

F 679 0385

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, U.S.A. Pat. & Reg. U.S. Pat. & Reg. Marca Registrada. Marqué Déposé.

SERIAL NO. **E6790385**

ORDER NO. **25716**

30BW

46

5716 E6790385

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

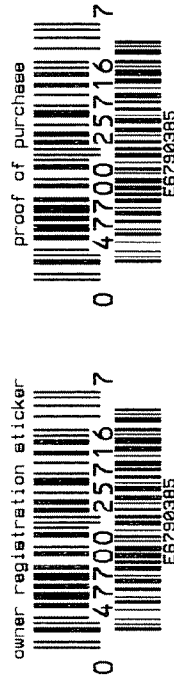


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

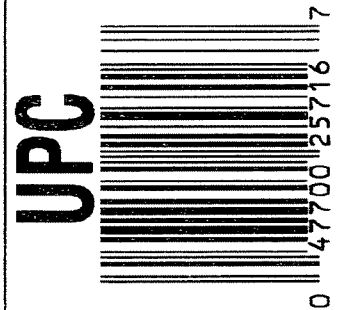


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790385



CONTRACT #

GUN SERIAL # E6290385

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-9-01	AL
615	ROLLMARK CALIBER		11-9	WM
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30	TA
	(BOLT)		11-30	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	Doug
	D) OIL FIRING PIN ASSEMBLY		12-18	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-22-02	RA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.25</u> <u>7.00</u> <u>6.00</u>	<u>1/21/02</u>	<u>D.N.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.75</u> <u>3.75</u> <u>4.00</u>	<u>1/21/02</u>	<u>D.N.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	<u>1/21/02</u>	<u>D.N.</u>
	J) ASSEMBLE STOCK		<u>1-18-02</u>	<u>RA</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/21/02</u>	<u>RA</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-18-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-18-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-18-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-18-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/21/02</u>	<u>RA</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.73</u> <u>2.81</u> <u>2.</u> <u>2.72</u>	<u>1/21/02</u>	<u>D.N.</u>
	C) FUNCTION		<u>1/21/02</u>	<u>RA</u>
660	PACK		<u>1-22-02</u>	<u>RA</u>

SERIAL NUMBER: E6790385. 0

TARGET NUMBER: 1

FILE DATE: 01/19/2002

FILE TIME: 02:49

POINT#	X	Y
1:	-0.307	-0.729
2:	0.794	-0.177
3:	0.536	0.200
4:	0.114	0.460
5:	-0.315	0.722

X CENTROID: 0.164

Y CENTROID: 0.095

POA TO CENTROID: 0.190

HORZ SPREAD: 1.109

VERT SPREAD: 1.451

GROUP SPREAD: 1.451

MIN RADIUS: 0.368

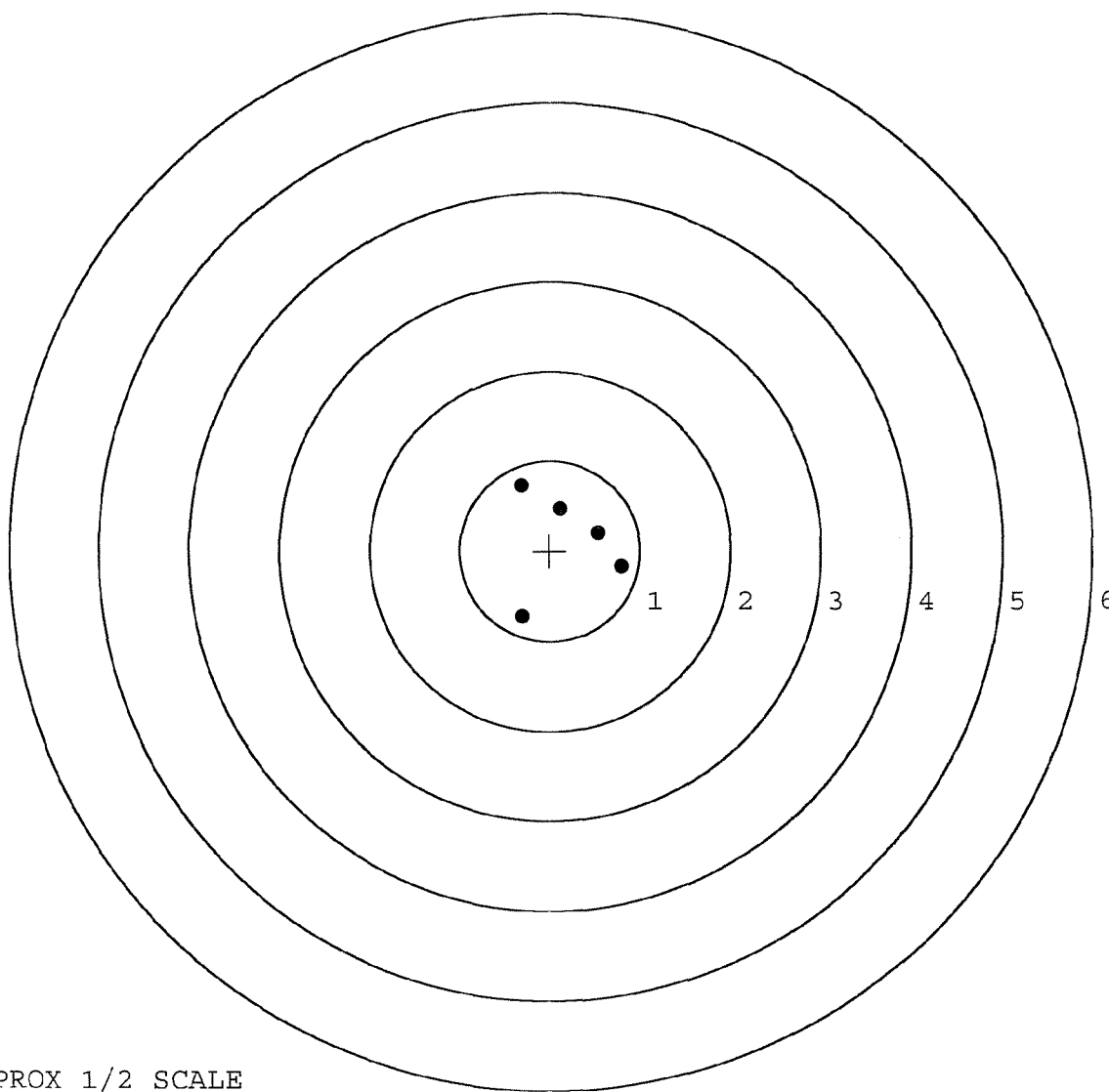
MAX RADIUS: 0.949

MEAN RADIUS: 0.636

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790385. __0

TARGET NUMBER: 2

FILE DATE: 01/19/2002

FILE TIME: 02:49

POINT#	X	Y
1:	-0.352	-0.761
2:	0.541	-0.896
3:	0.602	0.118
4:	-0.351	1.185
5:	-0.442	1.321

X CENTROID: 0.000

Y CENTROID: 0.193

POA TO CENTROID: 0.193

HORZ SPREAD: 1.044

VERT SPREAD: 2.217

GROUP SPREAD: 2.425

MIN RADIUS: 0.607

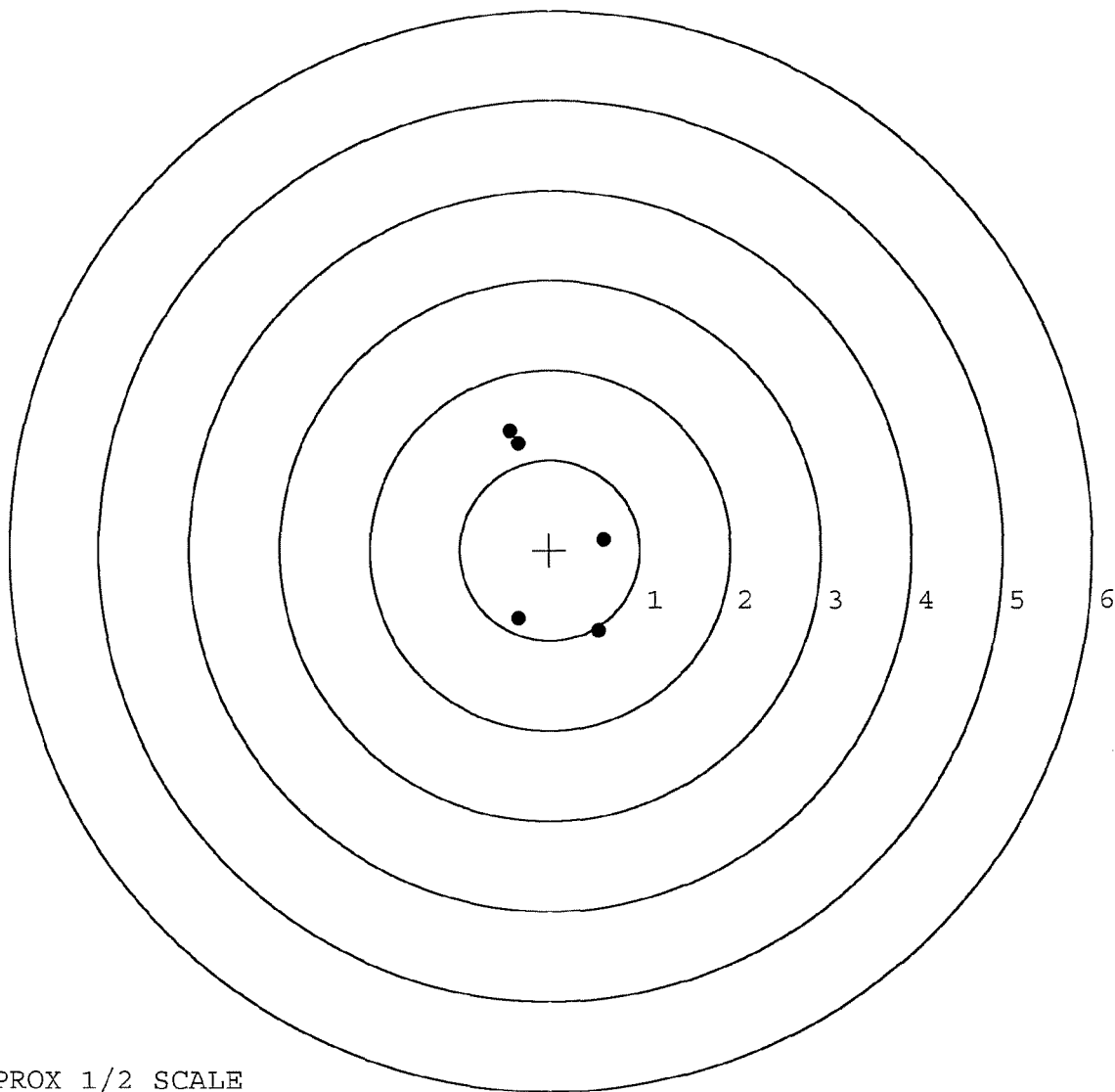
MAX RADIUS: 1.217

MEAN RADIUS: 1.021

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 1

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# $\pm$.50#
3.00# $\pm$.75#
4.00# $\pm$ 1.00#

SERIAL NO. E6790385

DATE 1/16/02

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.70	2.40		2.34	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.63	2.65		2.25	
PULL #3	2.59	2.28		2.23	
PULL #4	2.50	2.30		2.34	
PULL #5	2.40	2.40		2.31	
TOTAL	12.82	12.00		11.47	
AVG.	2.56	2.40		2.29	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.25		
PULL #2	3.07	3.19		
PULL #3	3.34	3.23		
PULL #4	3.12	3.12		
PULL #5	3.20	3.00		
TOTAL	15.91	15.79		
AVG.	3.18	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	3.97		4.19
PULL #2	4.11	3.96		4.19
PULL #3	4.12	4.12		3.98
PULL #4	4.02	3.81		4.12
PULL #5	4.18	4.04		4.14
TOTAL	20.61	19.90 19.90		20.62
AVG.	4.03	3.98 3.98		4.12