

E 679 043C

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VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

SERIAL NO. **E6790436**

ORDER NO. **25716**

31XV

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

5716 E6790436

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MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

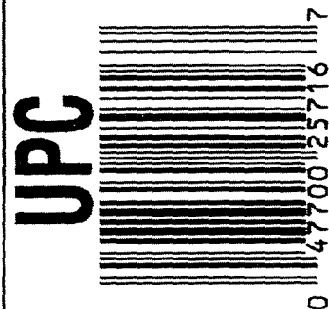


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790436



CONTRACT #

GUN SERIAL # E6790436

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-8-01	REP
600	PROOF		11-8-01	REP
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	11-8-01	REP
610	DIS-ASSEMBLE GUN	NOV 10 2001	11-8-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>ARA</u>		
615	ROLLMARK CALIBER		11/12	DB
617	DRILL AND TAP SIGHT HOLES		11/14	BWT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY		12/9/01	OK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/9/01	OK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/9/01	OK
	D) OIL FIRING PIN ASSEMBLY		12/9/01	OK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/9/01	OK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.25</u> <u>7.0</u>	12-17-01	EK
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.75</u> <u>4.0</u> <u>3.75</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/12	BWT
	K) ASSEMBLE SWIVEL STUDS		12/20/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	REP
	M) IRON SIGHT ALIGNMENT		12/20/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/12	JR
	A) MALFUNCTIONS	CH OVER ROUND, BOLT STOP BINDS RETEST WITH LIVE AMMO AFTER REPAIR PASS FAIL X	12/12	BR
	B) PIERCED PRIMERS	PASS X FAIL	12/12	JR
645	INSPECT FOR LIVE AMMO		12/12	JR
655	FINAL INSPECTION A) HEADSPACE		12/20/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.25</u> <u>2.34</u> <u>2.69</u> <u>2.78</u> <u>2.20</u>	12/18/01	J.M.
	C) FUNCTION		12/20/01	REP
660	PACK		12/21/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790436

DATE 11/2/01

TESTER D. N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.53	2.79	2	2.45	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.41	2.61		2.34	
PULL #3	2.34	2.56		1.96	
PULL #4	2.45	2.48		2.24	
PULL #5	2.39	2.53		1.81	
TOTAL	12.12	10.44		10.80	
AVG.	2.42	2.09		2.16	

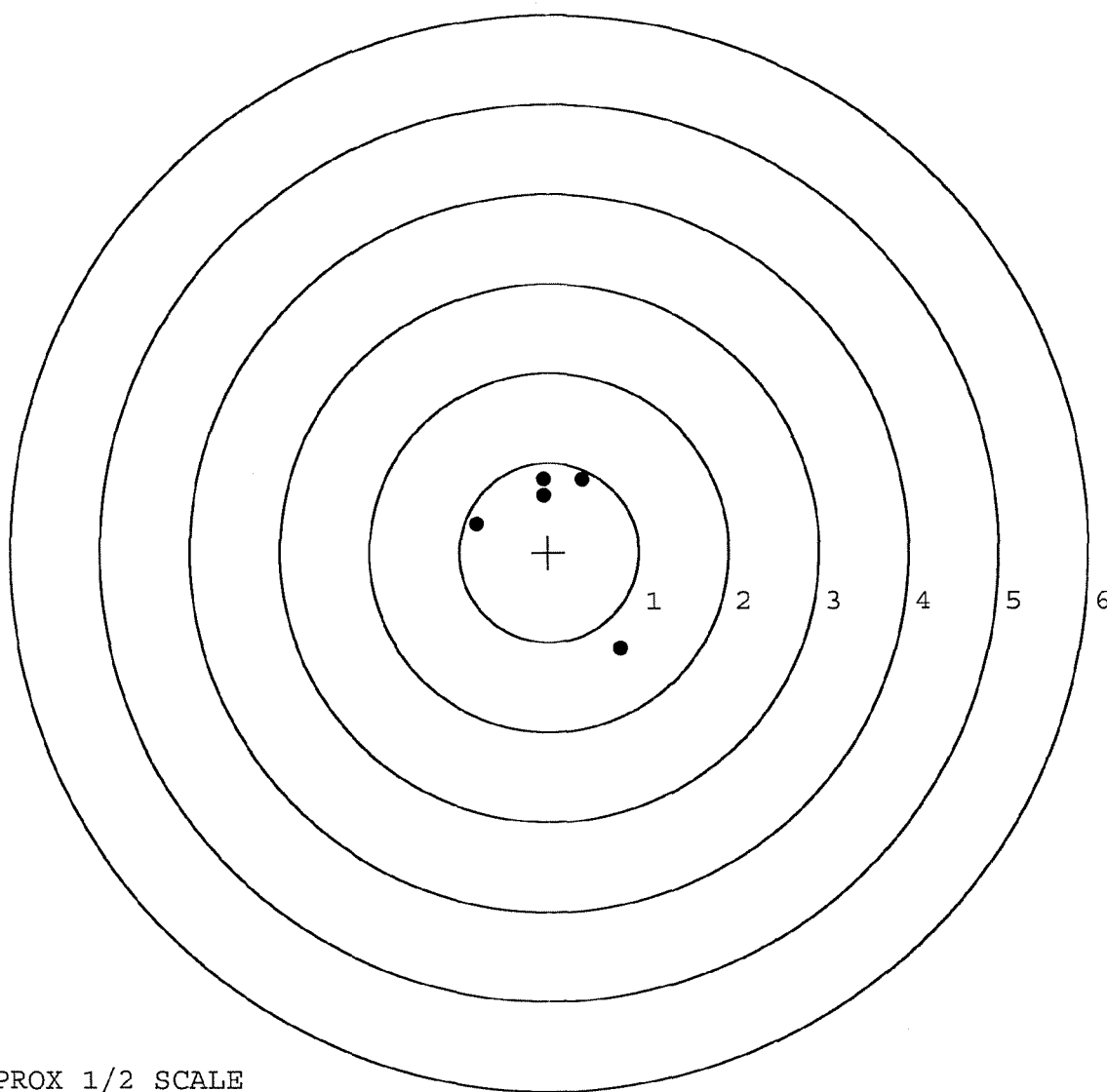
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.41		
PULL #2	3.19	3.37		
PULL #3	3.27	3.48		
PULL #4	3.19	3.44		
PULL #5	3.15	3.45		
TOTAL	15.98	17.15		
AVG.	3.20	3.43		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	4.08		4.04
PULL #2	4.03	3.77		3.93
PULL #3	4.01	3.74		3.90
PULL #4	4.05	3.84		3.93
PULL #5	3.98	3.80		3.82
TOTAL	20.29	19.23		19.62
AVG.	4.06	3.85		3.92

SERIAL NUMBER: E6790436. __0
TARGET NUMBER: 1
FILE DATE: 12/12/2001
FILE TIME: 10:54

POINT#	X	Y
1:	0.379	0.816
2:	-0.054	0.636
3:	-0.808	0.324
4:	0.801	-1.077
5:	-0.059	0.815

X CENTROID: 0.052
Y CENTROID: 0.303
POA TO CENTROID: 0.307
HORZ SPREAD: 1.609
VERT SPREAD: 1.893
GROUP SPREAD: 2.133
MIN RADIUS: 0.350
MAX RADIUS: 1.570
MEAN RADIUS: 0.782
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4

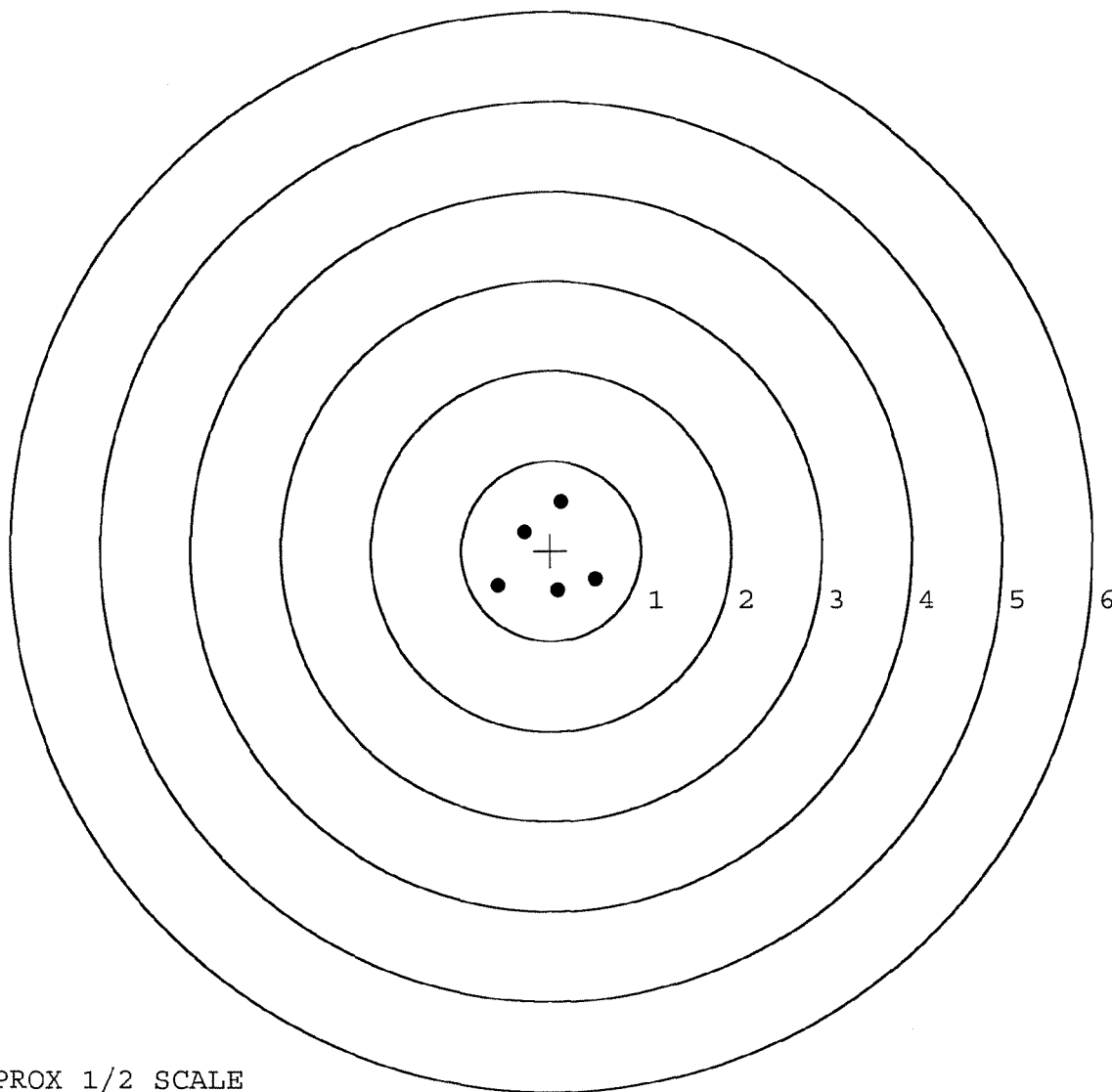


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790436. __0
TARGET NUMBER: 2
FILE DATE: 12/12/2001
FILE TIME: 10:54

POINT#	X	Y
1:	0.498	-0.315
2:	0.081	-0.441
3:	-0.591	-0.392
4:	-0.296	0.210
5:	0.118	0.545

X CENTROID: -0.038
Y CENTROID: -0.079
POA TO CENTROID: 0.087
HORZ SPREAD: 1.089
VERT SPREAD: 0.986
GROUP SPREAD: 1.175
MIN RADIUS: 0.381
MAX RADIUS: 0.643
MEAN RADIUS: 0.527
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE