

E6790437

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

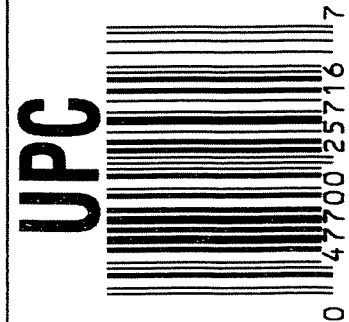


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790437



VERY
Instruc
enclos
safe
firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

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MODEL 700™ M24

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MODEL 700™ M24

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SERIAL NO.



E6790437

GUN SERIAL # E6790437

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/27/01	RH
600	PROOF		11/27/01	RH
607	CHECK HEADSPACE	MAGNA - FLUX	11/27/01	RH
610	DIS-ASSEMBLE GUN	INSPECTED	11/27/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 27 2001 OPERATOR <u>AR</u>		
615	ROLLMARK CALIBER		11/28/01	SB
617	DRILL AND TAP SIGHT HOLES		11/29/01	BWT
620	APPLY COATINGS (BARREL ACTION)		11/30/01	HP
	(BOLT)		11/30/01	HP
625	FINAL ASSEMBLY		12/12/01	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/12/01	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/12/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/12/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/12/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-17-02	E

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.75</u> <u>5.5</u> <u>5.75</u>	12-18-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.25</u> <u>3.5</u>	12-18-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0235</u> <u>.0245</u> <u>.024</u>	12-18-01	EK
	J) ASSEMBLE STOCK		12-15-01	LW
	K) ASSEMBLE SWIVEL STUDS		1/9/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/9/02	RW
	M) IRON SIGHT ALIGNMENT		1/9/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/9/02	LW
640	GALLERY TEST AND TARGET	PASS FAIL	12/7/01	CP
	A) MALFUNCTIONS	PASS FAIL	12/7/01	CP
	B) PIERCED PRIMERS	PASS FAIL	12/7/01	CP
645	INSPECT FOR LIVE AMMO		12/17/01	CP
655	FINAL INSPECTION A) HEADSPACE		1/9/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u> <u>2.56</u> <u>2.89</u> <u>2.94</u> <u>2.94</u>	12/19/01	BWT
	C) FUNCTION		1/9/02	RW
660	PACK		1-17-02	DK

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. _____

DATE 12/19/01

TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.57	2.05		2.16	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.62	2.14		2.16	
PULL #3	2.66	2.08		2.20	
PULL #4	2.47	2.14		2.22	
PULL #5	2.55	2.18		2.23	
TOTAL	12.87	10.59		10.97	
AVG.	2.57	2.12		2.19	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.09		
PULL #2	3.16	2.86		
PULL #3	3.15	2.98		
PULL #4	3.17	2.94		
PULL #5	3.18	3.09		
TOTAL	15.80	14.96		
AVG.	3.16	2.99		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.27	3.92		4.05
PULL #2	4.12	4.28		3.99
PULL #3	4.44	4.15		4.00
PULL #4	4.17	4.28		4.33
PULL #5	4.22	4.23		4.34
TOTAL	21.22	20.86		20.71
AVG.	4.24	4.17		4.14

SERIAL NUMBER: E6790437. 0

TARGET NUMBER: 1

FILE DATE: 12/17/2001

FILE TIME: 11:25

POINT#	X	Y
1:	0.749	-1.439
2:	0.350	-0.799
3:	-0.590	-0.419
4:	0.410	0.846
5:	0.124	1.386

X CENTROID: 0.209

Y CENTROID: -0.085

POA TO CENTROID: 0.225

HORZ SPREAD: 1.339

VERT SPREAD: 2.825

GROUP SPREAD: 2.893

MIN RADIUS: 0.728

MAX RADIUS: 1.473

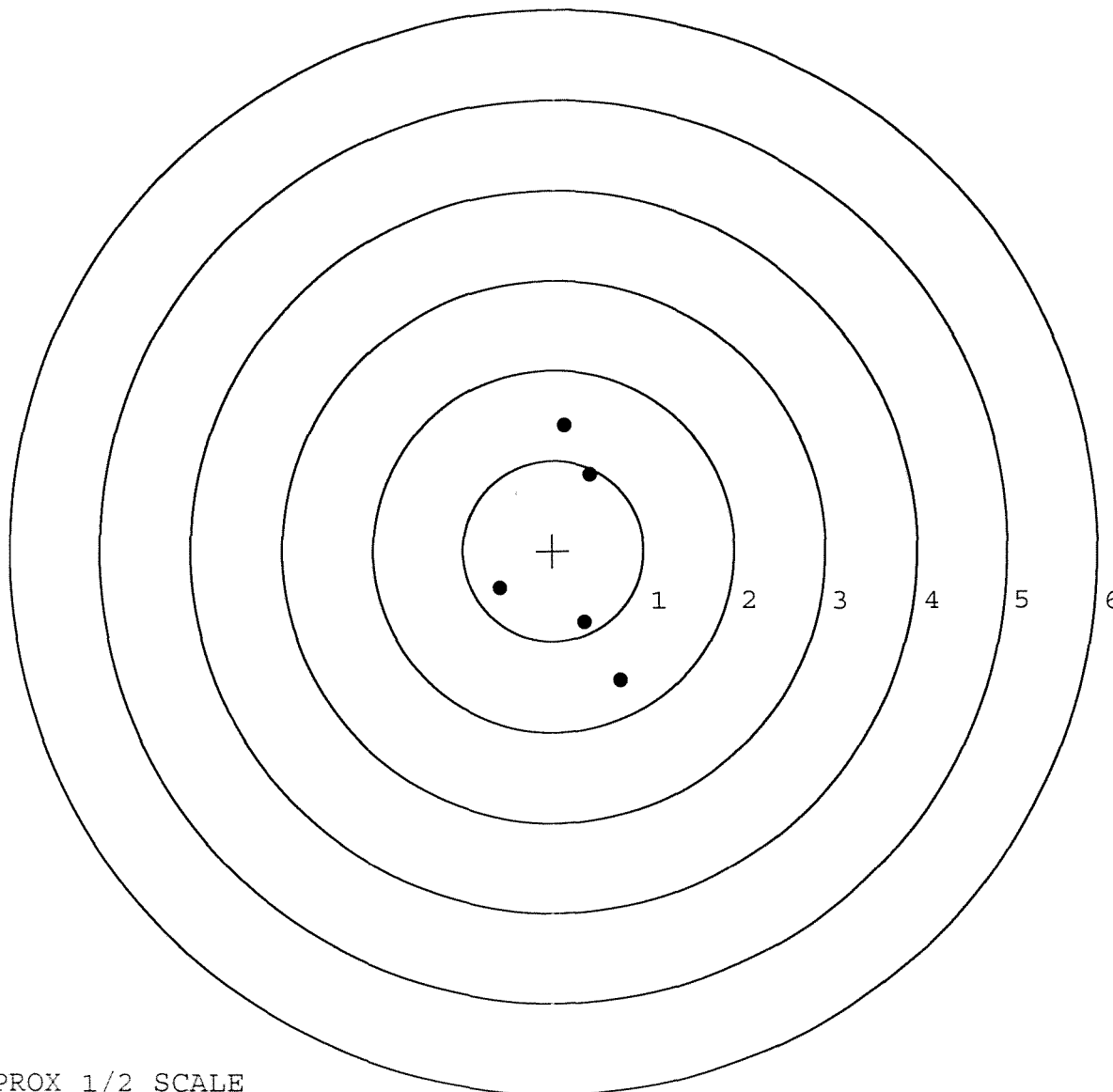
MEAN RADIUS: 1.095

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5

Av. Mean R. .903



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790437. 0

TARGET NUMBER: 2

FILE DATE: 12/17/2001

FILE TIME: 11:25

POINT#	X	Y
1:	0.265	-0.353
2:	-0.068	-0.893
3:	-0.561	-0.876
4:	-0.559	-0.683
5:	0.146	1.018

X CENTROID: -0.155

Y CENTROID: -0.357

POA TO CENTROID: 0.390

HORZ SPREAD: 0.826

VERT SPREAD: 1.911

GROUP SPREAD: 2.022

MIN RADIUS: 0.420

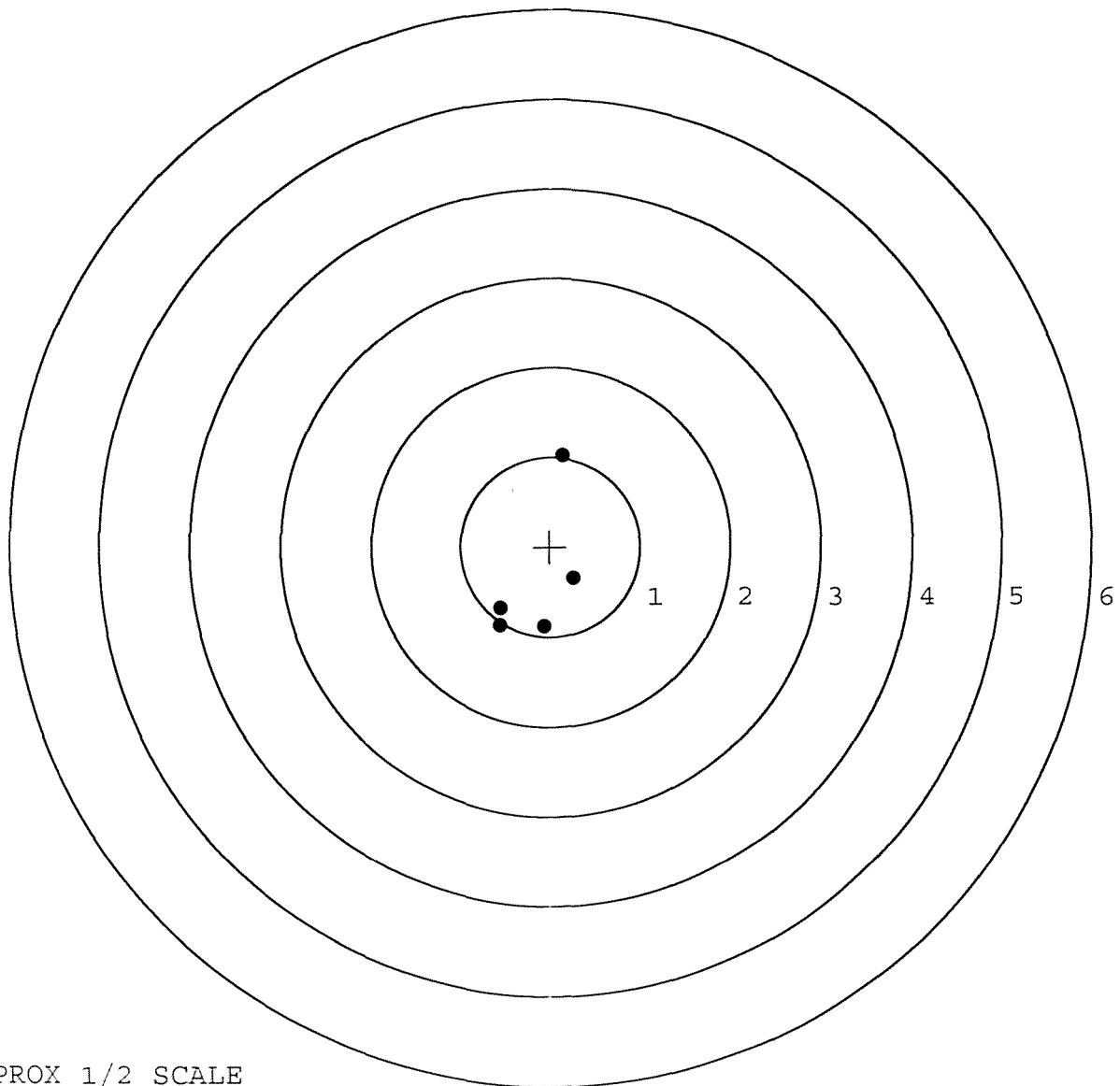
MAX RADIUS: 1.408

MEAN RADIUS: 0.710

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE