

7248667 E

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. J
E6790426

ORDER NO.
25716

46

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



17BW

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MODEL 700™ M24

UPC



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UPC



SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

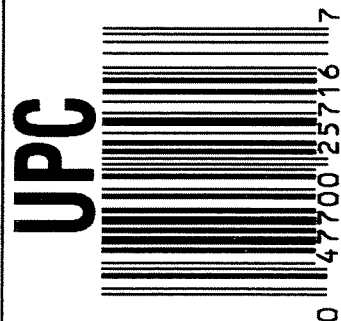


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790426



M-24

CONTRACT #

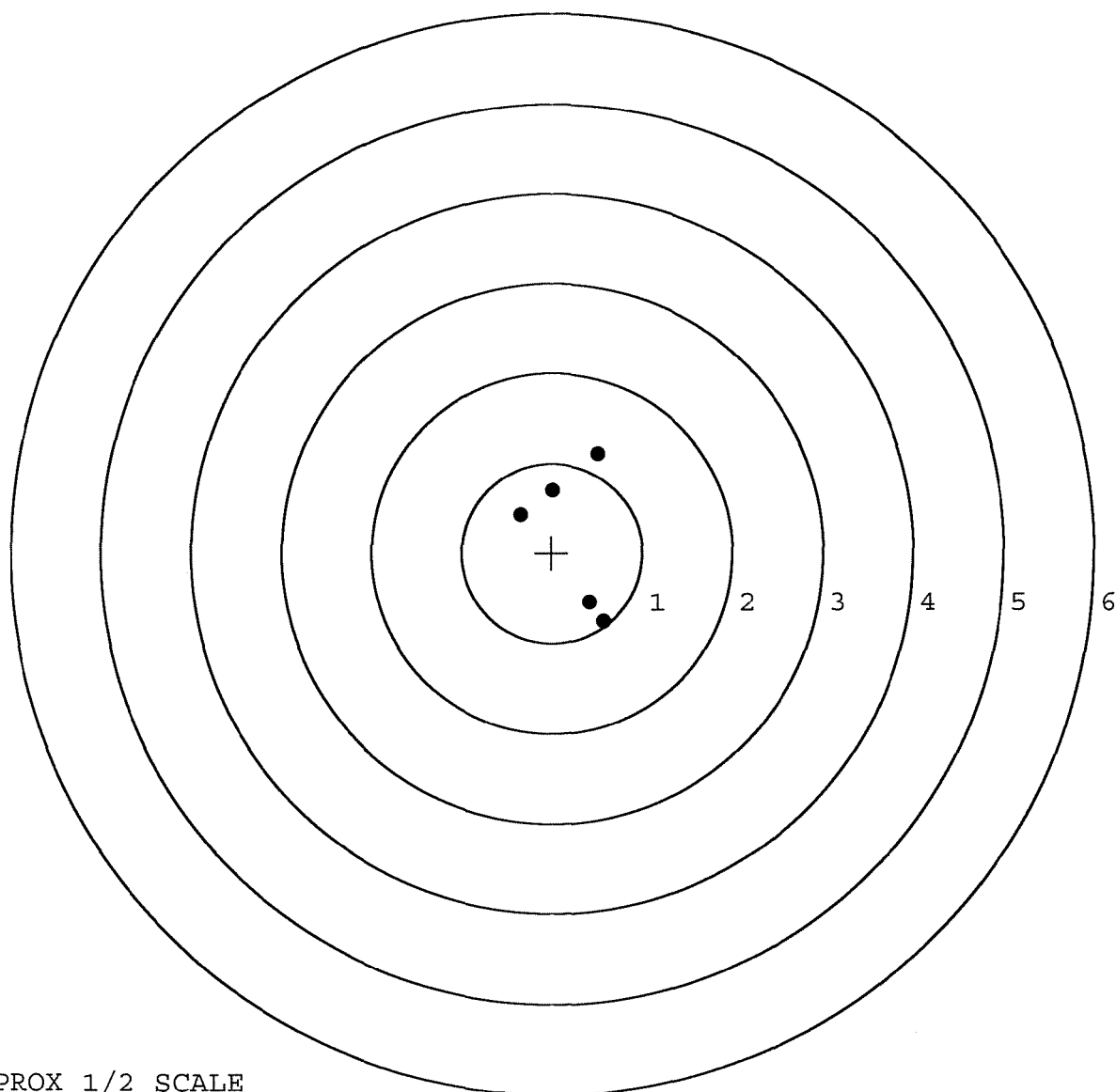
GUN SERIAL # E679 0426

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/12/01	RH
600	PROOF		11/12/01	RH
607	CHECK HEADSPACE	MAGNA - FLUX	11/12/01	RH
610	DIS-ASSEMBLE GUN	INSPECTED	11/12/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT OPERATOR	NOV 15 2001 DRD		
615	ROLLMARK CALIBER		11/16-01	Wm
617	DRILL AND TAP SIGHT HOLES		11/26	BWT
620	APPLY COATINGS (BARREL ACTION)		11-28	TA
	(BOLT)		11-28	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17	Doug
	D) OIL FIRING PIN ASSEMBLY		12-17	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1/17/02	

SERIAL NUMBER: E6790426. 0
TARGET NUMBER: 1
FILE DATE: 12/18/2001
FILE TIME: 11:06

POINT#	X	Y
1:	0.578	-0.763
2:	0.425	-0.550
3:	-0.353	0.422
4:	0.010	0.695
5:	0.519	1.107

X CENTROID: 0.236
Y CENTROID: 0.182
POA TO CENTROID: 0.298
HORZ SPREAD: 0.931
VERT SPREAD: 1.870
GROUP SPREAD: 1.871
MIN RADIUS: 0.560
MAX RADIUS: 1.005
MEAN RADIUS: 0.785
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

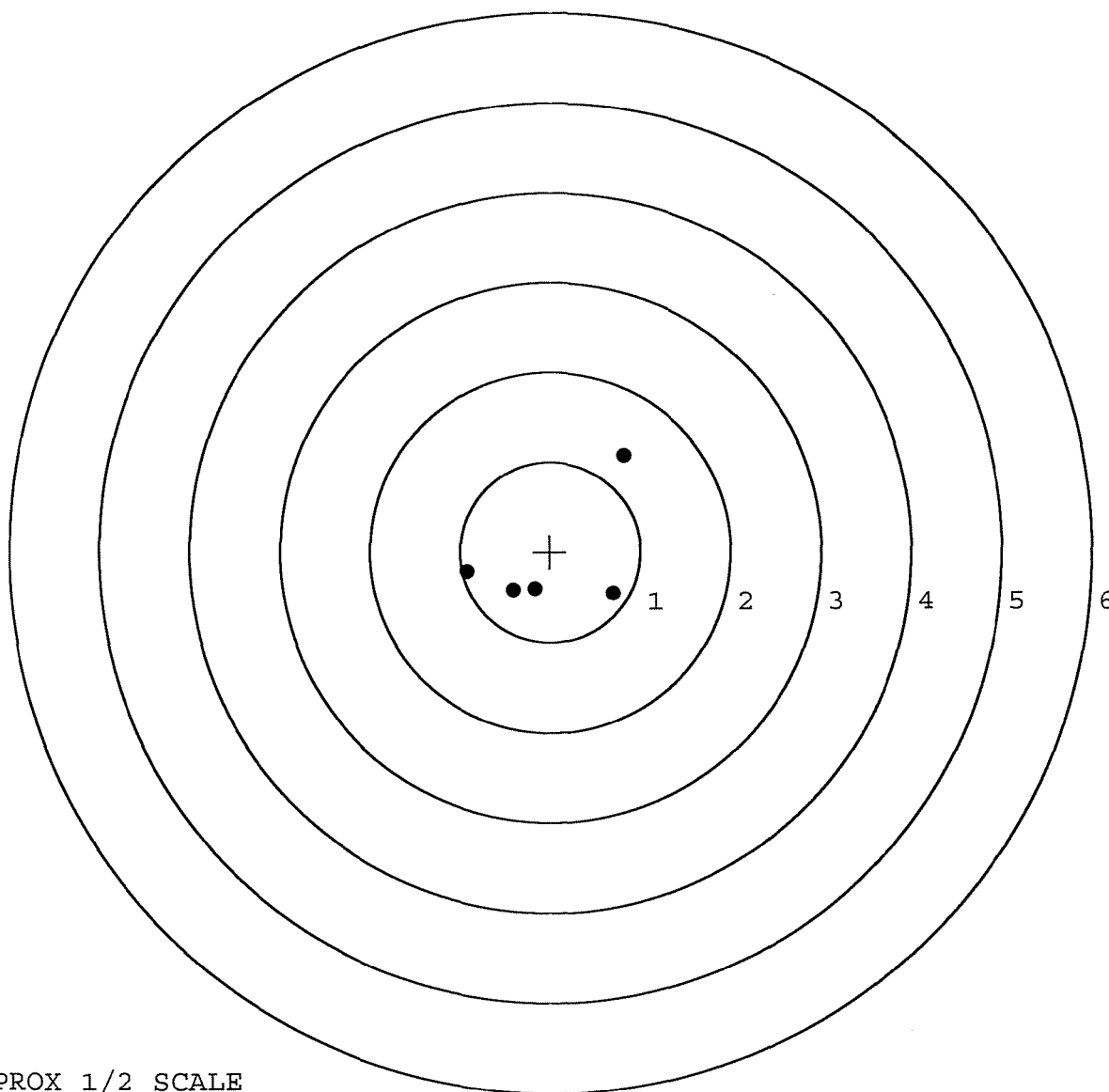


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790426. __0
TARGET NUMBER: 2
FILE DATE: 12/18/2001
FILE TIME: 11:06

POINT#	X	Y
1:	0.706	-0.461
2:	-0.168	-0.417
3:	-0.410	-0.428
4:	-0.925	-0.221
5:	0.821	1.069

X CENTROID: 0.005
Y CENTROID: -0.092
POA TO CENTROID: 0.092
HORZ SPREAD: 1.746
VERT SPREAD: 1.530
GROUP SPREAD: 2.171
MIN RADIUS: 0.368
MAX RADIUS: 1.419
MEAN RADIUS: 0.811
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 1/2/02

TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.55	2.38	2.28	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.66	2.62	2.34	
PULL #3	2.78	2.58	2.29	
PULL #4	2.75	2.56	2.30	
PULL #5	2.59	2.53	2.39	
TOTAL	13.27	12.67	11.60	
AVG.	2.65	2.53	2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.13	3.06	
PULL #2	3.05	3.01	
PULL #3	3.09	2.97	
PULL #4	3.05	3.11	
PULL #5	3.02	2.84	
TOTAL	15.34	14.99	
AVG.	3.07	3.00	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	4.02		4.12
PULL #2	4.07	3.89		4.05
PULL #3	4.02	3.99		4.06
PULL #4	4.00	3.98		4.05
PULL #5	4.00	4.12		4.10
TOTAL	20.09	20.00		20.38
AVG.	4.02	4.00		4.08