

E6790243

16

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. **E6790243**

Order No. **25716**

31XV

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee

E6790243

ORDER 25716

MODEL 700TH M24

UPC



ORDER 25716

MODEL 700TH M24

UPC



SERIAL NO.



MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

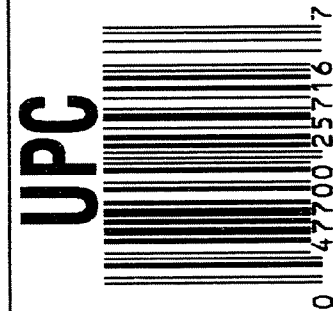


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790243



CONTRACT #

GUN SERIAL # E6790243

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/6/01	Rep
600	PROOF		11/6/01	Rep
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/6/01	Rep
610	DIS-ASSEMBLE GUN	11/6/01	11/6/01	Rep
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	11/6/01 OPERATOR <u>NRD</u>		
615	ROLLMARK CALIBER		11/14-01	WM
617	DRILL AND TAP SIGHT HOLES		11/14	BWT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		12/9/01	DK
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/9/01	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/9/01	DK
	D) OIL FIRING PIN ASSEMBLY		12/9/01	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/9/01	DK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.75</u> <u>6.25</u> <u>6.25</u>	12-17-01	EK
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.0</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.0235</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/13	BWT
	K) ASSEMBLE SWIVEL STUDS		12/20/01	Rep
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	Rep
	M) IRON SIGHT ALIGNMENT		12/20/01	Rep
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	Rep
640	GALLERY TEST AND TARGET	PASS FAIL	12/20/01	ef
	A) MALFUNCTIONS	PASS FAIL	12/20/01	ef
	B) PIERCED PRIMERS	PASS FAIL	12/20/01	ef
645	INSPECT FOR LIVE AMMO		12/20/01	ef
655	FINAL INSPECTION A) HEADSPACE		12/20/01	Rep
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.85</u> <u>2.88</u> <u>2.78</u> <u>2.85</u> <u>2.86</u>	12/18/01	D.N.
	C) FUNCTION		12/20/01	Rep
660	PACK		12/21/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790243

DATE 10/29/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.40	2.21		2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.30	2.54		2.59	
PULL #3	2.37	2.53		2.18	
PULL #4	2.28	2.69		2.59	
PULL #5	2.33	2.15		2.52	
TOTAL	11.68	12.12		12.37	
AVG.	2.34	2.42		2.47	

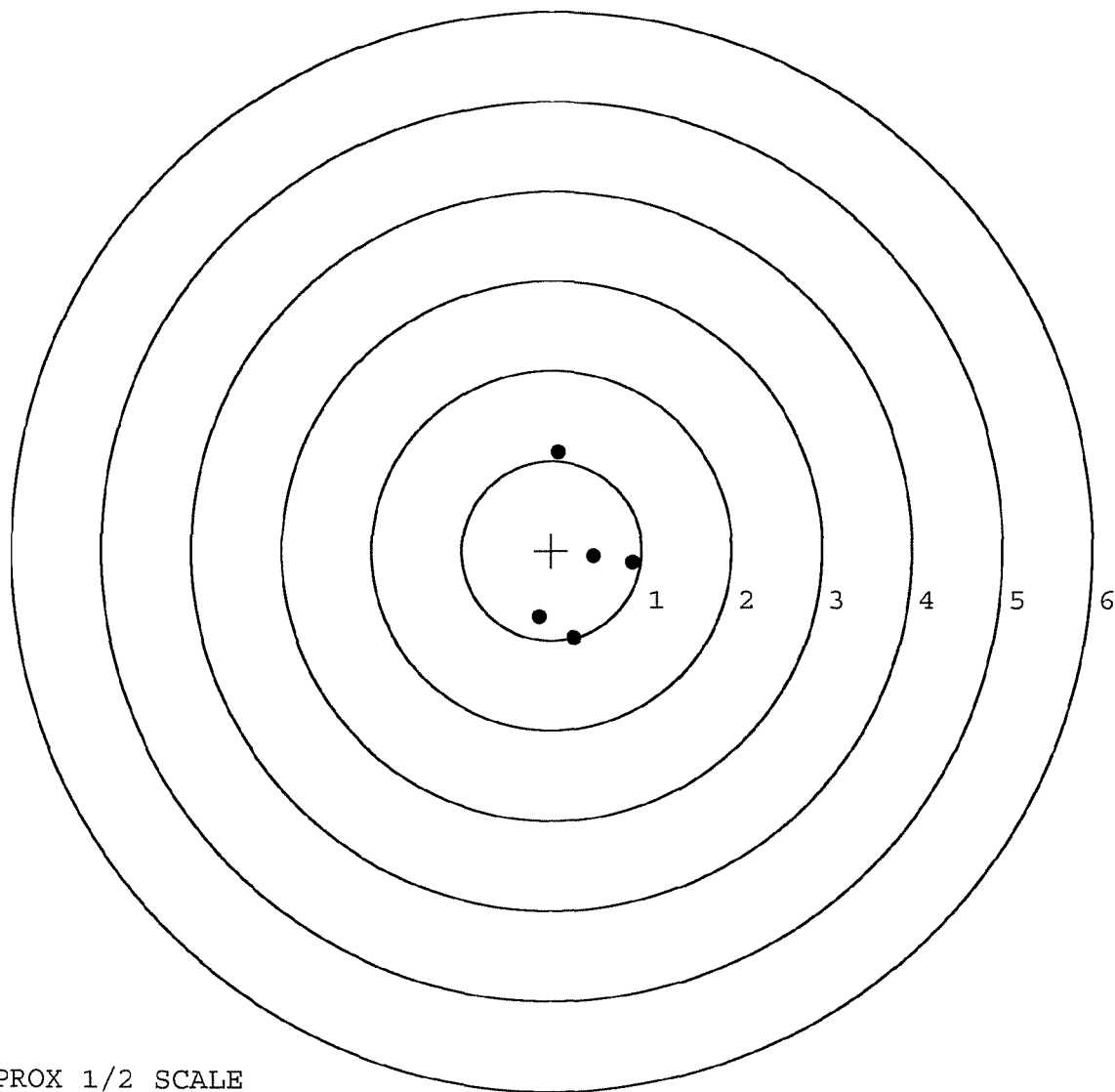
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.40	2.98		
PULL #2	3.51	3.02		
PULL #3	3.12	2.83		
PULL #4	3.35	3.08		
PULL #5	3.38	2.91		
TOTAL	16.76	14.82		
AVG.	3.35	2.96		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.02	4.13		4.36
PULL #2	3.97	4.27		4.21
PULL #3	4.16	4.26		4.05
PULL #4	4.06	4.05		4.24
PULL #5	3.93	4.03		4.19
TOTAL	20.14	20.74		21.05
AVG.	4.03	4.15		4.21

SERIAL NUMBER: E6790243. __0
TARGET NUMBER: 1
FILE DATE: 12/13/2001
FILE TIME: 11:28

POINT#	X	Y
1:	0.077	1.099
2:	0.473	-0.064
3:	0.901	-0.139
4:	0.248	-0.976
5:	-0.134	-0.745

X CENTROID: 0.313
Y CENTROID: -0.165
POA TO CENTROID: 0.354
HORZ SPREAD: 1.035
VERT SPREAD: 2.075
GROUP SPREAD: 2.082
MIN RADIUS: 0.189
MAX RADIUS: 1.286
MEAN RADIUS: 0.722
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

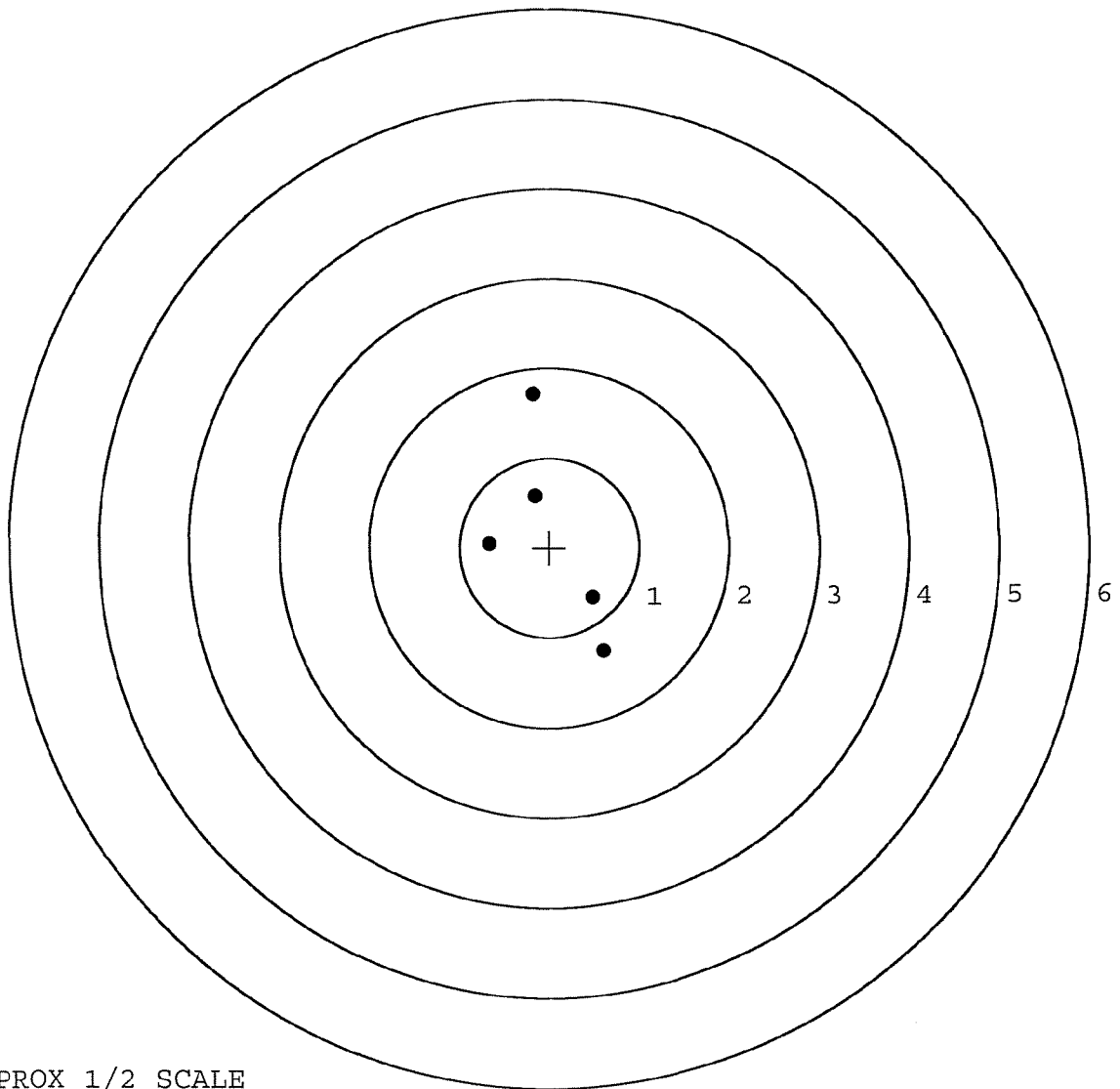


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790243. __0
TARGET NUMBER: 2
FILE DATE: 12/13/2001
FILE TIME: 11:28

POINT#	X	Y
1:	-0.668	0.048
2:	0.480	-0.561
3:	0.605	-1.159
4:	-0.152	0.575
5:	-0.167	1.710

X CENTROID: 0.020
Y CENTROID: 0.123
POA TO CENTROID: 0.124
HORZ SPREAD: 1.273
VERT SPREAD: 2.869
GROUP SPREAD: 2.971
MIN RADIUS: 0.484
MAX RADIUS: 1.598
MEAN RADIUS: 1.001
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE