

E6790422

1*

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790422**
Order No. **25716**

46

Made in Illinois, U.S.A. Pat. & tm. Off. Marca Registrada. Marque Déposée.

22BW

5716 E6790422

ORDER 25716
MODEL 700™ M24
UPC



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MODEL 700™ M24
UPC



SERIAL NO. **E6790422**

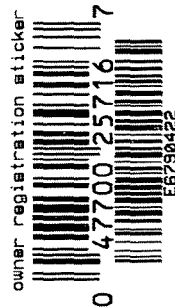


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

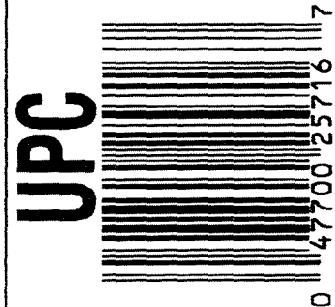


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790422



CONTRACT #

GUN SERIAL # E679 0422

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/12/01	RH
600	PROOF		11/12/01	RH
607	CHECK HEADSPACE	MAGNA - FLUX	11/12/01	RH
610	DIS-ASSEMBLE GUN	INSPECTED	11/12/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 15 2001 OPERATOR <u>DRS</u>		
615	ROLLMARK CALIBER		11/16-01	Wm
617	DRILL AND TAP SIGHT HOLES		11/26	BWT
620	APPLY COATINGS (BARREL ACTION)		11-28	TA
	(BOLT)		11-28	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17	Doug
	D) OIL FIRING PIN ASSEMBLY		12-17	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-16-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.00</u> <u>4.75</u> <u>5.00</u>	<u>1/3/02</u>	<u>D.N.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.50</u> <u>2.00</u> <u>2.00</u>	<u>1/3/02</u>	<u>D.N.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	<u>1/3/02</u>	<u>D.N.</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>1/15/02</u>	<u>PW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/15/02</u>	<u>PW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/15/02</u>	<u>PW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/15/02</u>	<u>PW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>12-2001</u>	<u>PW</u>
	A) MALFUNCTIONS	PASS FAIL	<u>12-2001</u>	<u>PW</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>12-2001</u>	<u>PW</u>
645	INSPECT FOR LIVE AMMO		<u>12-2001</u>	<u>PW</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/15/02</u>	<u>PW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.88</u> <u>2.74</u> <u>2.73</u> <u>2.71</u>	<u>1/3/02</u>	<u>D.N.</u>
	C) FUNCTION		<u>1/15/02</u>	<u>PW</u>
660	PACK		<u>1/14/02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790422
DATE 12/19/01
TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.44	2.24		2.17	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.24		2.26	
PULL #3	2.45	2.31		2.22	
PULL #4	2.47	2.35		2.24	
PULL #5	2.44	2.45		2.28	
TOTAL	12.25	11.59		11.17	
AVG.	2.45	2.32		2.23	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.20		
PULL #2	3.14	3.23		
PULL #3	3.01	3.12		
PULL #4	3.10	3.02		
PULL #5	3.12	3.15		
TOTAL	15.50	15.72		
AVG.	3.10	3.14		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	4.27		4.13
PULL #2	4.12	4.30		4.41
PULL #3	4.15	4.30		4.34
PULL #4	4.15	4.29		4.26
PULL #5	4.05	4.36		4.29
TOTAL	20.67	21.52		21.43
AVG.	4.13	4.30		20 4.29

SERIAL NUMBER: E6790422. 0

TARGET NUMBER: 1

FILE DATE: 12/20/2001

FILE TIME: 04:09

POINT#	X	Y
1:	0.129	-1.007
2:	-0.444	-0.322
3:	0.633	-0.374
4:	0.346	0.434
5:	-0.562	1.247

X CENTROID: 0.020

Y CENTROID: -0.004

POA TO CENTROID: 0.021

HORZ SPREAD: 1.195

VERT SPREAD: 2.254

GROUP SPREAD: 2.358

MIN RADIUS: 0.546

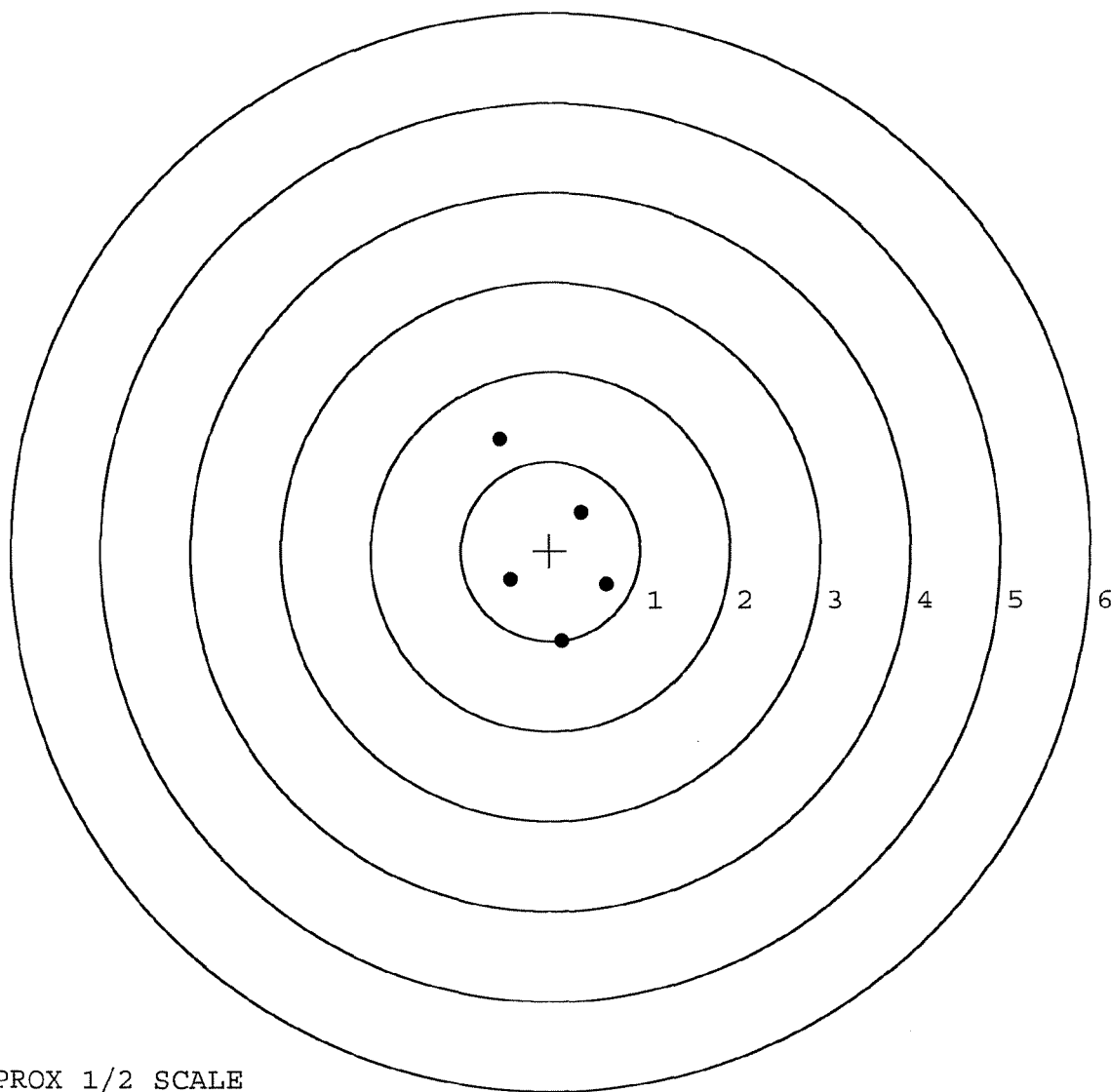
MAX RADIUS: 1.380

MEAN RADIUS: 0.843

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5

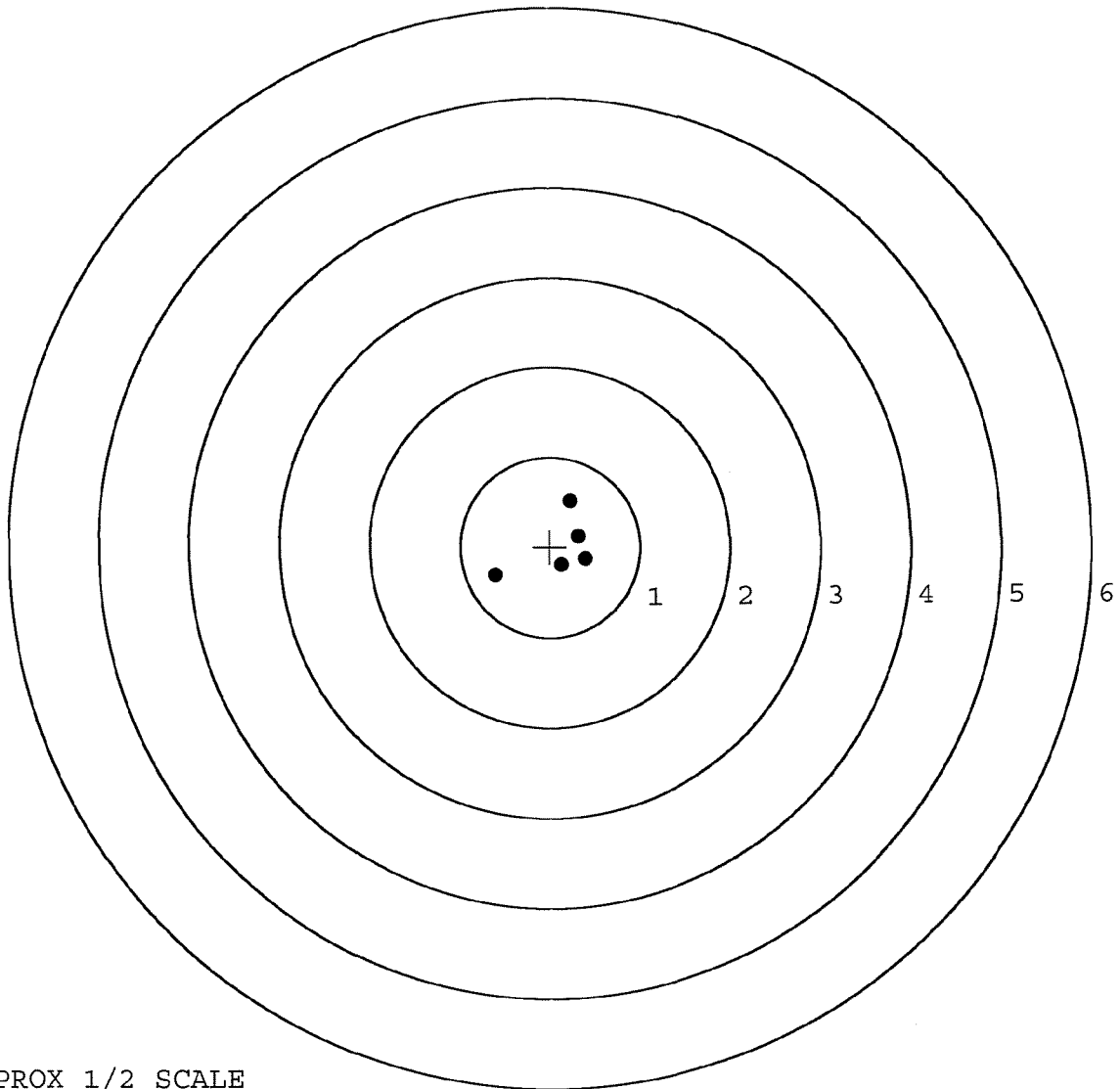


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790422. 0
TARGET NUMBER: 2
FILE DATE: 12/20/2001
FILE TIME: 04:09

POINT#	X	Y
1:	-0.608	-0.316
2:	0.237	0.509
3:	0.326	0.114
4:	0.397	-0.139
5:	0.132	-0.205

X CENTROID: 0.097
Y CENTROID: -0.007
POA TO CENTROID: 0.097
HORZ SPREAD: 1.005
VERT SPREAD: 0.825
GROUP SPREAD: 1.181
MIN RADIUS: 0.201
MAX RADIUS: 0.769
MEAN RADIUS: 0.418
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE