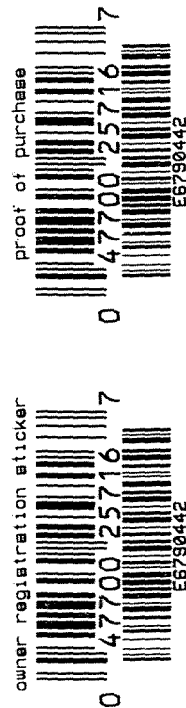


E6790442

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

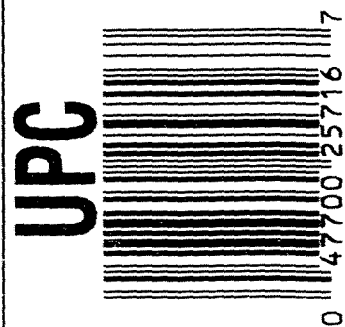
- DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790442



VERY IMPORTANT
Instruction
enclosed to
safe use
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
E67904

ORDER NO.
2571

31XV

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.



5716 E6790442

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

SERIAL NO.



CONTRACT #

GUN SERIAL # EL629 0442

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/16/01	RH
600	PROOF		11/16/01	RH
607	CHECK HEADSPACE	MAGNA - FLUX	11/16/01	RH
610	DIS-ASSEMBLE GUN	INSPECTED	11/16/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 26 2001 OPERATOR <u>NRB</u>		
615	ROLLMARK CALIBER		11/27	ls
617	DRILL AND TAP SIGHT HOLES		11/27	BWT
620	APPLY COATINGS (BARREL ACTION)		11/29	HP
	(BOLT)		11/29	HP
625	FINAL ASSEMBLY		12-4	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-4	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-4	DK
	D) OIL FIRING PIN ASSEMBLY		4/15/02	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/15/01	RA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12/13/01	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>2.5</u>	12/13/01	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.025</u>	12/13/01	D.M.
	J) ASSEMBLE STOCK		12/8/11	off
	K) ASSEMBLE SWIVEL STUDS		12/15/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/15/01	REP
	M) IRON SIGHT ALIGNMENT		12/15/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/15/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-8-01	RH
	A) MALFUNCTIONS	(PASS) FAIL	12-8-01	RH
	B) PIERCED PRIMERS	(PASS) FAIL	12-8-01	RH
645	INSPECT FOR LIVE AMMO	✓	12-8-01	RH
655	FINAL INSPECTION A) HEADSPACE		12/15/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.44</u> <u>2.21</u> <u>2.36</u> <u>2.17</u>	12/13/01	D.M.
	C) FUNCTION		12/15/01	REP
660	PACK		12/15/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790442
DATE 11/14/01
TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.57	2.54	2.72	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.63	2.33	
PULL #3	2.70	2.65	2.53	
PULL #4	2.42	2.62	2.51	
PULL #5	2.65	2.52	2.37	
TOTAL	12.87	12.96	12.46	
AVG.	2.57	2.59	2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.40		
PULL #2	3.39	3.33		
PULL #3	3.22	3.18		
PULL #4	3.15	3.05		
PULL #5	3.36	3.40		
TOTAL	16.33	16.36		
AVG.	3.27	3.27		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.19	4.35		4.23
PULL #2	4.36	4.25		4.06
PULL #3	4.42	4.05		3.78
PULL #4	4.13	4.35		3.88
PULL #5	4.44	4.09		4.03
TOTAL	21.54	21.09		19.92
AVG.	4.31	4.22		3.98

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6790442.___0

FILE DATE AND TIME: 12/08/2001 07:56

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.019
The Average Y Centroid of the Five Target Set:	0.271
The Average Point of Impact of the Five Target Set:	0.271
The Average Mean Radius of the Five Target Set:	1.213
The Distance from POA to Centroid Target #1:	0.512
The Distance from Centroid Target #2 to Centroid Target #1:	0.558
The Distance from Centroid Target #3 to Centroid Target #1:	0.477
The Distance from Centroid Target #4 to Centroid Target #1:	0.424
The Distance from Centroid Target #5 to Centroid Target #1:	0.583

SERIAL NUMBER: E6790442. __0

TARGET NUMBER: 1

FILE DATE: 12/08/2001

FILE TIME: 07:56

POINT#	X	Y
1:	-0.222	-0.872
2:	-1.768	-0.724
3:	-0.624	0.562
4:	-1.365	0.961
5:	-0.289	1.501
6:	0.590	0.633
7:	1.073	0.387
8:	1.520	0.055
9:	2.345	0.361
10:	2.521	0.592

X CENTROID: 0.378

Y CENTROID: 0.346

POA TO CENTROID: 0.512

HORZ SPREAD: 4.289

VERT SPREAD: 2.373

GROUP SPREAD: 4.486

MIN RADIUS: 0.357

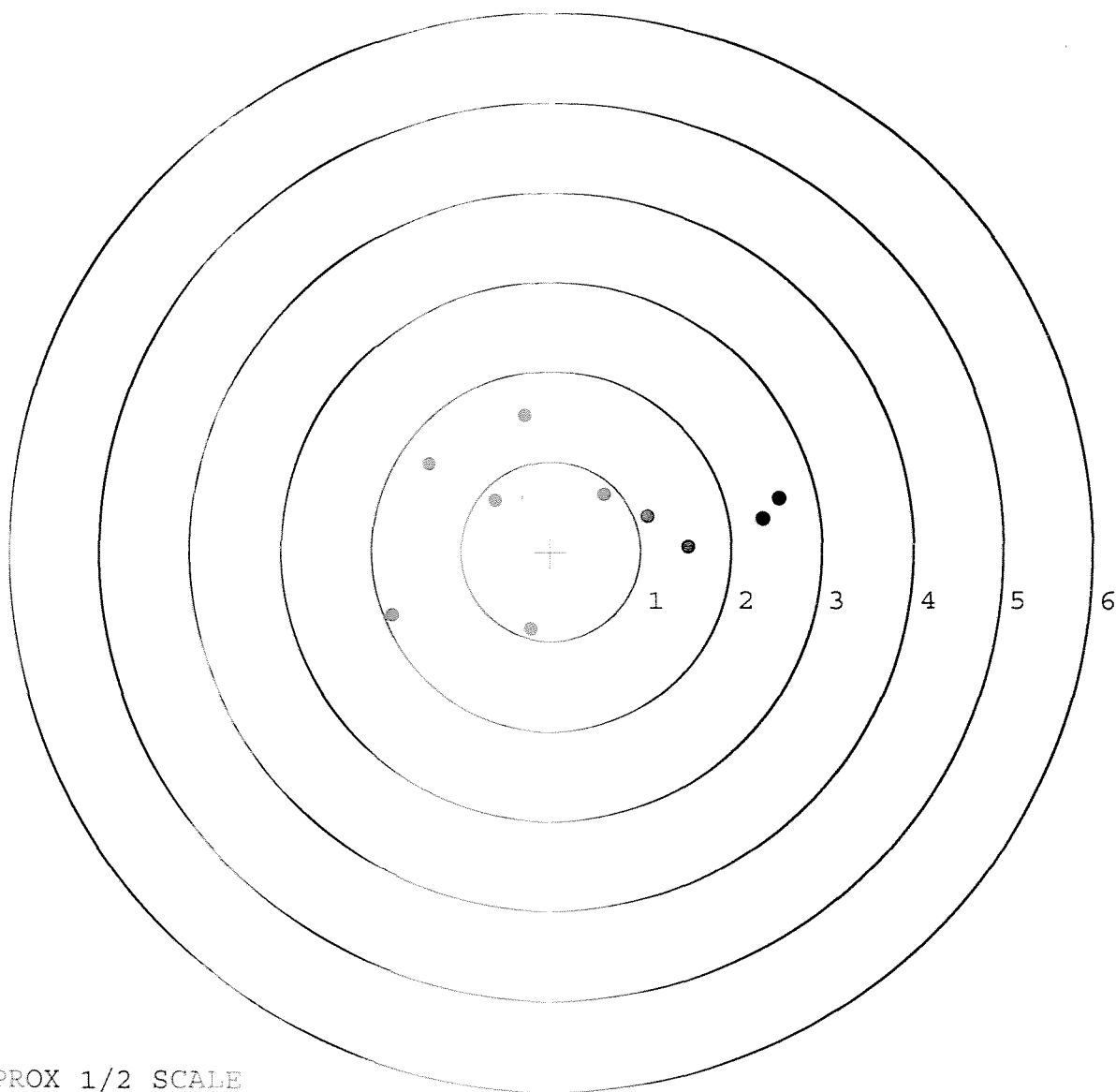
MAX RADIUS: 2.398

MEAN RADIUS: 1.432

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 6



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790442. 0

TARGET NUMBER: 2

FILE DATE: 12/08/2001

FILE TIME: 07:56

X CENTROID: -0.144

Y CENTROID: 0.541

POA TO CENTROID: 0.560

HORZ SPREAD: 2.840

VERT SPREAD: 3.343

GROUP SPREAD: 3.636

MIN RADIUS: 0.514

MAX RADIUS: 2.134

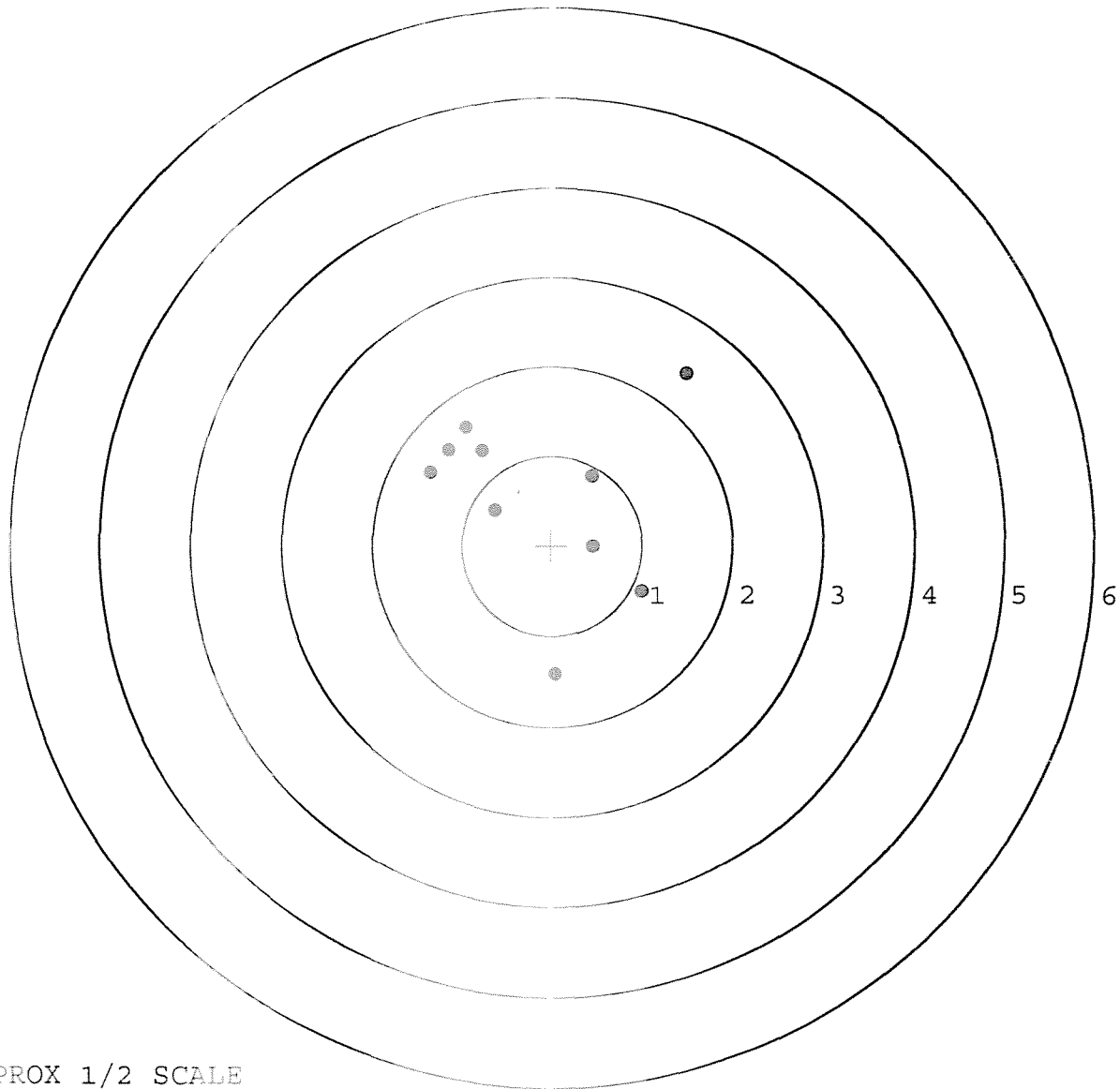
MEAN RADIUS: 1.195

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 7

POINT#	X	Y
1:	1.482	1.923
2:	0.448	0.777
3:	-0.637	0.395
4:	0.462	-0.008
5:	0.999	-0.511
6:	0.053	-1.420
7:	-1.358	0.812
8:	-1.150	1.064
9:	-0.777	1.063
10:	-0.963	1.315

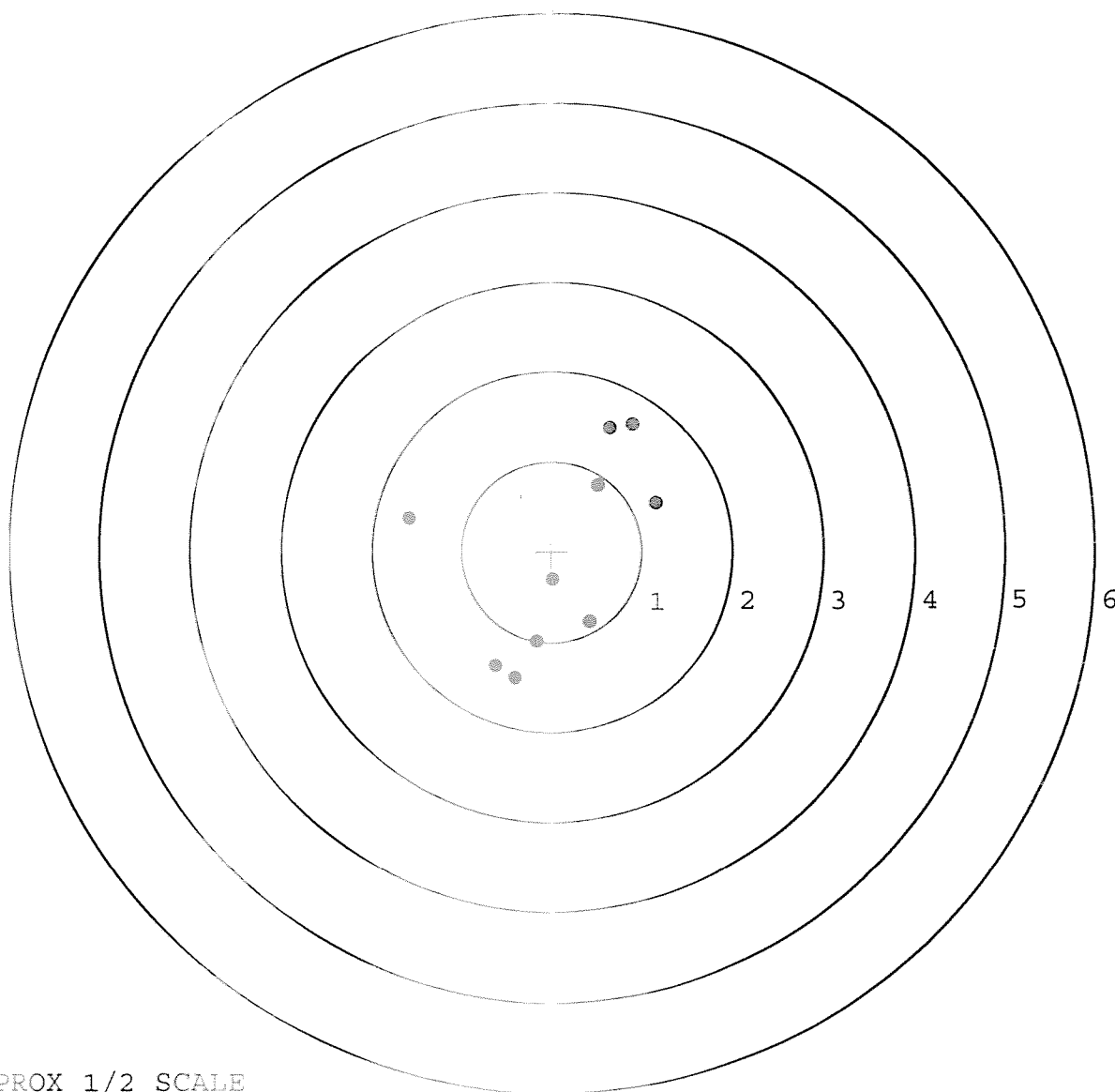


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790442. 0
TARGET NUMBER: 3
FILE DATE: 12/08/2001
FILE TIME: 07:56

X CENTROID: 0.087
Y CENTROID: -0.032
POA TO CENTROID: 0.093
HORZ SPREAD: 2.745
VERT SPREAD: 2.810
GROUP SPREAD: 2.750
MIN RADIUS: 0.285
MAX RADIUS: 1.722
MEAN RADIUS: 1.194
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 7

POINT#	X	Y
1:	0.652	1.367
2:	0.902	1.410
3:	0.519	0.727
4:	1.158	0.538
5:	0.012	-0.307
6:	-1.587	0.371
7:	0.424	-0.774
8:	-0.169	-0.991
9:	-0.407	-1.400
10:	-0.632	-1.261

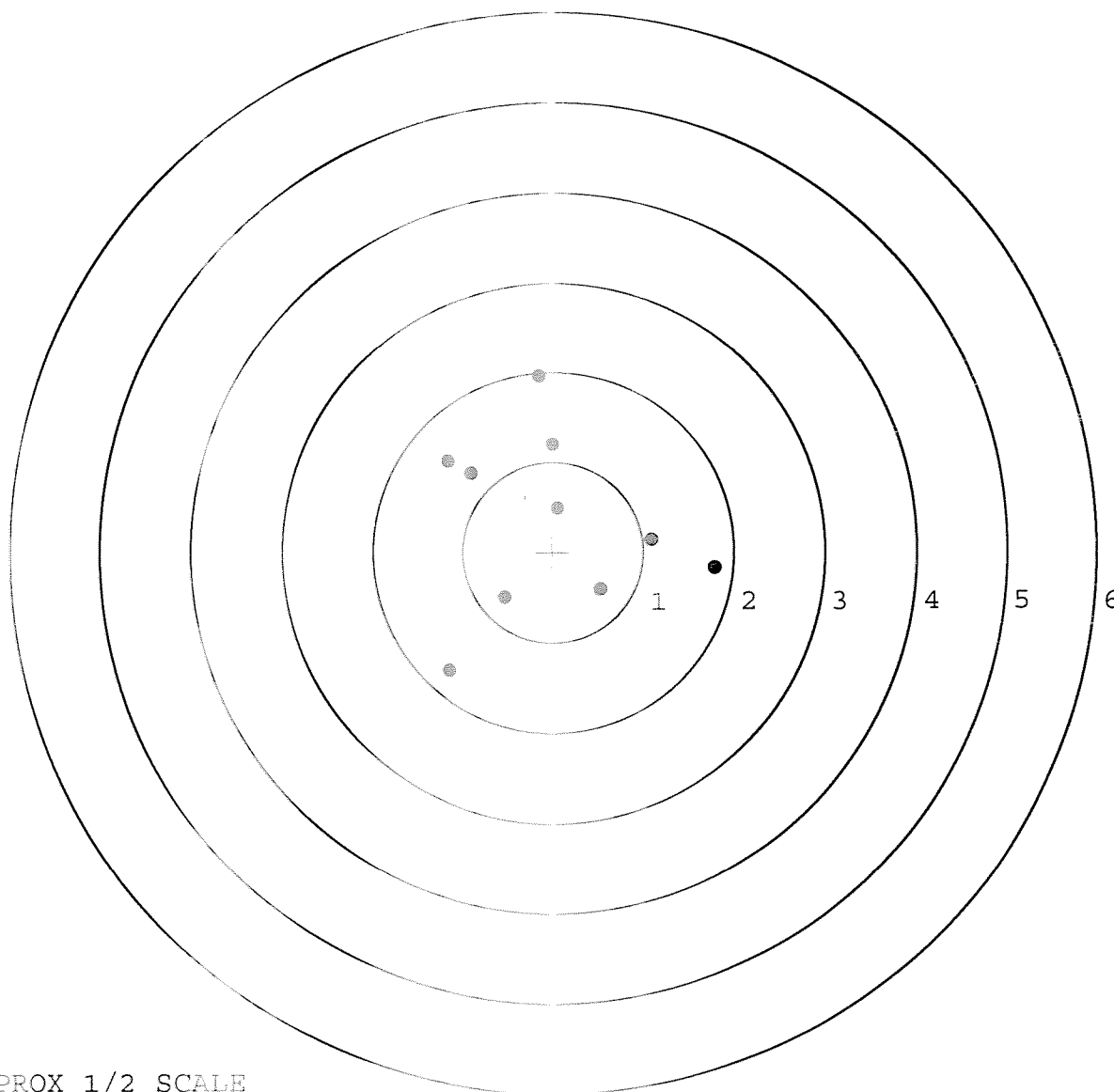


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790442. 0
TARGET NUMBER: 4
FILE DATE: 12/08/2001
FILE TIME: 07:56

X CENTROID: -0.046
Y CENTROID: 0.326
POA TO CENTROID: 0.329
HORZ SPREAD: 2.946
VERT SPREAD: 3.269
GROUP SPREAD: 3.419
MIN RADIUS: 0.194
MAX RADIUS: 1.976
MEAN RADIUS: 1.197
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 7

POINT#	X	Y
1:	-0.152	1.958
2:	0.006	1.195
3:	-0.912	0.879
4:	-1.166	1.013
5:	0.057	0.491
6:	-0.538	-0.502
7:	-1.152	-1.311
8:	0.528	-0.419
9:	1.091	0.140
10:	1.780	-0.183



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790442. __0

TARGET NUMBER: 5

FILE DATE: 12/08/2001

FILE TIME: 07:56

X CENTROID: -0.179

Y CENTROID: 0.172

POA TO CENTROID: 0.248

HORZ SPREAD: 1.958

VERT SPREAD: 4.470

GROUP SPREAD: 4.607

MIN RADIUS: 0.104

MAX RADIUS: 2.942

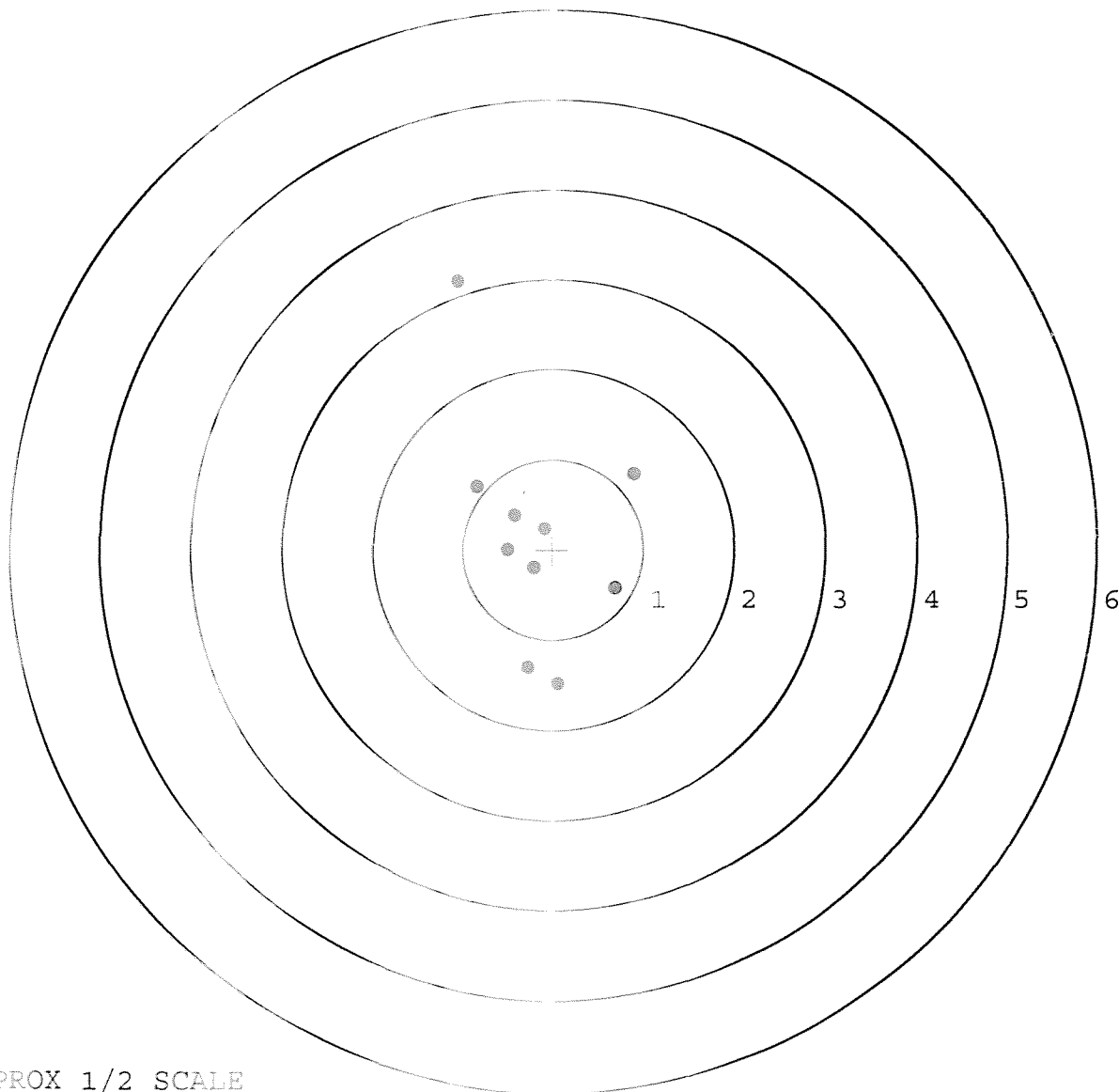
MEAN RADIUS: 1.047

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 8

POINT#	X	Y
1:	0.897	0.846
2:	0.689	-0.427
3:	0.055	-1.492
4:	-0.274	-1.312
5:	-0.210	-0.201
6:	-0.501	-0.004
7:	-0.099	0.238
8:	-0.429	0.386
9:	-0.853	0.706
10:	-1.061	2.978



TARGET APPROX 1/2 SCALE