

E 679 0407

VERY IMPORTANT
INSTRUCTION BOOK
ATTACHED TO THIS
RIFLE. USE OF THIS
INSTRUMENT

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. J
E6790407

ORDER NO. 25716

30BW

5716 E6790407

ORDER 25716

MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.

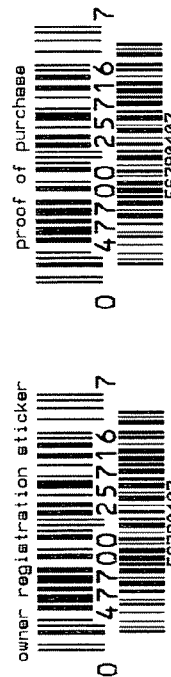


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



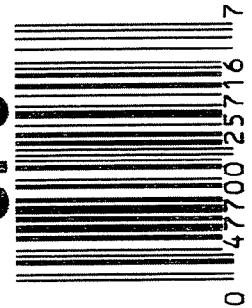
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790407

UPC



GUN SERIAL # E679 0407

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	RTH
600	PROOF		11-30-01	RTH
607	CHECK HEADSPACE		11-30-01	RTH
610	DIS-ASSEMBLE GUN		11-30-01	RTH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			AL
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	
	(BOLT)			
625	FINAL ASSEMBLY		1/14/02	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/14/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/14/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/14/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-23-02	RTH

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.00</u> <u>6.00</u> <u>5.50</u>	<u>1/22/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.50</u> <u>4.25</u> <u>4.25</u>	<u>1/22/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	<u>1/22/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/17/02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/22/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/17/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/17/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/17/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-18-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-18-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-18-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-18-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/22/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.86</u> <u>2.49</u> <u>2.72</u> <u>2.48</u>	<u>1/22/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/22/02</u>	<u>RW</u>
660	PACK		<u>1-23-01</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. EL790407
DATE 1/16/02
TESTER D.7.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.47	2.37		2.34	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58	2.15		2.68	
PULL #3	2.51	2.49		2.67	
PULL #4	2.53	2.65		2.65	
PULL #5	2.31	2.14		2.51	
TOTAL	12.40	11.80		13.35	
AVG.	2.48	2.36		2.67	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.32	3.26		
PULL #2	3.15	3.28		
PULL #3	3.52	3.22		
PULL #4	3.17	3.19		
PULL #5	3.27	3.44		
TOTAL	16.43	16.39		
AVG.	3.29	3.28		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.47	4.04		4.21
PULL #2	4.42	4.48		4.32
PULL #3	4.47	4.90		4.11
PULL #4	4.43	4.47		4.37
PULL #5	4.43	4.43		4.29
TOTAL	22.22	21.82		21.30
AVG.	4.44	4.36		4.26

SERIAL NUMBER: E6790407. __0

TARGET NUMBER: 1

FILE DATE: 01/19/2002

FILE TIME: 02:58

POINT#	X	Y
1:	0.049	-0.407
2:	0.498	-0.072
3:	-0.261	-0.046
4:	-0.555	-0.164
5:	-0.176	0.511

X CENTROID: -0.089

Y CENTROID: -0.036

POA TO CENTROID: 0.096

HORZ SPREAD: 1.053

VERT SPREAD: 0.918

GROUP SPREAD: 1.057

MIN RADIUS: 0.172

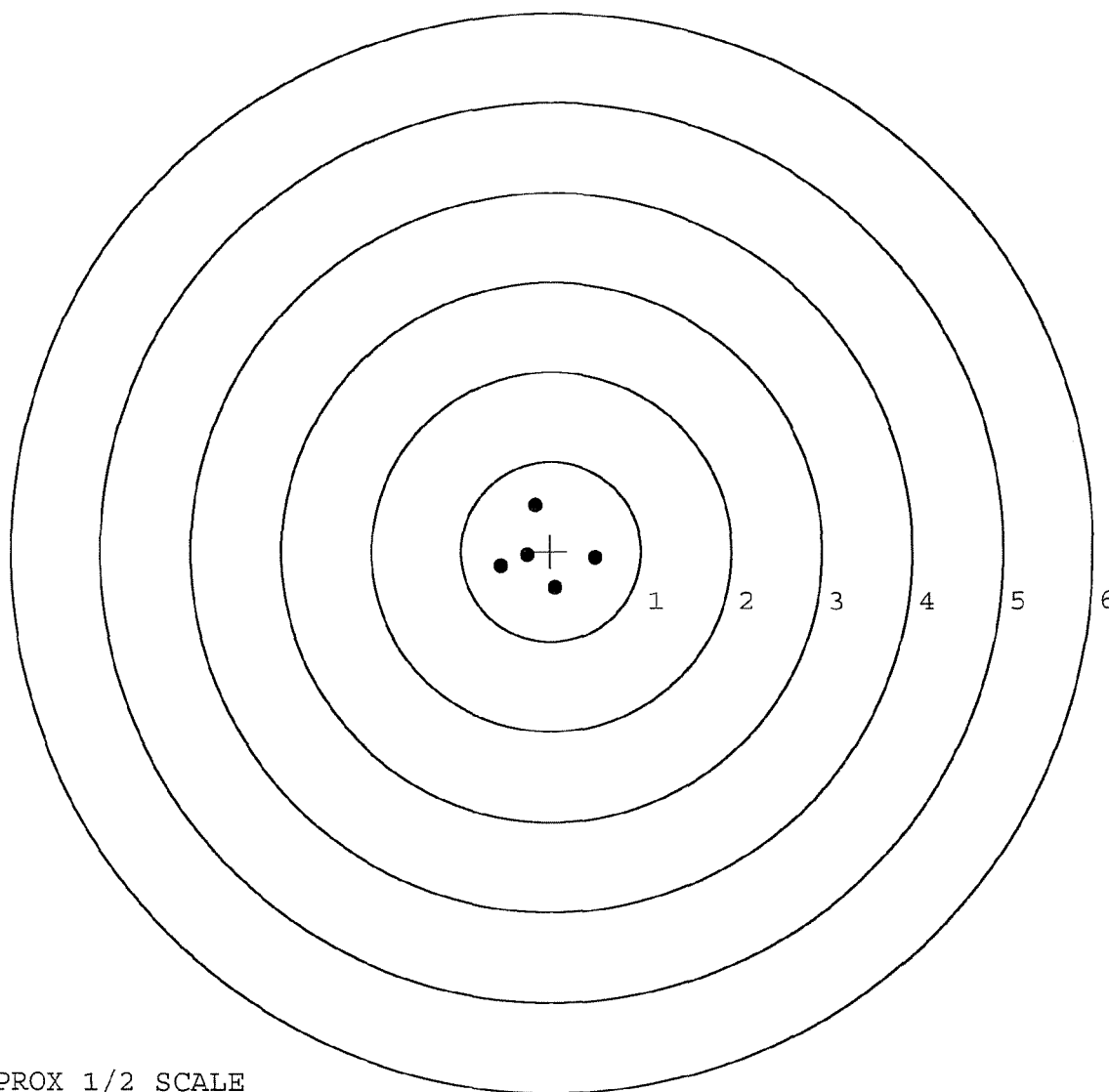
MAX RADIUS: 0.588

MEAN RADIUS: 0.439

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

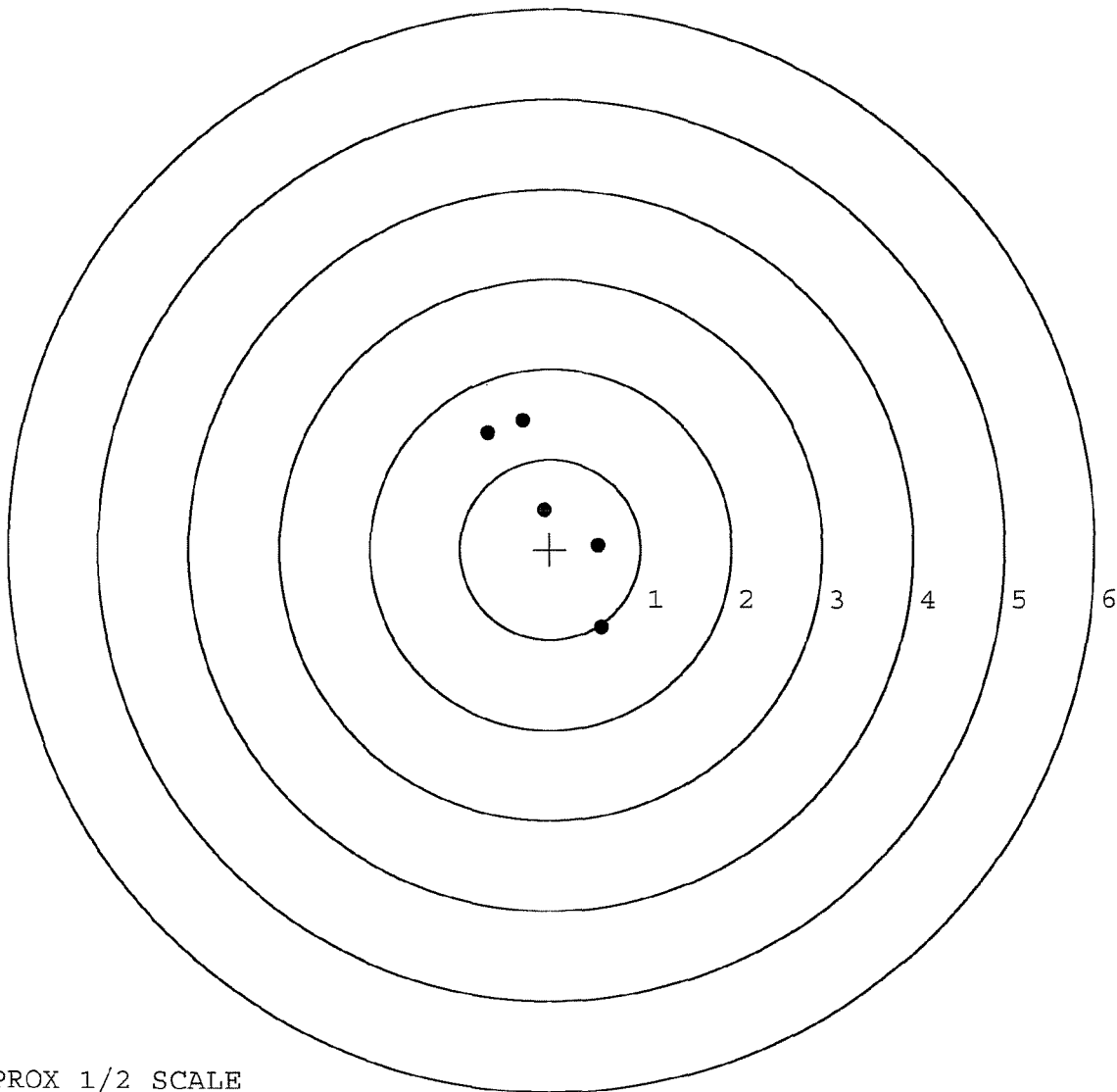


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790407. __0
TARGET NUMBER: 2
FILE DATE: 01/19/2002
FILE TIME: 02:58

POINT#	X	Y
1:	0.571	-0.861
2:	0.537	0.049
3:	-0.068	0.437
4:	-0.693	1.296
5:	-0.310	1.433

X CENTROID: 0.007
Y CENTROID: 0.471
POA TO CENTROID: 0.471
HORZ SPREAD: 1.264
VERT SPREAD: 2.294
GROUP SPREAD: 2.500
MIN RADIUS: 0.083
MAX RADIUS: 1.446
MEAN RADIUS: 0.860
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE