

E675041

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

SERIAL NO. **E6790411**

ORDER NO. **25716**

31XV

Made in Union, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

5716 E6790411

ORDER 25716
MODEL 700™ M24

UPC



ORDER 25716
MODEL 700™ M24

UPC



SERIAL NO.

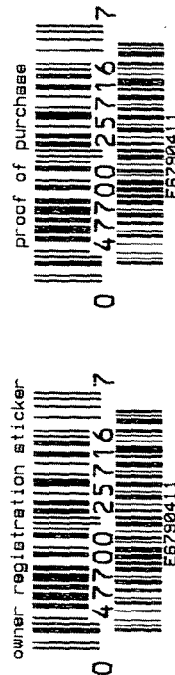


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

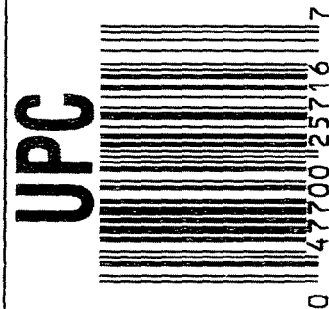
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790411



CONTRACT #

GUN SERIAL # E6790411

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10-29-01	RW
600	PROOF		10-29-01	KL
607	CHECK HEADSPACE		10-29-01	KG
610	DIS-ASSEMBLE GUN		10-29-01	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001	
615	ROLLMARK CALIBER		11/2/01	SB
617	DRILL AND TAP SIGHT HOLES		11-6	MC
620	APPLY COATINGS (BARREL ACTION)		11/7	HP
	(BOLT)		11/7	HP
625	FINAL ASSEMBLY		12/10/01	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/10/01	DR

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.25</u> <u>6.0</u>	12-17-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.25</u> <u>2.75</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.0215</u> <u>.0225</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/13	BWT
	K) ASSEMBLE SWIVEL STUDS		12/19/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/19/01	REP
	M) IRON SIGHT ALIGNMENT		12/19/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/19/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-14-01	EK
	A) MALFUNCTIONS	(PASS) FAIL	12-14-01	EK
	B) PIERCED PRIMERS	(PASS) FAIL	12-14-01	EK
645	INSPECT FOR LIVE AMMO	✓	12-14-01	EK
655	FINAL INSPECTION A) HEADSPACE		12/19/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.77</u> <u>2.79</u> <u>2.87</u> <u>2.55</u> <u>2.86</u>	12/18/01	D.M.
	C) FUNCTION		12/19/01	REP
660	PACK		12/21/01	DIA

SERIAL NUMBER: E6790411. __0

TARGET NUMBER: 1

FILE DATE: 12/14/2001

FILE TIME: 03:39

POINT#	X	Y
1:	-0.664	1.297
2:	-0.423	0.201
3:	-0.064	-0.360
4:	0.478	-0.148
5:	-0.190	0.166

X CENTROID: -0.173

Y CENTROID: 0.231

POA TO CENTROID: 0.289

HORZ SPREAD: 1.142

VERT SPREAD: 1.657

GROUP SPREAD: 1.842

MIN RADIUS: 0.067

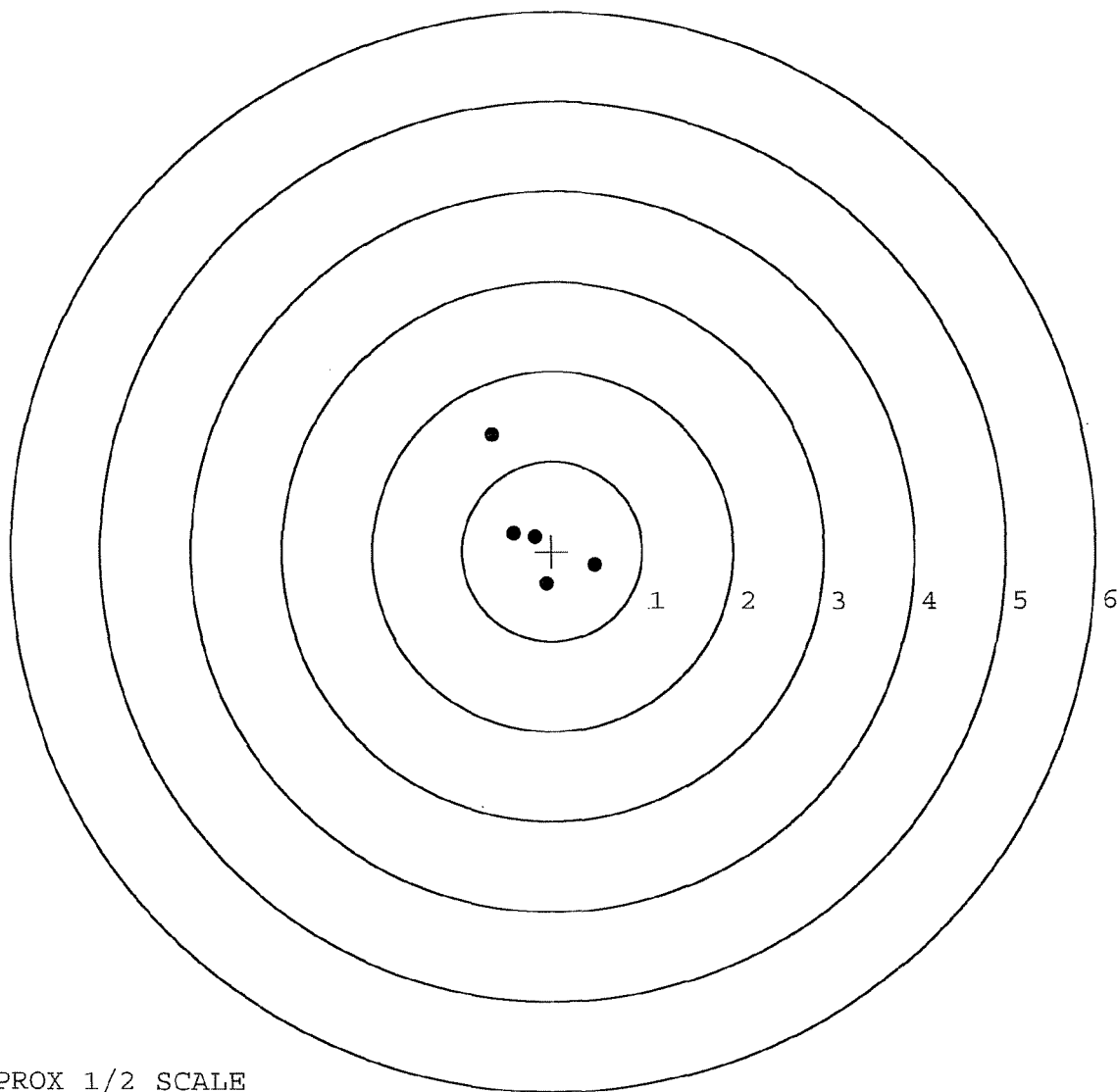
MAX RADIUS: 1.174

MEAN RADIUS: 0.569

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790411. __0

TARGET NUMBER: 2

FILE DATE: 12/14/2001

FILE TIME: 03:39

POINT#	X	Y
1:	0.481	-0.967
2:	0.006	-0.319
3:	0.540	0.129
4:	-0.577	0.433
5:	-0.110	0.822

X CENTROID: 0.068

Y CENTROID: 0.020

POA TO CENTROID: 0.071

HORZ SPREAD: 1.117

VERT SPREAD: 1.789

GROUP SPREAD: 1.884

MIN RADIUS: 0.344

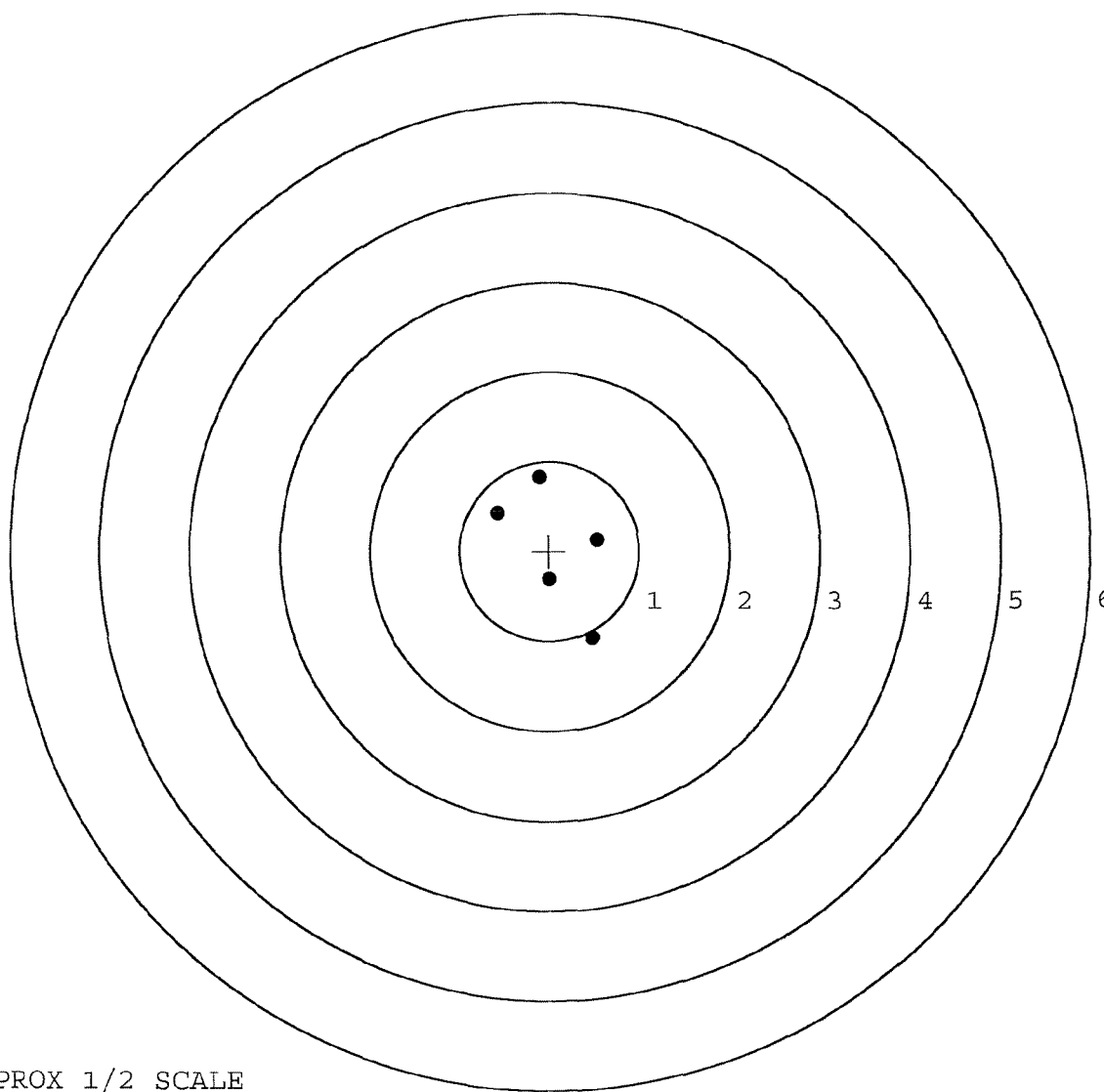
MAX RADIUS: 1.070

MEAN RADIUS: 0.697

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790411

DATE 10/29/01

TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.45	2.30		2.34	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.29	2.25		2.34	
PULL #3	2.35	2.35		2.34	
PULL #4	2.46	2.22		2.24	
PULL #5	2.41	2.32		2.24	
TOTAL	1196	1144		1150	
AVG.	2.39	2.28		2.30	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.02	3.15		
PULL #2	3.04	3.08		
PULL #3	3.07	3.27		
PULL #4	3.00	3.11		
PULL #5	3.05	3.06		
TOTAL	1518	1567		
AVG.	3.03	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.25	4.10		4.23
PULL #2	4.17	4.08		4.24
PULL #3	4.02	4.01		4.14
PULL #4	3.98	4.05		4.27
PULL #5	4.09	3.96		4.22
TOTAL	2051	2020		2110
AVG.	4.10	4.04		4.22