

E 679 0405

VERY IMPORTANT! Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700, M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. J
E6790405

ORDER NO.
25716

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30BW

5716 E6790405

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MODEL 700TH M24

UPC



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MODEL 700TH M24

UPC



SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

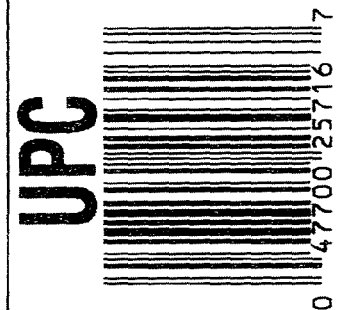


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790405



GUN SERIAL # E679 0405

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	RH
600	PROOF		11-30-01	RH
607	CHECK HEADSPACE		11-30-01	RH
610	DIS-ASSEMBLE GUN		11-30-01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-30-01	RH
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWJ
620	APPLY COATINGS (BARREL ACTION)		12/7	HP
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		1/14/02	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/14/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/14/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/14/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-25-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.75</u> <u>5.50</u> <u>5.50</u>	1/24/02	D.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.50</u> <u>3.50</u> <u>4.00</u>	1/24/02	D.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	1/24/02	D.N.
	J) ASSEMBLE STOCK		1/18/02	RW
	K) ASSEMBLE SWIVEL STUDS		1-24-02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/18/02	RW
	M) IRON SIGHT ALIGNMENT		1/18/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/18/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-21-02	A
	A) MALFUNCTIONS	PASS FAIL	1-21-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-21-02	A
645	INSPECT FOR LIVE AMMO		1-21-02	A
655	FINAL INSPECTION A) HEADSPACE		1/24/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.77</u> <u>2.85</u> <u>2.81</u> <u>2.89</u>	1/24/02	D.N.
	C) FUNCTION		1/24/02	RW
660	PACK		1-25-02	JA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. EG790405

DATE 1/14/02

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.40	2.35		2.57	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.48	2.71		2.26	
PULL #3	2.58	2.14		2.45	
PULL #4	2.51	2.71		2.35	
PULL #5	2.41	2.38		2.37	
TOTAL	12.38	12.29		12.00	
AVG.	2.48	2.46		2.40	

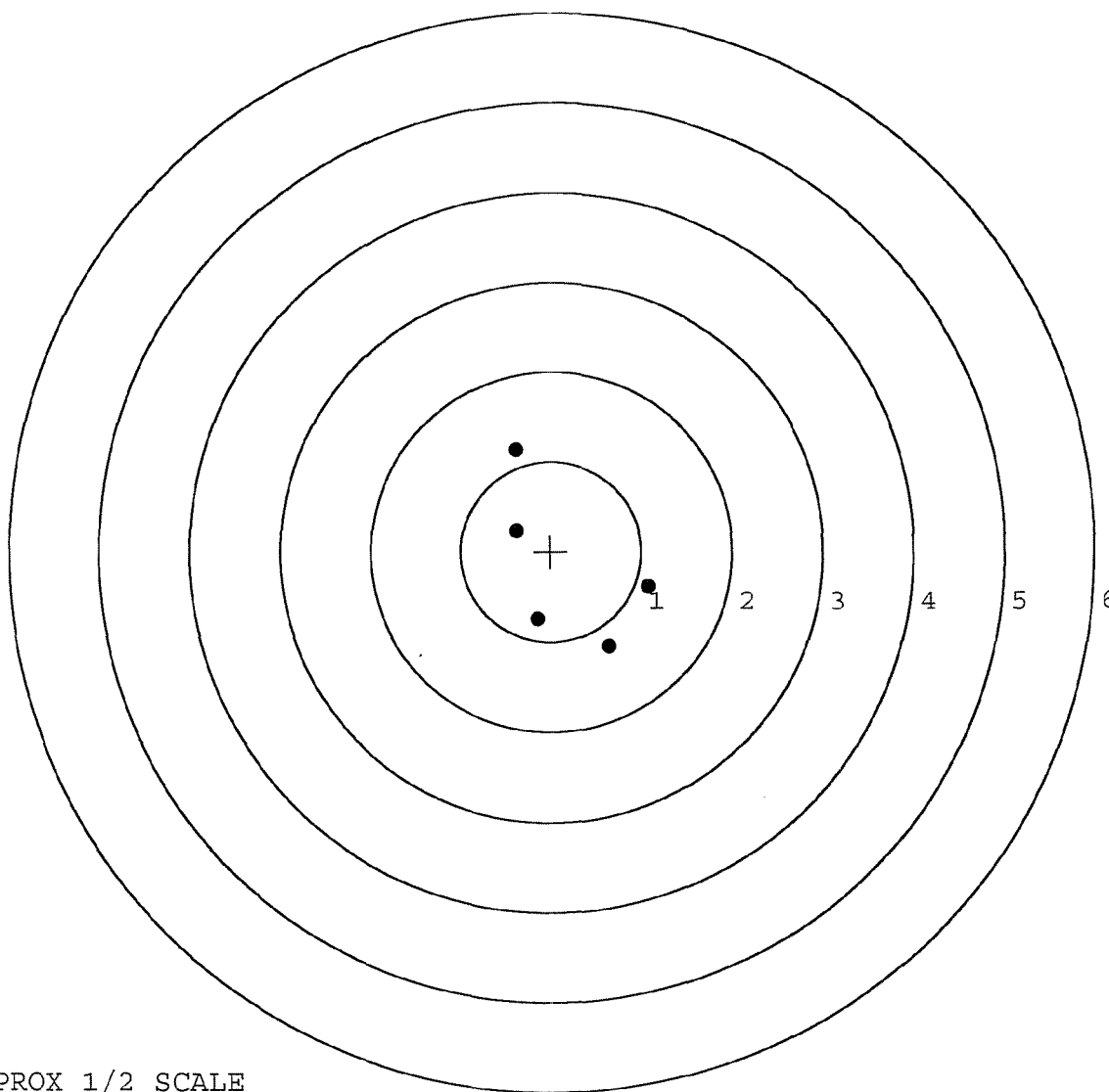
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.56	3.69		
PULL #2	3.46	3.55		
PULL #3	3.48	3.54		
PULL #4	3.37	3.50		
PULL #5	3.41	3.25		
TOTAL	17.28	17.53		
AVG.	3.46	3.51		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.34	4.35		4.08
PULL #2	4.20	4.27		4.20
PULL #3	4.22	4.32		4.06
PULL #4	4.26	4.28		4.08
PULL #5	4.12	4.33		4.10
TOTAL	21.14	21.55		20.52
AVG.	4.23	4.31		4.10

SERIAL NUMBER ~~F~~ 6790405. __ 0
TARGET NUMBER: 1
FILE DATE: 01/23/2002
FILE TIME: 02:29

POINT#	X	Y
1:	-0.383	1.128
2:	-0.385	0.232
3:	-0.148	-0.757
4:	0.649	-1.059
5:	1.078	-0.399

X CENTROID: 0.162
Y CENTROID: -0.171
POA TO CENTROID: 0.236
HORZ SPREAD: 1.463
VERT SPREAD: 2.187
GROUP SPREAD: 2.418
MIN RADIUS: 0.663
MAX RADIUS: 1.409
MEAN RADIUS: 0.942
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

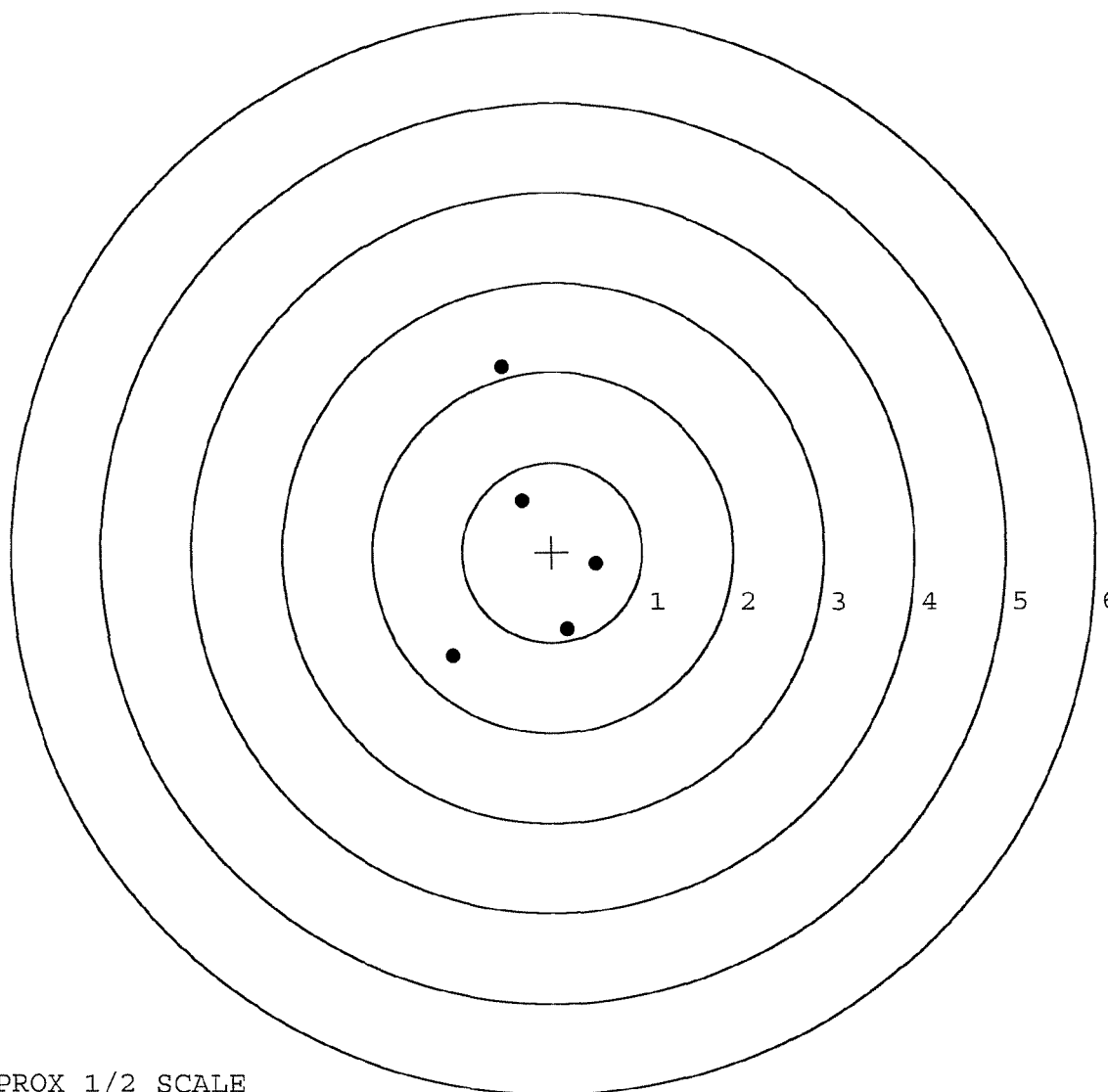


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: 6790405. 0
TARGET NUMBER: 2
FILE DATE: 01/23/2002
FILE TIME: 02:29

POINT#	X	Y
1:	-0.555	2.058
2:	-0.336	0.577
3:	0.492	-0.130
4:	0.172	-0.861
5:	-1.102	-1.157

X CENTROID: -0.266
Y CENTROID: 0.097
POA TO CENTROID: 0.283
HORZ SPREAD: 1.594
VERT SPREAD: 3.215
GROUP SPREAD: 3.261
MIN RADIUS: 0.485
MAX RADIUS: 1.982
MEAN RADIUS: 1.164
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 3



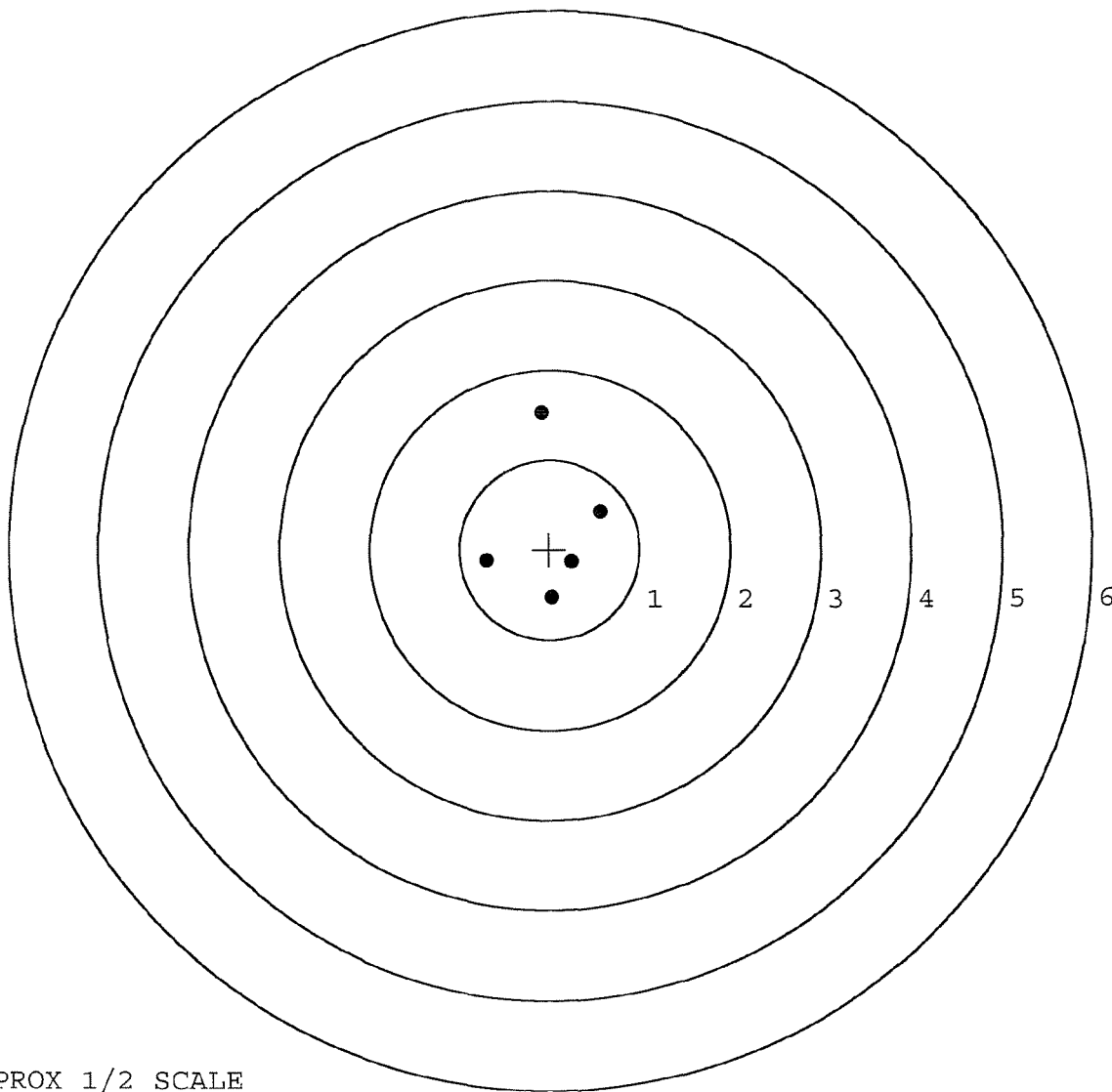
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790405. __0
TARGET NUMBER: 1
FILE DATE: 01/21/2002
FILE TIME: 18:13

POINT#	X	Y
1:	0.564	0.426
2:	0.248	-0.144
3:	0.027	-0.539
4:	-0.696	-0.122
5:	-0.092	1.522

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X CENTROID: 0.010
Y CENTROID: 0.229
POA TO CENTROID: 0.229
HORZ SPREAD: 1.260
VERT SPREAD: 2.061
GROUP SPREAD: 2.064
MIN RADIUS: 0.442
MAX RADIUS: 1.297
MEAN RADIUS: 0.777
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

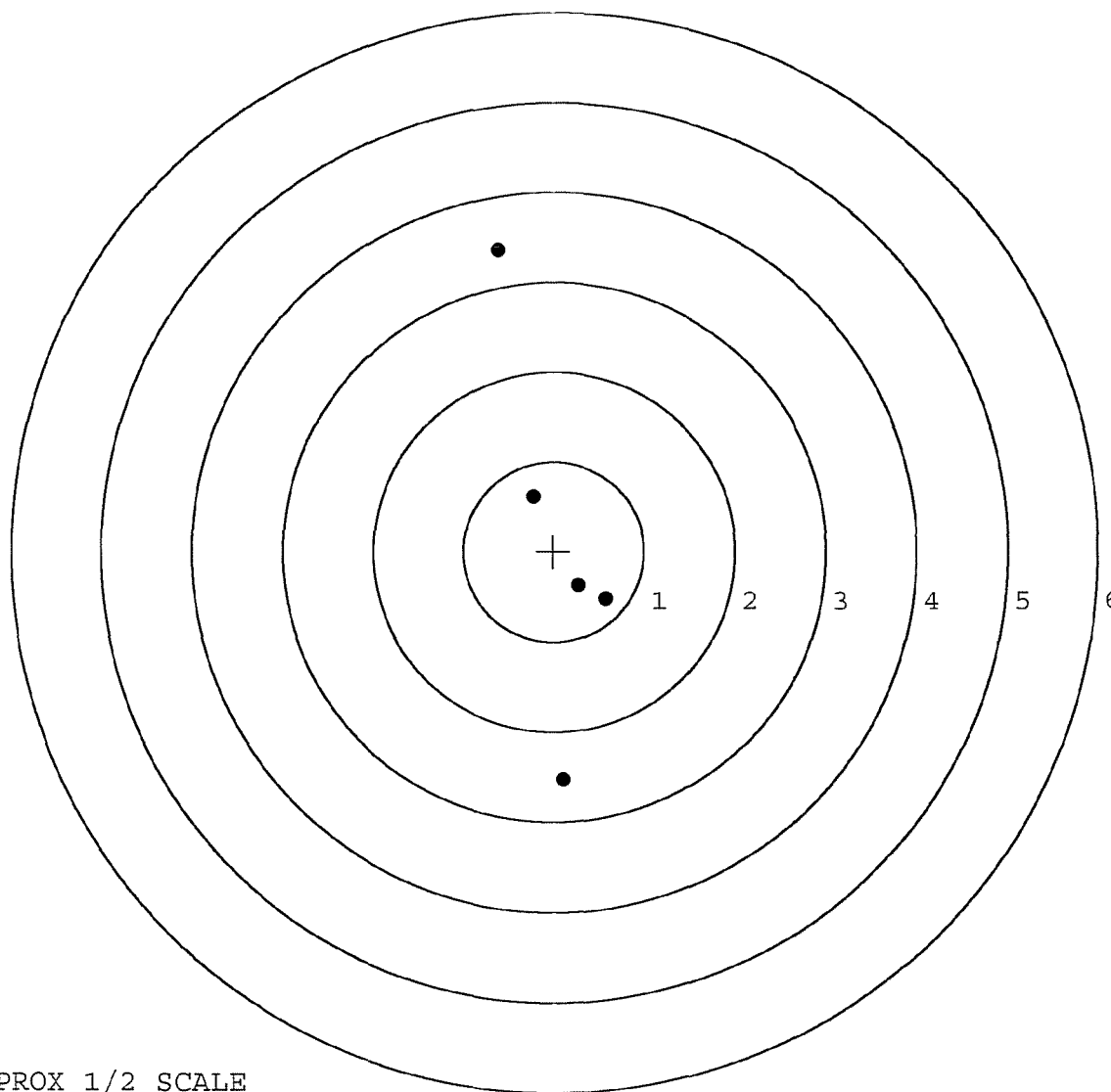


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790405. 0
TARGET NUMBER: 2
FILE DATE: 01/21/2002
FILE TIME: 18:13

POINT#	X	Y
1:	-0.225	0.611
2:	0.274	-0.383
3:	0.575	-0.532
4:	0.107	-2.541
5:	-0.611	3.355

X CENTROID: 0.024
Y CENTROID: 0.102
POA TO CENTROID: 0.105
HORZ SPREAD: 1.186
VERT SPREAD: 5.896
GROUP SPREAD: 5.940
MIN RADIUS: 0.546
MAX RADIUS: 3.314
MEAN RADIUS: 1.582
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE