

E 6790412

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790412**
Order No. **25716**

46

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

31XV

5716 E6790412

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

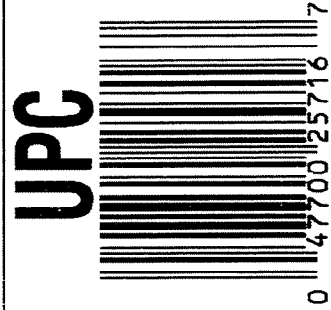


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790412



CONTRACT #

GUN SERIAL # 56790412

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/6/01	REP
600	PROOF		11/6/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/6/01	REP
610	DIS-ASSEMBLE GUN	NOV 13 2001	11/6/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>DRS</u>		
615	ROLLMARK CALIBER		11/14-01	Wm
617	DRILL AND TAP SIGHT HOLES		11/14	BWT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY		12/9/01	DL
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/9/01	DL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/9/01	DL
	D) OIL FIRING PIN ASSEMBLY		12/9/01	DL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/9/01	DL

CONTRACT # _____

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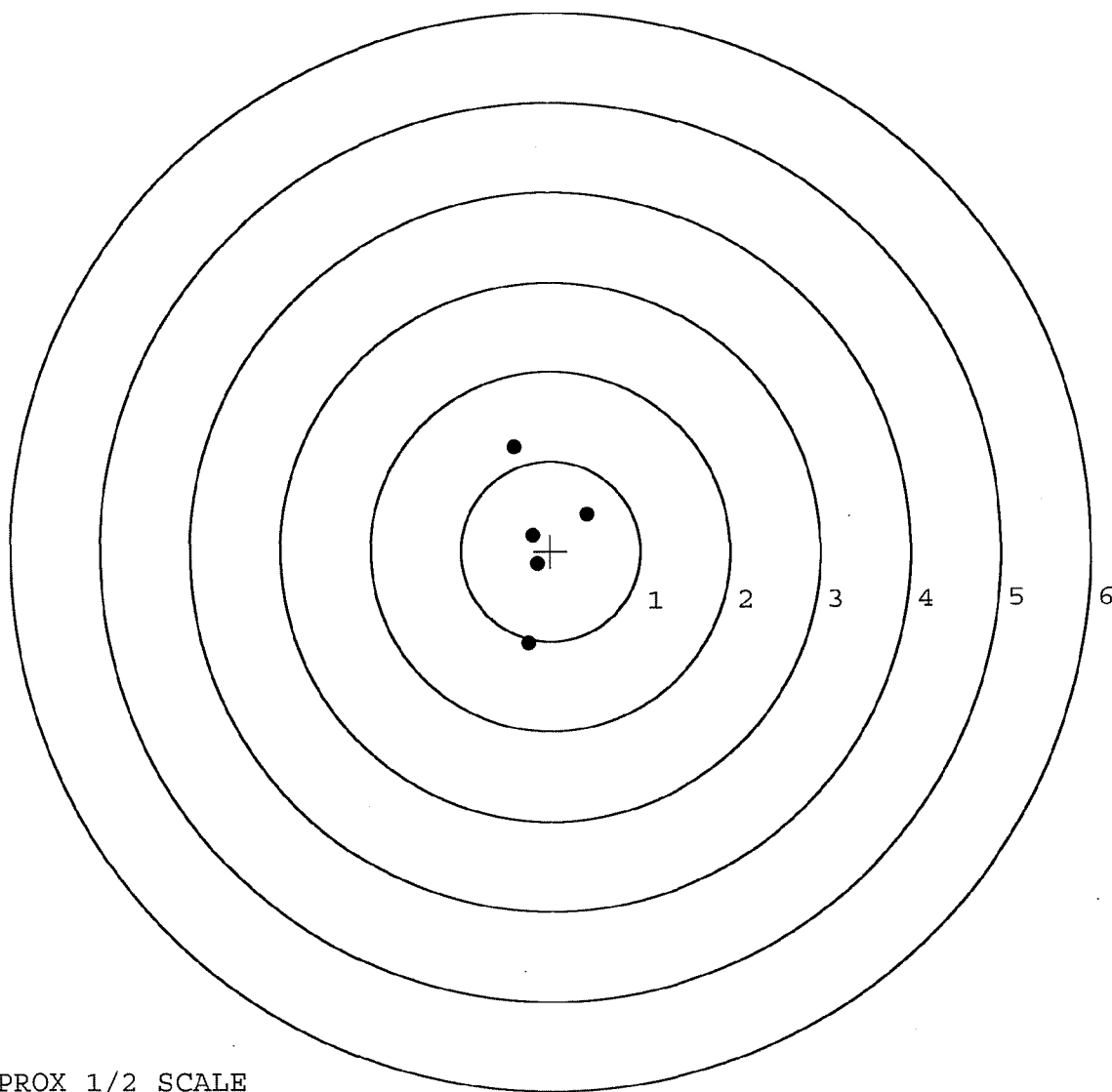
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OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.75</u> <u>6.0</u> <u>6.0</u>	12-17-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>3.75</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.0215</u> <u>.023</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/13	BWT
	K) ASSEMBLE SWIVEL STUDS		12/19/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/19/01	REP
	M) IRON SIGHT ALIGNMENT		12/19/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/19/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-13-01	A
	A) MALFUNCTIONS	PASS FAIL	12-13-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-13-01	A
645	INSPECT FOR LIVE AMMO		12-13-01	A
655	FINAL INSPECTION A) HEADSPACE		12/19/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.77</u> <u>2.87</u> <u>2.92</u> <u>2.84</u>	12/18/01	D.N.
	C) FUNCTION		12/19/01	REP
660	PACK		12/21/01	DA

SERIAL NUMBER: E6790412. __0
TARGET NUMBER: 1
FILE DATE: 12/13/2001
FILE TIME: 04:21

POINT#	X	Y
1:	-0.247	-1.033
2:	-0.150	-0.146
3:	-0.190	0.175
4:	0.419	0.410
5:	-0.399	1.157

X CENTROID: -0.113
Y CENTROID: 0.113
POA TO CENTROID: 0.160
HORZ SPREAD: 0.818
VERT SPREAD: 2.190
GROUP SPREAD: 2.195
MIN RADIUS: 0.099
MAX RADIUS: 1.153
MEAN RADIUS: 0.641
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

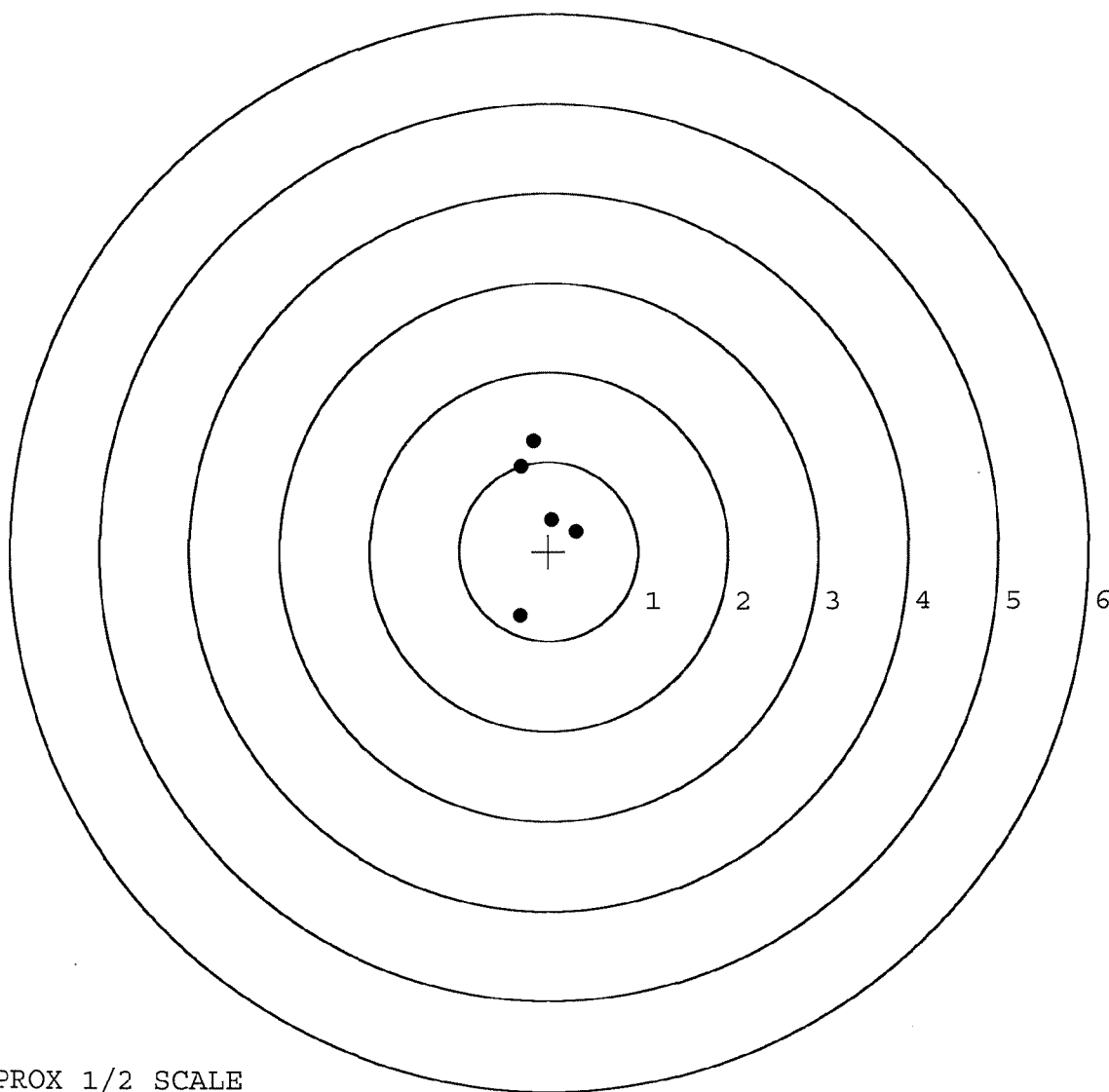


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790412. __0
TARGET NUMBER: 2
FILE DATE: 12/13/2001
FILE TIME: 04:21

POINT#	X	Y
1:	-0.173	1.230
2:	-0.302	0.947
3:	0.033	0.360
4:	0.306	0.226
5:	-0.315	-0.726

X CENTROID: -0.090
Y CENTROID: 0.407
POA TO CENTROID: 0.417
HORZ SPREAD: 0.621
VERT SPREAD: 1.956
GROUP SPREAD: 1.961
MIN RADIUS: 0.132
MAX RADIUS: 1.155
MEAN RADIUS: 0.626
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790412

DATE 11/02/01

TESTER B.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.30		2.22	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.37		2.20	
PULL #3	2.41	2.30		2.23	
PULL #4	2.31	2.27		2.25	
PULL #5	2.33	2.20		2.18	
TOTAL	12.13	11.44		11.08	
AVG.	2.42	2.28		2.21	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.43	3.23		
PULL #2	3.27	3.38		
PULL #3	3.29	3.36		
PULL #4	3.16	3.18		
PULL #5	3.18	3.21		
TOTAL	16.33	16.36		
AVG.	3.26	3.27		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	4.09		4.21
PULL #2	4.15	4.11		4.36
PULL #3	4.00	4.13		4.06
PULL #4	4.07	4.01		4.33
PULL #5	4.02	4.01		4.36
TOTAL	20.36	20.35		21.32
AVG.	4.07	4.07		4.26