

E6790225

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. J
E6790225

ORDER NO.
25716

46

31XV

5716 E6790225

Made in Illinois, NY Reg. U.S. Pat. & Tar. Off. Marca Registrada. Marque Déposée.

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

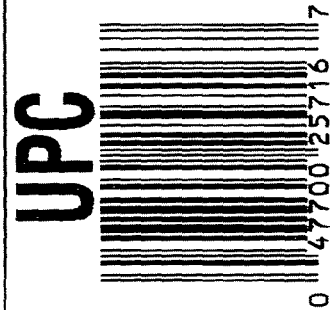


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790225



CONTRACT #

GUN SERIAL # E6790225

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/27/01	RTK
600	PROOF		11/27/01	RTK
607	CHECK HEADSPACE		11/27/01	RTK
610	DIS-ASSEMBLE GUN	MAGNA-FLUX INSPECTED	11/27/01	RTK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 27 2001 OPERATOR: <u>UA</u>		
615	ROLLMARK CALIBER		11/28/01	SB
617	DRILL AND TAP SIGHT HOLES		11/29/01	BWT
620	APPLY COATINGS (BARREL ACTION)		11/30/01	HP
	(BOLT)		11/30/01	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/12/01	D.N.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/12/01	D.N.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/12/01	D.N.
	D) OIL FIRING PIN ASSEMBLY		12/12/01	D.N.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.75</u> <u>5.75</u> <u>5.0</u>	12-18-01	EK
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	12-18-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0225</u> <u>.022</u> <u>.0225</u>	12-18-01	EK
	J) ASSEMBLE STOCK		12-18-01	EDP
	K) ASSEMBLE SWIVEL STUDS		12/20/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	REP
	M) IRON SIGHT ALIGNMENT		12/20/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/20/01	REP
	A) MALFUNCTIONS	PASS FAIL	12/20/01	REP
	B) PIERCED PRIMERS	PASS FAIL	12/20/01	REP
645	INSPECT FOR LIVE AMMO		12/20/01	REP
655	FINAL INSPECTION A) HEADSPACE		12/20/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.83</u> <u>2.82</u> <u>2.85</u> <u>2.85</u> <u>2.84</u>	12/19/01	EDP
	C) FUNCTION		12/20/01	REP
660	PACK		12/20/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790225

DATE 12/18/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.67	2.61		2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.59		2.47	
PULL #3	2.29	2.55		2.50	
PULL #4	2.52	2.40		2.60	
PULL #5	2.24	2.44		2.50	
TOTAL	12.17	12.59		12.56	
AVG.	2.43	2.52		2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.65	3.62		
PULL #2	3.60	3.80		
PULL #3	3.33	3.69		
PULL #4	3.65	3.60		
PULL #5	3.27	3.64		
TOTAL	17.50	18.35		
AVG.	3.50	3.67		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.41	4.45		4.02
PULL #2	4.40	4.46		3.95
PULL #3	4.28	4.23		4.04
PULL #4	4.27	3.92		3.89
PULL #5	3.90	4.25		4.06
TOTAL	21.26	21.31		19.96
AVG.	4.25	4.26		3.99

SERIAL NUMBER: E6790225. __0

TARGET NUMBER: 1

FILE DATE: 12/17/2001

FILE TIME: 12:12

POINT#	X	Y
1:	0.393	0.420
2:	0.434	-0.060
3:	0.273	-0.648
4:	0.132	-0.444
5:	-0.478	0.181

X CENTROID: 0.151

Y CENTROID: -0.110

POA TO CENTROID: 0.187

HORZ SPREAD: 0.912

VERT SPREAD: 1.068

GROUP SPREAD: 1.119

MIN RADIUS: 0.288

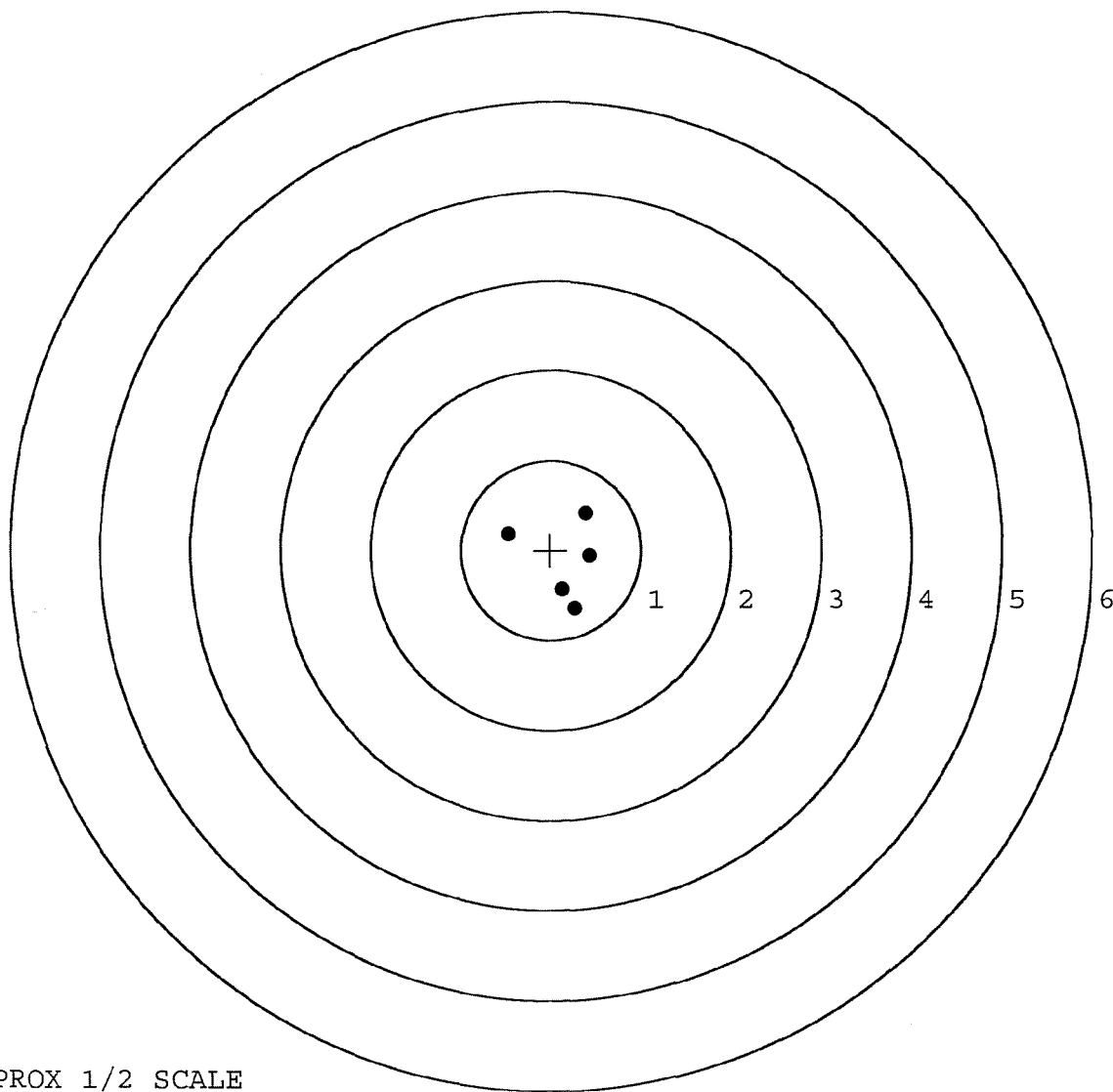
MAX RADIUS: 0.693

MEAN RADIUS: 0.490

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

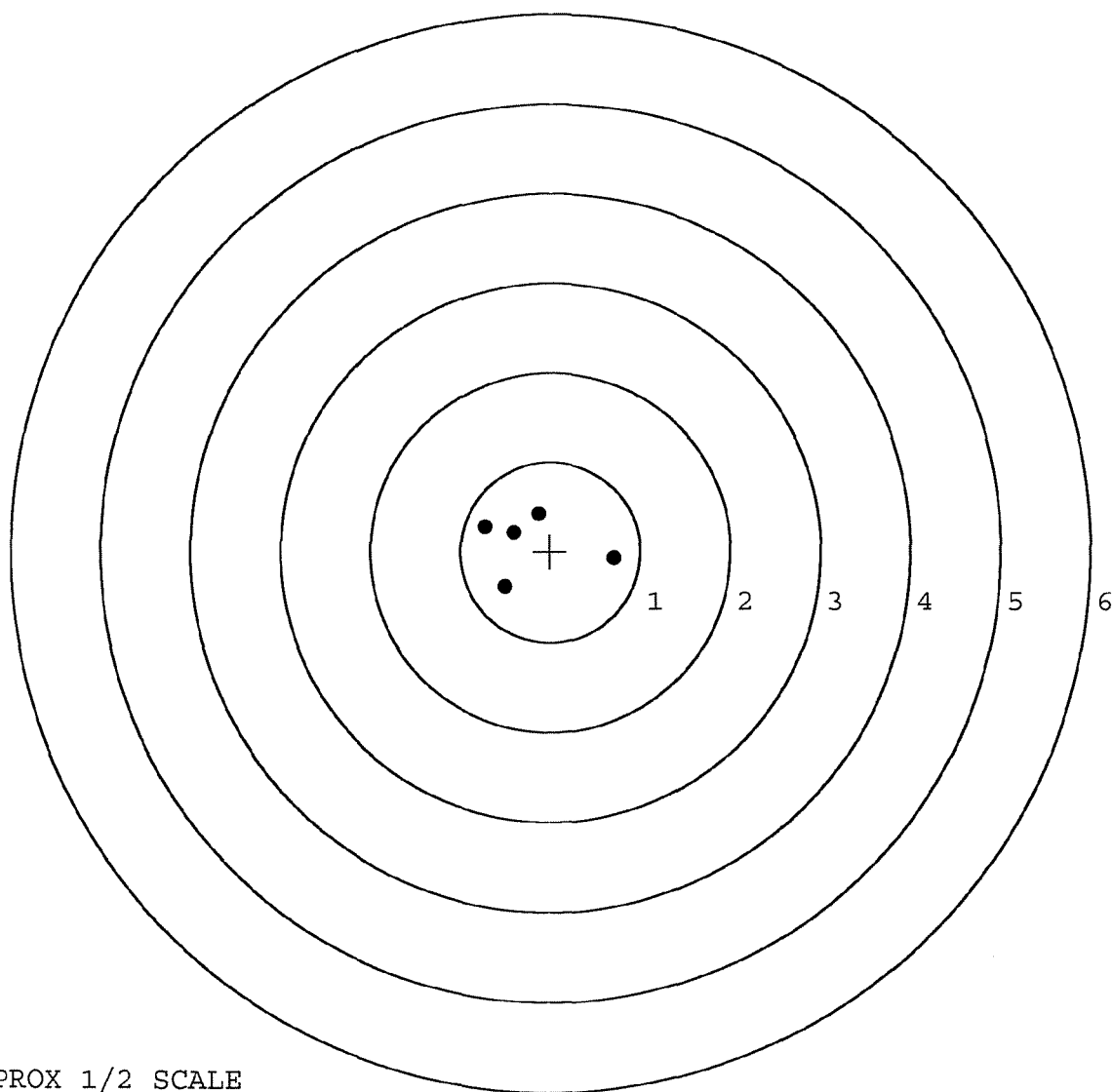


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790225. 0
TARGET NUMBER: 2
FILE DATE: 12/17/2001
FILE TIME: 12:12

POINT#	X	Y
1:	0.718	-0.080
2:	-0.503	-0.387
3:	-0.129	0.415
4:	-0.413	0.213
5:	-0.730	0.277

X CENTROID: -0.211
Y CENTROID: 0.088
POA TO CENTROID: 0.229
HORZ SPREAD: 1.448
VERT SPREAD: 0.802
GROUP SPREAD: 1.491
MIN RADIUS: 0.237
MAX RADIUS: 0.944
MEAN RADIUS: 0.526
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE