

E6790408

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
E6790408

ORDER NO.
25716

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22BW

5716 E6790408

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MODEL 700™ M24

UPC



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UPC



SERIAL NO.

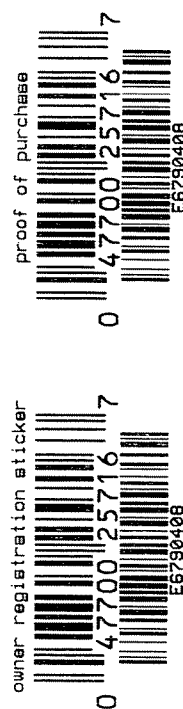


MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

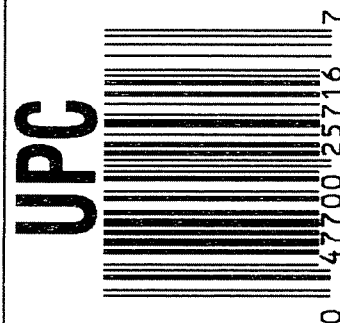


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790408



CONTRACT #

GUN SERIAL # E679 0408

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10/30/01	ATL
600	PROOF		10-30-01	AC
607	CHECK HEADSPACE		10/30/01	ATL
610	DIS-ASSEMBLE GUN		10/30/01	ATL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001 OPERATOR	AC
615	ROLLMARK CALIBER		11/2	AB
617	DRILL AND TAP SIGHT HOLES		11-6	AC
620	APPLY COATINGS (BARREL ACTION)		11-7	TA
	(BOLT)			
625	FINAL ASSEMBLY		12/10/01	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12-10-01	DR

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.25</u> <u>6.25</u>	12-17-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.25</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.0235</u> <u>.024</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/13	BWT
	K) ASSEMBLE SWIVEL STUDS		12/19/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/19/01	REP
	M) IRON SIGHT ALIGNMENT		12/19/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/19/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/14/01	KF
	A) MALFUNCTIONS	PASS FAIL	12/14/01	KF
	B) PIERCED PRIMERS	PASS FAIL	12/14/01	KF
645	INSPECT FOR LIVE AMMO		12/14/01	KF
655	FINAL INSPECTION A) HEADSPACE		12/19/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.81</u> <u>2.85</u> <u>2.71</u> <u>2.87</u>	12/18/01	B.N.
	C) FUNCTION		12/19/01	REP
660	PACK		1-6-02	AA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790408

DATE 11/14/01

TESTER B.K

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.44	2.46		2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.50		2.52	
PULL #3	2.40	2.54		2.47	
PULL #4	2.44	2.57		2.44	
PULL #5	2.44	2.52		2.40	
TOTAL	12.12	12.59		12.31	
AVG.	2.42	2.51		2.46	

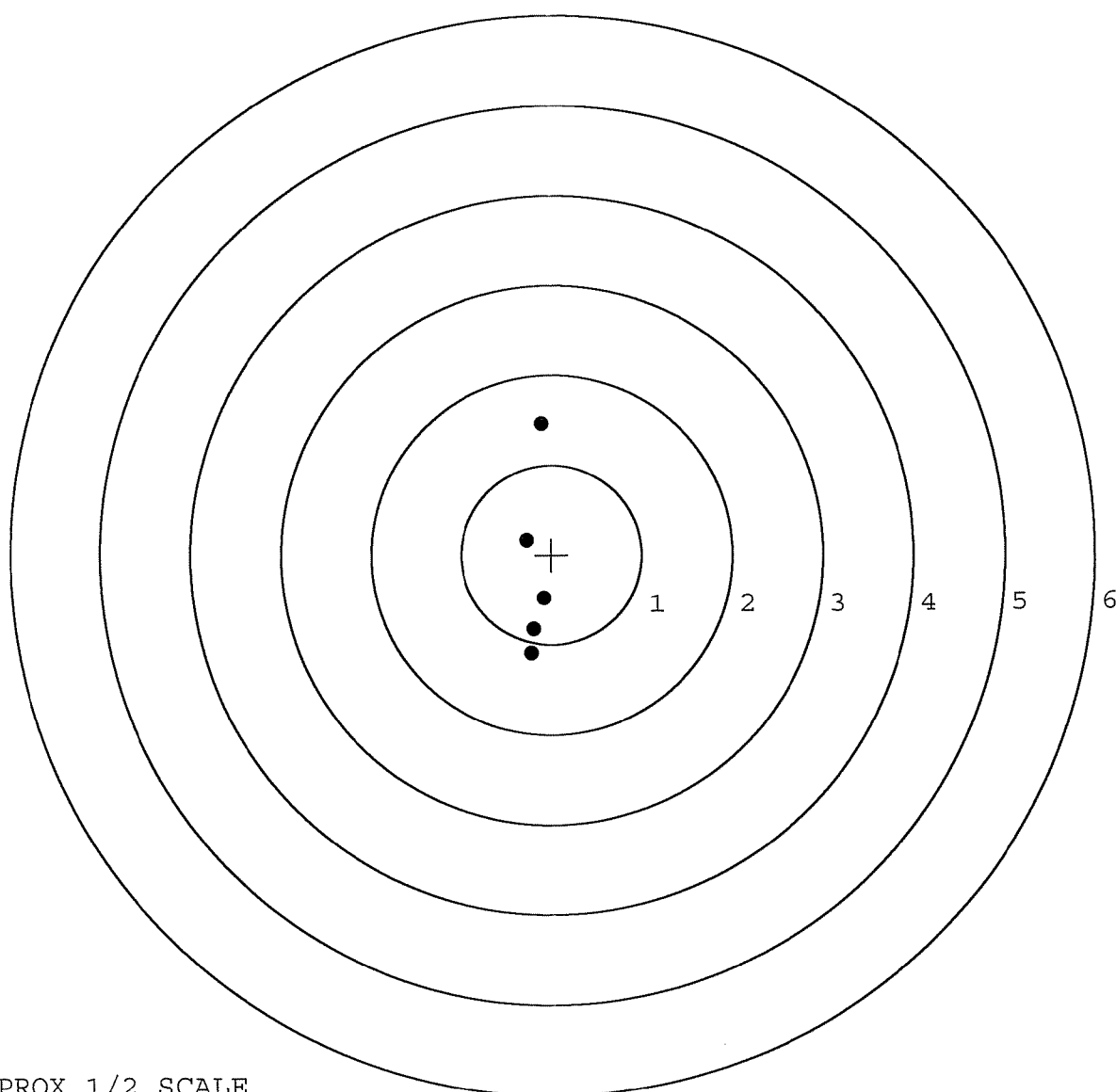
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	3.13		
PULL #2	3.08	3.12		
PULL #3	3.23	3.16		
PULL #4	3.23	3.05		
PULL #5	3.10	3.06		
TOTAL	15.81	15.52		
AVG.	3.16	3.10		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	4.03		4.05
PULL #2	4.15	4.07		4.22
PULL #3	4.01	4.05		4.28
PULL #4	4.04	4.04		4.25
PULL #5	4.05	4.04		4.28
TOTAL	20.40	20.23		21.08
AVG.	4.08	4.04		4.21

SERIAL NUMBER: E6790408. __0
TARGET NUMBER: 1
FILE DATE: 12/14/2001
FILE TIME: 10:45

X CENTROID: -0.183
Y CENTROID: -0.163
POA TO CENTROID: 0.245
HORZ SPREAD: 0.279
VERT SPREAD: 2.558
GROUP SPREAD: 2.561
MIN RADIUS: 0.338
MAX RADIUS: 1.619
MEAN RADIUS: 0.783
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4

POINT#	X	Y
1:	-0.113	1.454
2:	-0.279	0.161
3:	-0.088	-0.490
4:	-0.204	-0.836
5:	-0.233	-1.104

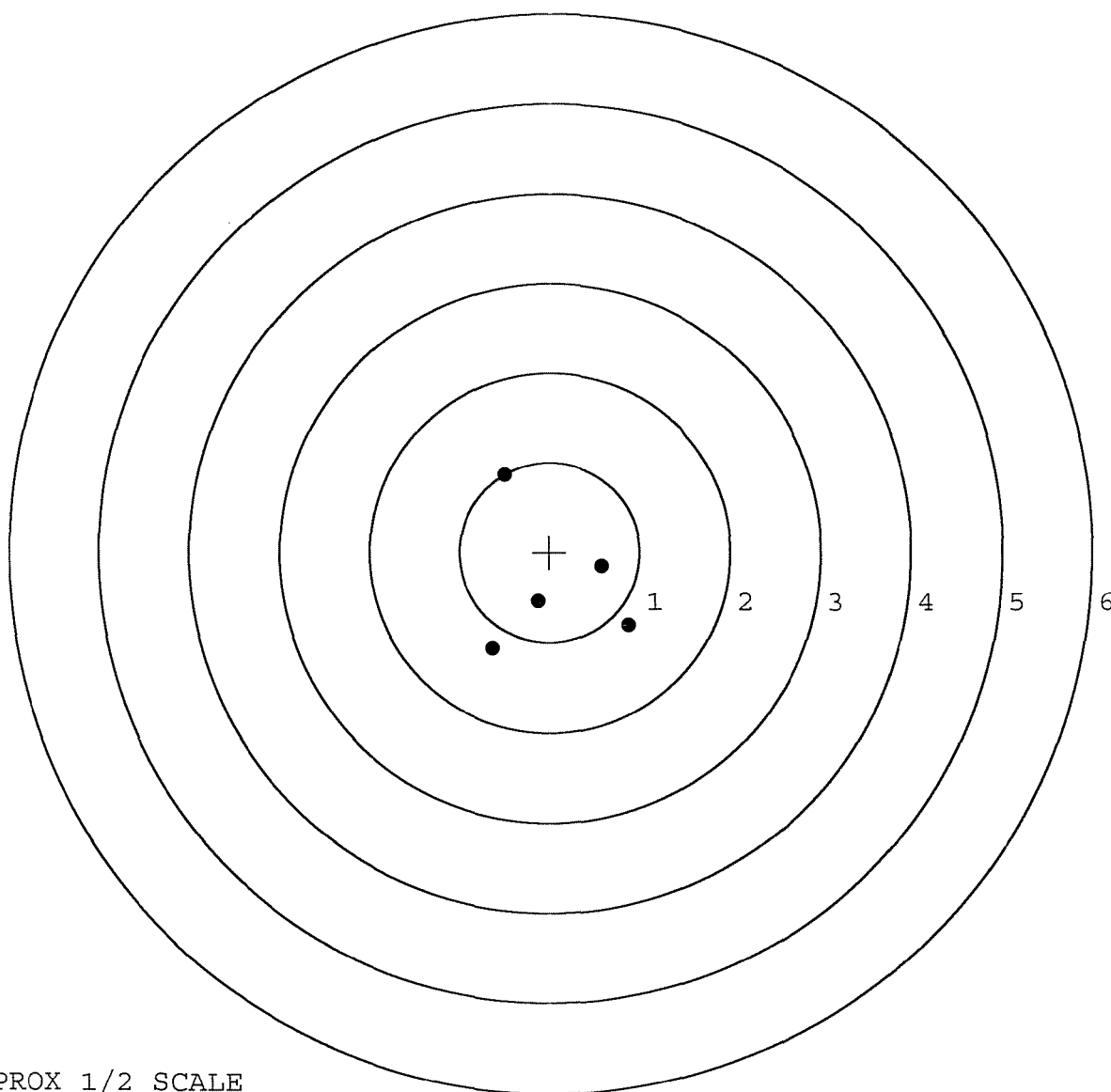


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790408. __0
TARGET NUMBER: 2
FILE DATE: 12/14/2001
FILE TIME: 10:45

POINT#	X	Y
1:	0.879	-0.819
2:	0.586	-0.154
3:	-0.127	-0.552
4:	-0.629	-1.073
5:	-0.494	0.861

X CENTROID: 0.043
Y CENTROID: -0.347
POA TO CENTROID: 0.350
HORZ SPREAD: 1.508
VERT SPREAD: 1.934
GROUP SPREAD: 2.170
MIN RADIUS: 0.266
MAX RADIUS: 1.322
MEAN RADIUS: 0.823
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE