

E6790420

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. **E6790420**

ORDER NO. **25716**

46

19LW

5716 E6790420

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

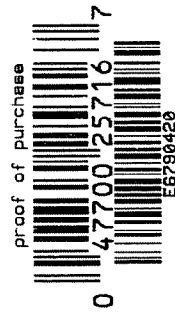


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

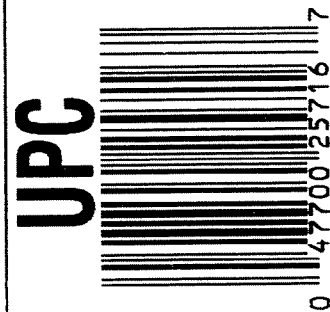


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790420



CONTRACT #

GUN SERIAL # E679 0420

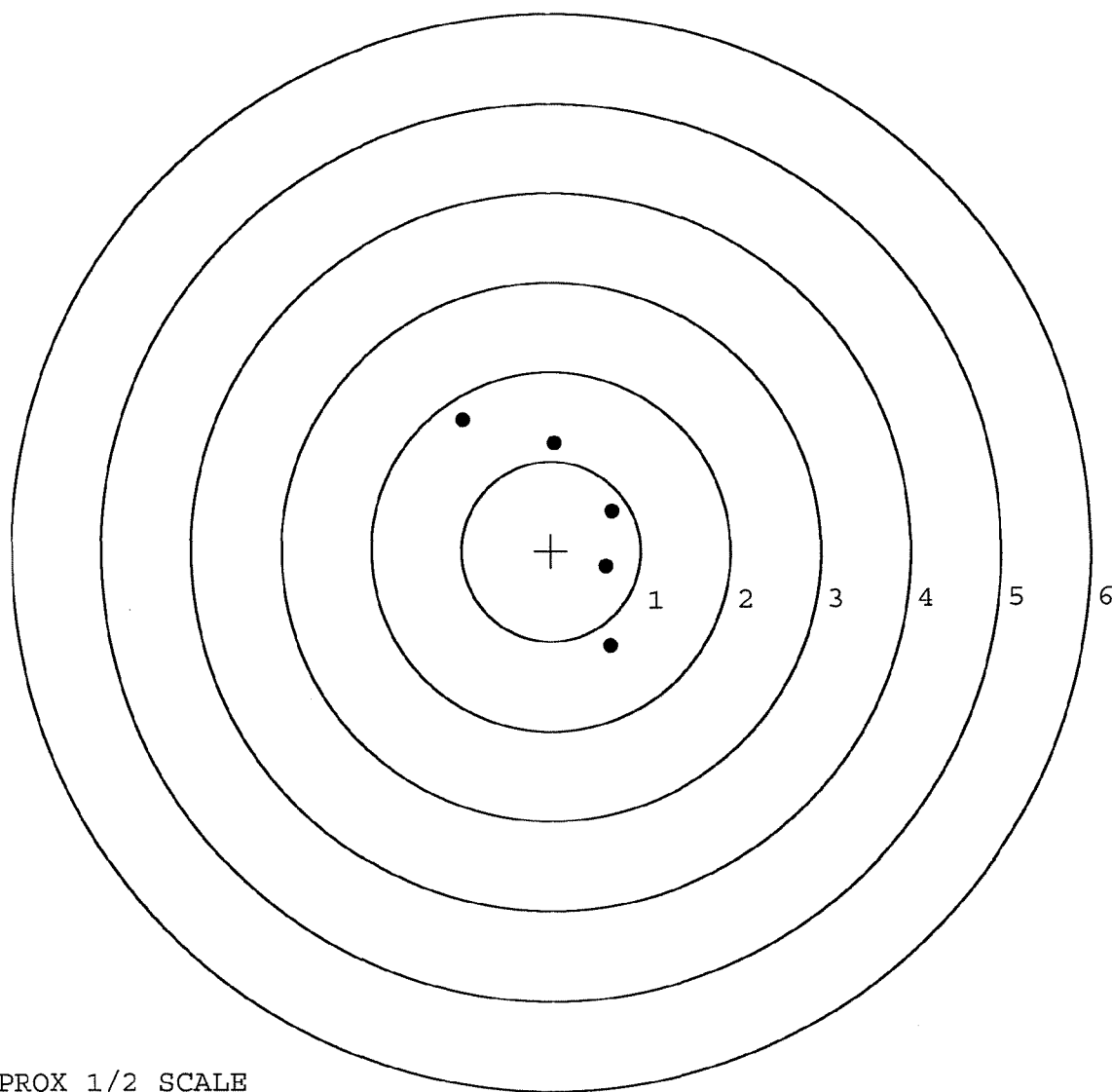
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	DNV
600	PROOF		11-30-01	RJR
607	CHECK HEADSPACE		11-30-01	RJR
610	DIS-ASSEMBLE GUN		11-30-01	RJR
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-30-01	AL
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	HP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1/12/02	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/12/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/12/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/12/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	2/12/02	DA

OP #	OPERATION NAME		READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.25</u>	<u>4.00</u>	<u>4.25</u>	<u>1/28/02</u>	<u>D.M.</u>		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.00</u>	<u>3.25</u>	<u>4.00</u>	<u>1/28/02</u>	<u>D.M.</u>		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	<u>1/28/02</u>	<u>D.M.</u>		
	J) ASSEMBLE STOCK					<u>1/28/02</u>	<u>RW</u>		
	K) ASSEMBLE SWIVEL STUDS					<u>1-28-02</u>	<u>RW</u>		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					<u>2/15/02</u>	<u>RW</u>		
	M) IRON SIGHT ALIGNMENT					<u>2/15/02</u>	<u>RW</u>		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					<u>2/15/02</u>	<u>RW</u>		
640	GALLERY TEST AND TARGET		PASS	FAIL		<u>1-23-02</u>	<u>A</u>		
	A) MALFUNCTIONS		PASS	CH OH FAIL		<u>1-23-02</u>	<u>A</u>		
	B) PIERCED PRIMERS		PASS	FAIL		<u>1-23-02</u>	<u>A</u>		
645	INSPECT FOR LIVE AMMO					<u>1-23-02</u>	<u>A</u>		
655	FINAL INSPECTION A) HEADSPACE					<u>1-28-02</u>	<u>RW</u>		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.80</u>	<u>2.57</u>	<u>2.54</u>	<u>2.70</u>	<u>2.64</u>	<u>1/28/02</u>	<u>D.M.</u>
	C) FUNCTION					<u>1-28-02</u>	<u>RW</u>		
660	PACK					<u>2/18/02</u>	<u>DA</u>		

SERIAL NUMBER: E6790420. __0
TARGET NUMBER: 1
FILE DATE: 01/23/2002
FILE TIME: 02:44

POINT#	X	Y
1:	0.689	0.442
2:	0.618	-0.176
3:	0.662	-1.054
4:	0.047	1.203
5:	-0.976	1.464

X CENTROID: 0.208
Y CENTROID: 0.376
POA TO CENTROID: 0.430
HORZ SPREAD: 1.665
VERT SPREAD: 2.518
GROUP SPREAD: 3.004
MIN RADIUS: 0.486
MAX RADIUS: 1.608
MEAN RADIUS: 1.025
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 3

