

E 6790399

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **E6790399**

ORDER NO. **25716**

46

31XV

5716 E6790399

ORDER

25716

MODEL 700™ M24

UPC



ORDER

25716

MODEL 700™ M24

UPC



SERIAL NO.

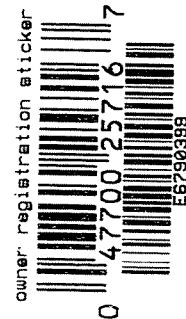
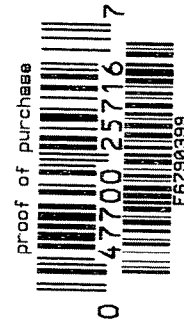
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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790399



CONTRACT #

GUN SERIAL # E6790399

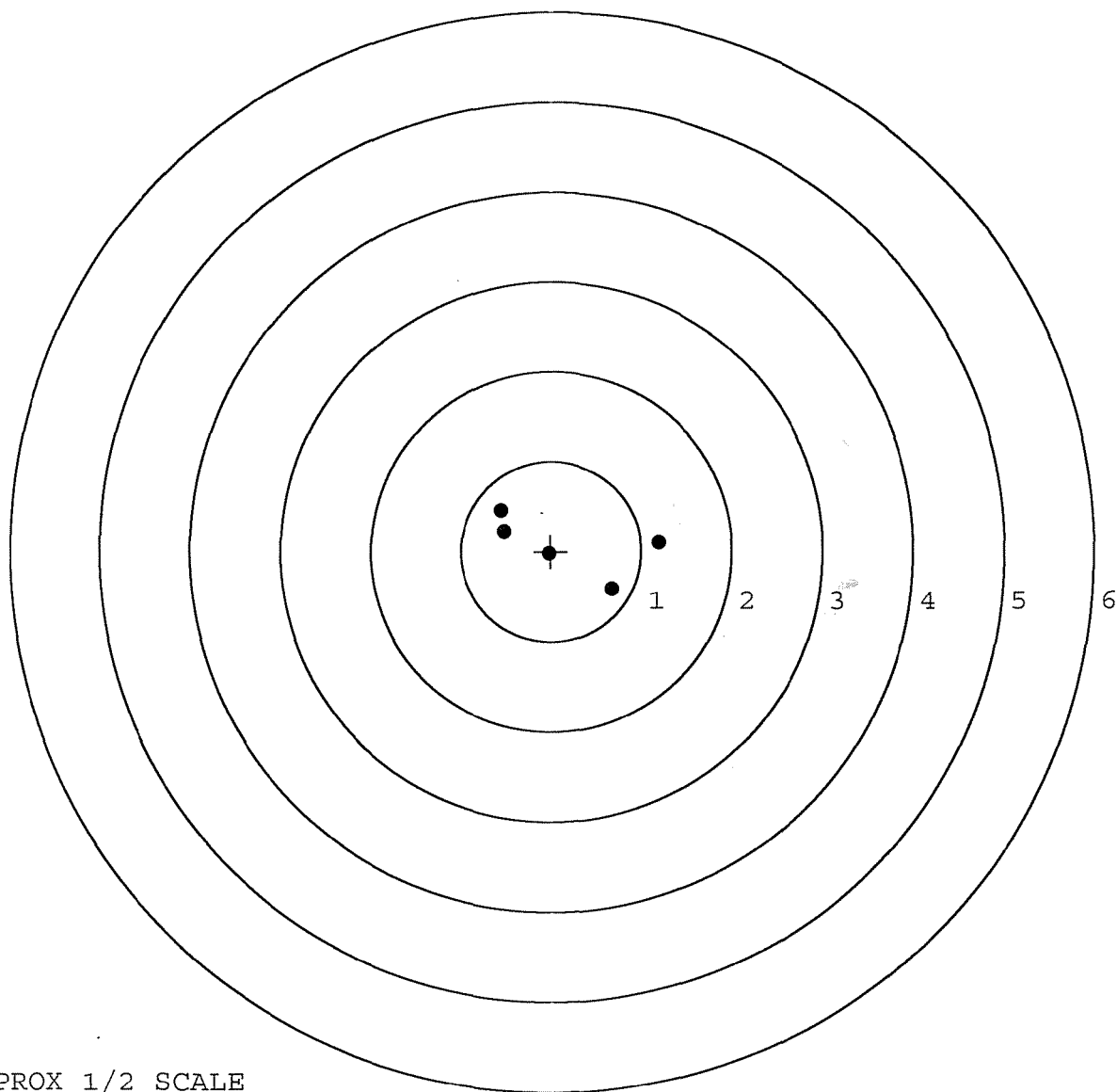
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10-29-01	RW
600	PROOF		10-29-01	KB
607	CHECK HEADSPACE		10-29-01	KB
610	DIS-ASSEMBLE GUN		10-29-01	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001	
615	ROLLMARK CALIBER		11/7/01	SB
617	DRILL AND TAP SIGHT HOLES		11-6	MC
620	APPLY COATINGS (BARREL ACTION)		11/7	HP
	(BOLT)		11/7	HP
625	FINAL ASSEMBLY		12/10/01	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DK
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/10/01	DK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.25</u> <u>5.0</u>	12-17-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.25</u> <u>3.0</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.0235</u> <u>.0215</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/13	BWT
	K) ASSEMBLE SWIVEL STUDS		12/20/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	REP
	M) IRON SIGHT ALIGNMENT		12/20/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/14/01	EF
	A) MALFUNCTIONS	PASS FAIL	12/14/01	EF
	B) PIERCED PRIMERS	PASS FAIL	12/14/01	EF
645	INSPECT FOR LIVE AMMO		12/14/01	EF
655	FINAL INSPECTION A) HEADSPACE		12/20/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.38</u> <u>2.64</u> <u>2.69</u> <u>2.67</u>	12/18/01	D.N.
	C) FUNCTION		12/20/01	REP
660	PACK		12/21/01	DA

SERIAL NUMBER: E6790399. __0
TARGET NUMBER: 1
FILE DATE: 12/14/2001
FILE TIME: 10:39

POINT#	X	Y
1:	1.195	0.100
2:	0.675	-0.422
3:	-0.025	-0.033
4:	-0.558	0.456
5:	-0.524	0.222

X CENTROID: 0.153
Y CENTROID: 0.065
POA TO CENTROID: 0.166
HORZ SPREAD: 1.753
VERT SPREAD: 0.878
GROUP SPREAD: 1.789
MIN RADIUS: 0.203
MAX RADIUS: 1.043
MEAN RADIUS: 0.693
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

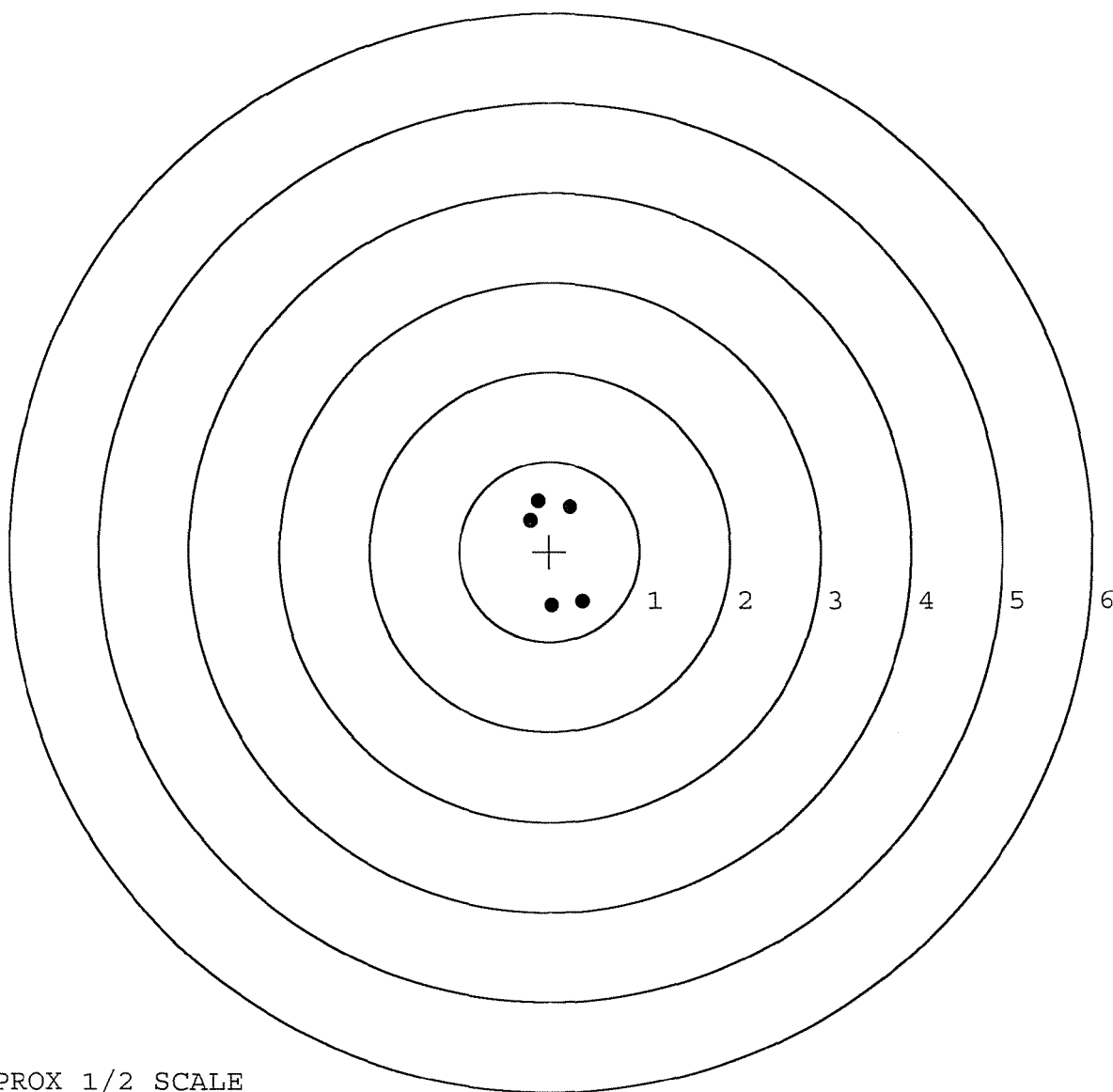


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790399. __0
TARGET NUMBER: 2
FILE DATE: 12/14/2001
FILE TIME: 10:39

POINT#	X	Y
1:	0.370	-0.557
2:	0.024	-0.602
3:	0.233	0.489
4:	-0.132	0.554
5:	-0.219	0.342

X CENTROID: 0.055
Y CENTROID: 0.045
POA TO CENTROID: 0.071
HORZ SPREAD: 0.589
VERT SPREAD: 1.156
GROUP SPREAD: 1.219
MIN RADIUS: 0.404
MAX RADIUS: 0.680
MEAN RADIUS: 0.550
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790399

DATE 11/13/01

TESTER B.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.38	2.52	2.37	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.70	2.48	2.26	
PULL #3	2.69	2.53	2.38	
PULL #4	2.42	2.53	2.32	
PULL #5	2.68	2.48	2.32	
TOTAL	1287	1254	1165	
AVG.	2.57	2.50	2.33	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.21	3.12	
PULL #2	3.08	3.06	
PULL #3	3.11	3.06	
PULL #4	3.08	3.10	
PULL #5	3.08	3.04	
TOTAL	1556	1538	
AVG.	3.11	3.07	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.39	4.23		4.19
PULL #2	4.28	4.21		4.19
PULL #3	4.31	4.16		4.12
PULL #4	4.20	4.21		4.08
PULL #5	4.29	4.24		4.16
TOTAL	2147	2105		2074
AVG.	4.29	4.21		4.14