

E6790424

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Dillon, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J E6790424	ORDER NO. 25716
46	

31XV

5716 E6790424

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

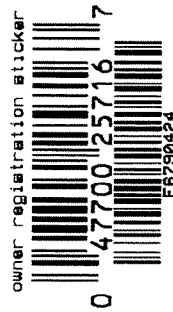


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790424



CONTRACT #

GUN SERIAL # E1079 0424

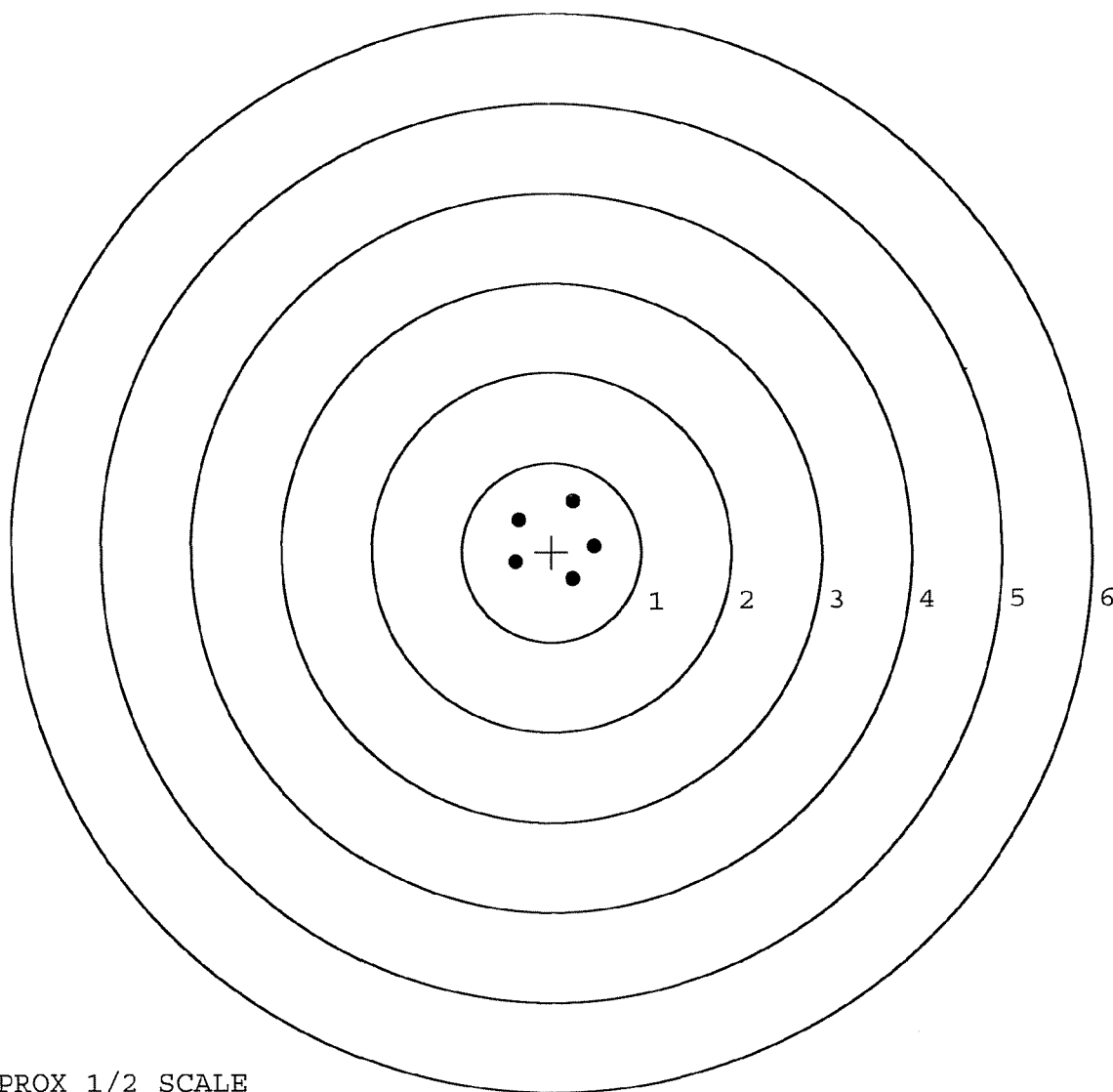
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/12/01	RH
600	PROOF		11/12/01	RH
607	CHECK HEADSPACE		11/12/01	RH
610	DIS-ASSEMBLE GUN		11/12/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/12/01	RH
615	ROLLMARK CALIBER		11/13/01	LB
617	DRILL AND TAP SIGHT HOLES		12/3	BWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/11/01	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/11/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/11/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/11/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/14/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.25</u> <u>5.5</u> <u>5.0</u>	12/15/01	DM
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>3.0</u> <u>3.0</u>	12/15/01	DM
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12/15/01	DM
	J) ASSEMBLE STOCK		12-13-01	RP
	K) ASSEMBLE SWIVEL STUDS		12/16/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/16/01	REP
	M) IRON SIGHT ALIGNMENT		12/16/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/16/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-13-01	A
	A) MALFUNCTIONS	PASS FAIL	12-13-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-13-01	A
645	INSPECT FOR LIVE AMMO		12/13/01	A
655	FINAL INSPECTION A) HEADSPACE		12/16/01	
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.42</u> <u>2.39</u> <u>2.37</u> <u>2.42</u> <u>2.47</u>	12/15/01	DM
	C) FUNCTION		12/16/01	RP
660	PACK		12/16/01	DA

SERIAL NUMBER: E6790424. __0
TARGET NUMBER: 1
FILE DATE: 12/13/2001
FILE TIME: 04:31

POINT#	X	Y
1:	0.239	-0.305
2:	0.479	0.064
3:	0.247	0.569
4:	-0.359	0.355
5:	-0.406	-0.120

X CENTROID: 0.040
Y CENTROID: 0.113
POA TO CENTROID: 0.119
HORZ SPREAD: 0.885
VERT SPREAD: 0.874
GROUP SPREAD: 0.949
MIN RADIUS: 0.442
MAX RADIUS: 0.503
MEAN RADIUS: 0.475
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790424. __0

TARGET NUMBER: 2

FILE DATE: 12/13/2001

FILE TIME: 04:31

POINT#	X	Y
1:	0.716	0.077
2:	0.138	-0.247
3:	0.070	0.109
4:	-0.423	0.262
5:	-0.495	0.466

X CENTROID: 0.001

Y CENTROID: 0.133

POA TO CENTROID: 0.133

HORZ SPREAD: 1.211

VERT SPREAD: 0.713

GROUP SPREAD: 1.272

MIN RADIUS: 0.073

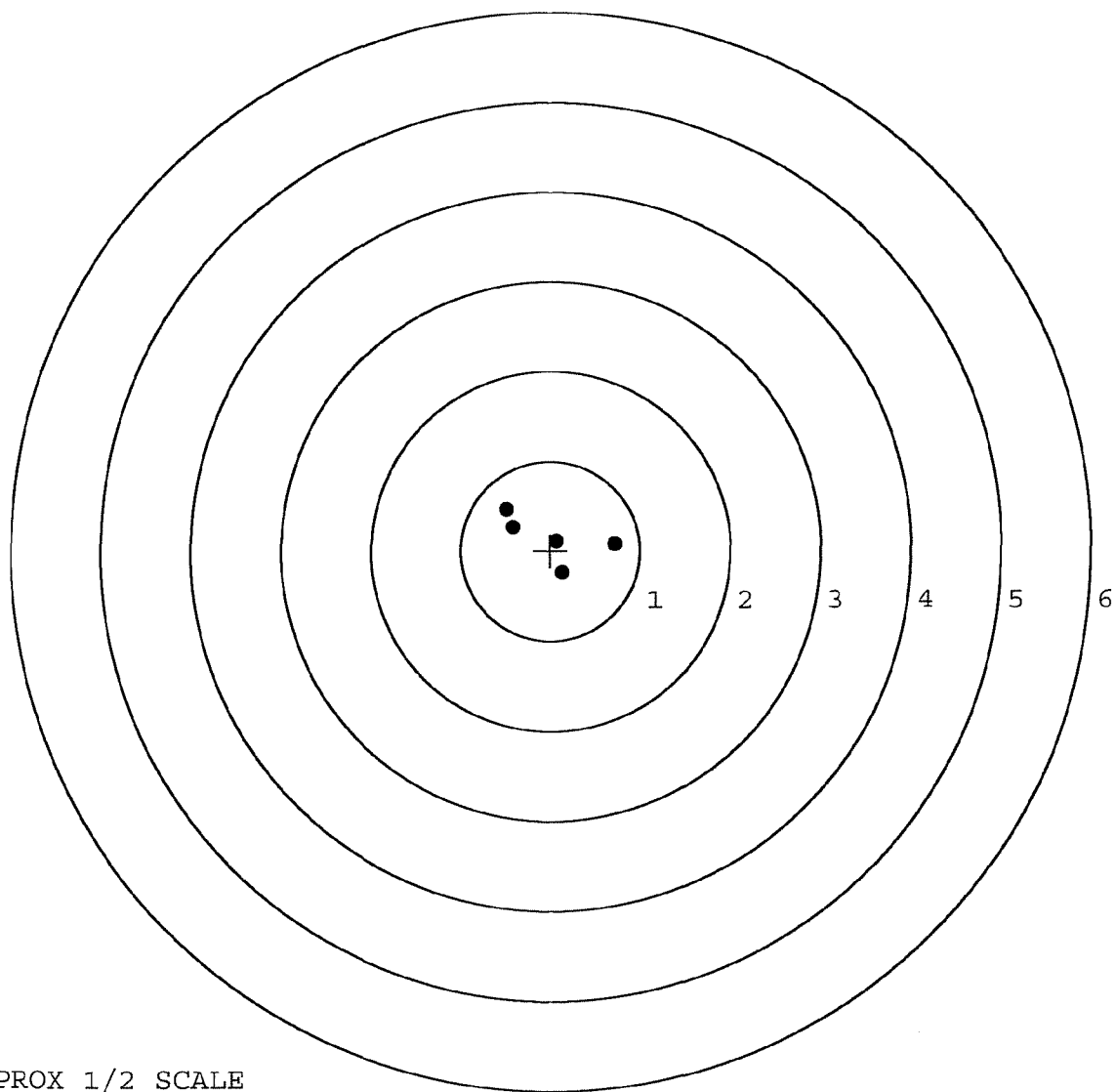
MAX RADIUS: 0.717

MEAN RADIUS: 0.447

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. 56790424

DATE 10/30/01

TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.58	2.66		2.23	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.25	2.97		2.25	
PULL #3	2.56	2.97		2.28	
PULL #4	2.40	2.82		2.55	
PULL #5	2.42	2.91		2.28	
TOTAL	12.71	14.33		11.59	
AVG.	2.54	2.86		2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.36	3.42		
PULL #2	3.40	3.33		
PULL #3	3.64	2.95		
PULL #4	3.34	2.95		
PULL #5	3.28	2.98		
TOTAL	17.02	15.63		
AVG.	3.40	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.48	4.50		4.45
PULL #2	4.45	4.26		4.44
PULL #3	4.47	4.24		4.55
PULL #4	4.29	4.19		4.26
PULL #5	4.28	4.13		4.62
TOTAL	21.97	21.32		22.32
AVG.	4.39	4.26		4.46