

E 6790383

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

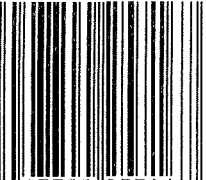
Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. E6790383	J
ORDER NO. 25716	46
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5716 E6790383

ORDER 25716
MODEL 700™ M24

UPC



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MODEL 700™ M24

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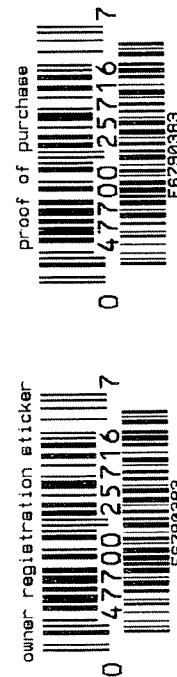
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MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790383



CONTRACT #

GUN SERIAL # E6790383

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-9-01	AL
615	ROLLMARK CALIBER		11-9	WM
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		1/7	HP
	(BOLT)		1/7	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1/15/02	DM
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/15/02	DM
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/15/02	DM
	D) OIL FIRING PIN ASSEMBLY		1/15/02	DM
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-25-02	RA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.00</u> <u>4.75</u> <u>4.50</u>	1/18/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.50</u> <u>3.00</u> <u>2.75</u>	1/18/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.025</u>	1/18/02	D.M.
	J) ASSEMBLE STOCK		1/16/02	RW
	K) ASSEMBLE SWIVEL STUDS		1/19/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/16/02	RW
	M) IRON SIGHT ALIGNMENT		1/16/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/16/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-17-02	A
	A) MALFUNCTIONS	PASS FAIL	1-17-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-17-02	A
645	INSPECT FOR LIVE AMMO		1-17-02	A
655	FINAL INSPECTION A) HEADSPACE		1/19/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.77</u> <u>2.72</u> <u>2.41</u> <u>2.62</u> <u>2.68</u>	1/18/02	D.M.
	C) FUNCTION		1/19/02	RW
660	PACK		1-21-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. 56790383

DATE 1/15/02

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.23	2.23	2.19	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.33	2.24	2.15	
PULL #3	2.43	2.19	2.19	
PULL #4	2.35	2.13	2.06	
PULL #5	2.29	2.18	2.15	
TOTAL	11.63	10.97	10.74	
AVG.	2.33	2.19	2.15	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.03	3.41	
PULL #2	3.33	3.32	
PULL #3	3.38	3.37	
PULL #4	3.44	3.30	
PULL #5	3.30	3.18	
TOTAL	16.48	16.58	
AVG.	3.30	3.32	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.46	4.51		4.34
PULL #2	4.25	4.42		4.31
PULL #3	4.00	4.24		4.32
PULL #4	4.34	4.33		4.39
PULL #5	4.50	4.26		4.24
TOTAL	21.55	21.76		21.60
AVG.	4.31	4.35		4.32

SERIAL NUMBER: E6790383. 0

TARGET NUMBER: 1

FILE DATE: 01/17/2002

FILE TIME: 18:33

POINT#	X	Y
1:	0.263	0.784
2:	-0.102	0.679
3:	0.351	-0.622
4:	0.016	1.502
5:	-0.297	1.751

X CENTROID: 0.046

Y CENTROID: 0.819

POA TO CENTROID: 0.820

HORZ SPREAD: 0.648

VERT SPREAD: 2.373

GROUP SPREAD: 2.460

MIN RADIUS: 0.204

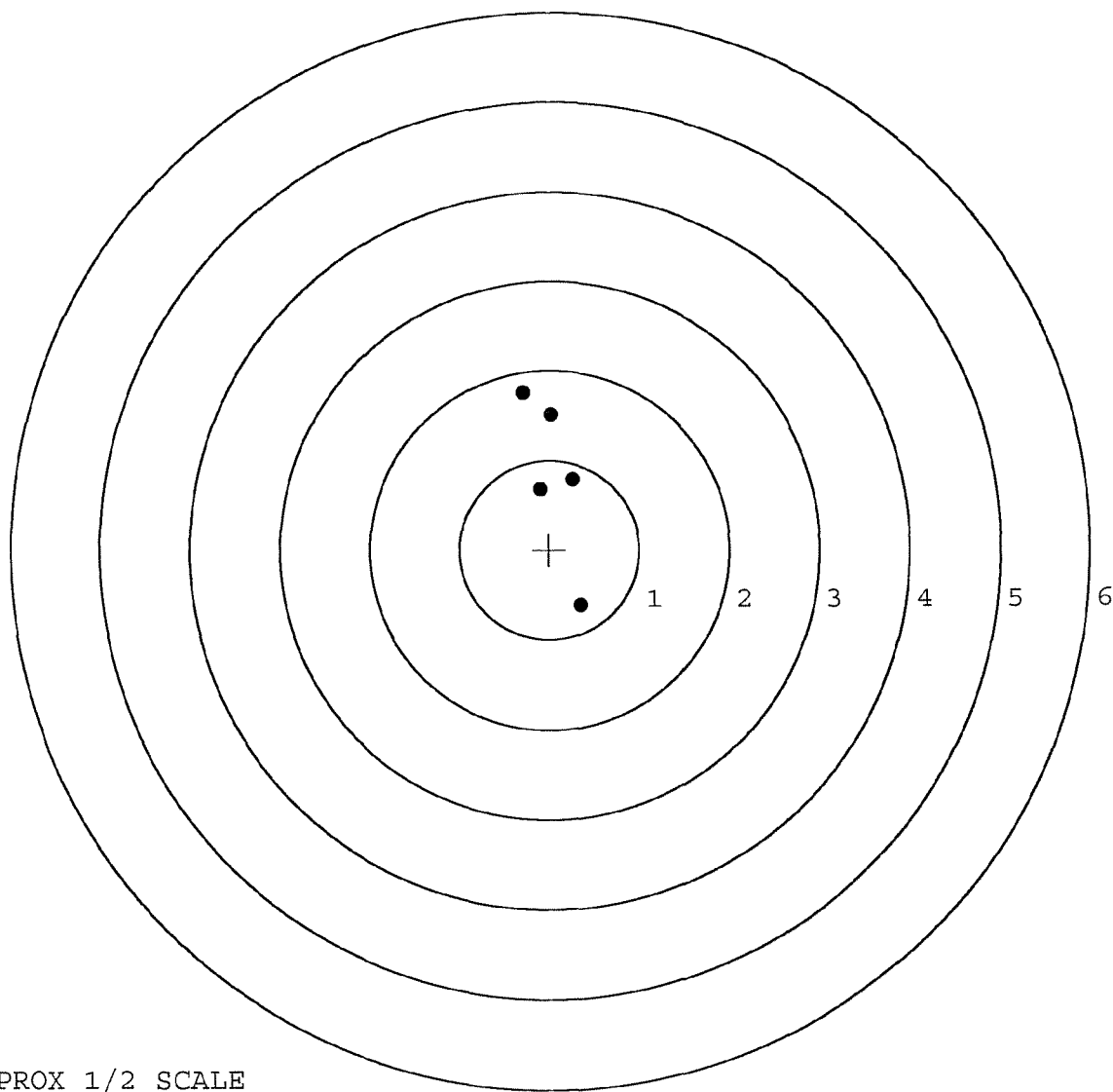
MAX RADIUS: 1.473

MEAN RADIUS: 0.715

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790383. __0

TARGET NUMBER: 2

FILE DATE: 01/17/2002

FILE TIME: 18:33

POINT#	X	Y
1:	0.284	-0.205
2:	0.138	0.305
3:	-0.073	0.350
4:	-0.339	0.518
5:	-1.633	0.623

X CENTROID: -0.325

Y CENTROID: 0.318

POA TO CENTROID: 0.455

HORZ SPREAD: 1.917

VERT SPREAD: 0.828

GROUP SPREAD: 2.088

MIN RADIUS: 0.200

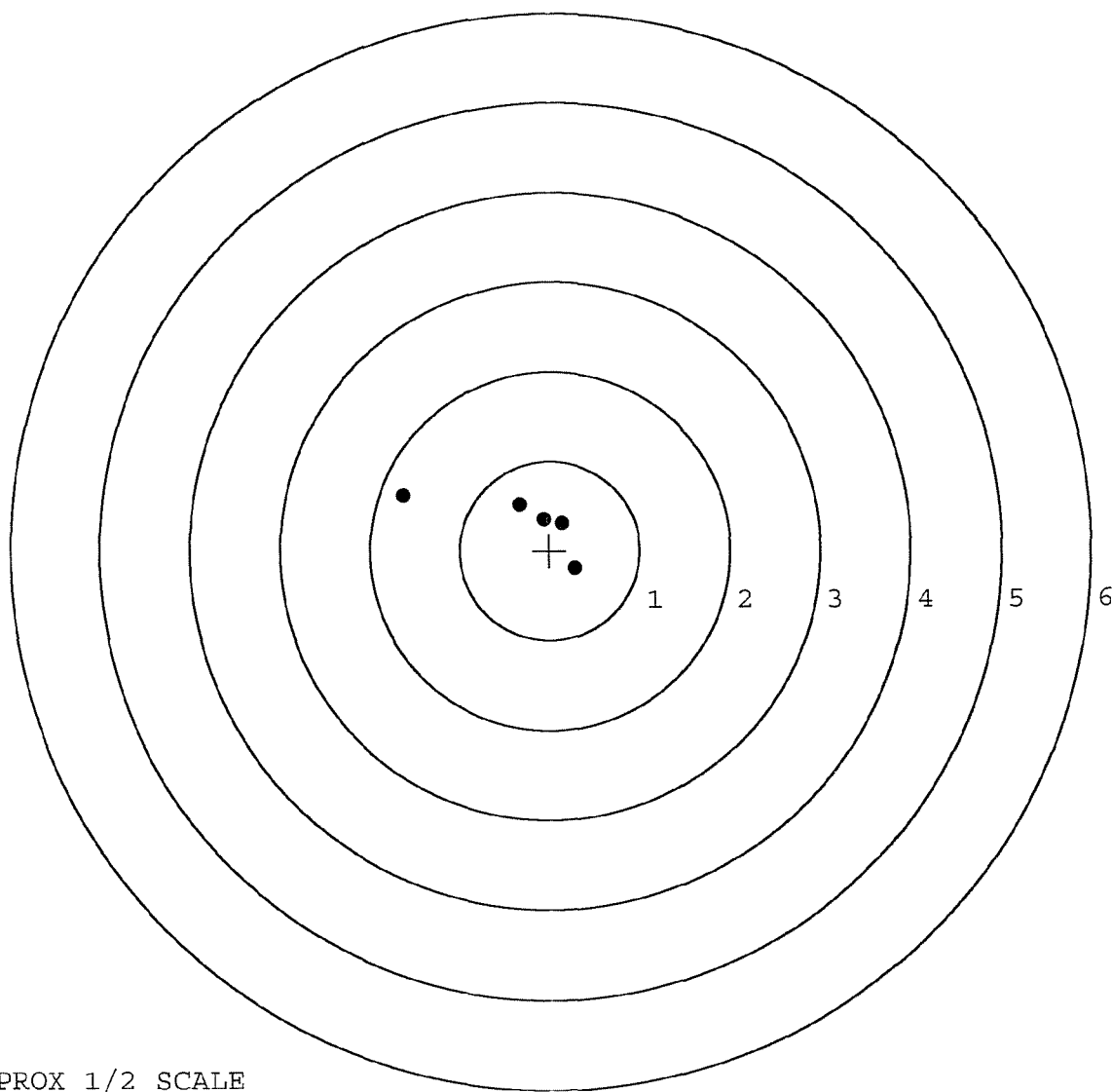
MAX RADIUS: 1.343

MEAN RADIUS: 0.613

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE