

E679 0381

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **E6790381**

ORDER NO. **25716**

46

31XV



5716 E6790381

ORDER 25716
MODEL 700™ M24
UPC



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MODEL 700™ M24
UPC

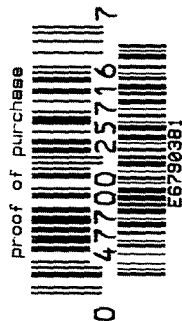


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

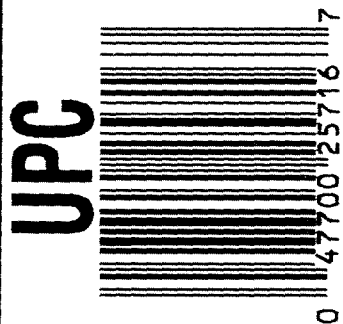


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790381



GUN SERIAL # E6790381

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10-29-01	RW
600	PROOF		10-30-01	KI
607	CHECK HEADSPACE		10-30-01	KI
610	DIS-ASSEMBLE GUN		10-30-01	KI
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001 OPERATOR AC	
615	ROLLMARK CALIBER		11-2	JB
617	DRILL AND TAP SIGHT HOLES		11-6	EC
620	APPLY COATINGS (BARREL ACTION)		11-7	TH
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		12/10/01	DK
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DK
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/17/01	DA

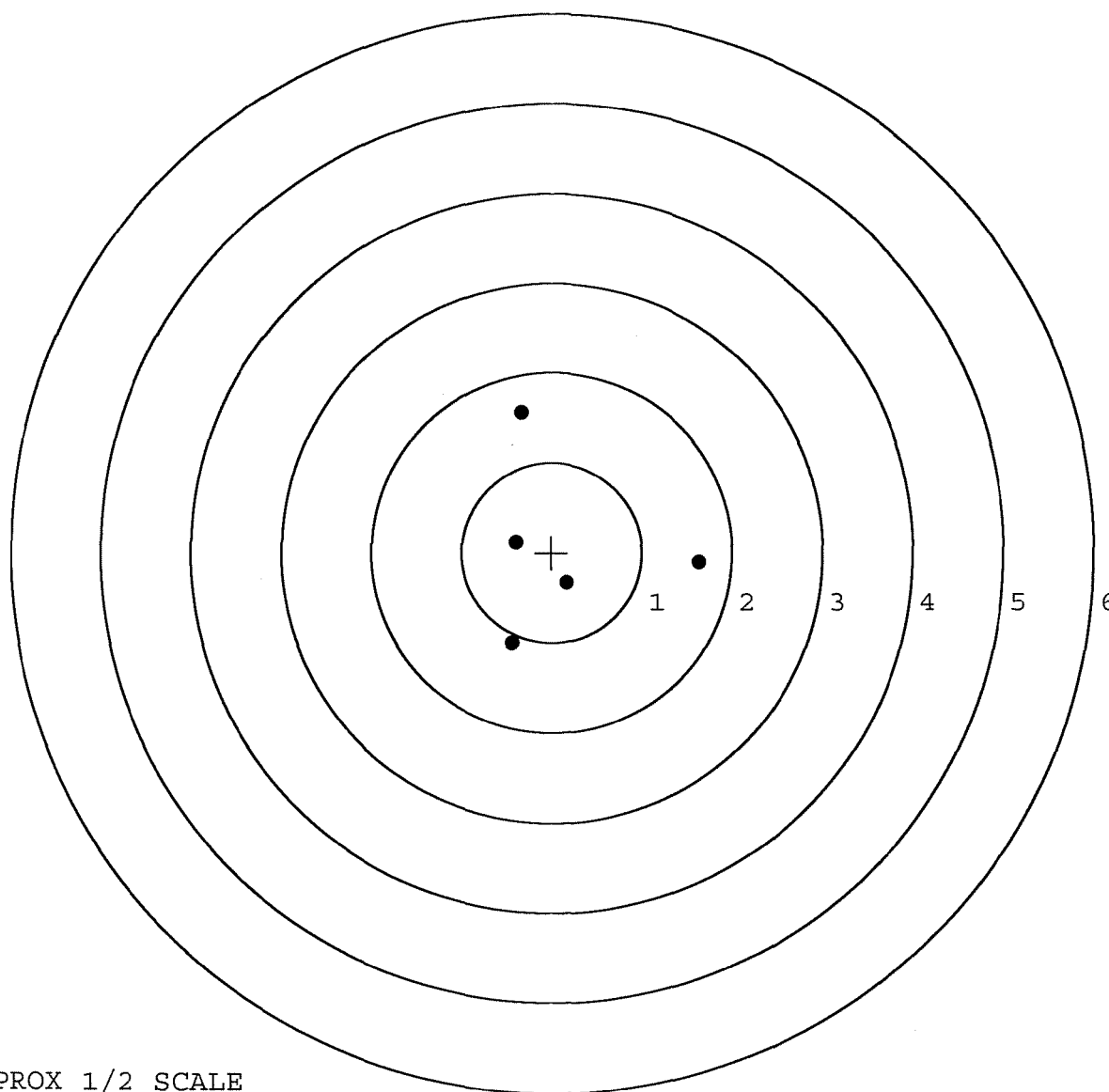
OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.75</u> <u>5.75</u> <u>5.5</u>	12/16/01	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>3.0</u> <u>3.0</u>	12/16/01	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12/16/01	D.M.
	J) ASSEMBLE STOCK	12-13-01	12-13-01	RW
	K) ASSEMBLE SWIVEL STUDS		12/16/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/16/01	REP
	M) IRON SIGHT ALIGNMENT		12/16/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/16/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-14-01	A
	A) MALFUNCTIONS	PASS FAIL	12-14-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-14-01	A
645	INSPECT FOR LIVE AMMO		12-14-01	A
655	FINAL INSPECTION A) HEADSPACE		12/16/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.86</u> <u>2.78</u> <u>2.59</u> <u>2.81</u> <u>2.74</u>	12/16/01	D.M.
	C) FUNCTION		12/16/01	REP
660	PACK		12/17/01	DA

SERIAL NUMBER: E6790381. __0
TARGET NUMBER: 1
FILE DATE: 12/14/2001
FILE TIME: 04:17

POINT#	X	Y
1:	-0.346	1.552
2:	-0.401	0.116
3:	0.168	-0.338
4:	-0.444	-1.008
5:	1.640	-0.102

X CENTROID: 0.123
Y CENTROID: 0.044
POA TO CENTROID: 0.131
HORZ SPREAD: 2.084
VERT SPREAD: 2.560
GROUP SPREAD: 2.585
MIN RADIUS: 0.385
MAX RADIUS: 1.579
MEAN RADIUS: 1.042

IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 3

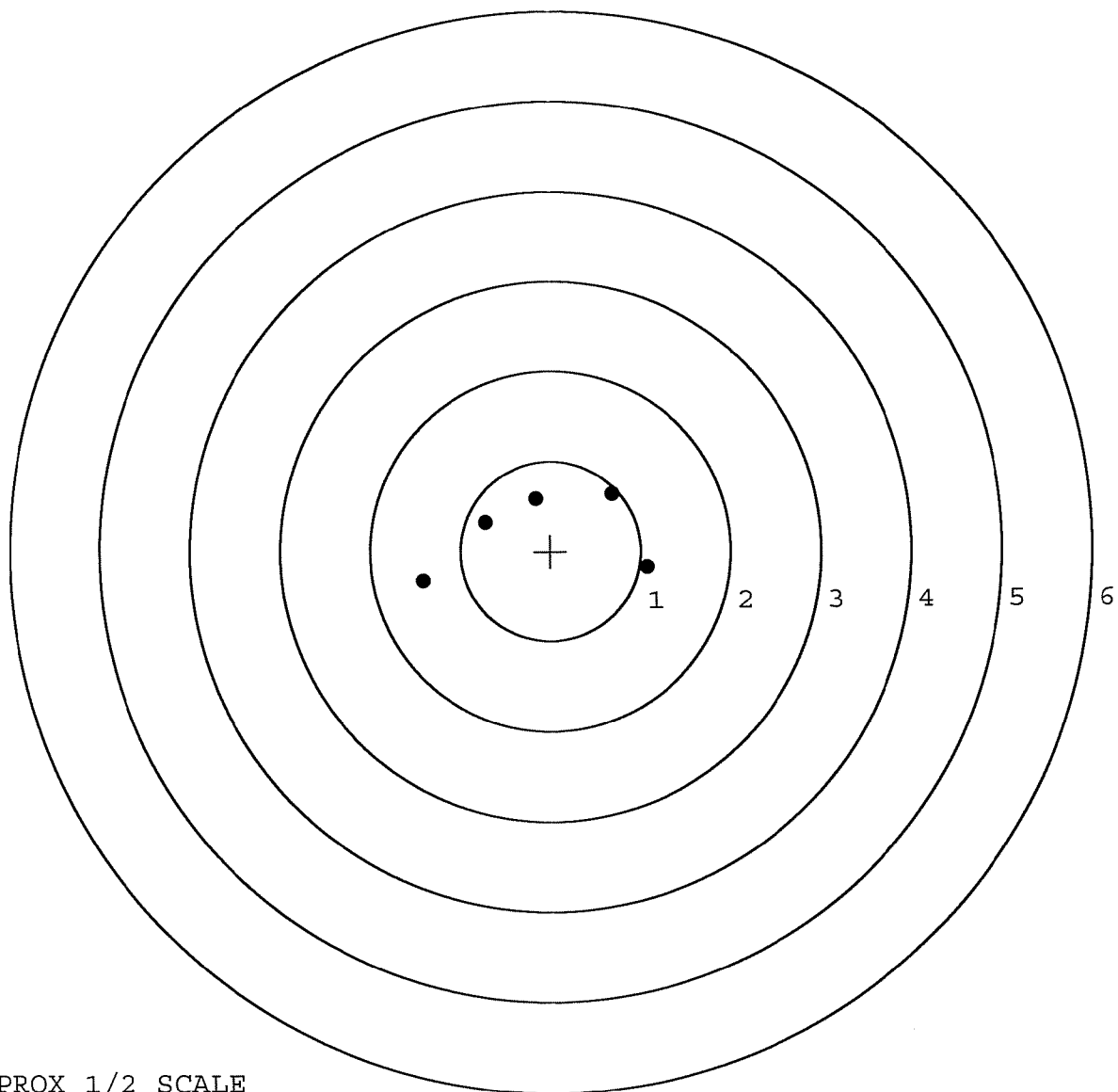


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790381. __0
TARGET NUMBER: 2
FILE DATE: 12/14/2001
FILE TIME: 04:17

POINT#	X	Y
1:	-1.414	-0.330
2:	-0.724	0.322
3:	-0.162	0.586
4:	0.689	0.639
5:	1.067	-0.183

X CENTROID: -0.109
Y CENTROID: 0.207
POA TO CENTROID: 0.234
HORZ SPREAD: 2.481
VERT SPREAD: 0.969
GROUP SPREAD: 2.485
MIN RADIUS: 0.383
MAX RADIUS: 1.411
MEAN RADIUS: 0.913
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790381

DATE 11/16/01

TESTER BK.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.81	2.25		2.23	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.61		2.43	
PULL #3	2.56	2.69		2.38	
PULL #4	2.51	2.54		2.37	
PULL #5	2.46	2.45		2.42	
TOTAL	12.91	12.54		11.83	
AVG.	2.58	2.50		2.36	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.31		
PULL #2	3.15	3.04		
PULL #3	3.30	3.10		
PULL #4	3.29	3.32		
PULL #5	3.19	3.38		
TOTAL	16.02	16.15		
AVG.	3.20	3.23		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.17	4.11		4.00 4.28
PULL #2	4.04	4.02		4.31
PULL #3	4.18	4.15		4.47
PULL #4	4.07	4.19		4.44
PULL #5	4.03	4.11		4.50
TOTAL	20.49	20.58		22.00
AVG.	4.09	4.11		4.40