

E 6790395-

13

VERY IMPORTANT: INSTRUCTION BOOK ENCLOSED. PLEASE READ AND FOLLOW ALL INSTRUCTIONS. See use of this manual.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. J E6790395	ORDER NO. 25716
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22BW	

5716 E6790395

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

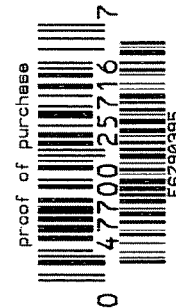


MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

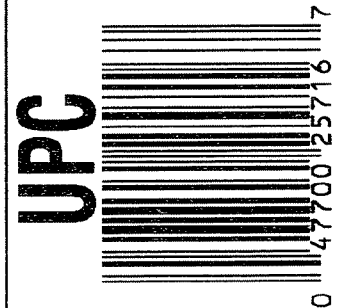


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790395



CONTRACT #

GUN SERIAL # E6790395

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	REP
600	PROOF		11/5/01	REP
607	CHECK HEADSPACE		11/5/01	REP
610	DIS-ASSEMBLE GUN	MAGNA-FLUX INSPECTED	11/5/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 7 2001 OPERATOR <u>DRS</u>		
615	ROLLMARK CALIBER		11/6	DA
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11-15	TA
	(BOLT)		11-15	TK
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-26-01	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-26-01	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-26-01	DA
	D) OIL FIRING PIN ASSEMBLY		11-26-01	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-14-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.00</u> <u>3.25</u> <u>4.25</u>	1/9/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.25</u> <u>2.50</u>	1/9/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.022</u>	1/9/02	D.M.
	J) ASSEMBLE STOCK		1/5/02	Rw
	K) ASSEMBLE SWIVEL STUDS		1/11/02	Rw
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/11/02	Rw
	M) IRON SIGHT ALIGNMENT		1/11/02	Rw
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/11/02	Rw
640	GALLERY TEST AND TARGET	PASS FAIL	1-8-02	A
	A) MALFUNCTIONS	PASS FAIL	1-8-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-8-02	A
645	INSPECT FOR LIVE AMMO		1-8-02	A
655	FINAL INSPECTION A) HEADSPACE		1/11/02	Rw
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.17</u> <u>2.79</u> <u>2.71</u> <u>2.73</u> <u>2.65</u>	1/9/02	D.M.
	C) FUNCTION		1/11/02	Rw
660	PACK		1-14-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790395

DATE 12/26/01

TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.64		2.18 2.18	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.45		2.19	
PULL #3	2.35	2.36		2.11	
PULL #4	2.51	2.50		2.17	
PULL #5	2.46	2.55		2.33	
TOTAL	12.34	12.50		10.98	
AVG.	2.47	2.50		2.20	

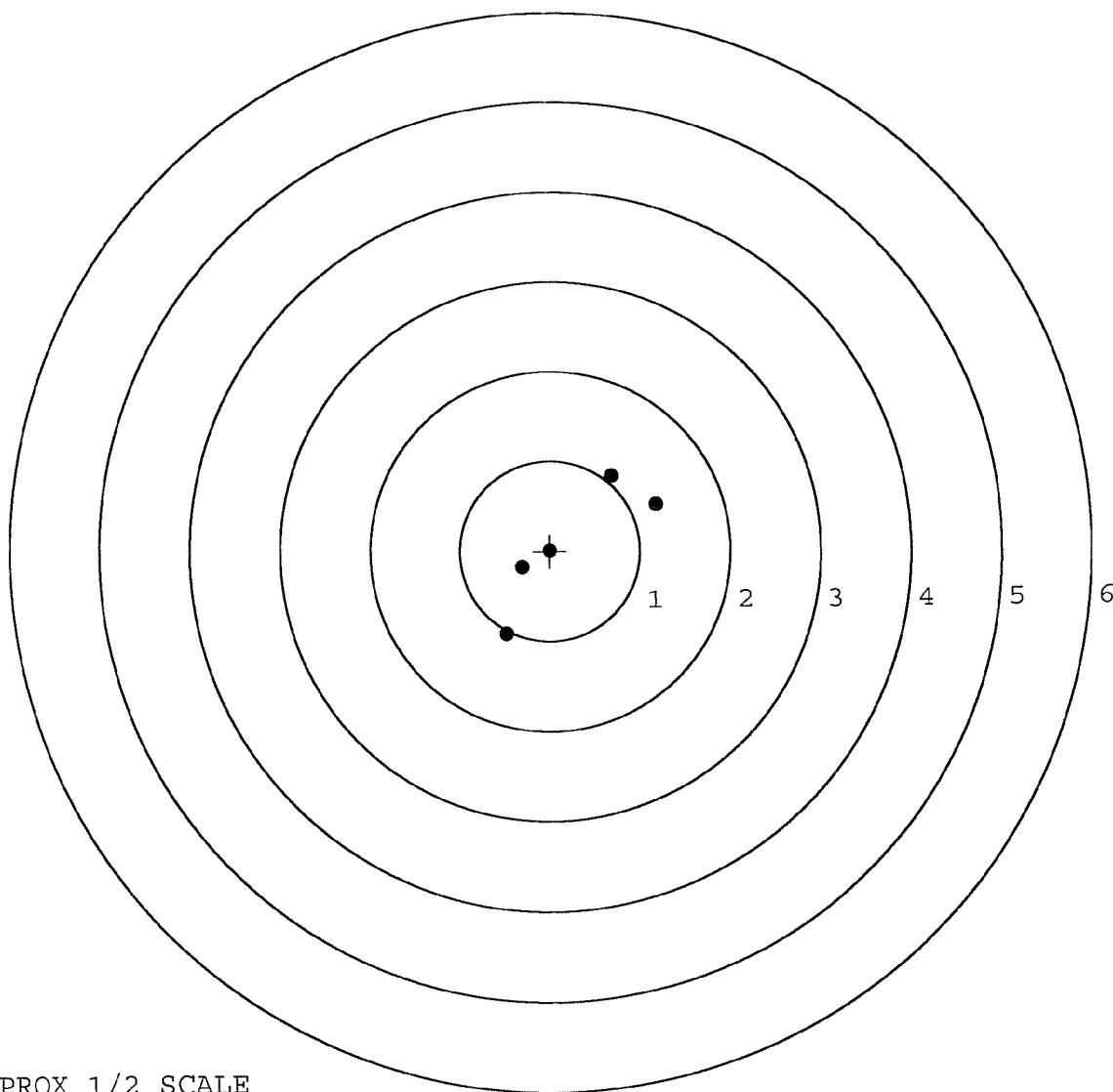
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.29	3.35		
PULL #2	3.32	3.13		
PULL #3	3.30	3.12		
PULL #4	3.21	3.08		
PULL #5	3.20	3.08		
TOTAL	15.72 16.32	15.76		
AVG.	3.26	3.15		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.43	4.38		4.37
PULL #2	4.36	4.22		4.54
PULL #3	4.22	4.26		4.64
PULL #4	4.32	4.22		4.45
PULL #5	4.21	4.17		4.48
TOTAL	21.54	21.25		22.48
AVG.	4.31	4.25		4.50

SERIAL NUMBER: E6790395. __0
TARGET NUMBER: 1
FILE DATE: 01/08/2002
FILE TIME: 02:47

POINT#	X	Y
1:	0.000	0.000
2:	-0.312	-0.186
3:	-0.491	-0.923
4:	0.689	0.823
5:	1.185	0.506

X CENTROID: 0.214
Y CENTROID: 0.044
POA TO CENTROID: 0.219
HORZ SPREAD: 1.676
VERT SPREAD: 1.746
GROUP SPREAD: 2.203
MIN RADIUS: 0.219
MAX RADIUS: 1.197
MEAN RADIUS: 0.795
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790395. __0

TARGET NUMBER: 2

FILE DATE: 01/08/2002

FILE TIME: 02:47

POINT#	X	Y
1:	0.131	0.498
2:	-0.558	0.127
3:	0.004	-0.232
4:	0.076	-0.531
5:	-0.034	-1.210

X CENTROID: -0.076

Y CENTROID: -0.270

POA TO CENTROID: 0.280

HORZ SPREAD: 0.689

VERT SPREAD: 1.708

GROUP SPREAD: 1.716

MIN RADIUS: 0.089

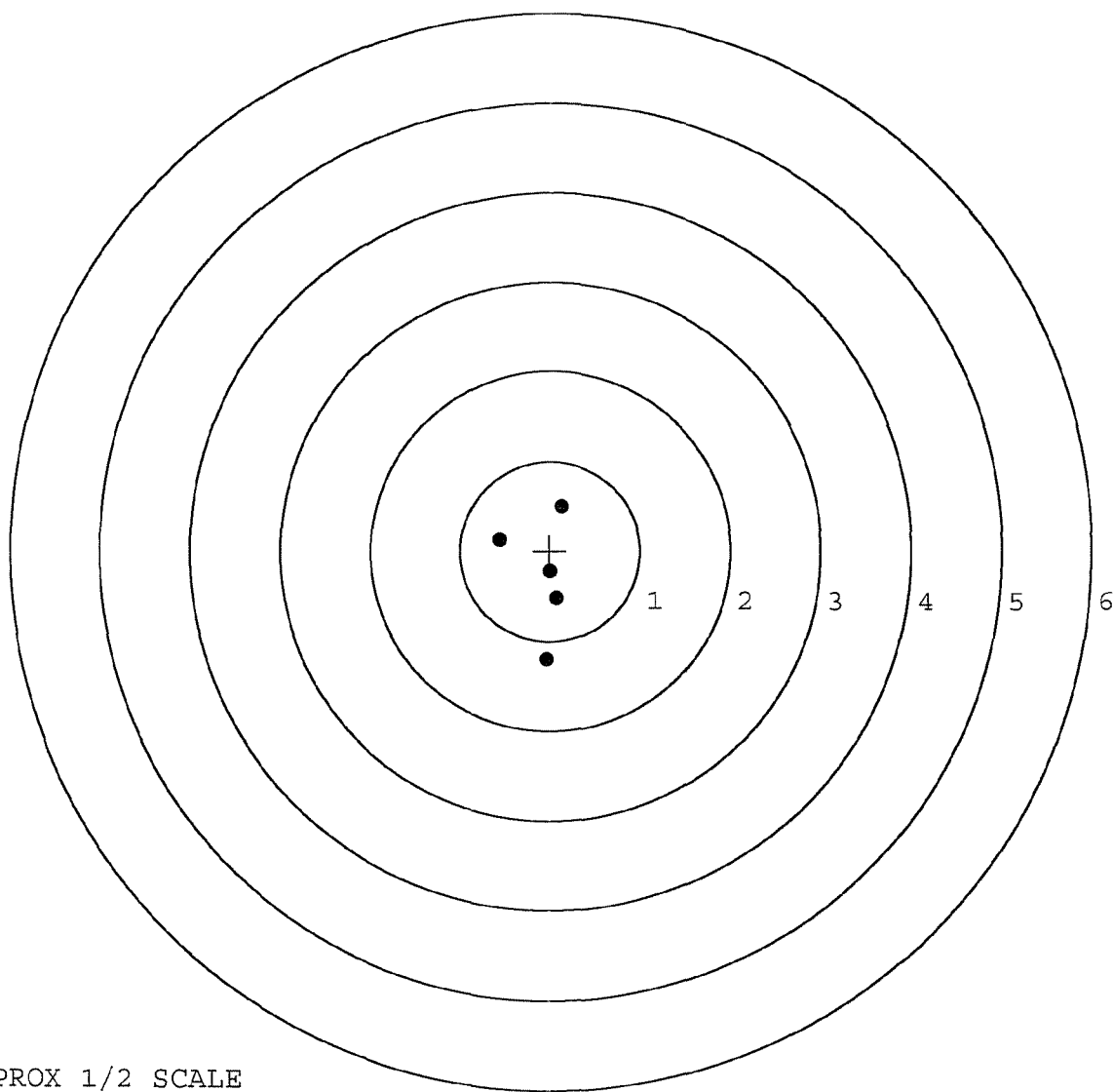
MAX RADIUS: 0.941

MEAN RADIUS: 0.550

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE