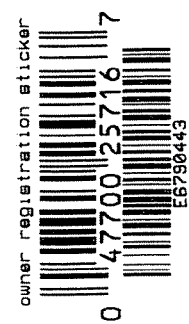


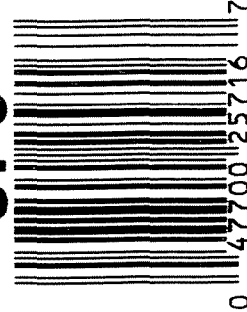
E6790443

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6
E6790443	
UPC  0 47700 25716 7	

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

SERIAL NO. **E6790443**

ORDER NO. **25716**

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

19LW

5716 E6790443

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MODEL 700™ M24
UPC



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MODEL 700™ M24
UPC



SERIAL NO.



CONTRACT #

GUN SERIAL # E16790443

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-17-02	RHL
600	PROOF		1-17-02	AC
607	CHECK HEADSPACE		1-17-02	AC
610	DIS-ASSEMBLE GUN		1-17-02	RHL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			
615	ROLLMARK CALIBER		1/21/02	JB
617	DRILL AND TAP SIGHT HOLES		1/21/02	BWT
620	APPLY COATINGS (BARREL ACTION)		1-23	TA
	(BOLT)		1-23	TA
625	FINAL ASSEMBLY		1-25	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-25	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-25	DK
	D) OIL FIRING PIN ASSEMBLY		1-25	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2/19/02	BA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.00</u> <u>5.25</u> <u>5.00</u>	1/28/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.00</u> <u>3.50</u> <u>3.50</u>	1/28/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	1/28/02	D.M.
	J) ASSEMBLE STOCK		1-25-02	RW
	K) ASSEMBLE SWIVEL STUDS		1-31-02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2/18/02	RW
	M) IRON SIGHT ALIGNMENT		2/18/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2/18/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-28-02	A
	A) MALFUNCTIONS	PASS FAIL	1-28-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-28-02	A
645	INSPECT FOR LIVE AMMO		1-28-02	A
655	FINAL INSPECTION A) HEADSPACE		1-31-02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.63</u> <u>2.82</u> <u>2.77</u> <u>2.78</u>	1-31-02	DA
	C) FUNCTION		1-31-02	RW
660	PACK		2/19/02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6290443

DATE 1/15/82

TESTER M.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.51	2.19	2.10	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.57	2.11	
PULL #3	2.42	2.45	2.14	
PULL #4	2.40	2.49	2.15	
PULL #5	2.29	2.12	2.10	
TOTAL	12.18	11.82	10.60	
AVG.	2.44	2.36	2.12	

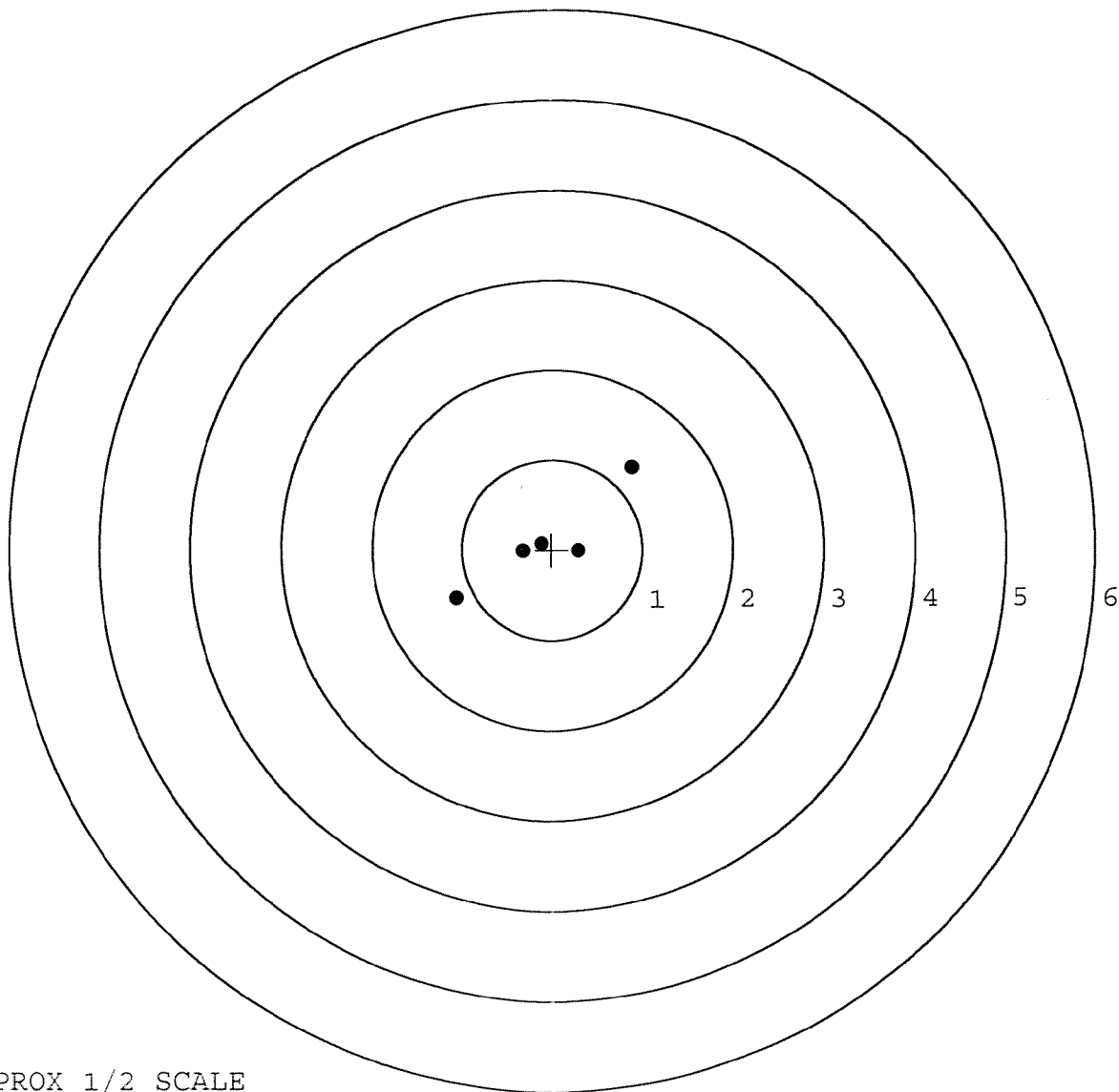
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.20	3.05	
PULL #2	3.20	3.04	
PULL #3	3.01	3.08	
PULL #4	3.16	3.11	
PULL #5	3.12	3.02	
TOTAL	15.69	15.30	
AVG.	3.14	3.06	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.42	4.06		4.11
PULL #2	4.52	4.22		4.20
PULL #3	4.33	4.15		4.05
PULL #4	4.15	4.18		4.11
PULL #5	4.21	3.97		4.14
TOTAL	21.63	20.58		20.61
AVG.	4.33	4.12		4.12

SERIAL NUMBER: E6790443. __0
TARGET NUMBER: 1
FILE DATE: 01/28/2002
FILE TIME: 02:20

X CENTROID: -0.063
Y CENTROID: 0.082
POA TO CENTROID: 0.103
HORZ SPREAD: 1.957
VERT SPREAD: 1.454
GROUP SPREAD: 2.438
MIN RADIUS: 0.053
MAX RADIUS: 1.265
MEAN RADIUS: 0.630
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

POINT#	X	Y
1:	-0.114	0.071
2:	-0.323	-0.015
3:	-1.065	-0.542
4:	0.297	-0.015
5:	0.892	0.912

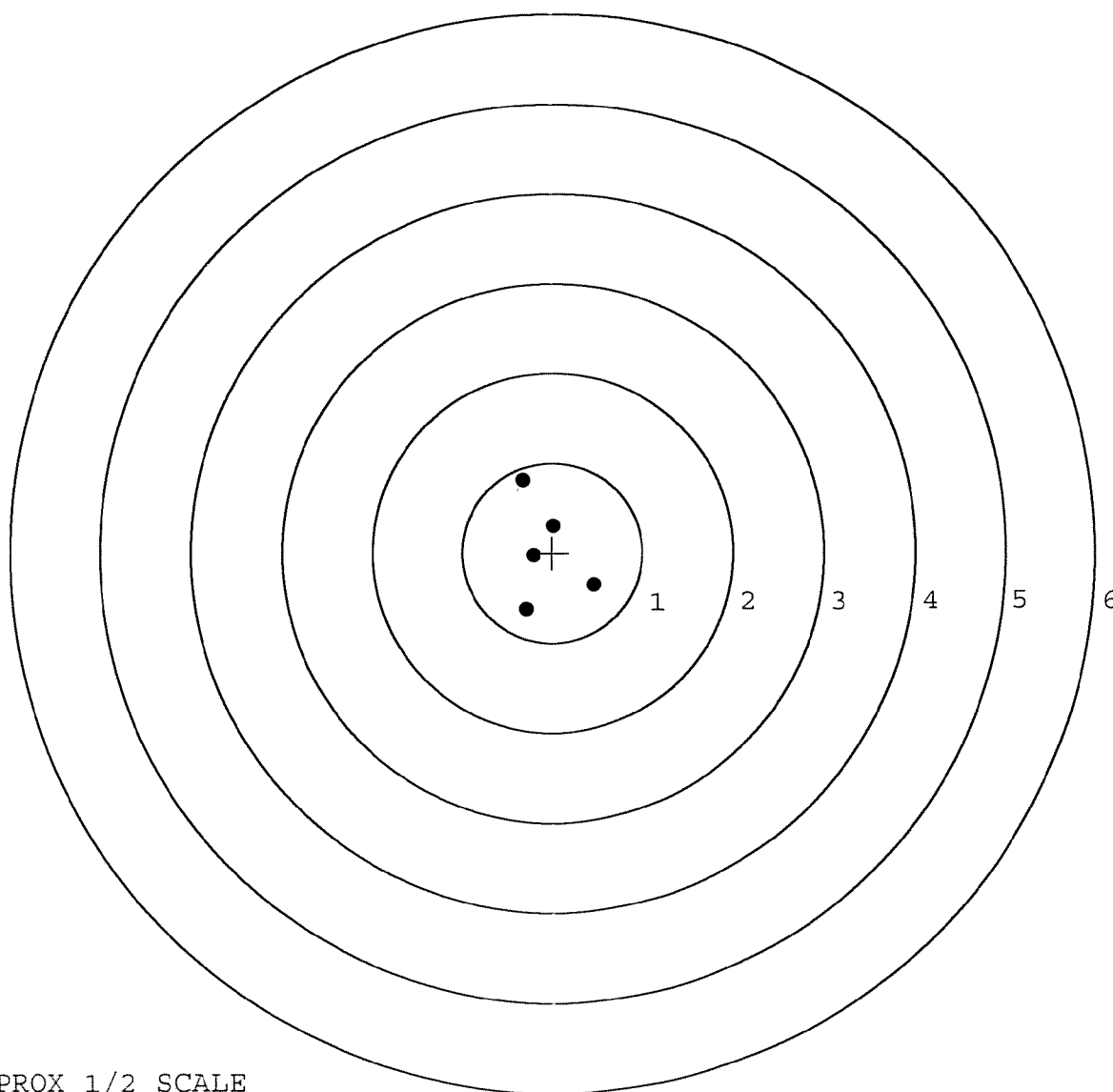


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790443. __0
TARGET NUMBER: 2
FILE DATE: 01/28/2002
FILE TIME: 02:20

POINT#	X	Y
1:	-0.321	0.813
2:	0.017	0.305
3:	-0.213	-0.027
4:	-0.289	-0.628
5:	0.464	-0.362

X CENTROID: -0.068
Y CENTROID: 0.020
POA TO CENTROID: 0.071
HORZ SPREAD: 0.785
VERT SPREAD: 1.441
GROUP SPREAD: 1.441
MIN RADIUS: 0.152
MAX RADIUS: 0.832
MEAN RADIUS: 0.524
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE