

E 6790396

VERY IMPORTANT
INSTRUCTIONS: READ
AND OBEY TO ASSURE
SAFE USE OF THIS
WEAPON

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **E6790396**

ORDER NO. **25716**

46

19LW

5716 E6790396

ORDER 25716
MODEL 700™ M24

UPC



ORDER 25716
MODEL 700™ M24

UPC



SERIAL NO.

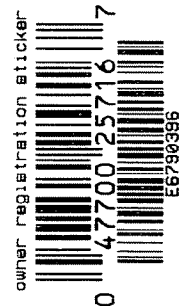
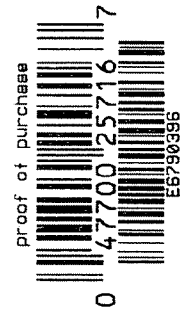


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

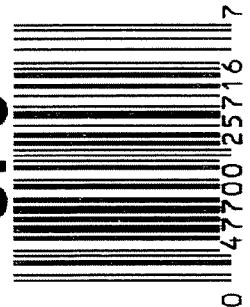
46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790396

UPC



GUN SERIAL # E6790396

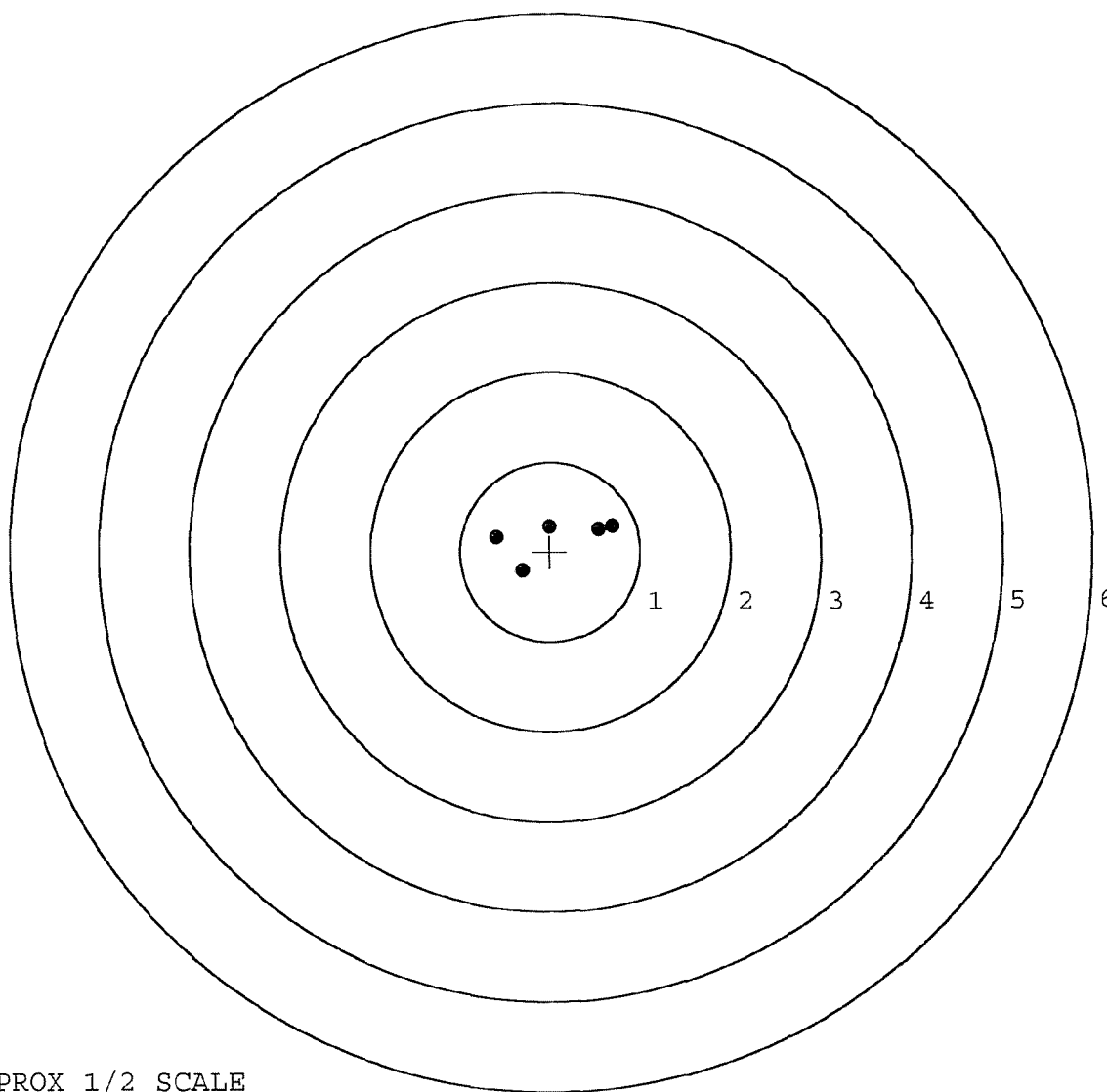
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		OCT 29 -01	RW
600	PROOF		OCT 29 -01	RW
607	CHECK HEADSPACE		OCT 29 -01	RW
610	DIS-ASSEMBLE GUN		OCT 29 -01	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			DL
615	ROLLMARK CALIBER		11/2	LB
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/8	HP
	(BOLT)		11/8	HP
625	FINAL ASSEMBLY		12/10/01	DA
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DA
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/12/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.75</u> <u>4.75</u> <u>5.25</u>	<u>1/28/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.75</u> <u>3.75</u> <u>4.60</u>	<u>1/28/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	<u>1/28/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/23/02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1-28-02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>2/15/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>2/15/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>2/15/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-22-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-22-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-22-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-22-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1-28-02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.93</u> <u>2.92</u> <u>2.93</u> <u>2.16</u>	<u>1/28/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1-28-02</u>	<u>RW</u>
660	PACK		<u>2/18/02</u>	<u>DA</u>

SERIAL NUMBER: E6790396. __0
TARGET NUMBER: 1
FILE DATE: 01/24/2002
FILE TIME: 02:27

POINT#	X	Y
1:	-0.014	0.280
2:	-0.598	0.168
3:	-0.307	-0.208
4:	0.693	0.290
5:	0.537	0.259

X CENTROID: 0.062
Y CENTROID: 0.158
POA TO CENTROID: 0.170
HORZ SPREAD: 1.291
VERT SPREAD: 0.498
GROUP SPREAD: 1.297
MIN RADIUS: 0.144
MAX RADIUS: 0.660
MEAN RADIUS: 0.491
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

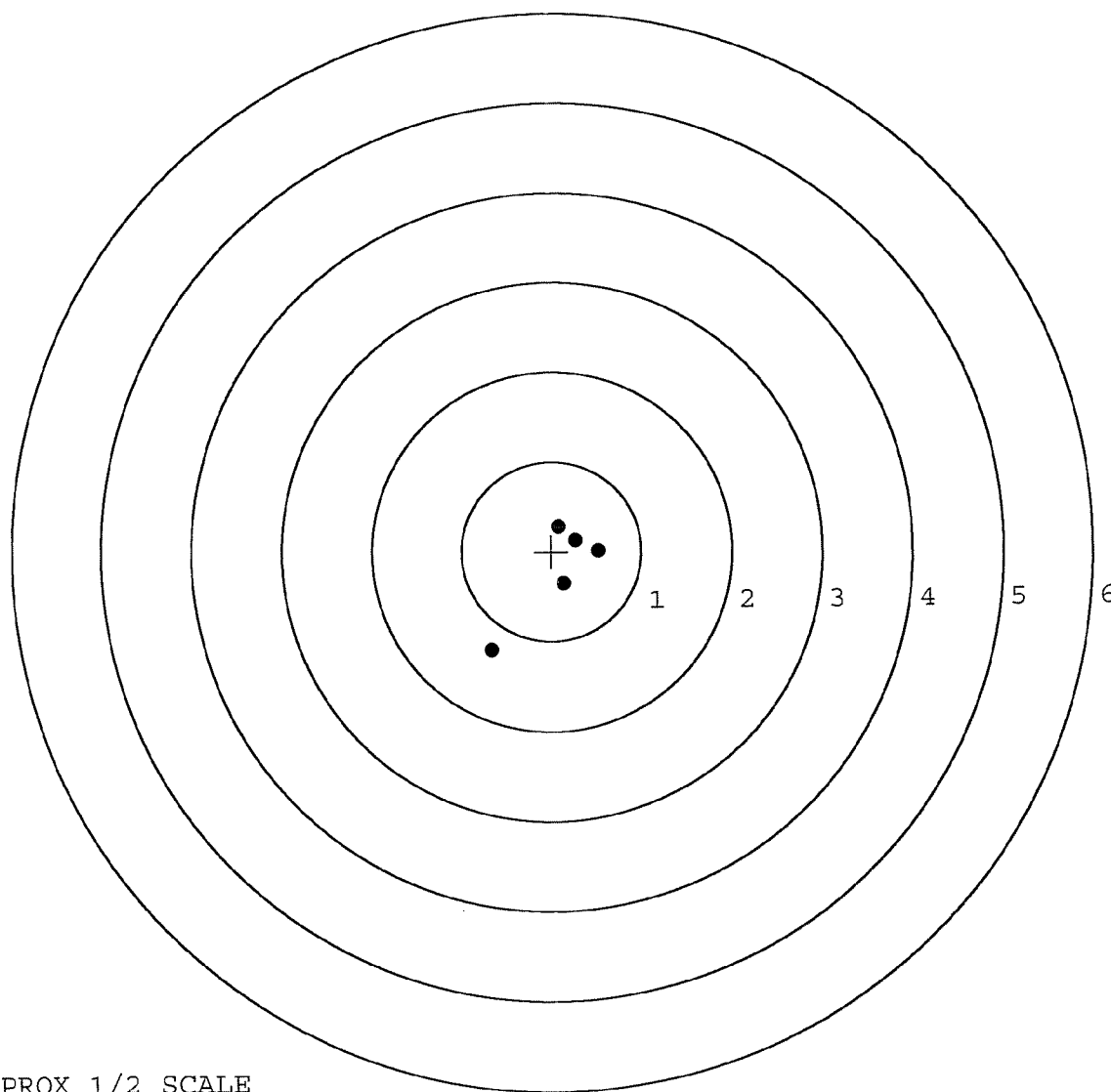


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790396.___0
TARGET NUMBER: 2
FILE DATE: 01/24/2002
FILE TIME: 02:27

POINT#	X	Y
1:	0.085	0.277
2:	0.269	0.123
3:	0.522	-0.004
4:	0.134	-0.365
5:	-0.675	-1.098

X CENTROID: 0.067
Y CENTROID: -0.213
POA TO CENTROID: 0.224
HORZ SPREAD: 1.197
VERT SPREAD: 1.375
GROUP SPREAD: 1.622
MIN RADIUS: 0.166
MAX RADIUS: 1.155
MEAN RADIUS: 0.541
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790396

DATE 1/22/02

TESTER J.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.36	2.73		2.91	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.35	2.19		2.26	
PULL #3	2.23	2.29		2.23	
PULL #4	2.28	2.53		2.11	
PULL #5	2.23	2.54		2.33	
TOTAL	11.45	12.28		11.34	
AVG.	2.29	2.46		2.27	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.30	3.78		
PULL #2	3.21	3.51		
PULL #3	3.53	3.74		
PULL #4	3.22	3.75		
PULL #5	3.24	3.66		
TOTAL	16.50	18.41		
AVG.	3.30	3.68		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.44	4.38 4.38		4.38
PULL #2	4.22	4.29		4.48
PULL #3	4.46	4.28		4.16
PULL #4	4.15	4.20		4.54
PULL #5	4.24	4.30		4.33
TOTAL	21.51	21.45		21.87
AVG.	4.30	4.29		4.38