

E 6790248

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

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SERIAL NO.
E6790248

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25716

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MODEL 700™ M24

UPC



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SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790248



CONTRACT #

GUN SERIAL #

E629 0248

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10/30/01	AK
600	PROOF		10-30-01	AC
607	CHECK HEADSPACE			KF
610	DIS-ASSEMBLE GUN			AK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001	
615	ROLLMARK CALIBER		11/2	LB
617	DRILL AND TAP SIGHT HOLES		11/7	BWJ
620	APPLY COATINGS (BARREL ACTION)		11/9	HP
	(BOLT)		11/9	HP
625	FINAL ASSEMBLY		12-1	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-1	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-1	DK
	D) OIL FIRING PIN ASSEMBLY		12-1	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-21-02	RA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.50</u> <u>6.50</u> <u>5.50</u>	1/18/02	D.M.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.75</u> <u>3.50</u> <u>3.50</u>	1/18/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.025</u>	1/18/02	D.M.
	J) ASSEMBLE STOCK		1-8-02	DL
	K) ASSEMBLE SWIVEL STUDS		1/19/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/19/02	RW
	M) IRON SIGHT ALIGNMENT		1/19/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/19/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-16-02	A
	A) MALFUNCTIONS	PASS FAIL	1-16-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-16-02	A
645	INSPECT FOR LIVE AMMO		1-16-02	A
655	FINAL INSPECTION A) HEADSPACE		1/19/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.42</u> <u>2.32</u> <u>2.18</u> <u>2.37</u> <u>2.29</u>	1/18/02	D.M.
	C) FUNCTION		1/19/02	RW
660	PACK		2-21-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6770248

DATE 1/7/02

TESTER J.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.62	2.35		2.31	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.27		2.34	
PULL #3	2.38	2.32		2.42	
PULL #4	2.50	2.28		2.44	
PULL #5	2.46	2.24		2.39	
TOTAL	12.54	11.46			
AVG.	2.51	2.29			

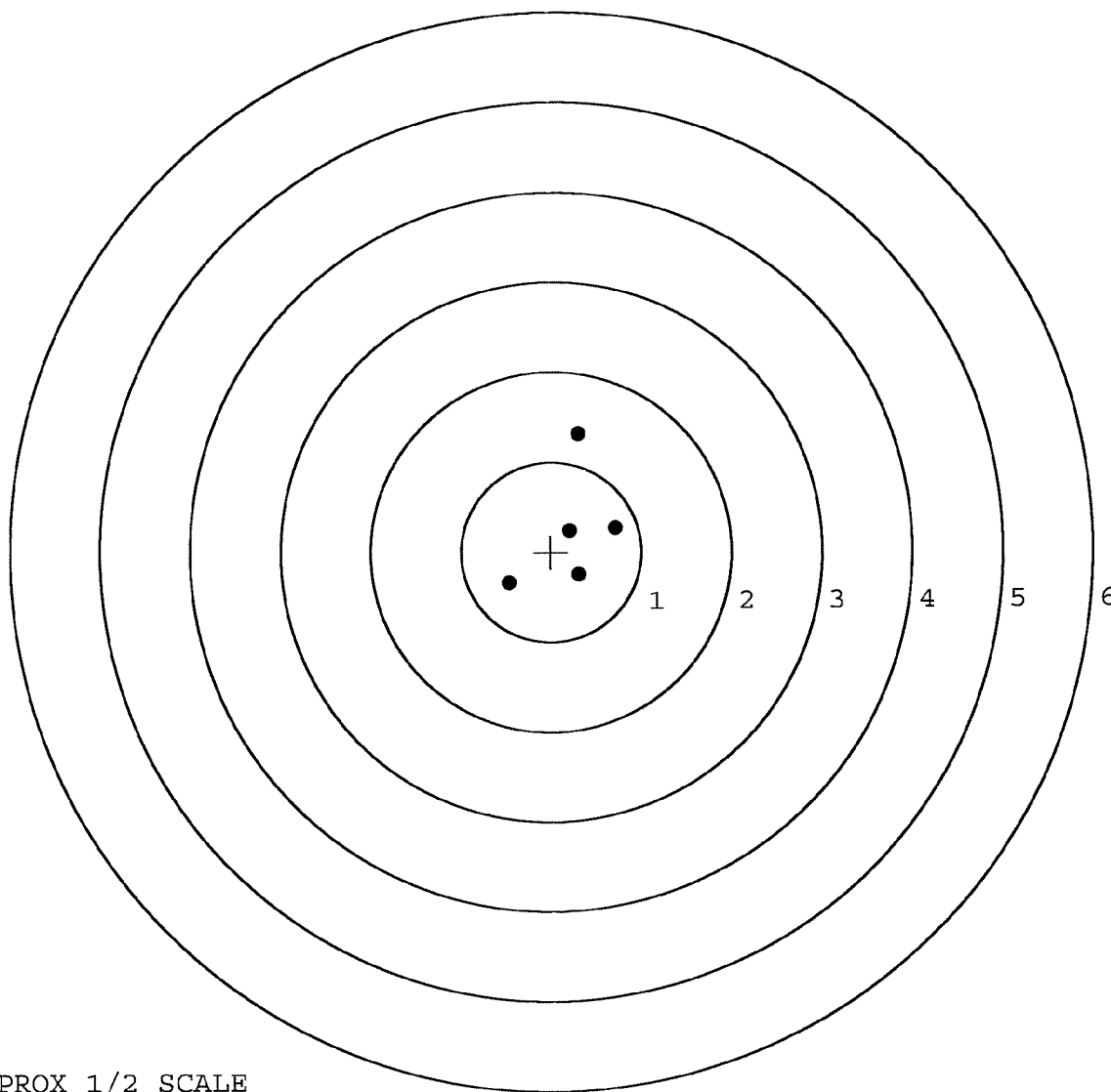
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	3.15		
PULL #2	3.19	3.09		
PULL #3	3.16	3.09		
PULL #4	3.17	2.94		
PULL #5	3.07	3.03		
TOTAL	15.69	15.30		
AVG.	3.14	3.06		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	4.29		4.30
PULL #2	4.18	4.08		4.32
PULL #3	4.17	4.05		4.26
PULL #4	4.13	4.11		4.35
PULL #5	4.00	3.97		4.39
TOTAL	20.68	20.50		21.62
AVG.	4.14	4.10		4.32

SERIAL NUMBER: E6790248. __0
TARGET NUMBER: 1
FILE DATE: 01/16/2002
FILE TIME: 02:16

POINT#	X	Y
1:	0.308	1.309
2:	-0.467	-0.344
3:	0.208	0.240
4:	0.310	-0.259
5:	0.716	0.266

X CENTROID: 0.215
Y CENTROID: 0.242
POA TO CENTROID: 0.324
HORZ SPREAD: 1.183
VERT SPREAD: 1.653
GROUP SPREAD: 1.826
MIN RADIUS: 0.007
MAX RADIUS: 1.071
MEAN RADIUS: 0.598
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

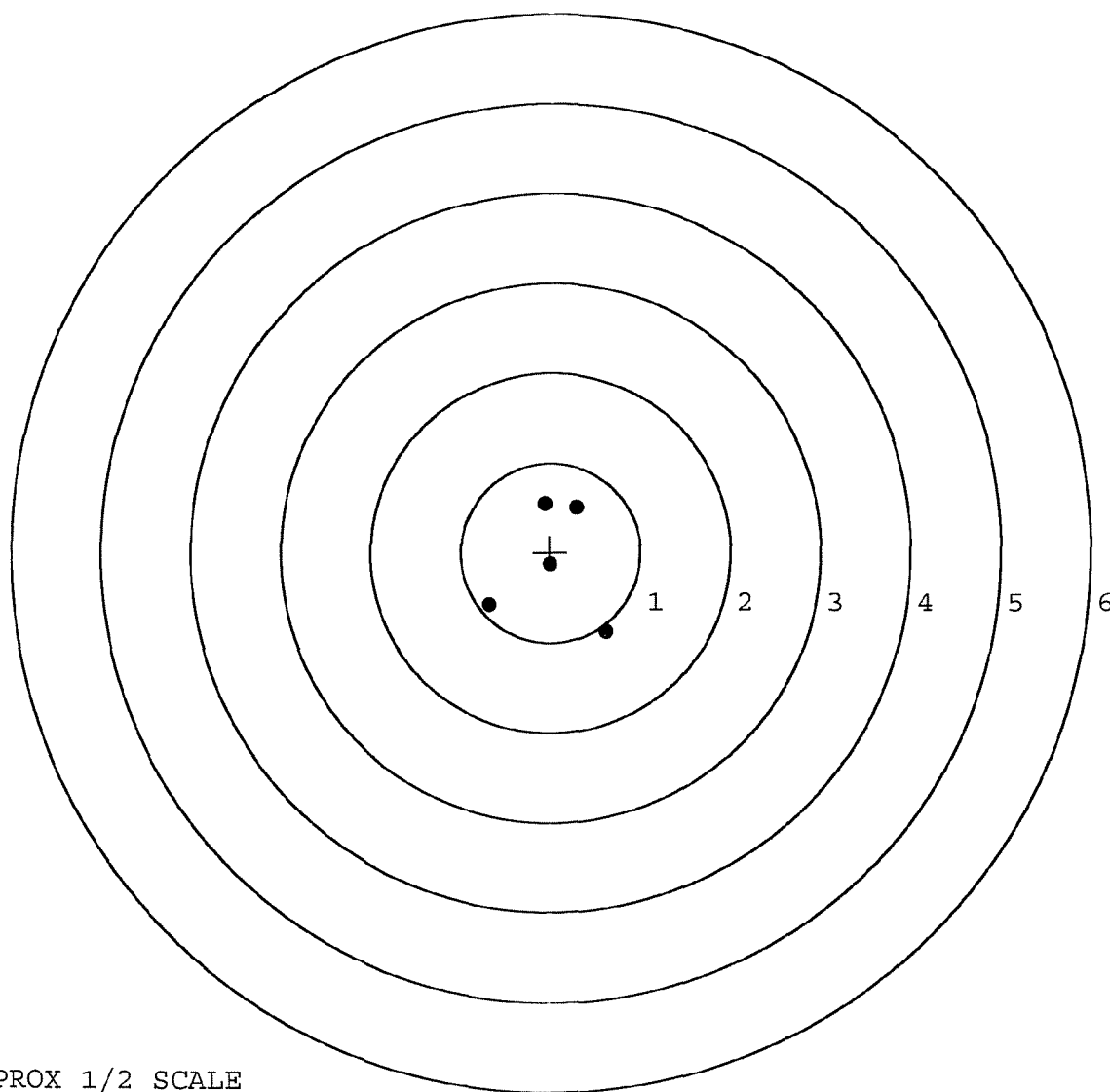


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790248. __0
TARGET NUMBER: 2
FILE DATE: 01/16/2002
FILE TIME: 02:16

POINT#	X	Y
1:	-0.060	0.546
2:	0.289	0.507
3:	-0.001	-0.136
4:	-0.686	-0.582
5:	0.624	-0.884

X CENTROID: 0.033
Y CENTROID: -0.110
POA TO CENTROID: 0.115
HORZ SPREAD: 1.310
VERT SPREAD: 1.430
GROUP SPREAD: 1.585
MIN RADIUS: 0.043
MAX RADIUS: 0.974
MEAN RADIUS: 0.641
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE