

E 6790400

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790400**
Order No. **25716**

46

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

31XV

5716 E6790400

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

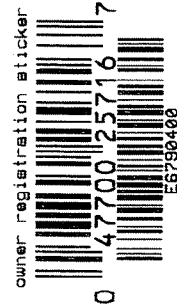
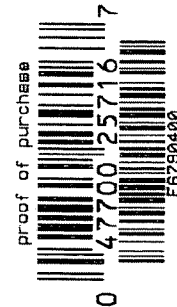


MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

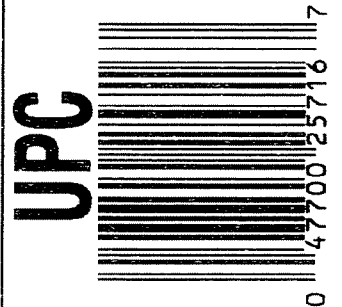


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790400



CONTRACT #

GUN SERIAL # 61079 0400

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10-29-01	RH
600	PROOF		10-29-01	KP
607	CHECK HEADSPACE		10-29-01	KP
610	DIS-ASSEMBLE GUN		10-29-01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001	RH
615	ROLLMARK CALIBER		11/02/01	SB
617	DRILL AND TAP SIGHT HOLES		11-6	HC
620	APPLY COATINGS (BARREL ACTION)		11/7	HP
	(BOLT)		11/7	HP
625	FINAL ASSEMBLY		12/10/01	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DK
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/10/01	DK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>6.75</u> <u>6.75</u>	12-17-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.0245</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/13	BWT
	K) ASSEMBLE SWIVEL STUDS		12/20/01	Rep
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	Rep
	M) IRON SIGHT ALIGNMENT		12/20/01	Rep
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	Rep
640	GALLERY TEST AND TARGET	PASS FAIL	12/20/01	CR
	A) MALFUNCTIONS	PASS FAIL	12/20/01	AF
	B) PIERCED PRIMERS	PASS FAIL	12/20/01	CR
645	INSPECT FOR LIVE AMMO		12/20/01	AF
655	FINAL INSPECTION A) HEADSPACE		12/20/01	Rep
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.88</u> <u>2.83</u> <u>2.86</u> <u>2.87</u>	12/18/01	D.M.
	C) FUNCTION		12/20/01	Rep
660	PACK		12/21/01	DA

SERIAL NUMBER: E6790400. __0

TARGET NUMBER: 1

FILE DATE: 12/13/2001

FILE TIME: 11:14

POINT#	X	Y
1:	-0.239	-0.870
2:	-0.148	-0.207
3:	-0.230	0.114
4:	0.252	0.544
5:	-1.435	1.336

X CENTROID: -0.360

Y CENTROID: 0.183

POA TO CENTROID: 0.404

HORZ SPREAD: 1.687

VERT SPREAD: 2.206

GROUP SPREAD: 2.509

MIN RADIUS: 0.147

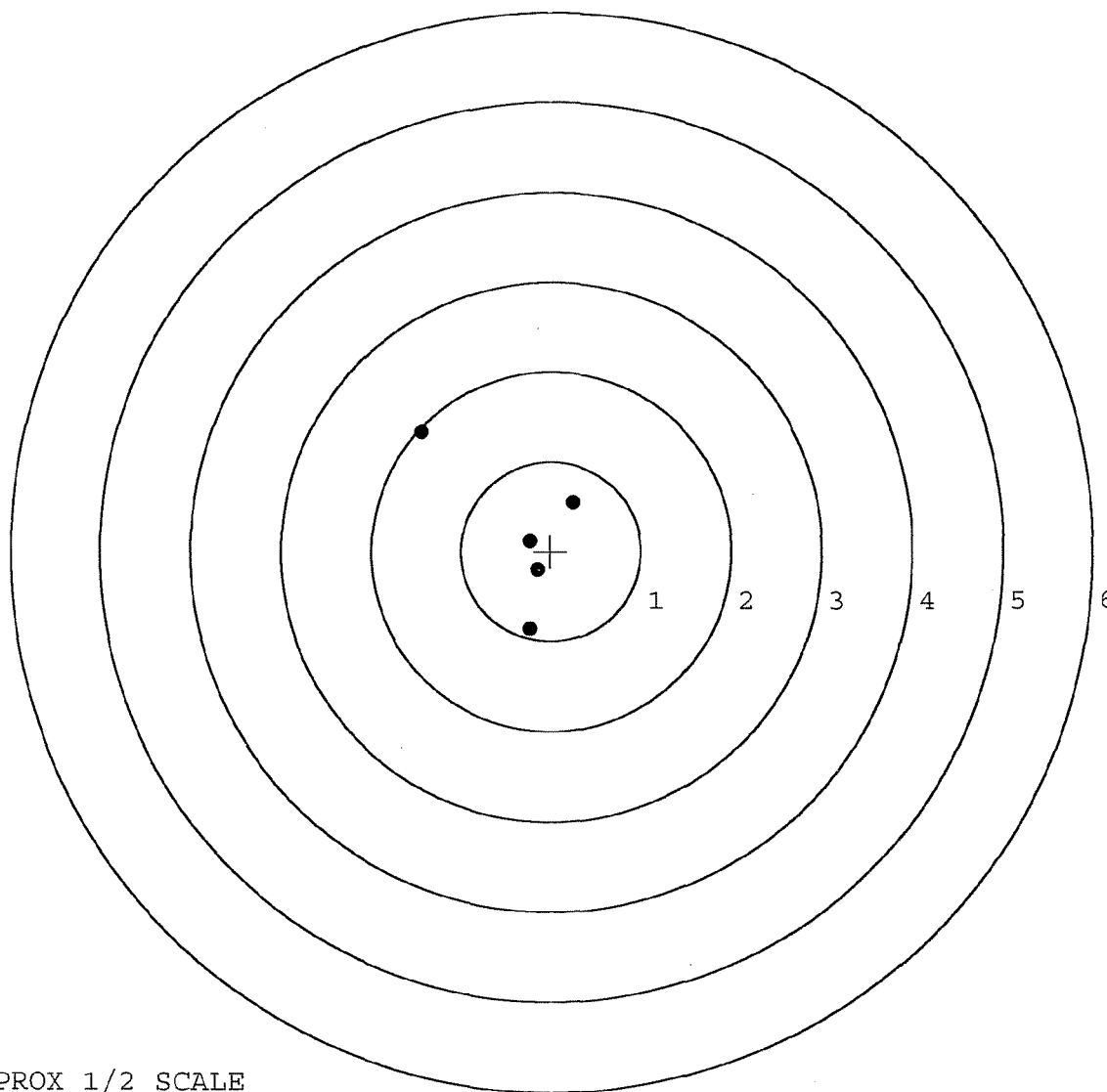
MAX RADIUS: 1.576

MEAN RADIUS: 0.788

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4

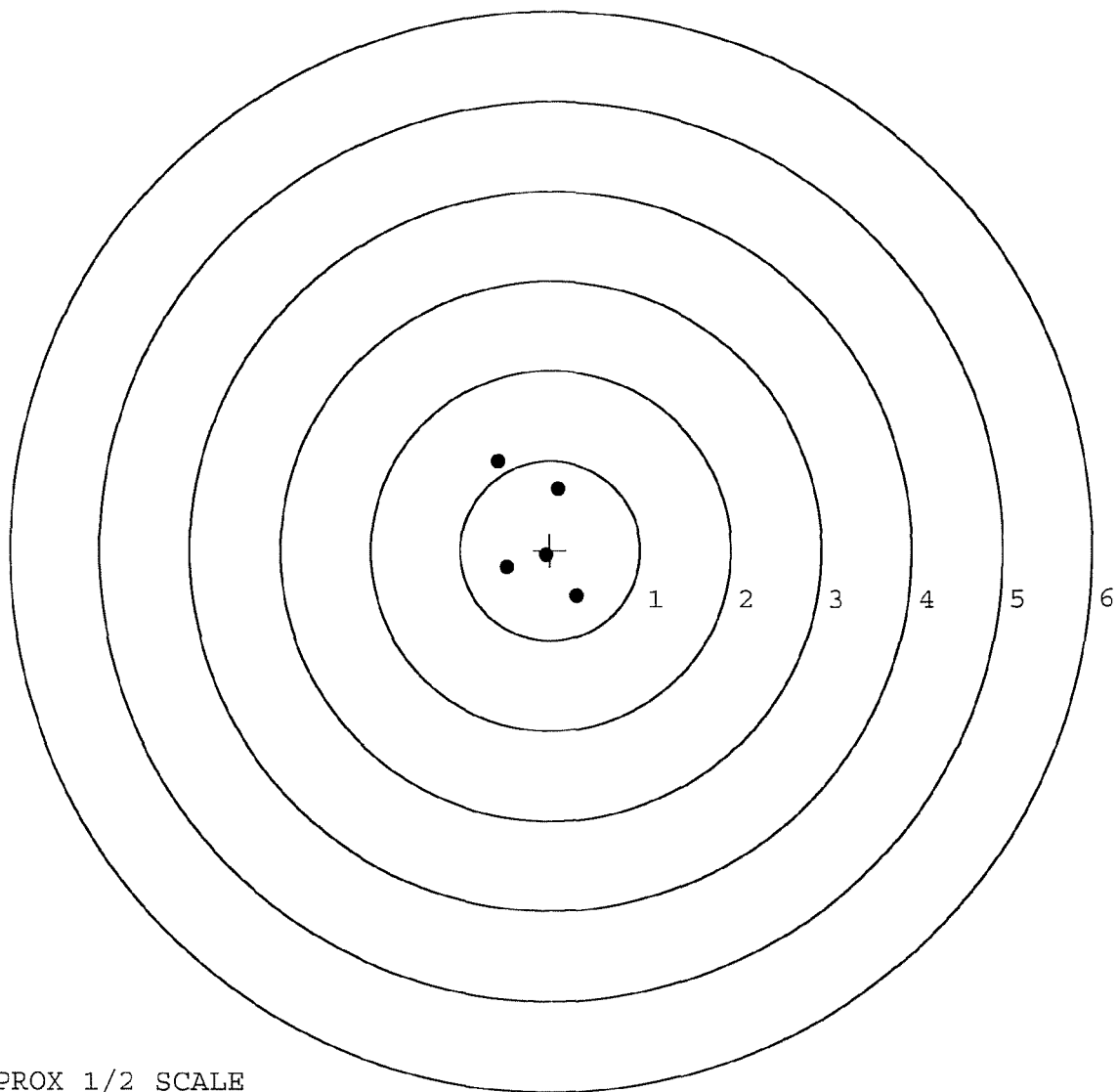


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790400. __0
TARGET NUMBER: 2
FILE DATE: 12/13/2001
FILE TIME: 11:14

POINT#	X	Y
1:	0.300	-0.510
2:	-0.050	-0.057
3:	-0.485	-0.192
4:	0.090	0.683
5:	-0.574	0.995

X CENTROID: -0.144
Y CENTROID: 0.184
POA TO CENTROID: 0.233
HORZ SPREAD: 0.874
VERT SPREAD: 1.505
GROUP SPREAD: 1.740
MIN RADIUS: 0.258
MAX RADIUS: 0.918
MEAN RADIUS: 0.612
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790400

DATE 10/29/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.77	2.75		2.15	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.78	2.96		2.15	
PULL #3	2.66	2.68		2.41	
PULL #4	2.83	2.48		2.35	
PULL #5	2.96	2.41		2.21	
TOTAL	14.00	13.28		11.27	
AVG.	2.8	2.67		2.25	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.35	3.07		
PULL #2	3.34	3.14		
PULL #3	3.26	2.99		
PULL #4	3.27	3.11		
PULL #5	3.23	3.13		
TOTAL	16.45	15.44		
AVG.	3.29	3.09		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.26	3.97		4.22
PULL #2	4.19	3.86		4.15
PULL #3	4.28	3.93		4.18
PULL #4	4.08	3.93		3.71
PULL #5	4.34	3.88		3.69
TOTAL	21.15	19.57		19.95
AVG.	4.23	3.91		3.99