

E 679 0425

VERY IMPORTANT!
Instruction B
enclosed to as
safe use of
firearm.

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

SERIAL NO.
E6790425

ORDER NO.

25716

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.



30BW

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MODEL 700™ M24

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AL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

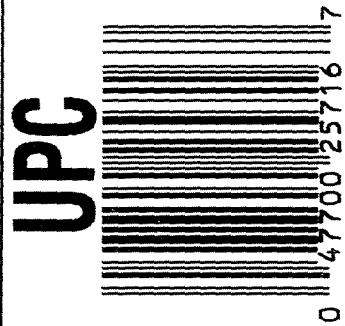


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790425



GUN SERIAL # E6790425

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	BJ
600	PROOF		11-30-01	BJ
607	CHECK HEADSPACE		11-30-01	BJ
610	DIS-ASSEMBLE GUN		11-30-01	BJ
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		DEC 5 2001	AL
615	ROLLMARK CALIBER		12/05/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	HP
	(BOLT)			
625	FINAL ASSEMBLY		1/14/02	D. N.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/14/02	D. N.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/14/02	D. N.
	D) OIL FIRING PIN ASSEMBLY		1/14/02	D. N.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-22-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.50</u> <u>5.50</u> <u>5.00</u>	<u>1/21/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.00</u> <u>3.25</u>	<u>1/21/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	<u>1/21/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/17/02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/18/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/17/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/17/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/17/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-18-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-18-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-18-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-18-02</u>	<u>Ac</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/21/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.70</u> <u>2.65</u> <u>2.59</u> <u>2.68</u>	<u>1/21/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/21/02</u>	<u>RW</u>
660	PACK		<u>1-22-02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6791425

DATE 1/17/02

TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.31	2.33		2.50	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.18	2.23		2.72	
PULL #3	2.25	2.12		2.44	
PULL #4	2.11	2.26		2.54	
PULL #5	2.23	2.21		2.50	
TOTAL	11.08	11.15		12.70	
AVG.	2.22	2.23		2.54	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.33		
PULL #2	3.17	3.21		
PULL #3	3.07	3.24		
PULL #4	3.22	3.34		
PULL #5	3.14	3.28		
TOTAL	15.78	16.40		
AVG.	3.16	3.28		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	4.83		4.63
PULL #2	4.34	4.70		4.25
PULL #3	4.37	4.57		4.41
PULL #4	4.15	4.49		4.31
PULL #5	4.41	4.81		4.47
TOTAL	21.27	23.40		22.07
AVG.	4.25	4.68		4.41

SERIAL NUMBER: E6790425. 0

TARGET NUMBER: 1

FILE DATE: 01/19/2002

FILE TIME: 03:02

POINT#	X	Y
1:	1.316	-0.734
2:	0.657	-0.181
3:	0.848	0.126
4:	-0.684	-0.097
5:	-0.956	0.768

X CENTROID: 0.236

Y CENTROID: -0.024

POA TO CENTROID: 0.237

HORZ SPREAD: 2.272

VERT SPREAD: 1.502

GROUP SPREAD: 2.724

MIN RADIUS: 0.449

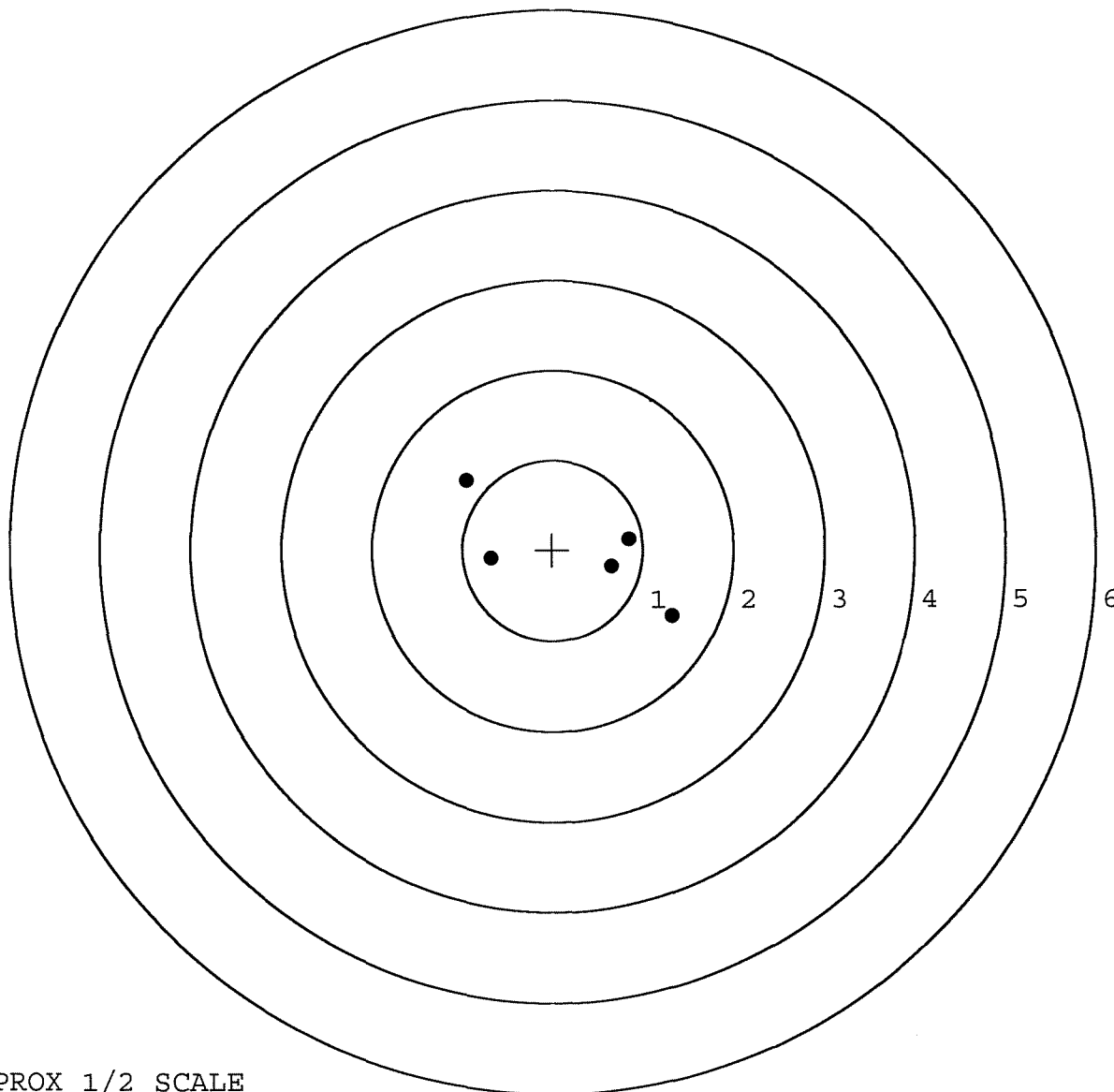
MAX RADIUS: 1.431

MEAN RADIUS: 0.945

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5

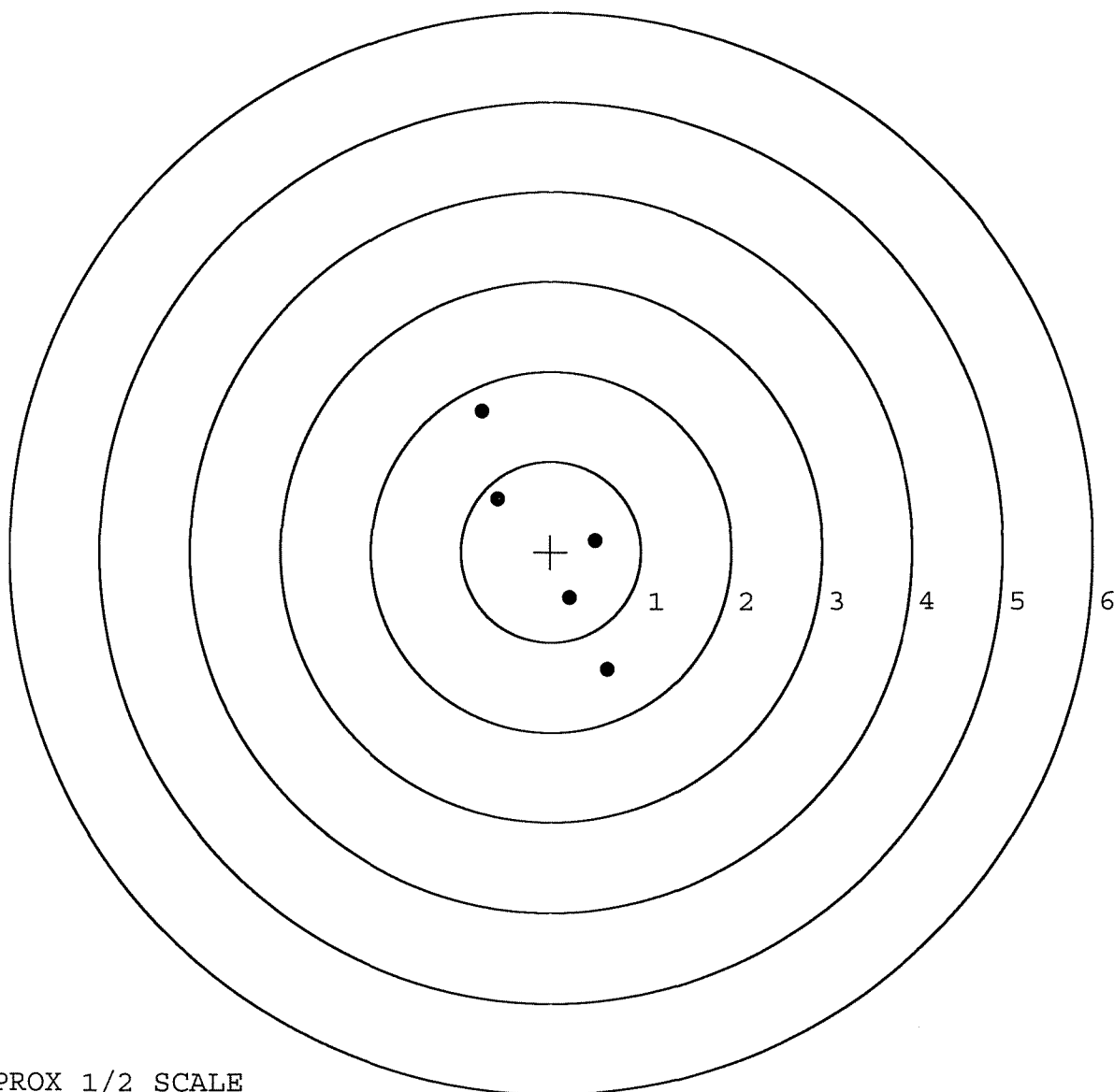


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790425. __0
TARGET NUMBER: 2
FILE DATE: 01/19/2002
FILE TIME: 03:02

POINT#	X	Y
1:	0.633	-1.308
2:	0.211	-0.507
3:	0.500	0.122
4:	-0.595	0.586
5:	-0.772	1.558

X CENTROID: -0.005
Y CENTROID: 0.090
POA TO CENTROID: 0.090
HORZ SPREAD: 1.405
VERT SPREAD: 2.866
GROUP SPREAD: 3.192
MIN RADIUS: 0.506
MAX RADIUS: 1.656
MEAN RADIUS: 1.021
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE