

E 6790393

VERY IMPORTANT! Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Parque Deposee.

SERIAL NO. E6790393	J
ORDER NO. 25716	46

22BW



5716 E6790393

ORDER 25716
MODEL 700™ M24

UPC



ORDER 25716
MODEL 700™ M24

UPC



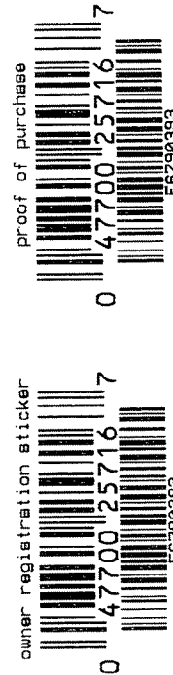
SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

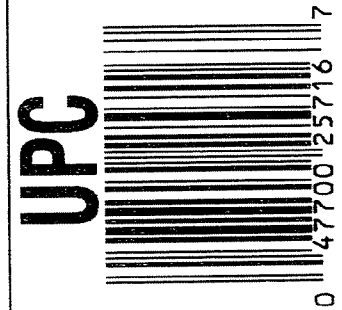


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790393



CONTRACT #

GUN SERIAL #

E6790398

3 ARS

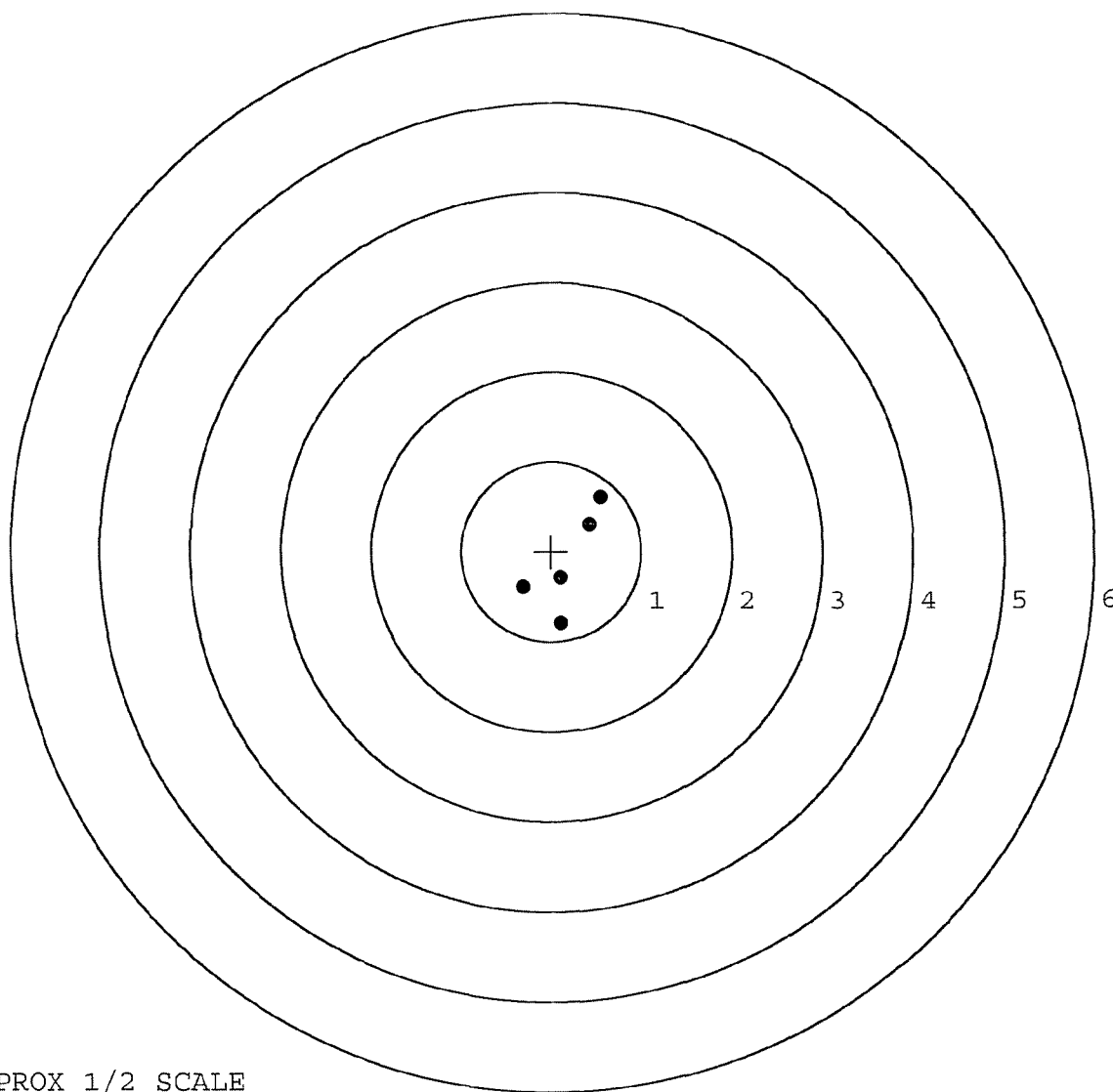
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-8-01	REP
600	PROOF		11-8-01	REP
607	CHECK HEADSPACE		11-8-01	REP
610	DIS-ASSEMBLE GUN	MAGNA-FLUX INSPECTED	11-8-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <i>ARS</i>		
615	ROLLMARK CALIBER		11/8	<i>ARS</i>
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TR
625	FINAL ASSEMBLY		12/13/01	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-12-02	DR

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-6-02	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>3.5</u> <u>3.5</u>	1-6-02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	1-6-02	DA
	J) ASSEMBLE STOCK		12/18	BWT
	K) ASSEMBLE SWIVEL STUDS		1/11/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/11/02	RW
	M) IRON SIGHT ALIGNMENT		1/11/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/11/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	12-20-01	A
	A) MALFUNCTIONS	PASS Colt Rel FAIL	12-20-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-20-01	A
645	INSPECT FOR LIVE AMMO		12-20-01	A
655	FINAL INSPECTION A) HEADSPACE		1/11/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.38</u> <u>2.23</u> <u>2.32</u> <u>2.29</u> <u>2.39</u>	1/8/02	D.H.
	C) FUNCTION		1/11/02	RW
660	PACK		1-12-01	DA

SERIAL NUMBER ~~F~~6790393. __0
TARGET NUMBER: 1
FILE DATE: 01/03/2002
FILE TIME: 22:54

POINT#	X	Y
1:	0.550	0.605
2:	0.423	0.304
3:	0.106	-0.297
4:	-0.318	-0.396
5:	0.106	-0.800

X CENTROID: 0.173
Y CENTROID: -0.117
POA TO CENTROID: 0.209
HORZ SPREAD: 0.868
VERT SPREAD: 1.405
GROUP SPREAD: 1.473
MIN RADIUS: 0.192
MAX RADIUS: 0.814
MEAN RADIUS: 0.549
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

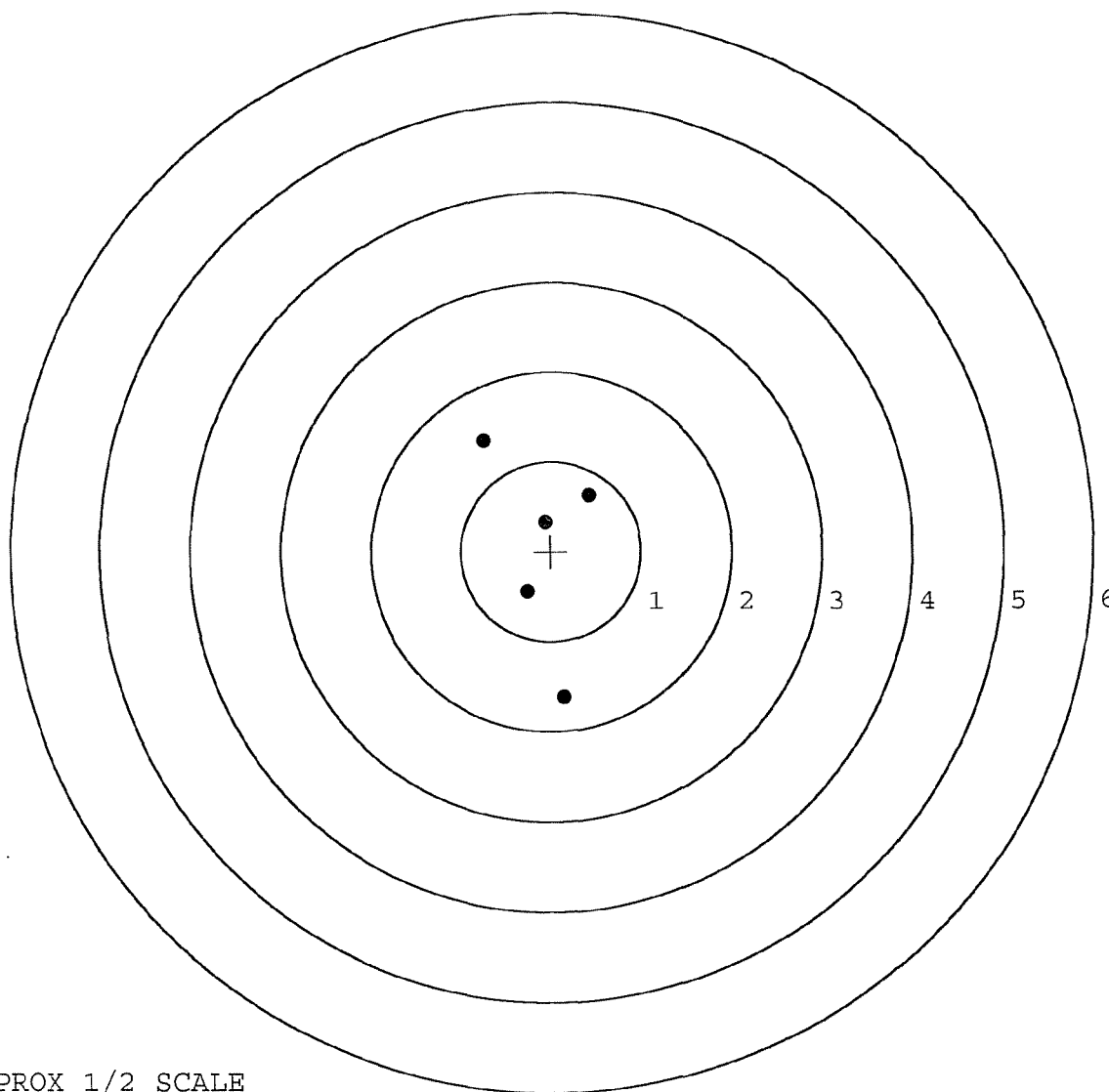


TARGET APPROX 1/2 SCALE

SERIAL NUMBER ~~F~~ 6790393. __0
TARGET NUMBER: 2
FILE DATE: 01/03/2002
FILE TIME: 22:54

POINT#	X	Y
1:	-0.746	1.239
2:	0.423	0.625
3:	-0.068	0.325
4:	-0.261	-0.451
5:	0.152	-1.627

X CENTROID: -0.100
Y CENTROID: 0.022
POA TO CENTROID: 0.102
HORZ SPREAD: 1.169
VERT SPREAD: 2.866
GROUP SPREAD: 3.003
MIN RADIUS: 0.304
MAX RADIUS: 1.668
MEAN RADIUS: 0.930
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. EC790393

DATE 11/07-01

TESTER B.K

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.35	2.38	2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.36	2.69	2.60	
PULL #3	2.37	2.59	2.65	
PULL #4	2.44	2.53	2.26	
PULL #5	2.37	2.63	2.26	
TOTAL	1189	1282	1232	
AVG.	2.37	2.56	2.46	

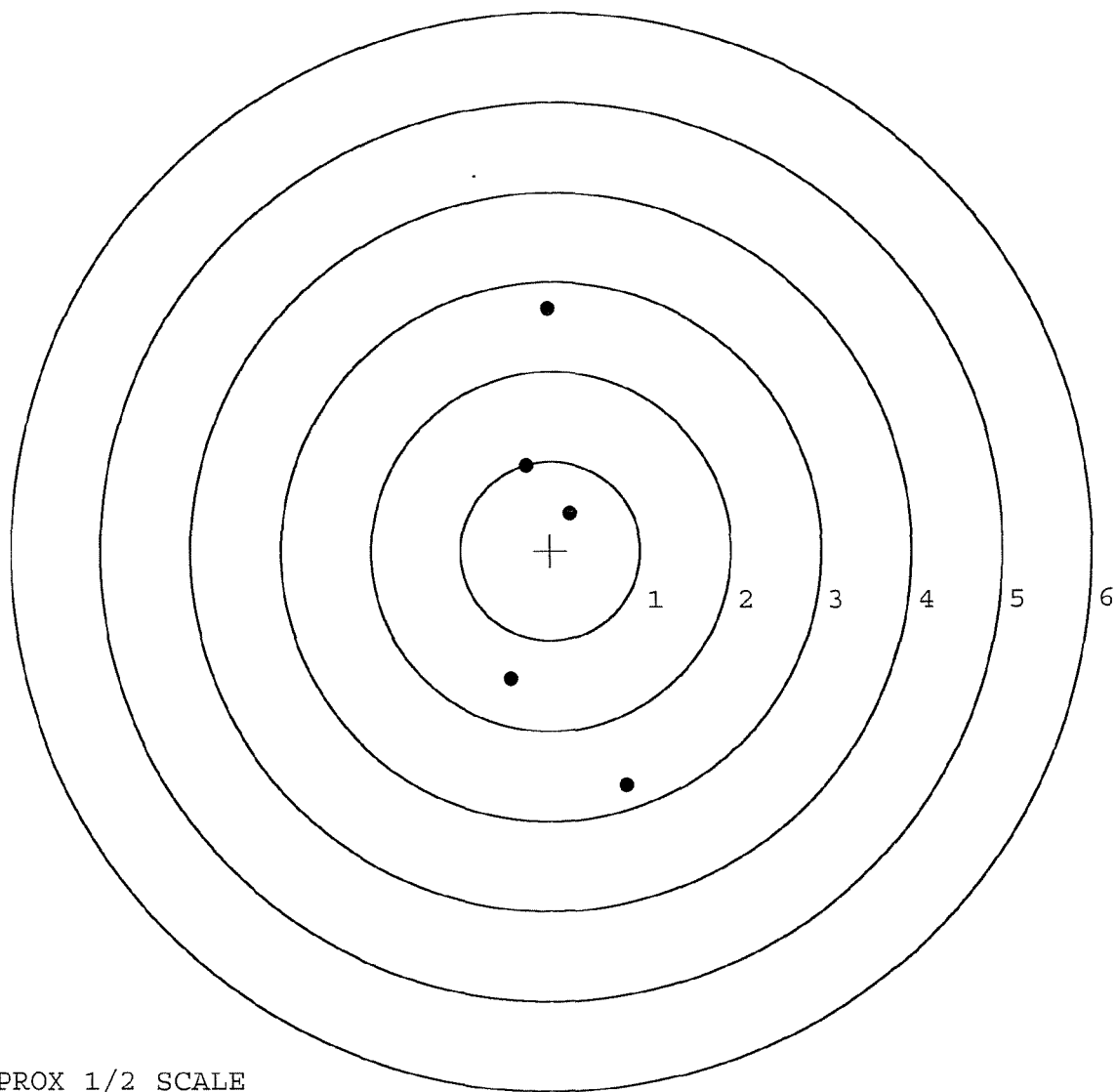
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.02	3.04	
PULL #2	3.03	3.06	
PULL #3	3.01	3.01	
PULL #4	3.02	3.05	
PULL #5	2.97	3.18	
TOTAL	1505	1534	
AVG.	3.01	3.06	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	4.15		4.06
PULL #2	4.07	4.16		4.01
PULL #3	4.11	4.10		3.99
PULL #4	4.14	4.16		4.00
PULL #5	4.21	4.17		4.00
TOTAL	2058	2074		2006
AVG.	4.11	4.14		4.01

SERIAL NUMBER: E6790393. __0
TARGET NUMBER: 1
FILE DATE: 12/20/2001
FILE TIME: 03:59

POINT#	X	Y
1:	0.845	-2.610
2:	-0.442	-1.428
3:	0.214	0.417
4:	-0.272	0.953
5:	-0.039	2.694

X CENTROID: 0.061
Y CENTROID: 0.005
POA TO CENTROID: 0.061
HORZ SPREAD: 1.287
VERT SPREAD: 5.304
GROUP SPREAD: 5.377
MIN RADIUS: 0.439
MAX RADIUS: 2.730
MEAN RADIUS: 1.677
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 1
in 3 IN DIAMETER: 2

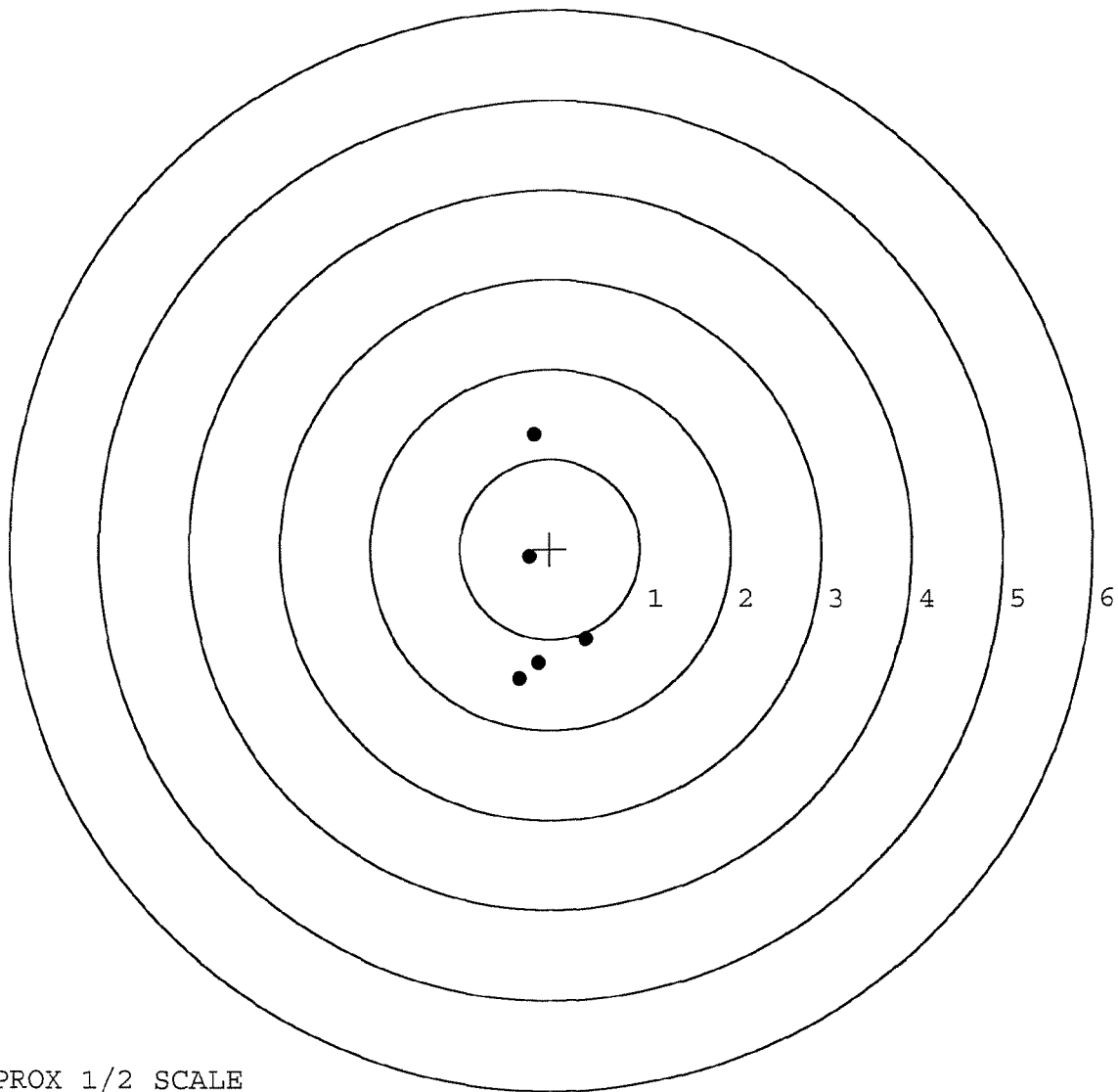


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790393. __ 0
TARGET NUMBER: 2
FILE DATE: 12/20/2001
FILE TIME: 03:59

POINT#	X	Y
1:	-0.346	-1.436
2:	-0.127	-1.264
3:	0.395	-0.995
4:	-0.228	-0.091
5:	-0.177	1.276

X CENTROID: -0.097
Y CENTROID: -0.502
POA TO CENTROID: 0.511
HORZ SPREAD: 0.741
VERT SPREAD: 2.712
GROUP SPREAD: 2.717
MIN RADIUS: 0.431
MAX RADIUS: 1.780
MEAN RADIUS: 0.927
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE