

E 6710384

VERY IMPORTANT: **DO NOT** DESTROY THIS LABEL. **DO NOT** REMOVE OR ALTER THIS LABEL. **DO NOT** REUSE THIS LABEL.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **E6790386**
ORDER NO. **25716**

46

30BW

5716 E6790386

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

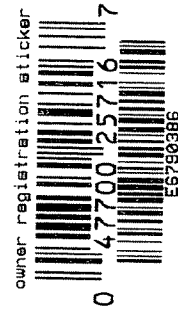
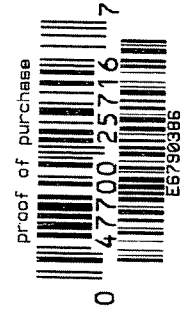


MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

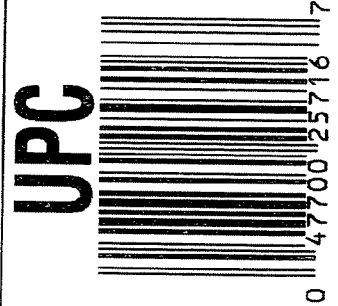


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790386



CONTRACT #

GUN SERIAL # F6790386

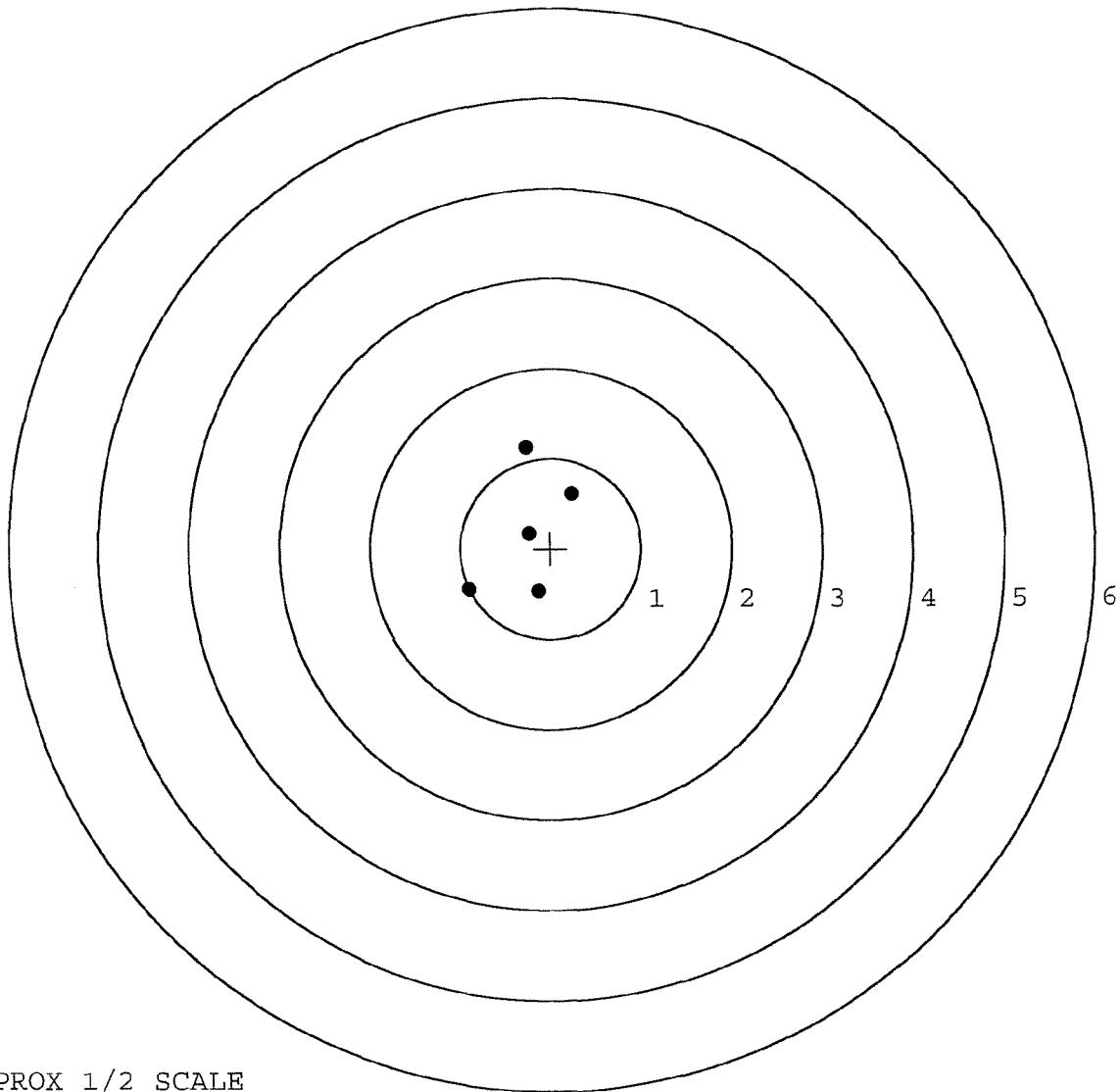
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	PH
600	PROOF		11-30-01	PH
607	CHECK HEADSPACE		11-30-01	PH
610	DIS-ASSEMBLE GUN		11-30-01	PH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		DEC 5 2001	AC
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/6	HT
	(BOLT)			
625	FINAL ASSEMBLY		1/14/02	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/14/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/14/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/14/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-23-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.75</u> <u>4.25</u> <u>3.75</u>	<u>1/22/02</u>	<u>D.N.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.50</u> <u>3.00</u> <u>2.75</u>	<u>1/22/02</u>	<u>D.N.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.023</u> <u>.022</u>	<u>1/22/02</u>	<u>D.N.</u>
	J) ASSEMBLE STOCK		<u>1-18-02</u>	<u>RH</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/22/02</u>	<u>Ru</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-21-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-21-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-21-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-21-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/22/02</u>	<u>Ru</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.89</u> <u>2.67</u> <u>2.34</u> <u>2.38</u>	<u>1/22/02</u>	<u>D.N.</u>
	C) FUNCTION		<u>1/22/02</u>	<u>Ru</u>
660	PACK		<u>1-23-02</u>	<u>DA</u>

SERIAL NUMBER: E6790386. __0
TARGET NUMBER: 1
FILE DATE: 01/21/2002
FILE TIME: 18:18

POINT#	X	Y
1:	-0.270	1.123
2:	0.236	0.602
3:	-0.240	0.166
4:	-0.136	-0.477
5:	-0.906	-0.452

X CENTROID: -0.263
Y CENTROID: 0.192
POA TO CENTROID: 0.326
HORZ SPREAD: 1.142
VERT SPREAD: 1.600
GROUP SPREAD: 1.699
MIN RADIUS: 0.035
MAX RADIUS: 0.931
MEAN RADIUS: 0.641
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

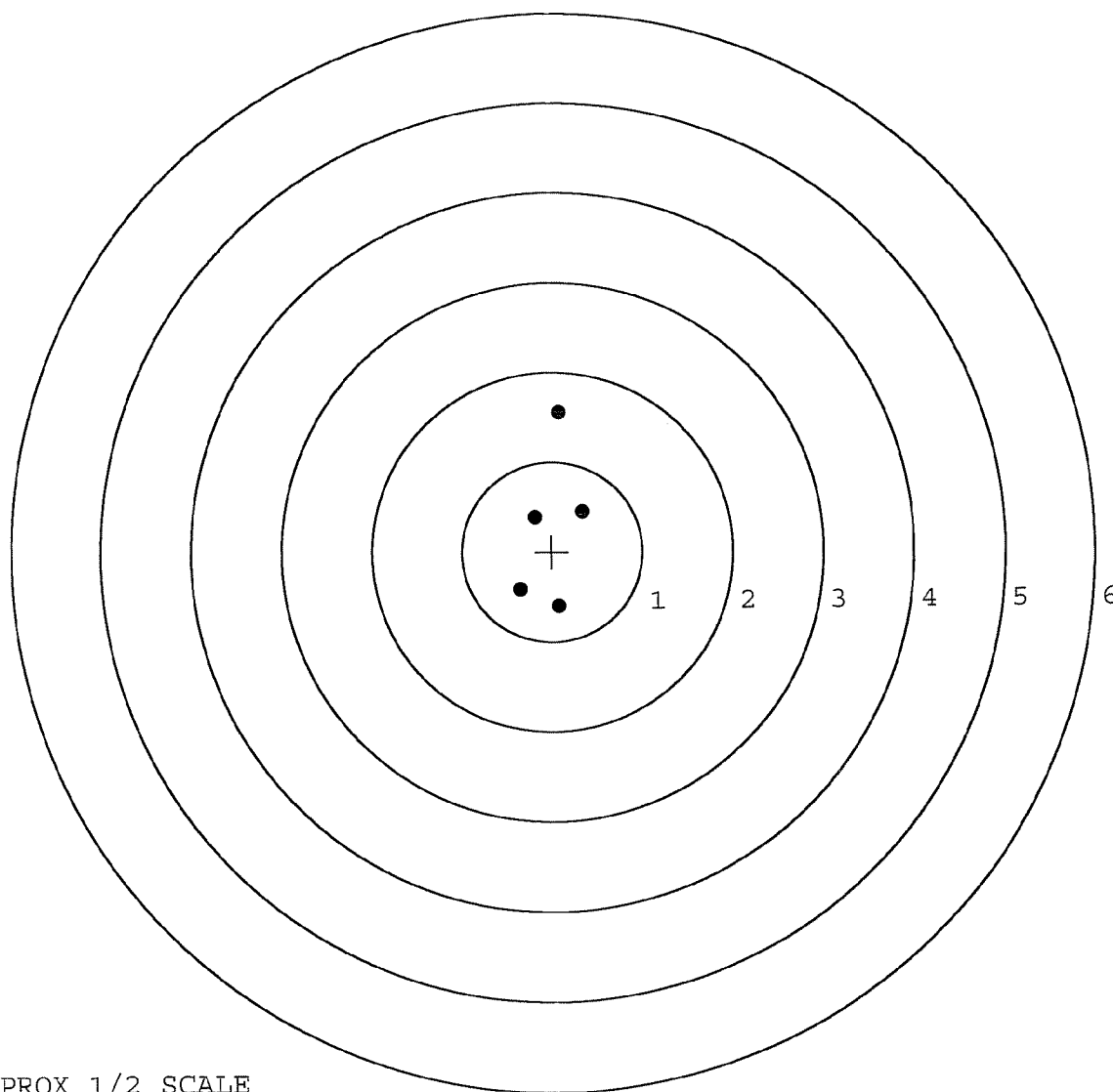


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790386.___0
TARGET NUMBER: 2
FILE DATE: 01/21/2002
FILE TIME: 18:18

POINT#	X	Y
1:	0.346	0.443
2:	-0.192	0.385
3:	-0.356	-0.424
4:	0.079	-0.613
5:	0.090	1.547

X CENTROID: -0.007
Y CENTROID: 0.268
POA TO CENTROID: 0.268
HORZ SPREAD: 0.702
VERT SPREAD: 2.160
GROUP SPREAD: 2.160
MIN RADIUS: 0.219
MAX RADIUS: 1.283
MEAN RADIUS: 0.711
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E 6790386

DATE 1/16/02

TESTER D. N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.35	2.64	2.32	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.28	2.68	2.27	
PULL #3	2.24	2.57	2.20	
PULL #4	2.30	2.45	2.43	
PULL #5	2.33	2.66	2.20	
TOTAL	11.50	13.20	11.42	
AVG.	2.30	2.64	2.28	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.31	2.99	
PULL #2	3.08	3.20	
PULL #3	3.39	2.98	
PULL #4	3.14	2.88	
PULL #5	3.21	3.14	
TOTAL	16.13	15.19	
AVG.	3.23	3.04	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.42	3.99		4.04
PULL #2	4.32	4.15		4.30
PULL #3	4.27	4.22		4.18
PULL #4	4.07	4.02		4.10
PULL #5	4.18	3.92		4.20
TOTAL	21.26	20.30		20.82
AVG.	4.25	4.06		4.16