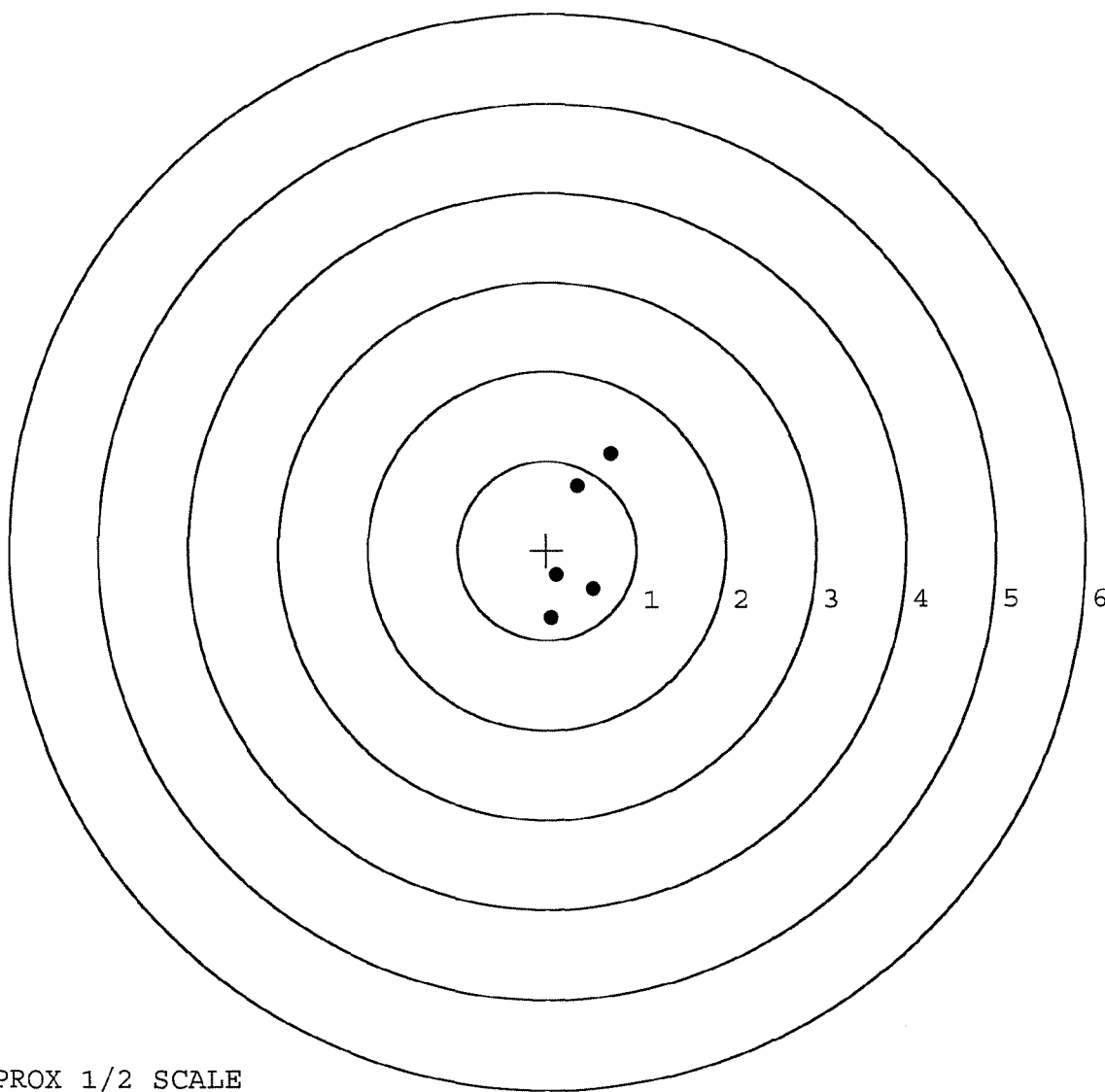


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790420. __0
TARGET NUMBER: 2
FILE DATE: 01/23/2002
FILE TIME: 02:44

POINT#	X	Y
1:	0.725	1.085
2:	0.343	0.723
3:	0.525	-0.428
4:	0.052	-0.756
5:	0.109	-0.276

X CENTROID: 0.351
Y CENTROID: 0.070
POA TO CENTROID: 0.358
HORZ SPREAD: 0.673
VERT SPREAD: 1.841
GROUP SPREAD: 1.960
MIN RADIUS: 0.422
MAX RADIUS: 1.082
MEAN RADIUS: 0.713
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790420

DATE 1/19/02

TESTER D. N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.55	2.21		2.30	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.75	2.19		2.70	
PULL #3	2.77	2.33		2.81	
PULL #4	2.37	2.17		2.84	
PULL #5	2.76	2.50		2.74	
TOTAL	13.20	11.40		13.39	
AVG.	2.64	2.28		2.68	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.24	3.09		
PULL #2	3.14	3.25		
PULL #3	3.12	3.36		
PULL #4	3.06	3.19		
PULL #5	3.19	3.29		
TOTAL	15.75	16.18		
AVG.	3.15	3.23		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.42	4.16		4.49
PULL #2	4.04	3.84		4.01
PULL #3	4.40	3.98		4.65
PULL #4	4.01	4.01		4.32
PULL #5	4.50	4.30		4.55
TOTAL	21.37	20.29		22.02
AVG.	4.27	4.06		4.40