

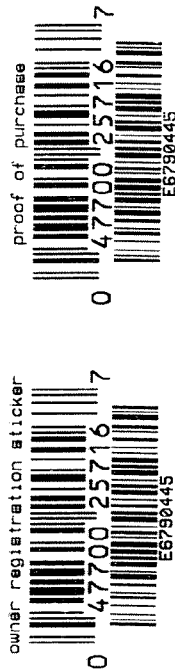
E 675 0445

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

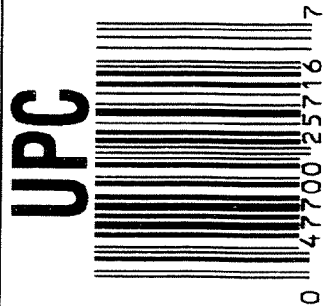


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790445



VERY IMPORTANT - Instruction Book enclosed to assure safe use of this firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790445**

Order No. **25716**

46

Made in Illinois, U.S.A. Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

19LW

5716 E6790445

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #

GUN SERIAL # E679 0445

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-17-02	RH
600	PROOF		1-17-02	AL
607	CHECK HEADSPACE		1-17-02	AL
610	DIS-ASSEMBLE GUN		1-17-02	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		1-18-02 AL	
615	ROLLMARK CALIBER		1/21/02	AL
617	DRILL AND TAP SIGHT HOLES		1/21/02	BWT
620	APPLY COATINGS (BARREL ACTION)		1-23	TA
	(BOLT)		1-23	TA
625	FINAL ASSEMBLY		1-25-02	AL
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/25/02	AL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/25/02	AL
	D) OIL FIRING PIN ASSEMBLY		1/25/02	AL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2/19/02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.50</u> <u>5.00</u> <u>5.00</u>	<u>1/28/02</u>	<u>D.M</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.00</u> <u>3.50</u> <u>3.50</u>	<u>1/28/02</u>	<u>D.M</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	<u>1/28/02</u>	<u>D.M</u>
	J) ASSEMBLE STOCK		<u>1-25-02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1-31-02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>2/18/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>2/18/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>2/18/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-28-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-28-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-28-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-28-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1-31-02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u> <u>2.41</u> <u>2.45</u> <u>2.78</u> <u>2.80</u>	<u>1-30-02</u>	<u>WA</u>
	C) FUNCTION		<u>1-31-02</u>	<u>RW</u>
660	PACK		<u>2/19/02</u>	<u>WA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E679044.5

DATE 1/24/02

TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.24	2.19		2.37	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.31	2.28		2.38	
PULL #3	2.24	2.00		2.28	
PULL #4	2.31	2.11		2.32	
PULL #5	2.29	2.13		2.36	
TOTAL	11.39	10.71		11.71	
AVG.	2.28	2.14		2.34	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.04	3.58		
PULL #2	3.16	3.55		
PULL #3	3.46	3.44		
PULL #4	3.50	3.57		
PULL #5	3.49	3.52		
TOTAL	17.15	17.66		
AVG.	3.43	3.53		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.35	4.10		4.15
PULL #2	4.37	4.03		4.33
PULL #3	4.37	3.88		4.12
PULL #4	4.39	4.08		4.32
PULL #5	4.42	4.04		4.24
TOTAL	21.90	20.13		21.16
AVG.	4.38	4.03		4.23

SERIAL NUMBER: E6790445. 0

TARGET NUMBER: 1

FILE DATE: 01/28/2002

FILE TIME: 02:21

POINT#	X	Y
1:	-0.232	0.476
2:	-0.210	0.008
3:	-0.297	-0.400
4:	0.748	1.083
5:	0.855	-0.814

X CENTROID: 0.173

Y CENTROID: 0.071

POA TO CENTROID: 0.187

HORZ SPREAD: 1.152

VERT SPREAD: 1.897

GROUP SPREAD: 1.900

MIN RADIUS: 0.388

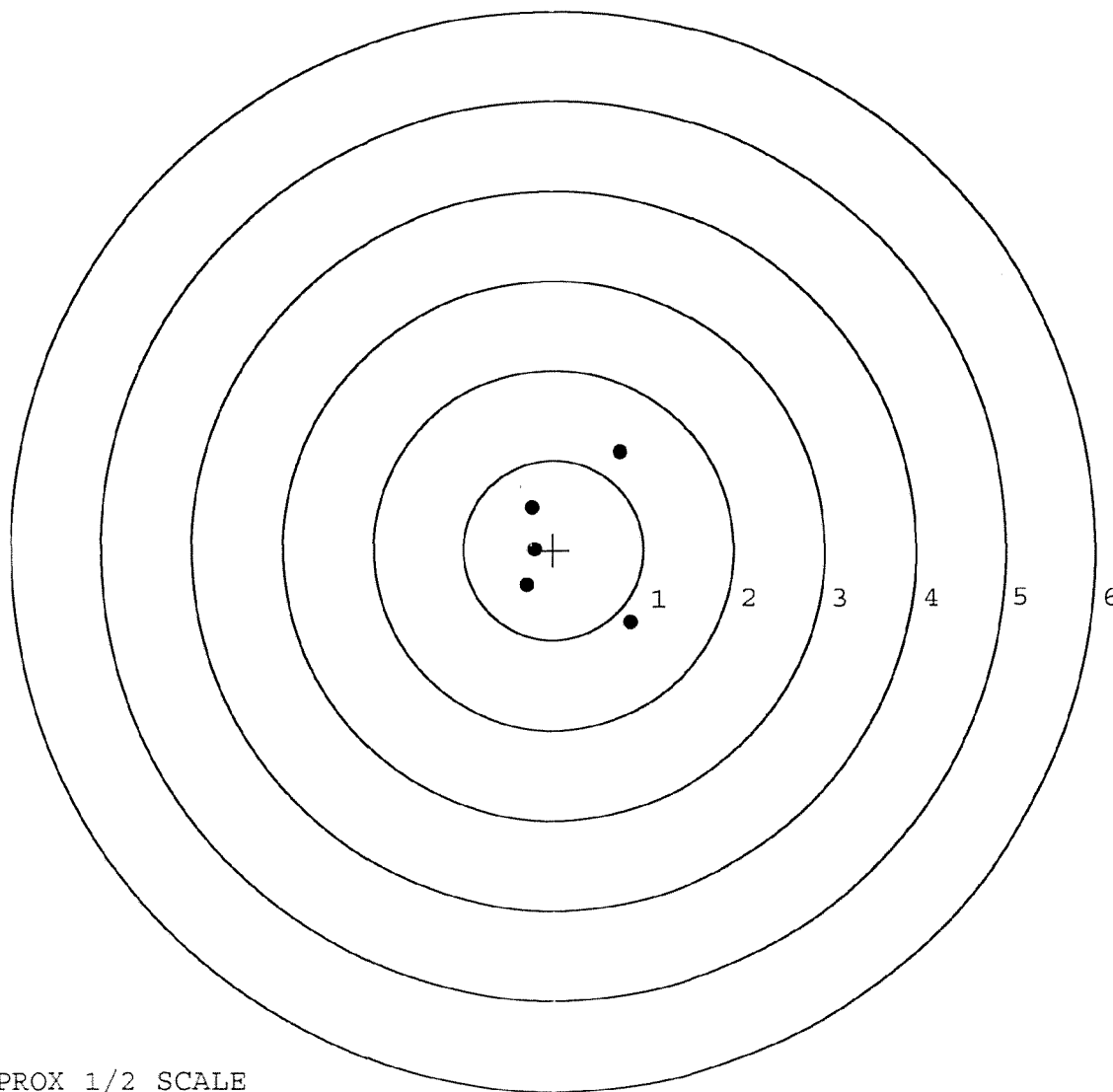
MAX RADIUS: 1.164

MEAN RADIUS: 0.781

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5

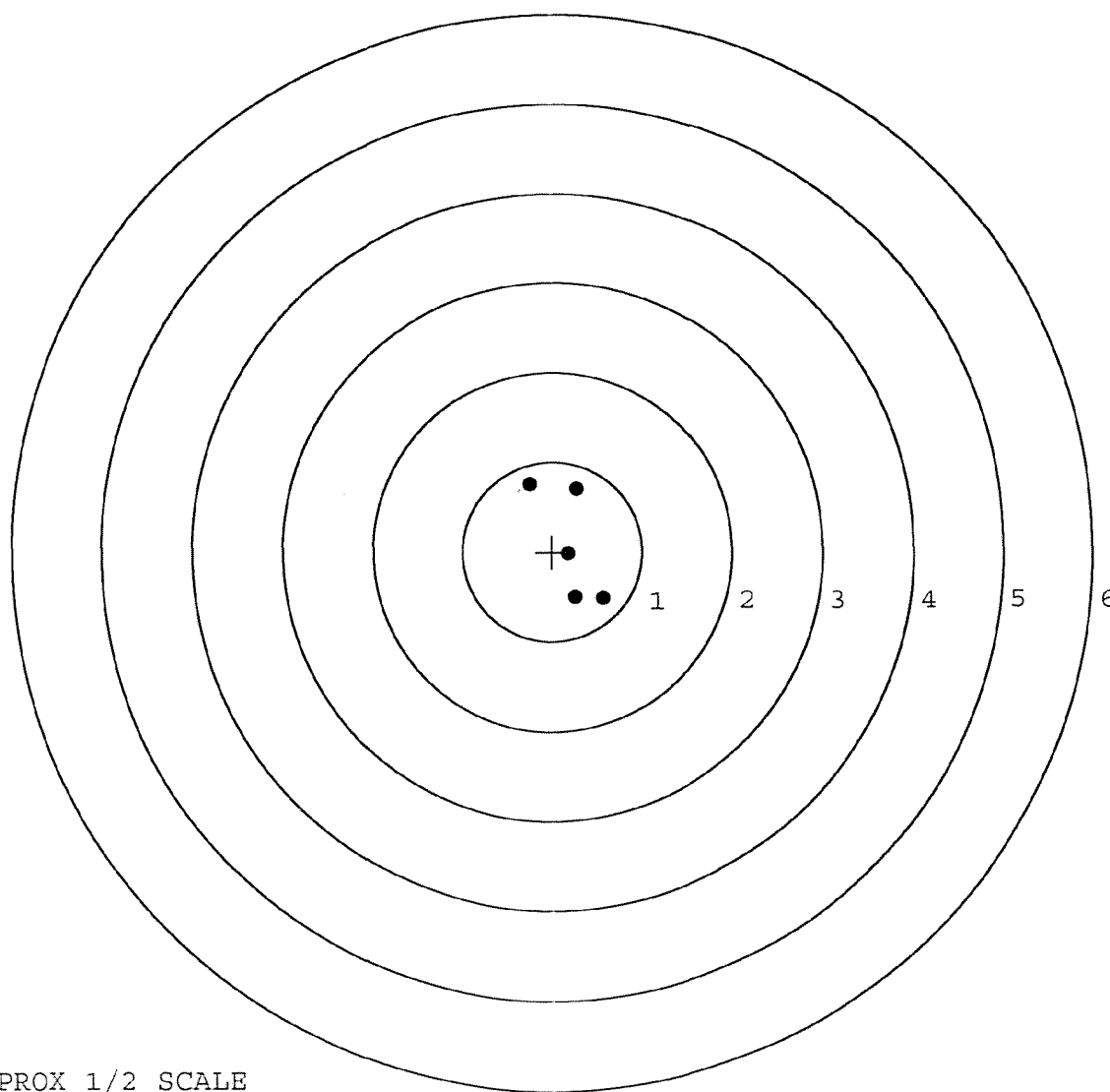


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790445. __0
TARGET NUMBER: 2
FILE DATE: 01/28/2002
FILE TIME: 02:21

POINT#	X	Y
1:	-0.246	0.748
2:	0.285	0.695
3:	0.182	-0.026
4:	0.262	-0.513
5:	0.572	-0.521

X CENTROID: 0.211
Y CENTROID: 0.077
POA TO CENTROID: 0.224
HORZ SPREAD: 0.818
VERT SPREAD: 1.269
GROUP SPREAD: 1.510
MIN RADIUS: 0.107
MAX RADIUS: 0.812
MEAN RADIUS: 0.566
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE