

E6790244

VERY IMPORTANT
Instruction Book
enclosed to assist
safe use of
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
E6790244

ORDER NO.
25716

22BW

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5716 E6790244

ORDER

25716

MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



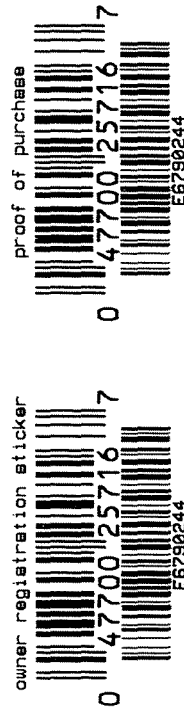
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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

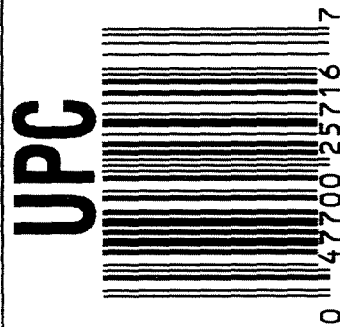
DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790244



GUN SERIAL # E6790244

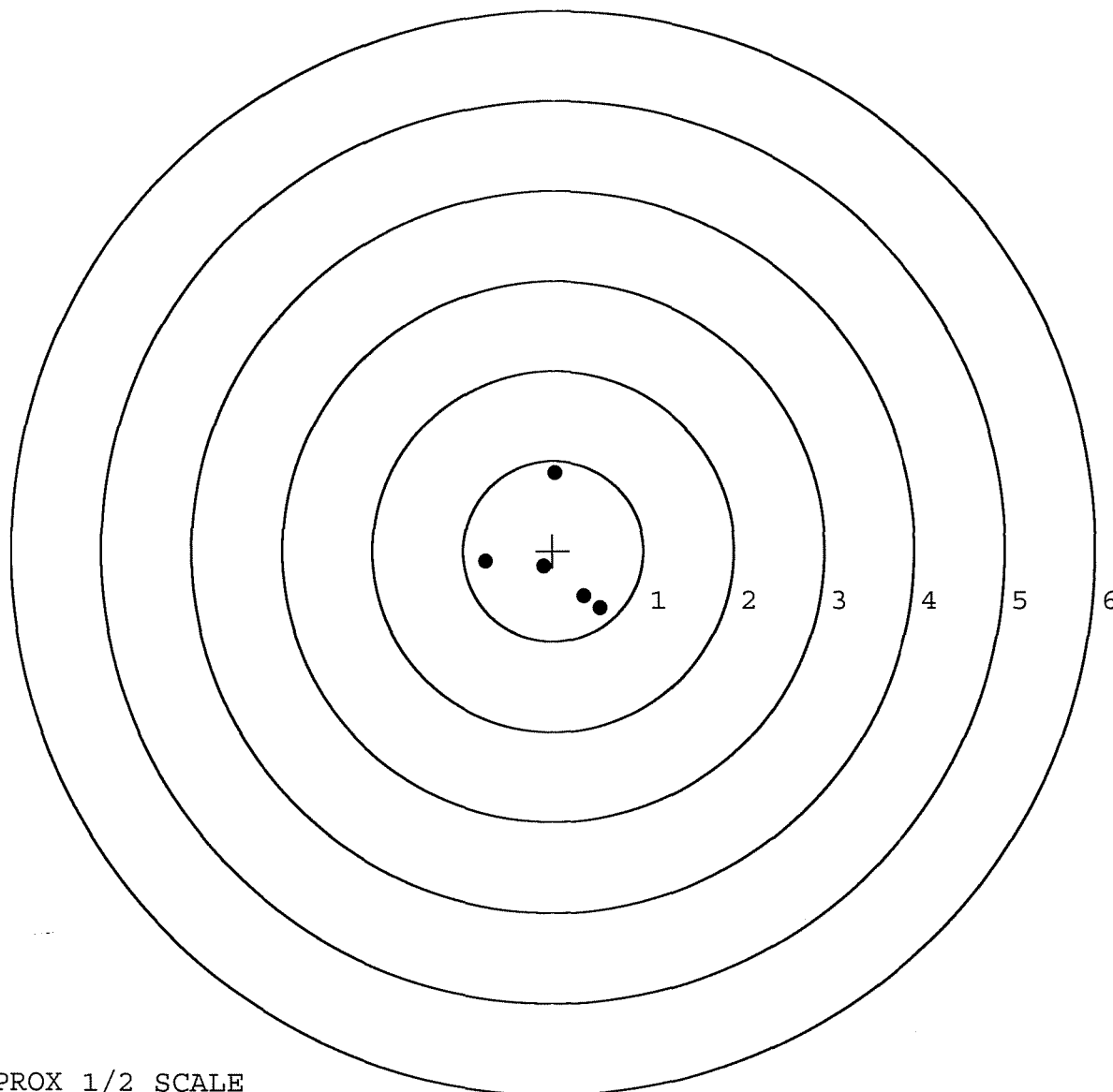
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-8-01	REP
600	PROOF		11-8-01	REP
607	CHECK HEADSPACE	MAGNA-FLUX	11-8-01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11-8-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>DRS</u>		
615	ROLLMARK CALIBER		11/9	⑩
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11/27	tb
	(BOLT)		11/27	tb
625	FINAL ASSEMBLY		12/13/01	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/01	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/01	DK
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/13/01	DK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5</u> <u>6</u> <u>5.5</u>	<u>12/18/01</u>	<u>RW</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2</u> <u>2.5</u> <u>2.5</u>	<u>12/18/01</u>	<u>RW</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.022</u>	<u>12/18/01</u>	<u>RW</u>
	J) ASSEMBLE STOCK		<u>12-17-01</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/9/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/9/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/9/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/9/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>12-18-01</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>12-18-01</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>12-18-01</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>12-18-01</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/9/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.77</u> <u>2.35</u> <u>2.43</u> <u>2.43</u> <u>2.25</u>	<u>12/19/01</u>	<u>BWT</u>
	C) FUNCTION		<u>1/9/02</u>	<u>RW</u>
660	PACK		<u>1-10-02</u>	<u>DA</u>

SERIAL NUMBER: E6790244. __0
TARGET NUMBER: 1
FILE DATE: 12/18/2001
FILE TIME: 03:52

POINT#	X	Y
1:	-0.747	-0.114
2:	-0.102	-0.177
3:	0.341	-0.504
4:	0.522	-0.635
5:	0.020	0.866

X CENTROID: 0.007
Y CENTROID: -0.113
POA TO CENTROID: 0.113
HORZ SPREAD: 1.269
VERT SPREAD: 1.501
GROUP SPREAD: 1.583
MIN RADIUS: 0.126
MAX RADIUS: 0.979
MEAN RADIUS: 0.621
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

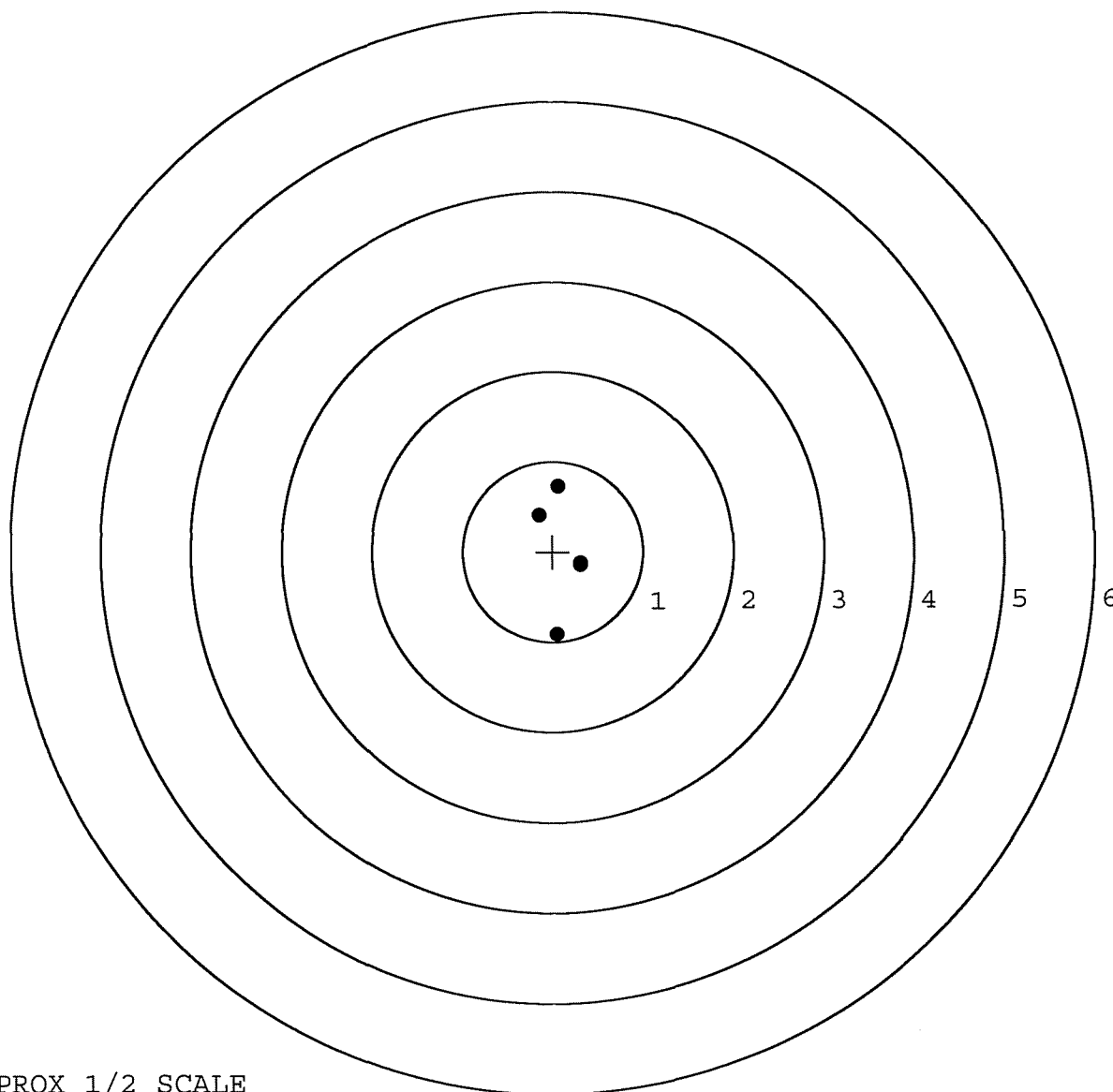


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790244. __0
TARGET NUMBER: 2
FILE DATE: 12/18/2001
FILE TIME: 03:52

POINT#	X	Y
1:	0.049	-0.922
2:	0.312	-0.147
3:	-0.144	0.406
4:	0.069	0.721
5:	0.307	-0.129

X CENTROID: 0.119
Y CENTROID: -0.014
POA TO CENTROID: 0.119
HORZ SPREAD: 0.456
VERT SPREAD: 1.643
GROUP SPREAD: 1.643
MIN RADIUS: 0.221
MAX RADIUS: 0.910
MEAN RADIUS: 0.520
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. _____

DATE 10/25/01

TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.21		2.18	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.24	2.17		2.22	
PULL #3	2.21	2.22		2.17	
PULL #4	2.40	2.20		2.17	
PULL #5	2.34	2.16		2.16	
TOTAL	1165	1096		1090	
AVG.	2.33	2.19		2.18	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.20		
PULL #2	3.20	3.16		
PULL #3	3.19	3.35		
PULL #4	3.13	3.22		
PULL #5	3.18	3.16		
TOTAL	1590	1609		
AVG.	3.18	3.21		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.36	4.14		
PULL #2	4.14	4.15		
PULL #3	4.33	4.22		
PULL #4	4.31	3.98		
PULL #5	4.18	3.96		
TOTAL	2132	2045		
AVG.	4.26	4.09		