

E 6750249

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
E6790249

ORDER NO. **25716**

46

31XV

5716 E6790249

ORDER 25716
MODEL 700™ M24
UPC



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SERIAL NO. **J**
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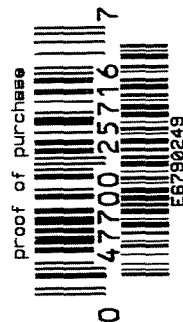


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

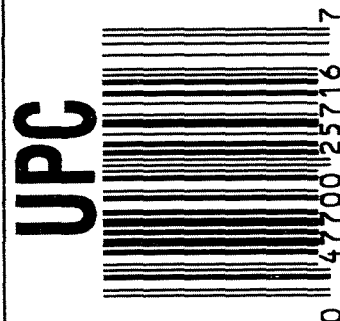


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790249



M-24

CONTRACT #

GUN SERIAL # 60790249

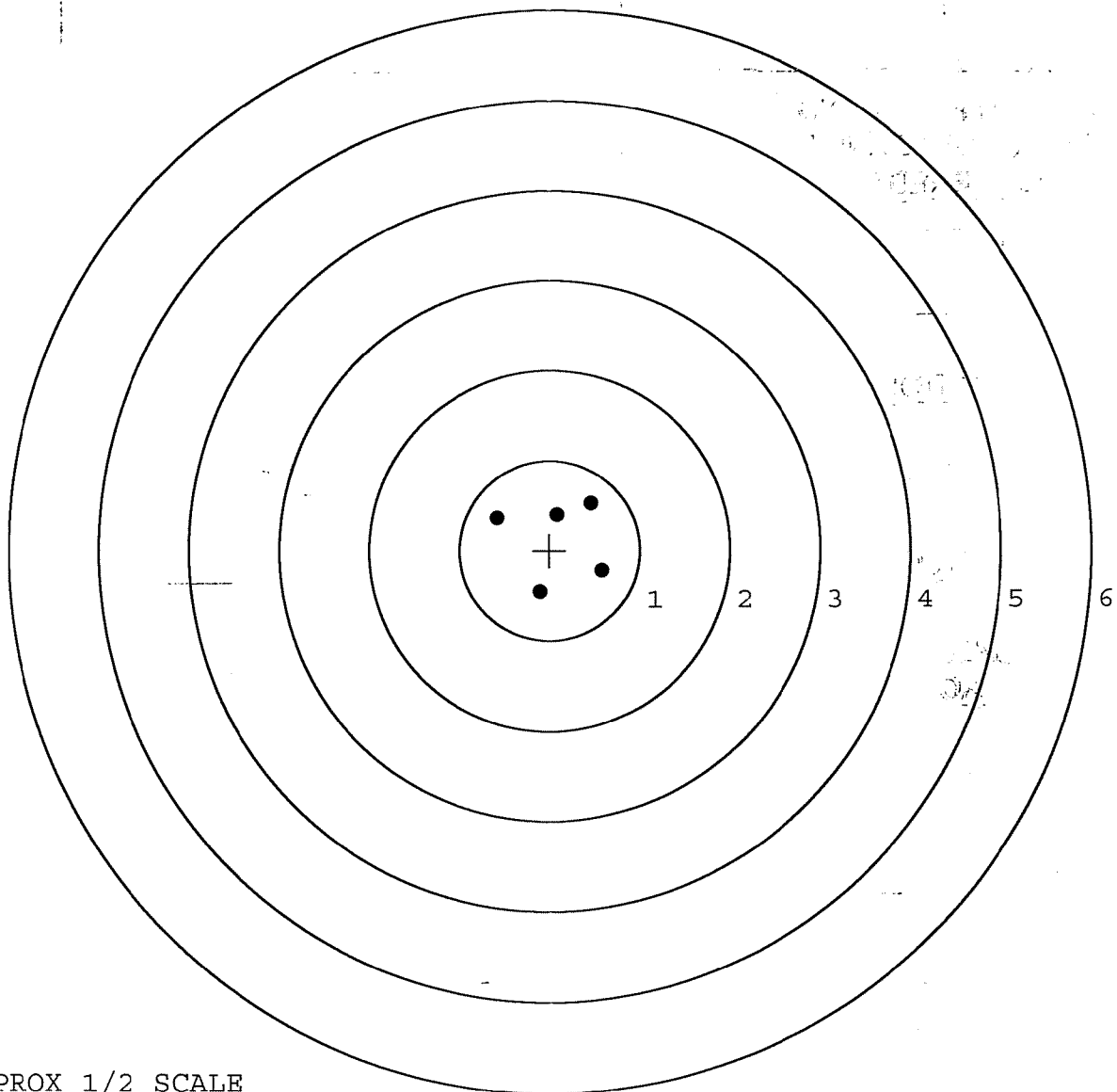
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	REP
600	PROOF		11/5/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	12/1/01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11/19/01	R
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 8 2001 OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		11/8/01	(A)
617	DRILL AND TAP SIGHT HOLES		11/9	BWT
620	APPLY COATINGS (BARREL ACTION)		11-14	TA
	(BOLT)		11-14	TA
625	FINAL ASSEMBLY		12/9/01	OK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/9/01	OK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/9/01	OK
	D) OIL FIRING PIN ASSEMBLY		12/9/01	OK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/13/01	OK

OP #	OPERATION NAME		READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>7.5</u> <u>7.0</u>	12-14-01	EK
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.25</u>	12-14-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>0.24</u> <u>0.22</u> <u>0.24</u>	12-14-01	EK
	J) ASSEMBLE STOCK			12/12	BWT
	K) ASSEMBLE SWIVEL STUDS			12/18/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			12/18/01	REP
	M) IRON SIGHT ALIGNMENT			12/18/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			12/18/01	REP
640	GALLERY TEST AND TARGET		PASS FAIL	12/12	HL
	A) MALFUNCTIONS		PASS X FAIL	12/12	HL
	B) PIERCED PRIMERS		PASS X FAIL	12/12	HL
645	INSPECT FOR LIVE AMMO			12/12	HL
655	FINAL INSPECTION A) HEADSPACE			12/18/01	REP
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.50</u> <u>2.51</u> <u>2.62</u> <u>2.65</u>	12/17/01	D. H.
	C) FUNCTION			12/18/01	REP
660	PACK			12/12/01	BA

SERIAL NUMBER: E6790249. 0
TARGET NUMBER: 1
FILE DATE: 12/12/2001
FILE TIME: 11:10

POINT#	X	Y
1:	-0.582	-0.232
2:	-0.107	-0.465
3:	0.461	0.521
4:	0.085	0.397
5:	-0.585	0.366

X CENTROID: 0.087
Y CENTROID: 0.117
POA TO CENTROID: 0.146
HORZ SPREAD: 1.167
VERT SPREAD: 0.986
GROUP SPREAD: 1.311
MIN RADIUS: 0.280
MAX RADIUS: 0.717
MEAN RADIUS: 0.553
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

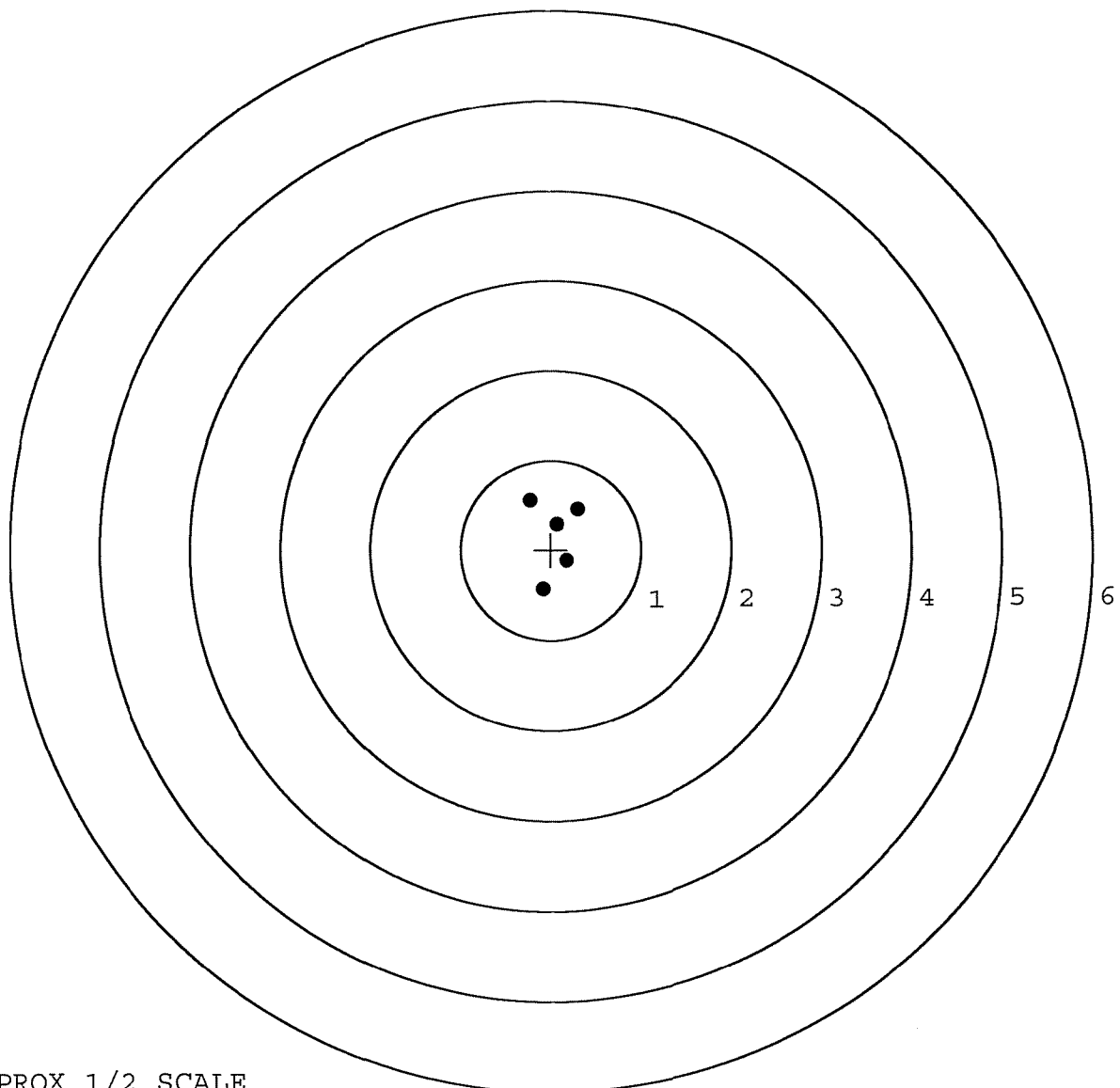


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790249. __0
TARGET NUMBER: 2
FILE DATE: 12/12/2001
FILE TIME: 11:10

POINT#	X	Y
1:	0.175	-0.124
2:	-0.091	-0.436
3:	0.300	0.449
4:	0.068	0.280
5:	-0.231	0.547

X CENTROID: 0.044
Y CENTROID: 0.143
POA TO CENTROID: 0.150
HORZ SPREAD: 0.531
VERT SPREAD: 0.983
GROUP SPREAD: 0.993
MIN RADIUS: 0.139
MAX RADIUS: 0.595
MEAN RADIUS: 0.384
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790249

DATE 4/2/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.36	2.50	2.69	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.33	2.43	2.68	
PULL #3	2.24	2.48	2.99	
PULL #4	2.49	2.37	2.83	
PULL #5	2.36	2.49	3.00	
TOTAL	11.78	12.27	14.19	
AVG.	2.36	2.45	2.84	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.15		
PULL #2	3.03	3.12		
PULL #3	3.08	3.17		
PULL #4	3.06	3.31		
PULL #5	3.18	3.26		
TOTAL	15.48	16.01		
AVG.	3.10	3.20		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.43	4.55		4.21
PULL #2	4.39	4.58		4.11
PULL #3	4.25	4.55		4.23
PULL #4	4.26	4.49		4.27
PULL #5	4.33	4.43		4.08
TOTAL	21.66	22.60		20.90
AVG.	4.33	4.52		4.18