

E 679 0404

VERY IMPORTANT
 Instruction Book
 enclosed to assure
 safe use of this
 firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. E6790404	J
ORDER NO. 25716	46
17BW	

5716 E6790404

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

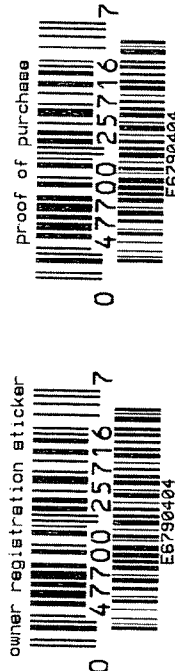


MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790404



CONTRACT #

GUN SERIAL # E679 0404

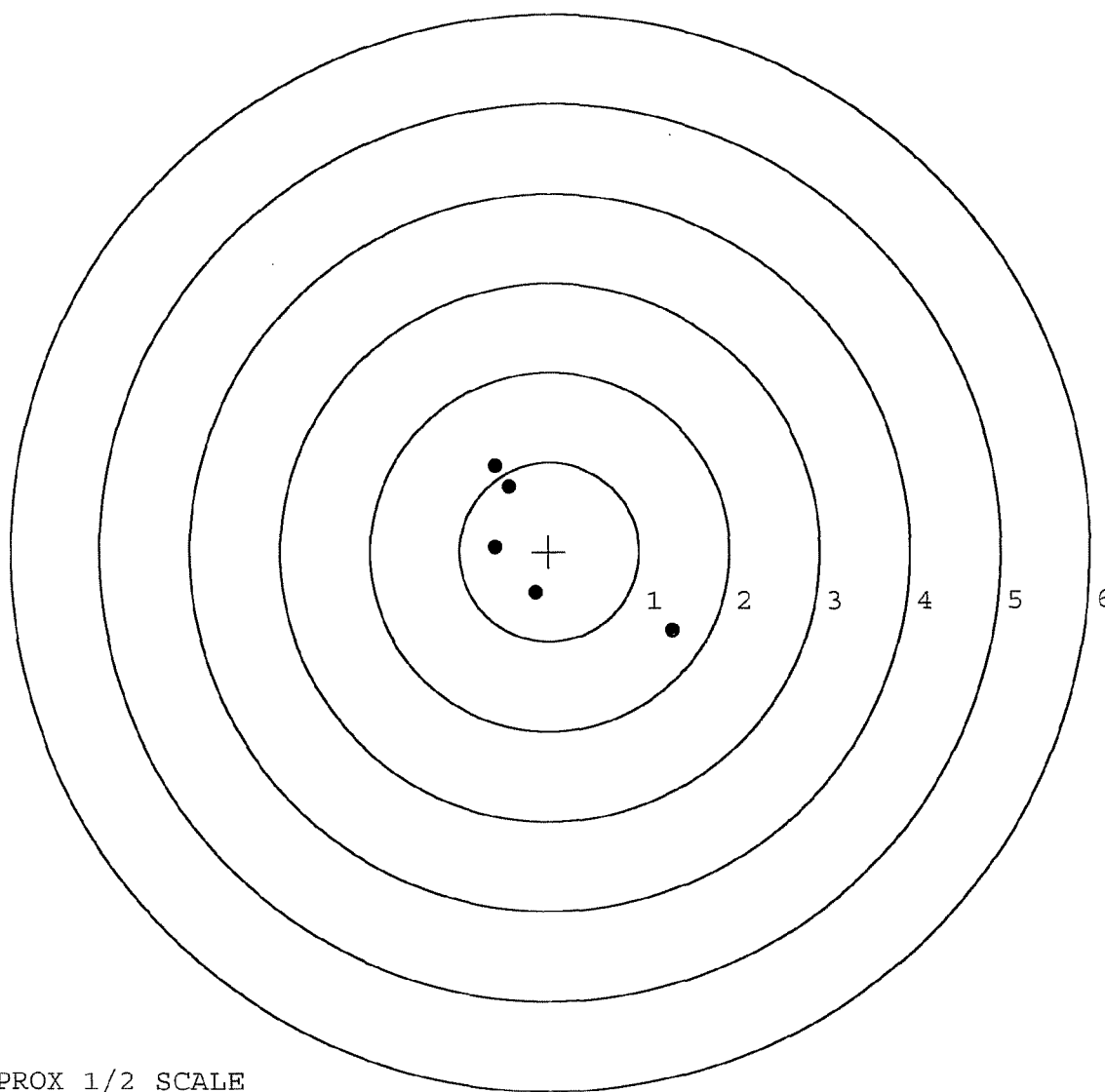
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/12/01	RHL
600	PROOF		11/12/01	RHL
607	CHECK HEADSPACE	MAGNA - FLUX	11/12/01	RHL
610	DIS-ASSEMBLE GUN	INSPECTED	11/12/01	RHL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 27 2001 OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		11/28/01	SB
617	DRILL AND TAP SIGHT HOLES		11/29/01	BWT
620	APPLY COATINGS (BARREL ACTION)		11/30/01	HP
	(BOLT)		11/30/01	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/12/01	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/12/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/12/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/12/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-17-02	DK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.25</u> <u>6.0</u> <u>6.0</u>	12-17-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.25</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.0215</u> <u>.023</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/15	BWT
	K) ASSEMBLE SWIVEL STUDS		1/10/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/10/02	RW
	M) IRON SIGHT ALIGNMENT		1/10/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/10/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	12/15/01	RH
	A) MALFUNCTIONS	PASS FAIL	12/15/01	RH
	B) PIERCED PRIMERS	PASS FAIL	12/15/01	RH
645	INSPECT FOR LIVE AMMO		12/15/01	RH
655	FINAL INSPECTION A) HEADSPACE		1/10/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.74</u> <u>2.82</u> <u>2.80</u> <u>2.74</u>	1/8/02	D.M.
	C) FUNCTION		1/10/02	RW
660	PACK		1/17/02	DK

SERIAL NUMBER: E6790404. 0
TARGET NUMBER: 1
FILE DATE: 12/19/2001
FILE TIME: 03:53

POINT#	X	Y
1:	1.364	-0.893
2:	-0.159	-0.466
3:	-0.606	0.054
4:	-0.448	0.728
5:	-0.604	0.961

X CENTROID: -0.091
Y CENTROID: 0.077
POA TO CENTROID: 0.119
HORZ SPREAD: 1.970
VERT SPREAD: 1.854
GROUP SPREAD: 2.704
MIN RADIUS: 0.516
MAX RADIUS: 1.748
MEAN RADIUS: 0.915
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4

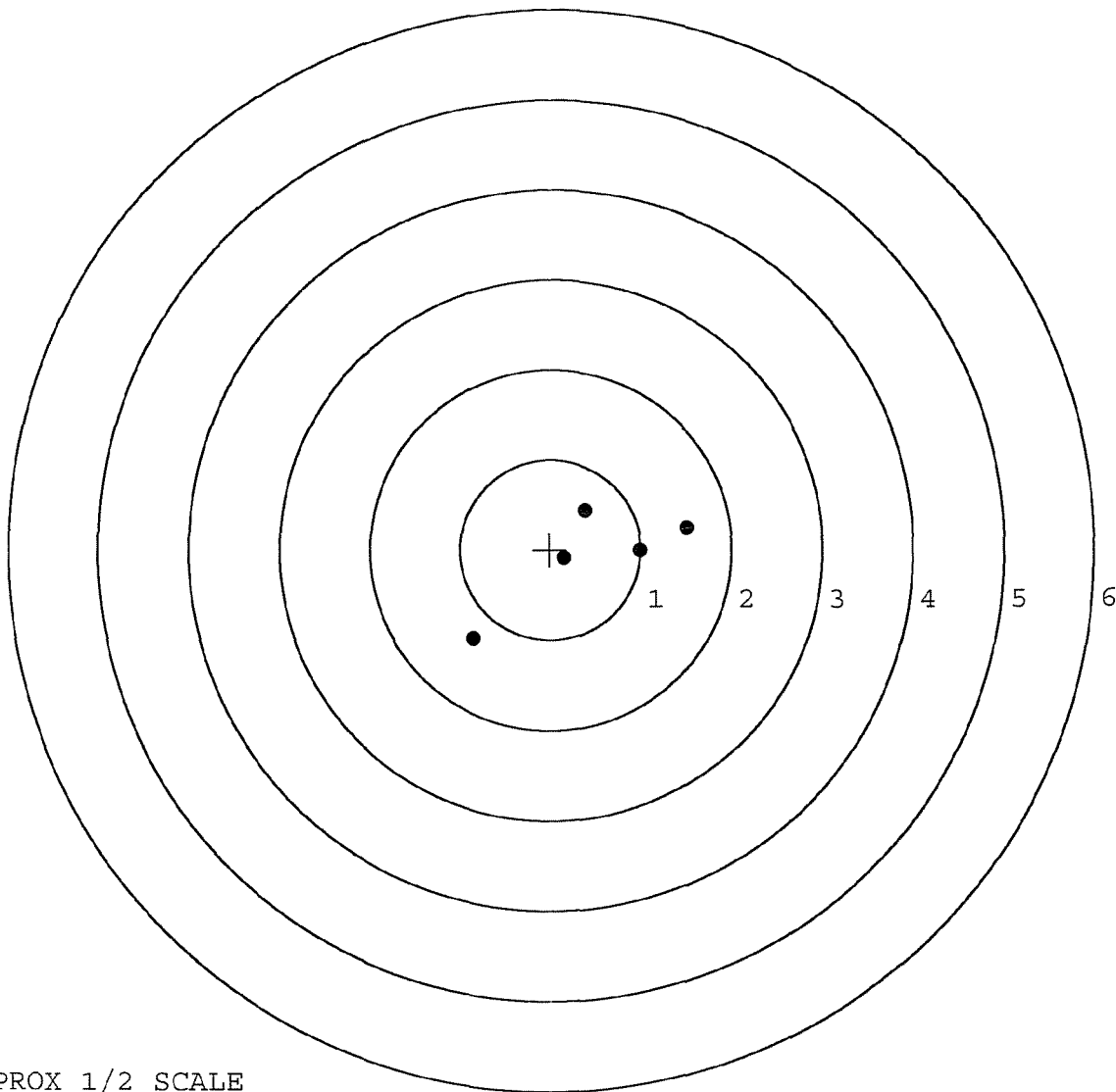


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790404. __0
TARGET NUMBER: 2
FILE DATE: 12/19/2001
FILE TIME: 03:53

POINT#	X	Y
1:	-0.854	-0.983
2:	0.158	-0.097
3:	0.390	0.437
4:	0.998	-0.018
5:	1.504	0.241

X CENTROID: 0.439
Y CENTROID: -0.084
POA TO CENTROID: 0.447
HORZ SPREAD: 2.358
VERT SPREAD: 1.420
GROUP SPREAD: 2.657
MIN RADIUS: 0.282
MAX RADIUS: 1.575
MEAN RADIUS: 0.811
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



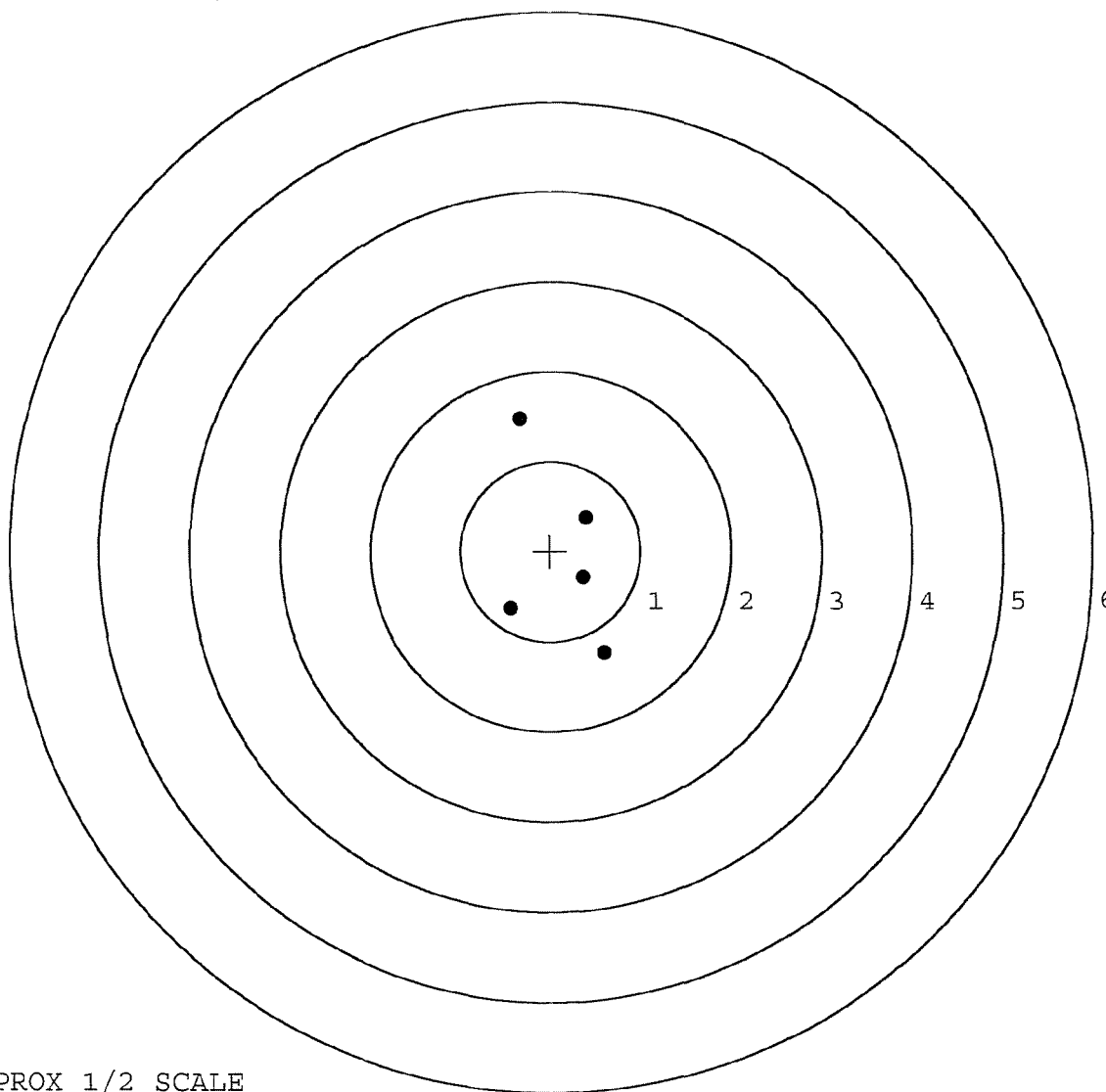
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790404. __0
TARGET NUMBER: 1
FILE DATE: 12/15/2001
FILE TIME: 07:28

POINT#	X	Y
1:	0.601	-1.123
2:	-0.444	-0.631
3:	0.368	-0.288
4:	0.399	0.374
5:	-0.341	1.479

X CENTROID: 0.117
Y CENTROID: -0.038
POA TO CENTROID: 0.123
HORZ SPREAD: 1.045
VERT SPREAD: 2.602
GROUP SPREAD: 2.767
MIN RADIUS: 0.355
MAX RADIUS: 1.584
MEAN RADIUS: 0.889
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4

Av. Mean R. 1.092



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790404. __0

TARGET NUMBER: 2

FILE DATE: 12/15/2001

FILE TIME: 07:28

POINT#	X	Y
1:	0.929	-1.751
2:	0.404	-0.847
3:	0.115	-0.670
4:	-0.370	0.836
5:	0.033	2.085

X CENTROID: 0.222

Y CENTROID: -0.069

POA TO CENTROID: 0.233

HORZ SPREAD: 1.299

VERT SPREAD: 3.836

GROUP SPREAD: 3.939

MIN RADIUS: 0.610

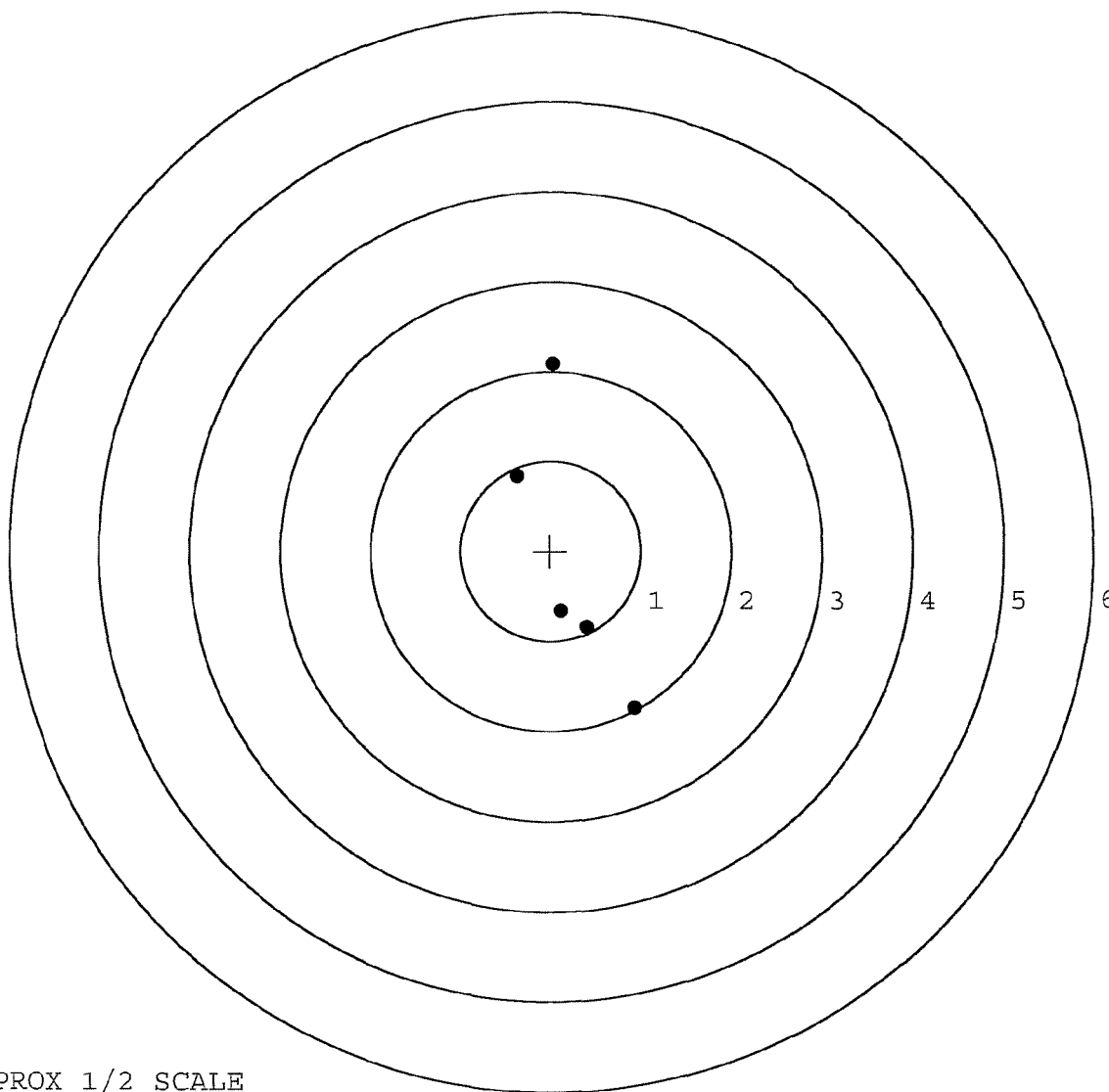
MAX RADIUS: 2.163

MEAN RADIUS: 1.295

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 12/27/01

TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.43	2.57		2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.36	2.49		2.51	
PULL #3	2.47	2.48		2.71	
PULL #4	2.45	2.23		2.13	
PULL #5	2.56	2.46		2.19	
TOTAL	12.27	12.23		12.07	
AVG.	2.45	2.45		2.41	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.29	3.47		
PULL #2	3.04	3.45		
PULL #3	3.32	3.27		
PULL #4	3.52	3.26		
PULL #5	3.33	3.50		
TOTAL	16.50	16.95		
AVG.	3.30	3.39		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	4.40		4.49
PULL #2	4.25	4.42		4.24
PULL #3	4.09	4.12		4.26
PULL #4	4.10	4.22		4.01
PULL #5	4.09	4.35		3.92
TOTAL	20.75	21.51		20.92
AVG.	4.15	4.30		4.18