

E 679 0415

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VERY IMPORTANT: Book instruction is enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790415**
Order No. **25716**

46

Made in Illinois, U.S. Pat. & Reg. Off. Marca Registrada. Marque Deposee.

31XV

5716 E6790415

ORDER 25716
MODEL 700™ M24

UPC



ORDER 25716
MODEL 700™ M24

UPC



SERIAL NO.



MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

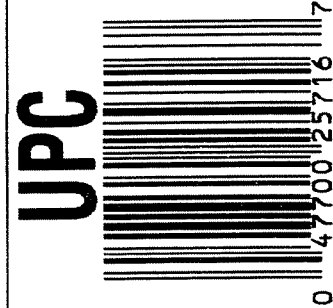


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790415



CONTRACT #

GUN SERIAL # E6790415

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10-29-01	RL
600	PROOF		10-29-01	RL
607	CHECK HEADSPACE		10-29-01	RL
610	DIS-ASSEMBLE GUN		10-29-01	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001 OPERATOR RL	RL
615	ROLLMARK CALIBER		11/02/01	SB
617	DRILL AND TAP SIGHT HOLES		11-6	YC
620	APPLY COATINGS (BARREL ACTION)		11/7	HP
	(BOLT)		11/7	HP
625	FINAL ASSEMBLY		11/30/01	DA
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11/30/01	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11/30/01	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11/30/01	DA
	D) OIL FIRING PIN ASSEMBLY		11/30/01	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	11/30/01	DA

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SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6790415.___0
FILE DATE AND TIME: 11/12/2001 03:10

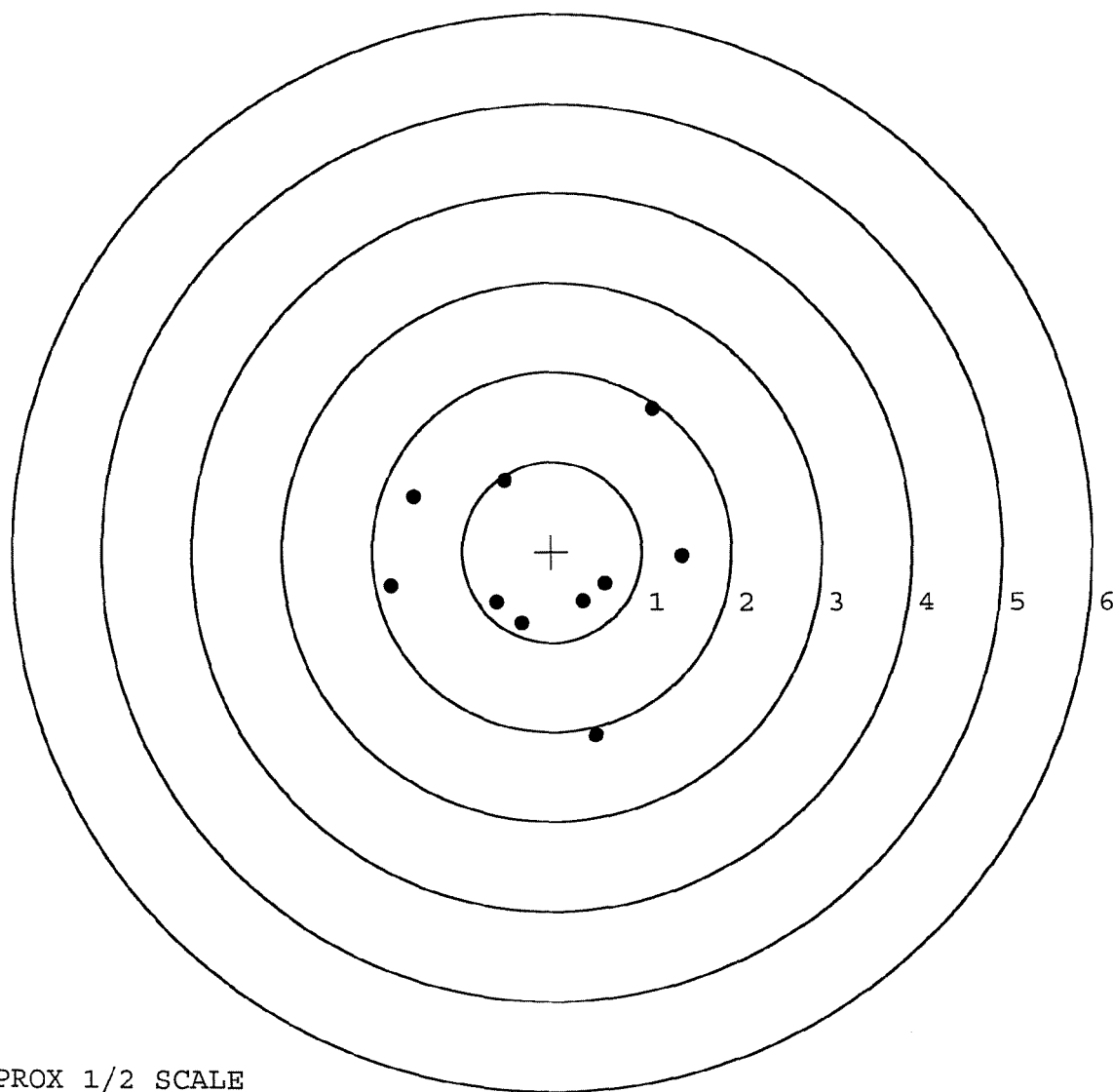
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.047
The Average Y Centroid of the Five Target Set:	-0.079
The Average Point of Impact of the Five Target Set:	0.092
The Average Mean Radius of the Five Target Set:	0.906
The Distance from POA to Centroid Target #1:	0.193
The Distance from Centroid Target #2 to Centroid Target #1:	0.052
The Distance from Centroid Target #3 to Centroid Target #1:	0.274
The Distance from Centroid Target #4 to Centroid Target #1:	0.219
The Distance from Centroid Target #5 to Centroid Target #1:	0.035

SERIAL NUMBER: E6790415. 0
TARGET NUMBER: 1
FILE DATE: 11/12/2001
FILE TIME: 03:10

X CENTROID: -0.079
Y CENTROID: -0.176
POA TO CENTROID: 0.193
HORZ SPREAD: 3.242
VERT SPREAD: 3.636
GROUP SPREAD: 3.686
MIN RADIUS: 0.566
MAX RADIUS: 2.131
MEAN RADIUS: 1.266
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

POINT#	X	Y
1:	1.109	1.593
2:	-0.527	0.790
3:	-1.537	0.602
4:	-1.789	-0.391
5:	-0.619	-0.561
6:	-0.329	-0.798
7:	0.347	-0.548
8:	0.595	-0.356
9:	1.453	-0.044
10:	0.503	-2.043

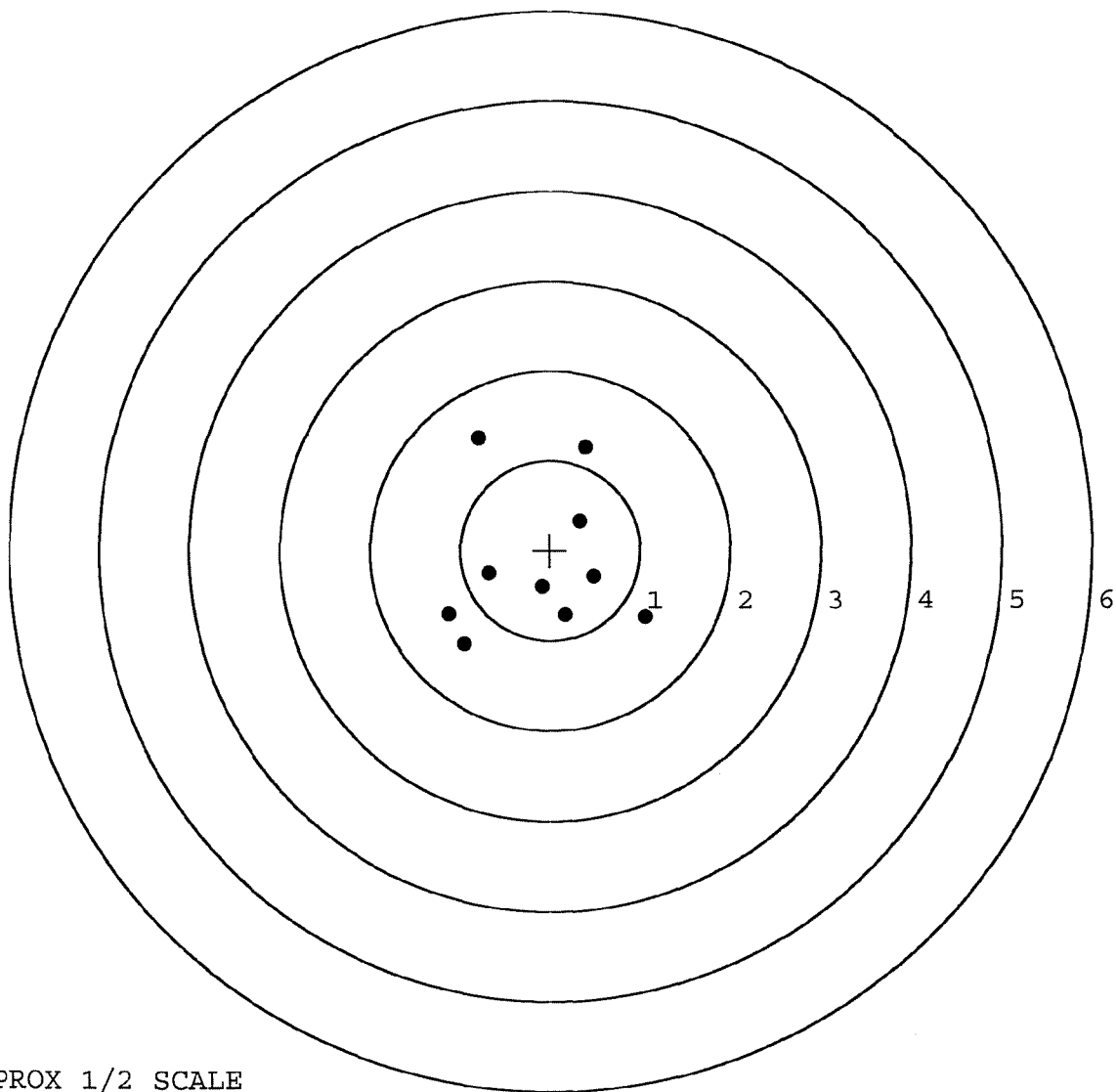


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790415. __0
TARGET NUMBER: 2
FILE DATE: 11/12/2001
FILE TIME: 03:10

X CENTROID: -0.121
Y CENTROID: -0.146
POA TO CENTROID: 0.189
HORZ SPREAD: 2.186
VERT SPREAD: 2.306
GROUP SPREAD: 2.723
MIN RADIUS: 0.267
MAX RADIUS: 1.553
MEAN RADIUS: 0.943
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.797	1.253
2:	0.398	1.148
3:	0.331	0.331
4:	-0.683	-0.255
5:	-1.131	-0.715
6:	-0.958	-1.053
7:	-0.089	-0.411
8:	0.172	-0.721
9:	0.490	-0.289
10:	1.055	-0.743



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790415. 0

TARGET NUMBER: 3

FILE DATE: 11/12/2001

FILE TIME: 03:10

POINT#	X	Y
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1:	1.725	1.094
----	-------	-------

2:	0.758	-0.040
----	-------	--------

3:	0.818	-0.708
----	-------	--------

4:	0.031	-0.201
----	-------	--------

5:	0.363	0.745
----	-------	-------

6:	0.014	0.473
----	-------	-------

7:	-0.726	0.128
----	--------	-------

8:	-0.883	-0.240
----	--------	--------

9:	-0.975	-0.676
----	--------	--------

10:	-0.227	-0.181
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X CENTROID: 0.090

Y CENTROID: 0.039

POA TO CENTROID: 0.098

HORZ SPREAD: 2.700

VERT SPREAD: 1.802

GROUP SPREAD: 3.228

MIN RADIUS: 0.247

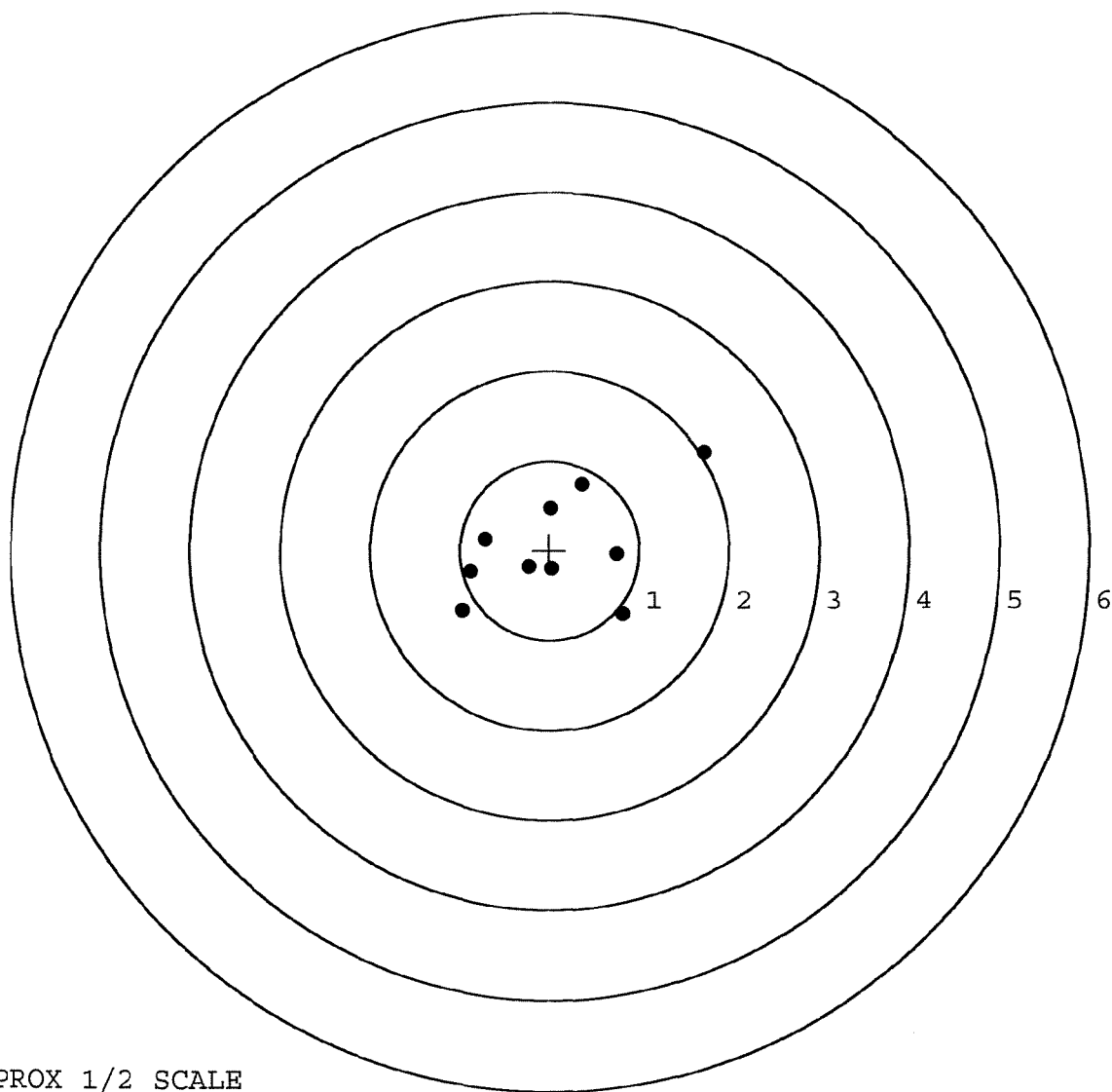
MAX RADIUS: 1.946

MEAN RADIUS: 0.861

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790415. 0

TARGET NUMBER: 4

FILE DATE: 11/12/2001

FILE TIME: 03:10

POINT#	X	Y
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1:	0.295	1.079
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2:	-0.065	0.543
----	--------	-------

3:	0.437	0.498
----	-------	-------

4:	0.426	0.016
----	-------	-------

5:	0.459	-0.270
----	-------	--------

6:	0.476	-0.394
----	-------	--------

7:	-0.924	0.116
----	--------	-------

8:	-0.753	-0.109
----	--------	--------

9:	-0.211	-0.288
----	--------	--------

10:	-0.382	-0.827
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X CENTROID: -0.024

Y CENTROID: 0.036

POA TO CENTROID: 0.044

HORZ SPREAD: 1.400

VERT SPREAD: 1.906

GROUP SPREAD: 2.023

MIN RADIUS: 0.374

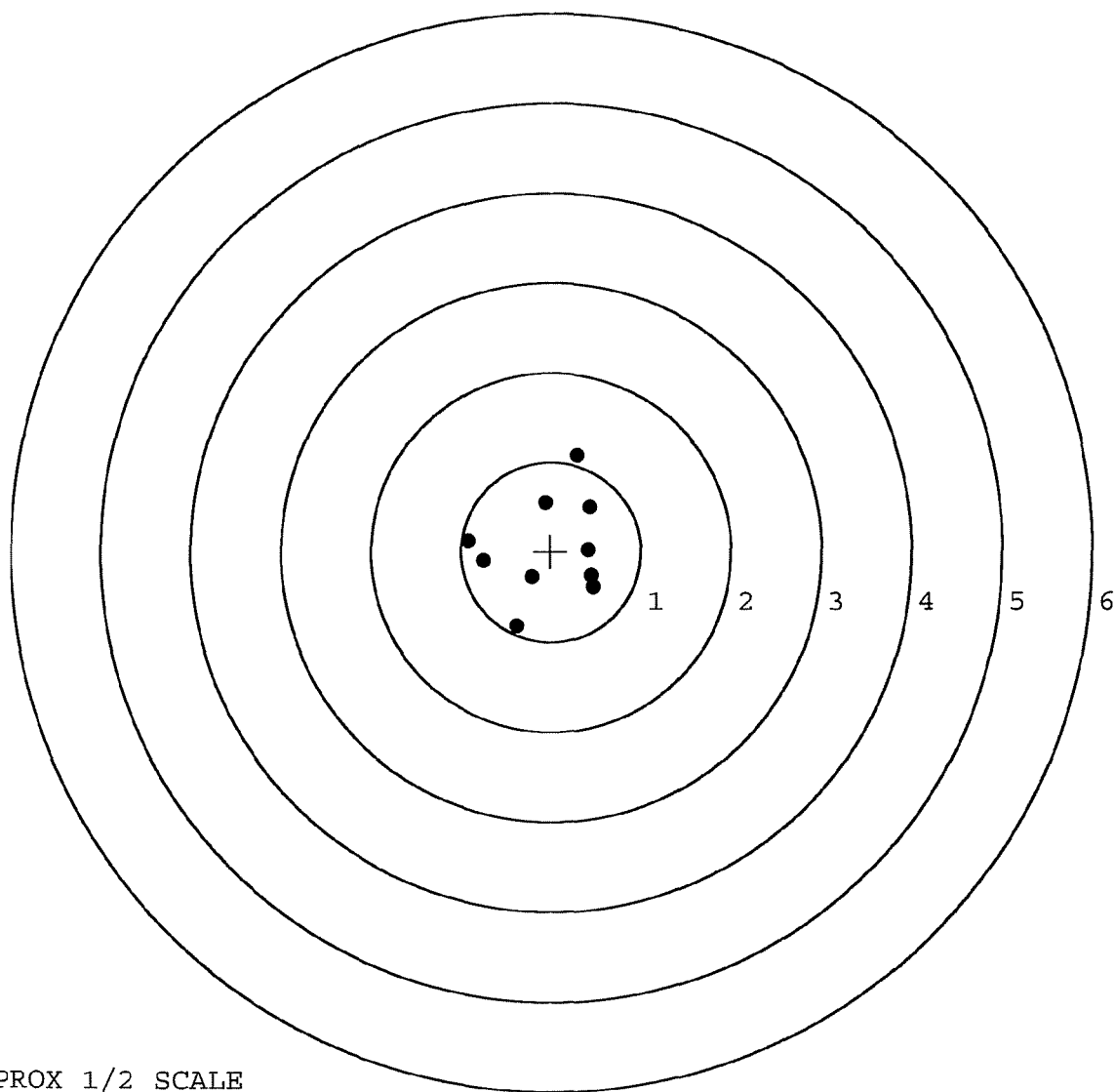
MAX RADIUS: 1.090

MEAN RADIUS: 0.689

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

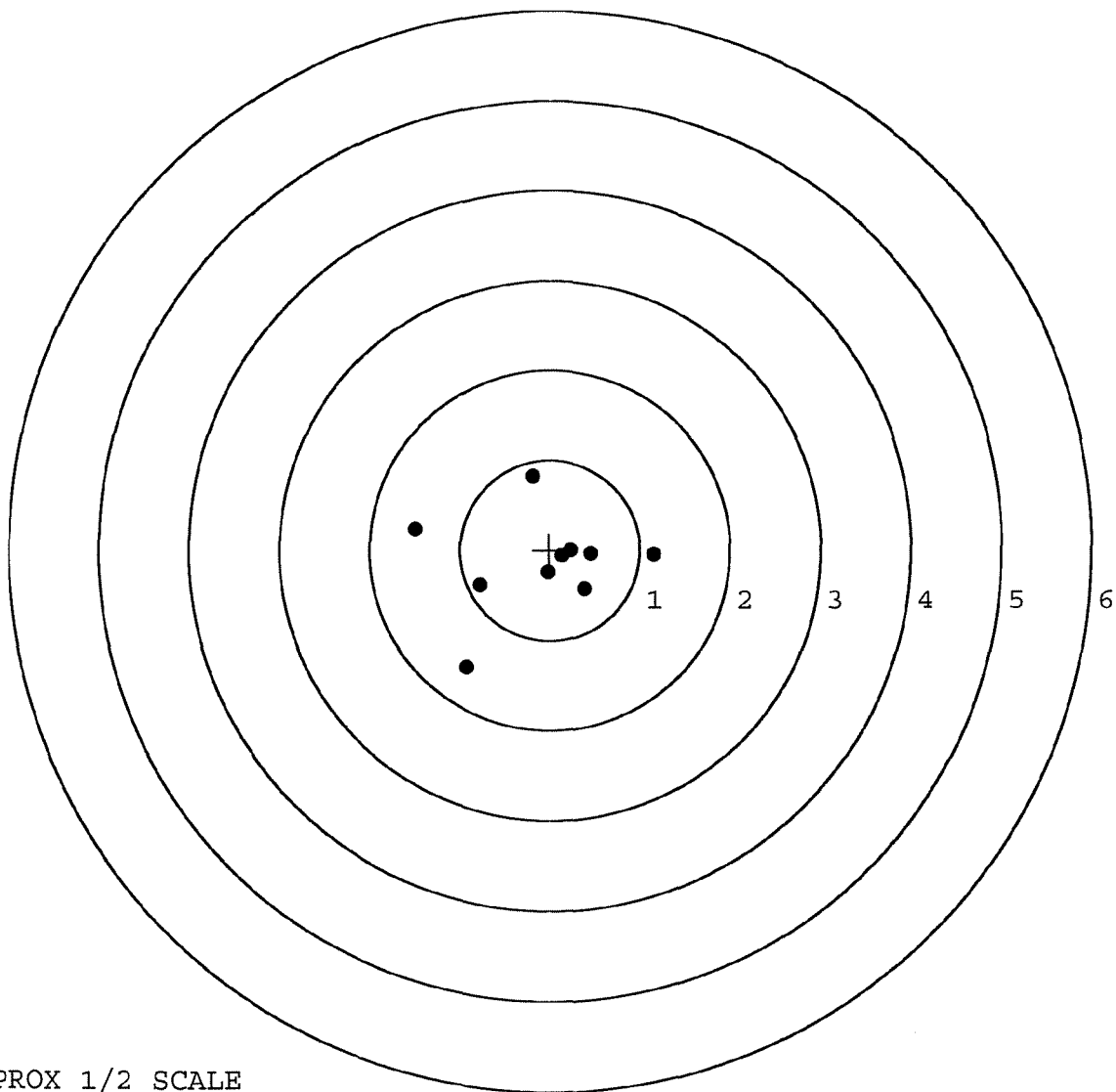


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790415. 0
TARGET NUMBER: 5
FILE DATE: 11/12/2001
FILE TIME: 03:10

X CENTROID: -0.101
Y CENTROID: -0.148
POA TO CENTROID: 0.179
HORZ SPREAD: 2.657
VERT SPREAD: 2.119
GROUP SPREAD: 2.672
MIN RADIUS: 0.132
MAX RADIUS: 1.446
MEAN RADIUS: 0.772
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.192	0.814
2:	-1.497	0.229
3:	-0.778	-0.390
4:	-0.920	-1.305
5:	-0.014	-0.247
6:	0.238	0.003
7:	0.462	-0.034
8:	0.389	-0.433
9:	1.160	-0.053
10:	0.145	-0.062



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790415

DATE 11/8/01

TESTER _____

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.30	2.71		2.45	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.42	2.75		2.22	
PULL #3	2.39	2.60		2.42	
PULL #4	2.19	2.61		2.21	
PULL #5	2.31	2.58		2.36	
TOTAL	11.61	13.25		11.66	
AVG.	2.32	2.65		2.33	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.24	3.37		
PULL #2	3.13	3.40		
PULL #3	3.35	3.25		
PULL #4	3.18	3.37		
PULL #5	3.24	3.24		
TOTAL	16.14	16.63		
AVG.	3.23	3.32		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	4.08		4.29
PULL #2	4.17	3.94		4.38
PULL #3	4.13	4.00		4.42
PULL #4	3.98	3.88		4.23
PULL #5	4.09	3.96		4.27
TOTAL	20.57	19.86		21.59
AVG.	4.11	3.97		4.32