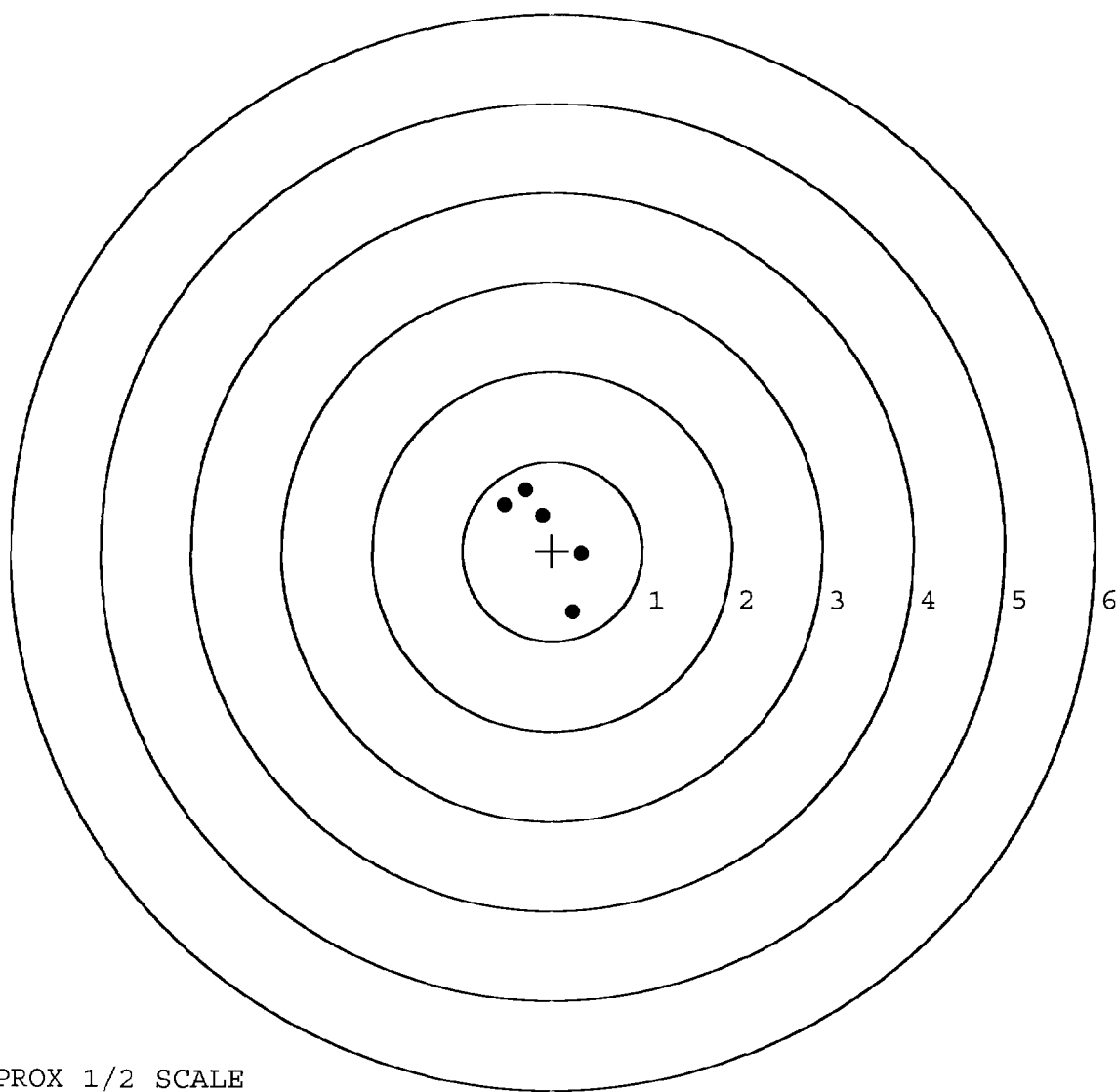


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790377. __0
TARGET NUMBER: 2
FILE DATE: 12/18/2001
FILE TIME: 10:57

POINT#	X	Y
1:	0.234	-0.686
2:	0.327	-0.038
3:	-0.113	0.397
4:	-0.300	0.681
5:	-0.531	0.519

X CENTROID: -0.077
Y CENTROID: 0.175
POA TO CENTROID: 0.191
HORZ SPREAD: 0.858
VERT SPREAD: 1.367
GROUP SPREAD: 1.468
MIN RADIUS: 0.225
MAX RADIUS: 0.915
MEAN RADIUS: 0.544
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

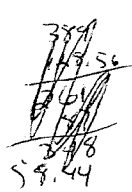
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790377

DATE 7/16/01

TESTER J.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.57	2.72		2.37	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.61		2.36	
PULL #3	2.64	2.41		2.32	
PULL #4	2.68	2.46		2.35	
PULL #5	2.66	2.52		2.33	
TOTAL	13.11	12.72		11.73	
AVG.	2.62	2.54		2.35	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.36	3.03		
PULL #2	3.29	3.22		
PULL #3	3.27	2.84		
PULL #4	3.26	3.09		
PULL #5	3.21	3.26		
TOTAL	16.39	15.44		
AVG.	3.28	3.09		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.21	4.03		4.10
PULL #2	4.07	3.95		4.12
PULL #3	4.13	4.00		4.03
PULL #4	4.15	3.94		4.09
PULL #5	4.13	4.05		4.01
TOTAL	20.69	19.97		20.35
AVG.	4.14	3.99		4.07