

E 679 0233

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. **E6790233**
 Order No. **25716**

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Rem-Co Registered Marke Deposee.

17BW

5716 E6790233

ORDER 25716

MODEL 700TH M24

UPC



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MODEL 700TH M24

UPC



SERIAL NO.



MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

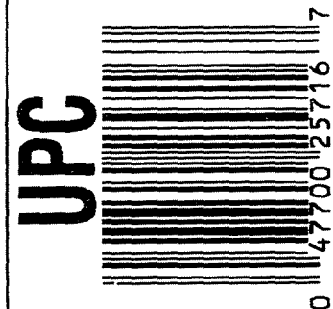


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790233



CONTRACT #

GUN SERIAL # E679 0233

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	REP
600	PROOF		11/5/01	REP
607	CHECK HEADSPACE		11/5/01	REP
610	DIS-ASSEMBLE GUN		11/5/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAGNAFLUX INSPECTED NOV 7 2001 OPERATOR <u>AR</u>		
615	ROLLMARK CALIBER		11/6	Ⓟ
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/14	HP
	(BOLT)		11/14	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-7	LT
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-7	LT
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-7	LT
	D) OIL FIRING PIN ASSEMBLY		12-7	LT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1/17/02	DK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>7</u> <u>6</u>	<u>12/18/01</u>	<u>RW</u>
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	<u>12/18/01</u>	<u>RW</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.022</u> <u>.024</u>	<u>12/18/01</u>	<u>RW</u>
	J) ASSEMBLE STOCK		<u>12/17</u>	<u>BWT</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/10/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/10/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/10/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/10/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>12-18-01</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>12-18-01</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>12-18-01</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>12-18-01</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/10/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.93</u> <u>2.93</u> <u>2.97</u> <u>2.91</u>	<u>12/19/01</u>	<u>BWT</u>
	C) FUNCTION		<u>1/10/02</u>	<u>RW</u>
660	PACK		<u>1/17/02</u>	<u>DL</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 10/25/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.42	2.45		2.87	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.44	2.85		2.94	
PULL #3	2.46	2.95		2.74	
PULL #4	2.43	2.75		2.27	
PULL #5	2.51	2.96		2.50	
TOTAL	12.26	13.96		13.32	
AVG.	2.45	2.79		2.66	

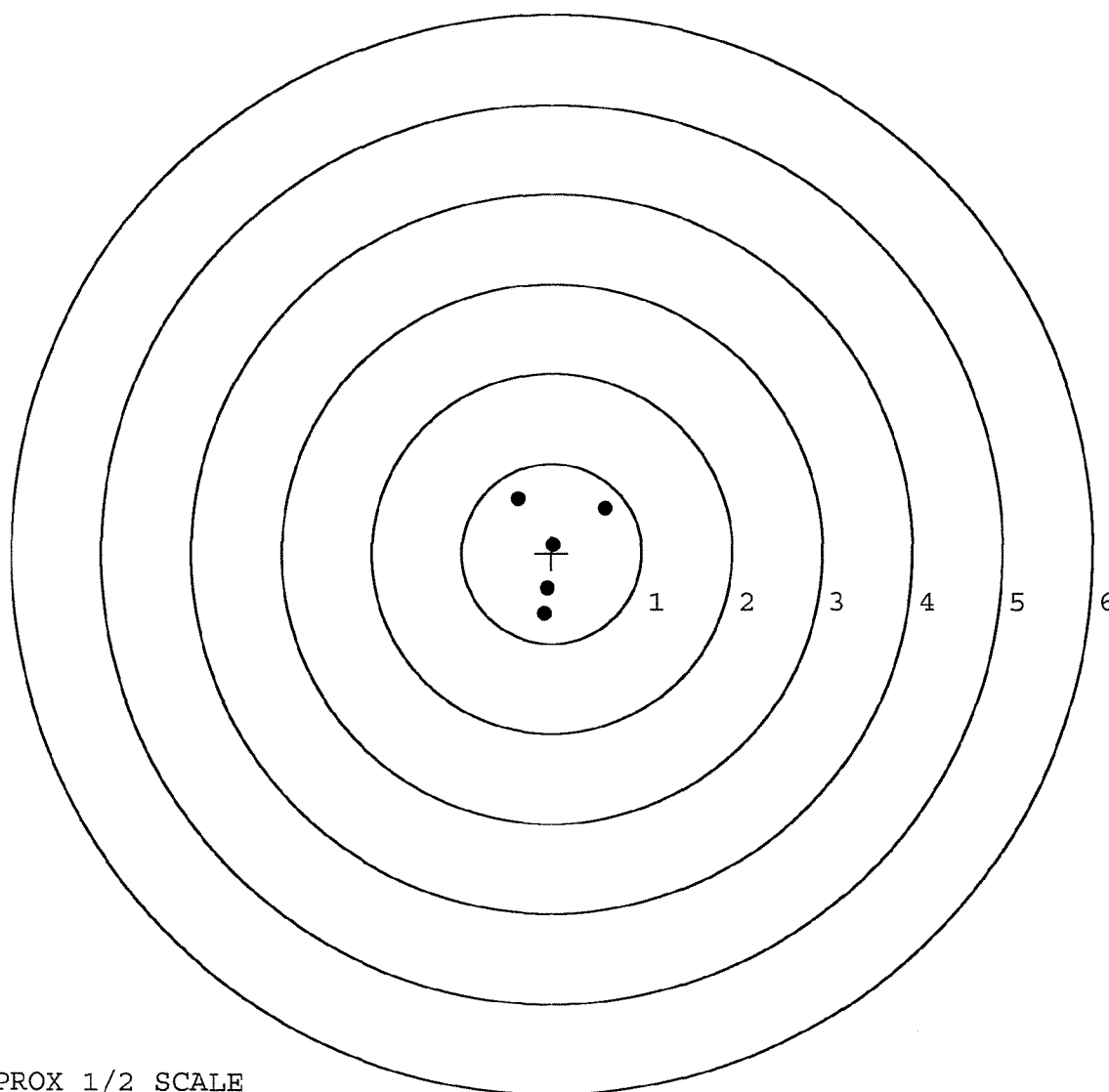
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.24 3.24	3.33		
PULL #2	3.33	3.51		
PULL #3	2.50	3.34		
PULL #4	3.33	3.42		
PULL #5	2.95	3.44		
TOTAL	15.35	17.04		
AVG.	3.07	3.41		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.36	4.32		4.07
PULL #2	4.63	3.96		4.13
PULL #3	4.33	3.92		4.10
PULL #4	4.71	4.36		3.98
PULL #5	4.29	4.08		4.21
TOTAL	22.32	20.64		20.49
AVG.	4.46	4.13		4.10

SERIAL NUMBER: E6790233. __0
TARGET NUMBER: 1
FILE DATE: 12/18/2001
FILE TIME: 04:06

POINT#	X	Y
1:	-0.085	-0.676
2:	-0.050	-0.398
3:	0.022	0.091
4:	0.597	0.497
5:	-0.377	0.603

X CENTROID: 0.021
Y CENTROID: 0.023
POA TO CENTROID: 0.032
HORZ SPREAD: 0.974
VERT SPREAD: 1.279
GROUP SPREAD: 1.357
MIN RADIUS: 0.068
MAX RADIUS: 0.745
MEAN RADIUS: 0.530
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

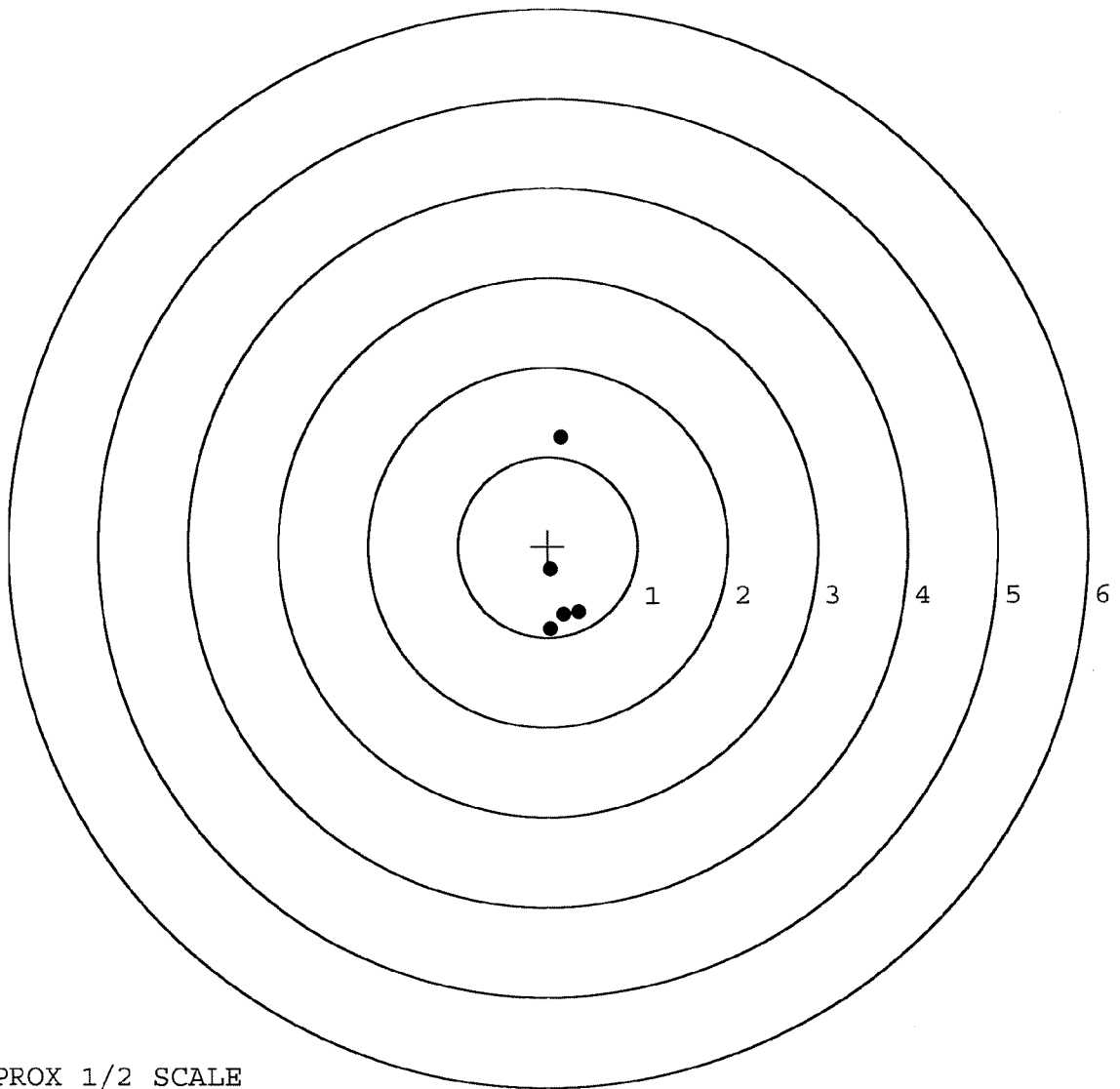


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790233.0
TARGET NUMBER: 2
FILE DATE: 12/18/2001
FILE TIME: 04:06

POINT#	X	Y
1:	0.028	-0.917
2:	0.179	-0.754
3:	0.340	-0.729
4:	0.028	-0.254
5:	0.147	1.216

X CENTROID: 0.144
Y CENTROID: -0.288
POA TO CENTROID: 0.322
HORZ SPREAD: 0.312
VERT SPREAD: 2.133
GROUP SPREAD: 2.136
MIN RADIUS: 0.121
MAX RADIUS: 1.504
MEAN RADIUS: 0.643
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE