

E 6790413

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

SERIAL NO. **E6790413**
ORDER NO. **25716**

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

31XV

5716 E6790413

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

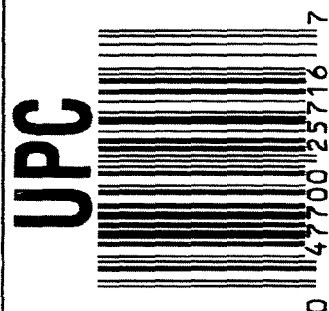


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790413



CONTRACT #

GUN SERIAL # E679043

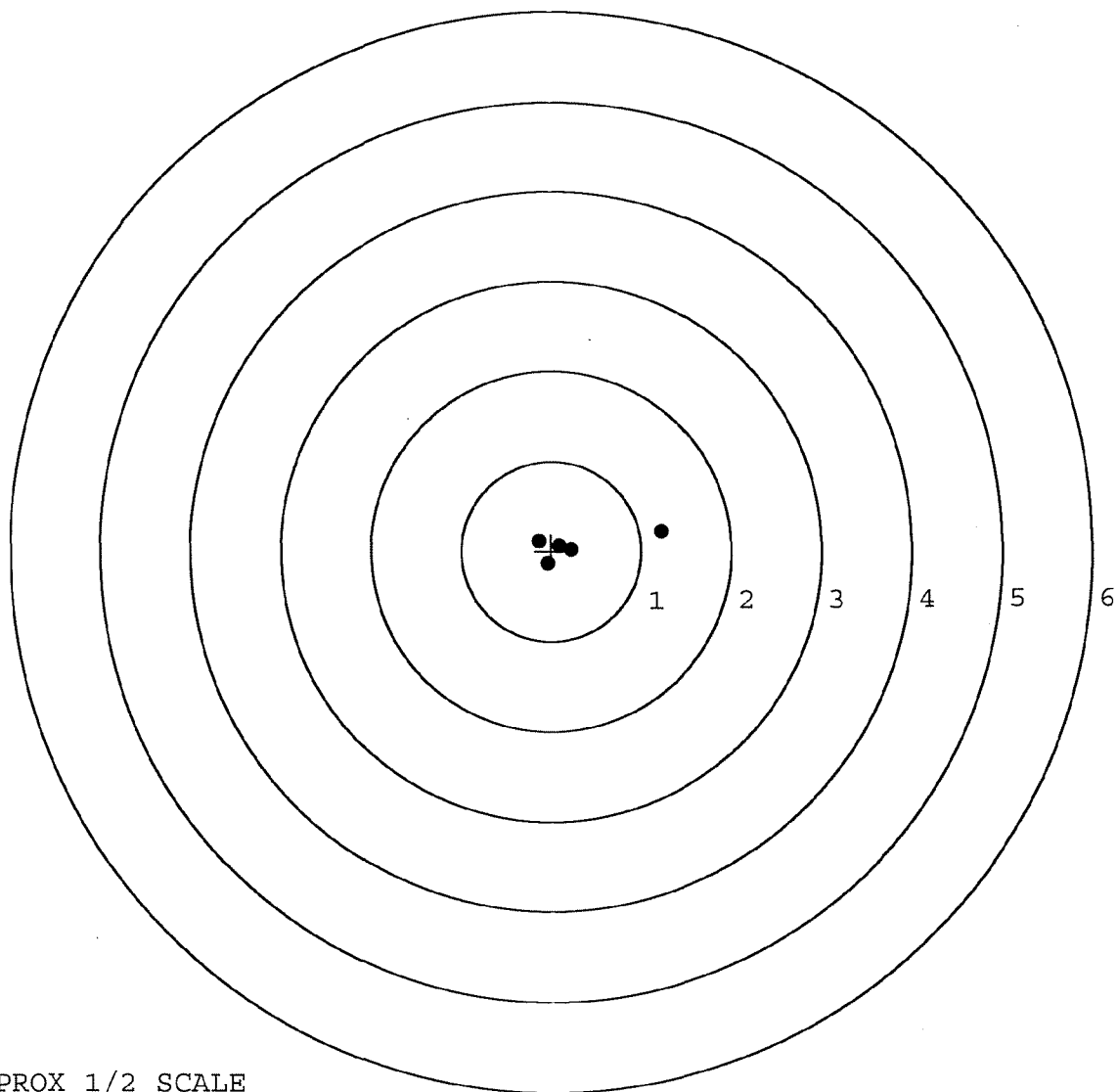
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10-29-01	AK
600	PROOF		10-29-01	KP
607	CHECK HEADSPACE		10-29-01	KP
610	DIS-ASSEMBLE GUN		10-29-01	AK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001	AC
615	ROLLMARK CALIBER		11/02/01	SB
617	DRILL AND TAP SIGHT HOLES		11-6	YC
620	APPLY COATINGS (BARREL ACTION)		11-8	TA
	(BOLT)			
625	FINAL ASSEMBLY		11-30	TI
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-30	TI
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-30	TI
	D) OIL FIRING PIN ASSEMBLY		11-30	TI
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	11-30	TI

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	12-14-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.75</u> <u>3.0</u>	12-14-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.0235</u> <u>.0235</u>	12-14-01	EK
	J) ASSEMBLE STOCK		12-11-01	REP
	K) ASSEMBLE SWIVEL STUDS		12/18/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/18/01	REP
	M) IRON SIGHT ALIGNMENT		12/18/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/18/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/11/01	EP
	A) MALFUNCTIONS	PASS FAIL	12/11/01	HP
	B) PIERCED PRIMERS	PASS FAIL	12/11/01	HL
645	INSPECT FOR LIVE AMMO		12/11/01	HP
655	FINAL INSPECTION A) HEADSPACE		12/18/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.61</u> <u>2.67</u> <u>2.68</u> <u>2.62</u>	12/17/01	MM
	C) FUNCTION		12/18/01	REP
660	PACK		12/20/01	DA

SERIAL NUMBER: E6790413. __0
TARGET NUMBER: 1
FILE DATE: 12/11/2001
FILE TIME: 12:05

POINT#	X	Y
1:	1.229	0.216
2:	0.221	0.016
3:	-0.129	0.111
4:	-0.043	-0.140
5:	0.090	0.057

X CENTROID: 0.274
Y CENTROID: 0.052
POA TO CENTROID: 0.278
HORZ SPREAD: 1.358
VERT SPREAD: 0.356
GROUP SPREAD: 1.362
MIN RADIUS: 0.064
MAX RADIUS: 0.969
MEAN RADIUS: 0.399
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

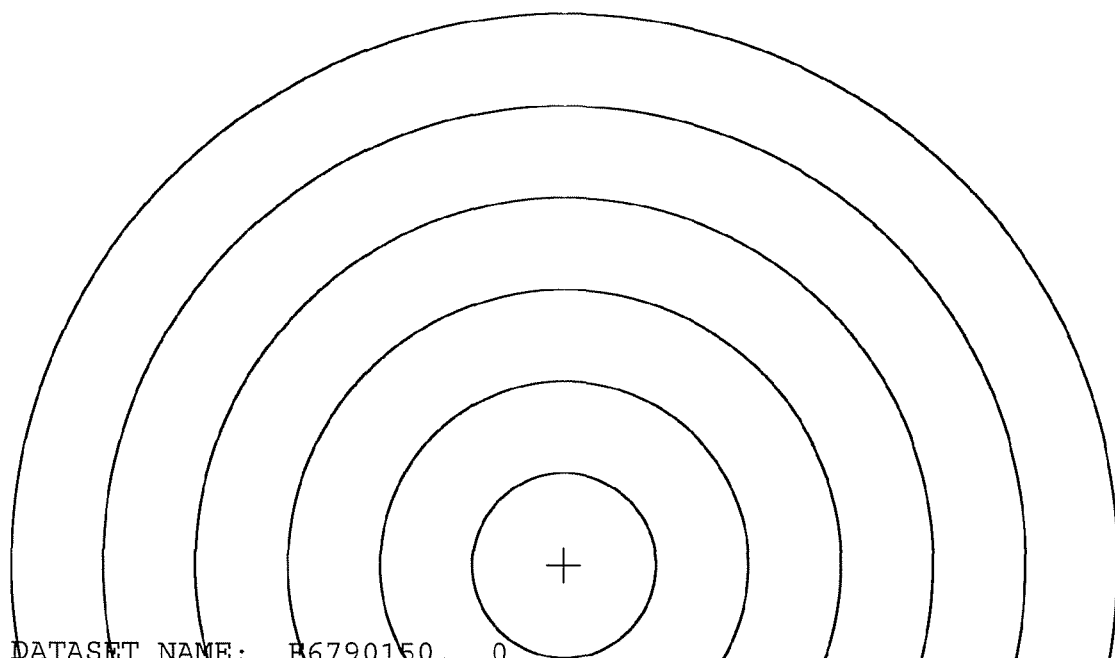


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790413.___0
TARGET NUMBER: 2
FILE DATE: 12/11/2001
FILE TIME: 12:05

POINT#	X	Y
1:	0.425	-0.573
2:	0.095	0.476
3:	-0.018	0.176
4:	-0.085	-0.010
5:	0.031	-0.057

X CENTROID: 0.090
Y CENTROID: 0.002
POA TO CENTROID: 0.090
HORZ SPREAD: 0.510
VERT SPREAD: 1.049
GROUP SPREAD: 1.100
MIN RADIUS: 0.083
MAX RADIUS: 0.666
MEAN RADIUS: 0.320
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



FILE DATE AND TIME: 12/11/2001 12:07

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INC

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790413

DATE 11/5/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.45		2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.50		2.59	
PULL #3	2.58	2.58		2.20	
PULL #4	2.46	2.17		2.32	
PULL #5	2.61	2.62		2.15	
TOTAL	12.58	12.32		11.75	
AVG.	2.52	2.46		2.35	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.25	3.13		
PULL #2	3.37	3.21		
PULL #3	3.26	3.20		
PULL #4	3.16	3.06		
PULL #5	3.12	3.15		
TOTAL	16.16	15.75		
AVG.	3.23	3.15		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	4.31		4.07
PULL #2	4.26	4.16		4.16
PULL #3	4.30	4.07		4.24
PULL #4	4.33	4.27		4.17
PULL #5	4.05	4.22		3.92
TOTAL	21.14	21.03		20.56
AVG.	4.23	4.21		4.11