

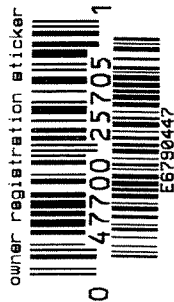
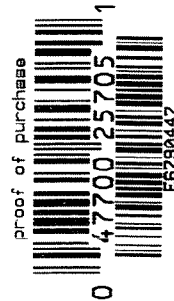
E 6790447

**MODEL 700™ M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

**GREEN ENVELOPE CONTAINS:**

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

**46 FORM**

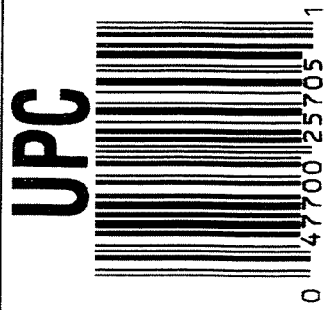


**ORDER NO. 25705**

**BARREL LENGTH 24"**

**CAPACITY 6**

**E6790447**



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

**Remington®**

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & tm. Off. Remco Registrados Marque Deposee.

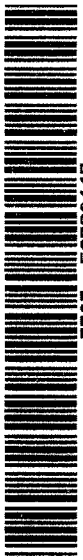
SERIAL NO. **J**  
**E6790447**

ORDER NO. **25705**

46

31KW

5705 E6790447



**ORDER 25705**

MODEL 700™ M24

**UPC**



**ORDER 25705**

MODEL 700™ M24

**UPC**



SERIAL NO.



CONTRACT #  
DAAE20-01-P-0489  
170 RIFLES

GUN SERIAL # E6790447

| OP #         | OPERATION NAME                                                                                                                         | READINGS | DATE       | INITIAL |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------|----------|------------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                                                                                           |          | 1-31-02    | RHL     |
| 600          | PROOF                                                                                                                                  |          | 1-31-02    | AC      |
| 607          | CHECK HEADSPACE                                                                                                                        |          | 1-31-02    | AC      |
| 610          | DIS-ASSEMBLE GUN                                                                                                                       |          | 1-31-02    | RHL     |
| 612          | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 |          | FEB 2 2002 |         |
| 615          | ROLLMARK CALIBER                                                                                                                       |          | 2/4/02     | LB      |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |          | 2/4/02     | BWT     |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |          | 2-16       | TA      |
|              | (BOLT)                                                                                                                                 |          | 2-16       | TA      |
| 625          | FINAL ASSEMBLY                                                                                                                         |          | 2/27/02    | DK      |
|              | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |          |            |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |          | 2/27/02    | DK      |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |          | 2/27/02    | DK      |
|              | D) OIL FIRING PIN ASSEMBLY                                                                                                             |          | 2/27/02    | DK      |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |          | 4/19/02    | RL      |

| OP #  | OPERATION NAME                                                           | READINGS                                                                | DATE    | INITI |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------------------|---------|-------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>4.5</u> <u>5.0</u> <u>5.0</u>                                        | 4/19/02 | DA    |
| CONT. | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>2.50A</u> <u>2.50A</u> <u>2.50A</u><br><u>OK</u> <u>OK</u> <u>OK</u> | 4/19/02 | DA    |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                                         | 4/19/02 | RL    |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.022</u> <u>.022</u> <u>.023</u>                                     | 4/19/02 | DA    |
|       | J) ASSEMBLE STOCK                                                        |                                                                         | 3-19-02 | Ru    |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                                         | 4/24/02 | RL    |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                                         | 4/24/02 | RL    |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                                         | 4/24/02 | RL    |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                                         | 4/24/02 | RL    |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                               | 4/10/02 | Ru    |
|       | MALFUNCTION                                                              | CORRECTION                                                              | 4/10/02 | Ru    |
|       | MALFUNCTION                                                              | CORRECTION                                                              | 4/10/02 | Ru    |
|       | MALFUNCTION                                                              | CORRECTION                                                              | 4/10/02 | Ru    |
|       | MALFUNCTION                                                              | CORRECTION                                                              | 4/10/02 | Ru    |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                                         | 4/10/02 | du    |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                                         | 4/24/02 | RL    |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.67</u> <u>2.58</u> <u>2.66</u> <u>2.47</u> <u>2.55</u>             | 4/19/02 | DA    |
|       | C) FUNCTION                                                              |                                                                         | 4/24/02 | RL    |
| 660   | PACK                                                                     |                                                                         | 4/24/02 | DA    |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#  
3.00# + .75#  
4.00# + 1.00#

SERIAL NO. E6790447

DATE 2/12/02

TESTER D.N.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS          |
|---------|------------------|--------------------------|--------------------------------|-------|-------------------|
| PULL #1 | 2.70             | 2.07                     |                                | 2.48  | MIN. SETTING,     |
| PULL #2 | 2.53             | 2.10                     |                                | 2.57  | NO AVG. OF 5      |
| PULL #3 | 2.51             | 2.78                     |                                | 2.54  | READINGS ACCEPT-  |
| PULL #4 | 2.41             | 2.66                     |                                | 2.59  | ABLE LESS THAN 2# |
| PULL #5 | 2.53             | 2.71                     |                                | 2.72  |                   |
| TOTAL   | 12.68            | 12.32                    |                                | 12.60 |                   |
| AVG.    | 2.54             | 2.46                     |                                | 2.52  |                   |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.46             | 3.21                     |  |          |
| PULL #2 | 3.53             | 3.19                     |  |          |
| PULL #3 | 3.51             | 3.24                     |  |          |
| PULL #4 | 3.26             | 3.19                     |  |          |
| PULL #5 | 3.28             | 3.28                     |  |          |
| TOTAL   | 17.04            | 16.11                    |  |          |
| AVG.    | 3.41             | 3.22                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURAC |
|---------|------------------|--------------------------|--------------------------------|-------------------------------------|
| PULL #1 | 4.09             | 3.94                     |                                | 4.27                                |
| PULL #2 | 4.27             | 4.15                     |                                | 4.25                                |
| PULL #3 | 4.07             | 4.27                     |                                | 4.25                                |
| PULL #4 | 3.80             | 4.18                     |                                | 4.38                                |
| PULL #5 | 4.46             | 4.24                     |                                | 4.29                                |
| TOTAL   | 20.69            | 20.78                    |                                | 21.44                               |
| AVG.    | 4.14             | 4.16                     |                                | 4.29                                |

2880

Set

Screw

Hole

too

Big

2/12/02

OK

Check setting on L6S  
screw

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: 56790447.\_\_0

FILE DATE AND TIME: 04/11/2002 22:07

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

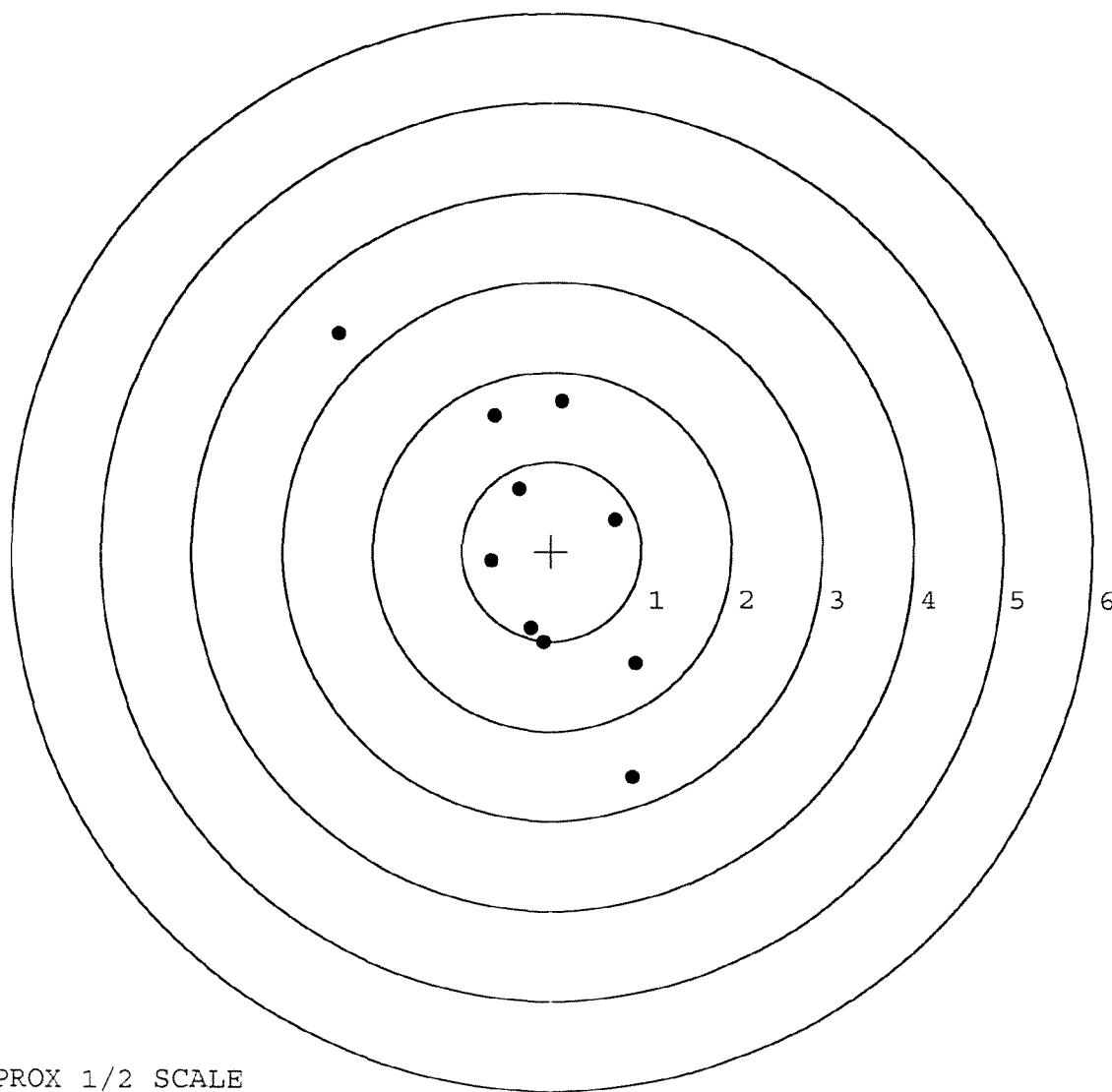
|                                                             |       |
|-------------------------------------------------------------|-------|
| The Average X Centroid of the Five Target Set:              | 0.080 |
| The Average Y Centroid of the Five Target Set:              | 0.040 |
| The Average Point of Impact of the Five Target Set:         | 0.090 |
| The Average Mean Radius of the Five Target Set:             | 1.046 |
| The Distance from POA to Centroid Target #1:                | 0.191 |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.437 |
| The Distance from Centroid Target #3 to Centroid Target #1: | 0.372 |
| The Distance from Centroid Target #4 to Centroid Target #1: | 0.402 |
| The Distance from Centroid Target #5 to Centroid Target #1: | 0.146 |

SERIAL NUMBER: E6790447.   0  
TARGET NUMBER: 1  
FILE DATE: 04/11/2002  
FILE TIME: 22:07

X CENTROID: -0.171  
Y CENTROID: 0.085  
POA TO CENTROID: 0.191  
HORZ SPREAD: 3.329  
VERT SPREAD: 4.935  
GROUP SPREAD: 5.937  
MIN RADIUS: 0.541  
MAX RADIUS: 3.213  
MEAN RADIUS: 1.503

# IN 1 IN DIAMETER: 0  
# IN 2 IN DIAMETER: 4  
# in 3 IN DIAMETER: 6

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.911  | -2.526 |
| 2:     | 0.940  | -1.260 |
| 3:     | -0.093 | -1.018 |
| 4:     | -0.228 | -0.855 |
| 5:     | -0.672 | -0.118 |
| 6:     | 0.701  | 0.346  |
| 7:     | -0.362 | 0.689  |
| 8:     | 0.120  | 1.679  |
| 9:     | -0.637 | 1.502  |
| 10:    | -2.389 | 2.409  |



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790447. 0

TARGET NUMBER: 2

FILE DATE: 04/11/2002

FILE TIME: 22:07

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.610 | -1.261 |
| 2:     | -0.093 | -0.670 |
| 3:     | 0.492  | -0.699 |
| 4:     | 0.536  | -0.376 |
| 5:     | 1.677  | -0.713 |
| 6:     | 1.400  | 0.000  |
| 7:     | -0.821 | 0.084  |
| 8:     | 0.123  | 0.295  |
| 9:     | 0.237  | 0.973  |
| 10:    | -0.289 | 2.870  |

X CENTROID: 0.265

Y CENTROID: 0.050

POA TO CENTROID: 0.270

HORZ SPREAD: 2.498

VERT SPREAD: 4.131

GROUP SPREAD: 4.143

MIN RADIUS: 0.283

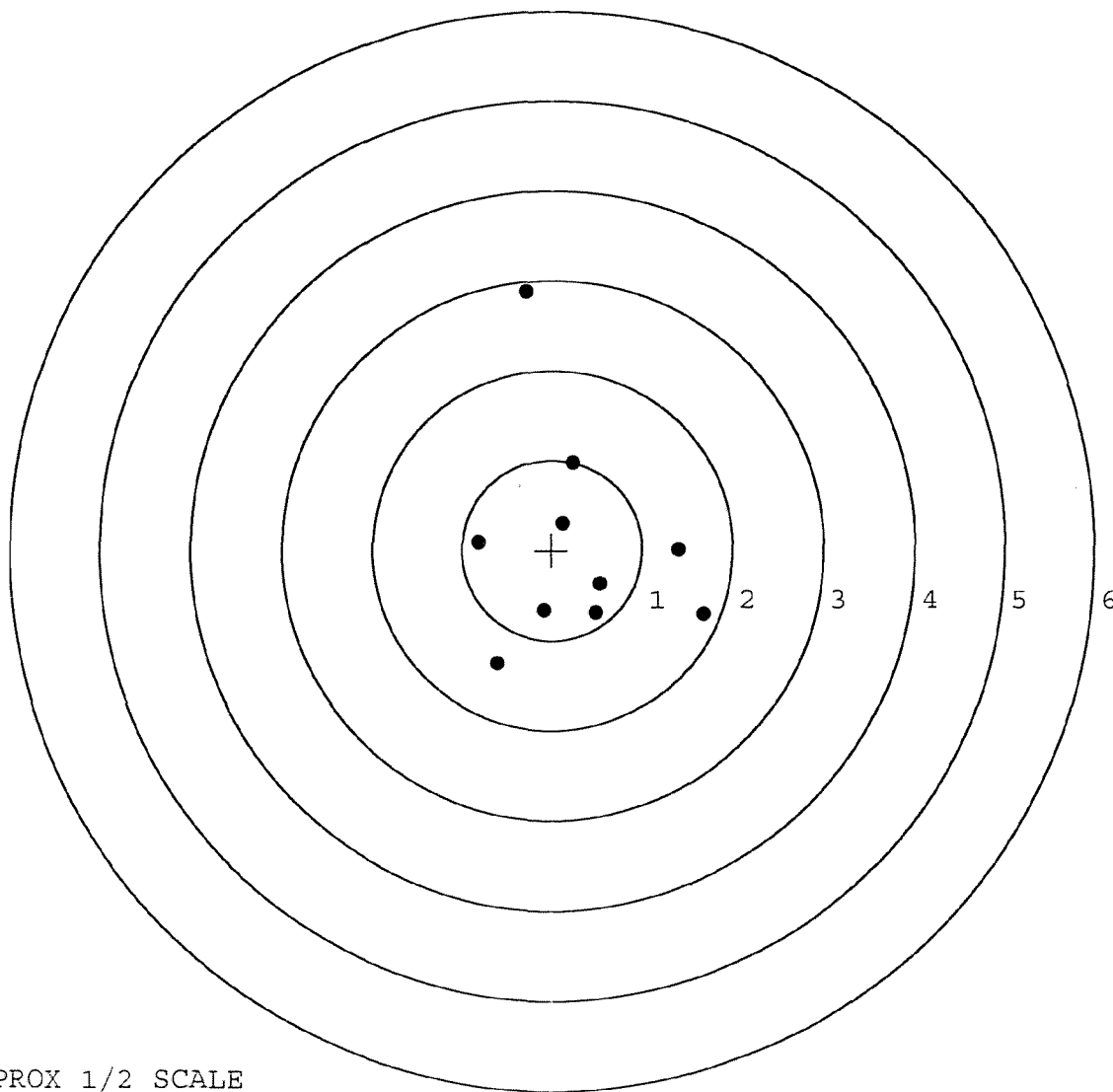
MAX RADIUS: 2.874

MEAN RADIUS: 1.158

# IN 1 IN DIAMETER: 1

# IN 2 IN DIAMETER: 5

# in 3 IN DIAMETER: 7

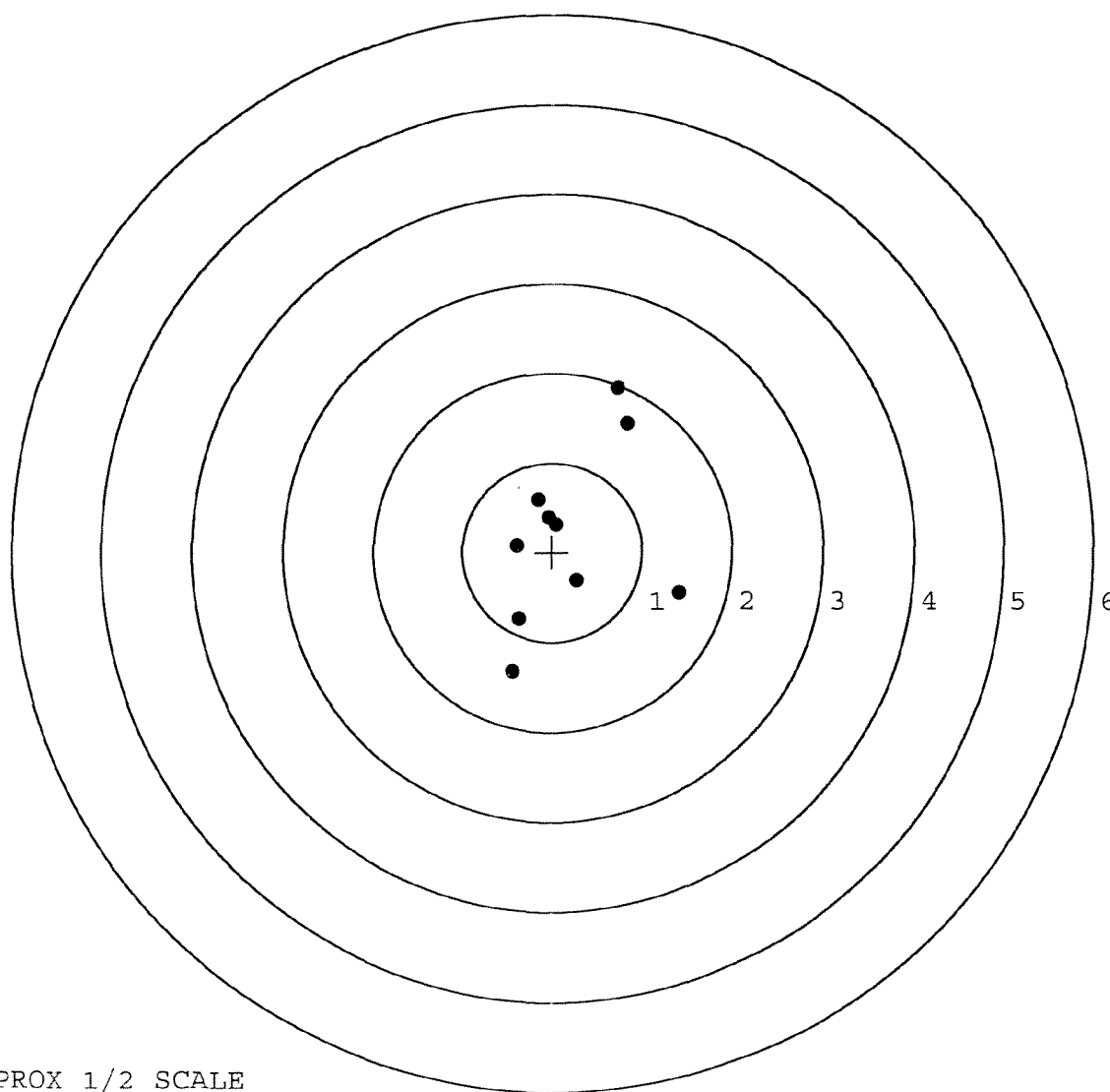


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790447. 0  
TARGET NUMBER: 3  
FILE DATE: 04/11/2002  
FILE TIME: 22:07

X CENTROID: 0.190  
Y CENTROID: 0.175  
POA TO CENTROID: 0.258  
HORZ SPREAD: 1.849  
VERT SPREAD: 3.162  
GROUP SPREAD: 3.373  
MIN RADIUS: 0.198  
MAX RADIUS: 1.740  
MEAN RADIUS: 0.940  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 5  
# in 3 IN DIAMETER: 8

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.442 | -1.333 |
| 2:     | -0.371 | -0.752 |
| 3:     | 0.278  | -0.324 |
| 4:     | 1.407  | -0.466 |
| 5:     | -0.387 | 0.070  |
| 6:     | 0.043  | 0.307  |
| 7:     | -0.042 | 0.390  |
| 8:     | -0.157 | 0.590  |
| 9:     | 0.840  | 1.437  |
| 10:    | 0.731  | 1.829  |

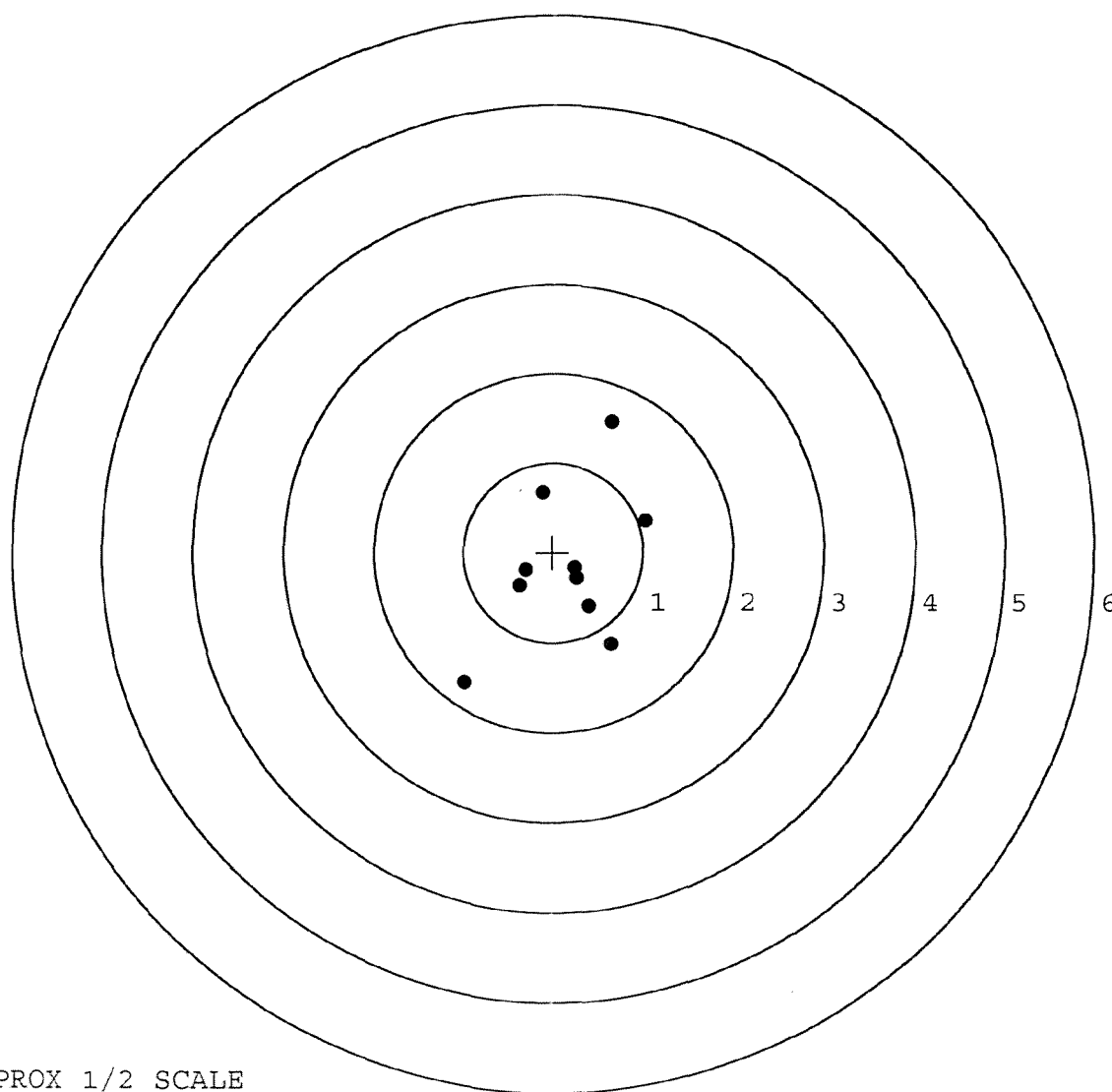


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790447.   0  
TARGET NUMBER: 4  
FILE DATE: 04/11/2002  
FILE TIME: 22:07

X CENTROID: 0.148  
Y CENTROID: -0.160  
POA TO CENTROID: 0.218  
HORZ SPREAD: 2.007  
VERT SPREAD: 2.911  
GROUP SPREAD: 3.339  
MIN RADIUS: 0.102  
MAX RADIUS: 1.717  
MEAN RADIUS: 0.809  
# IN 1 IN DIAMETER: 3  
# IN 2 IN DIAMETER: 7  
# in 3 IN DIAMETER: 8

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.983 | -1.453 |
| 2:     | 0.651  | -1.014 |
| 3:     | 0.400  | -0.596 |
| 4:     | 0.272  | -0.289 |
| 5:     | 0.248  | -0.176 |
| 6:     | -0.303 | -0.194 |
| 7:     | -0.369 | -0.370 |
| 8:     | 1.024  | 0.358  |
| 9:     | -0.117 | 0.673  |
| 10:    | 0.652  | 1.458  |



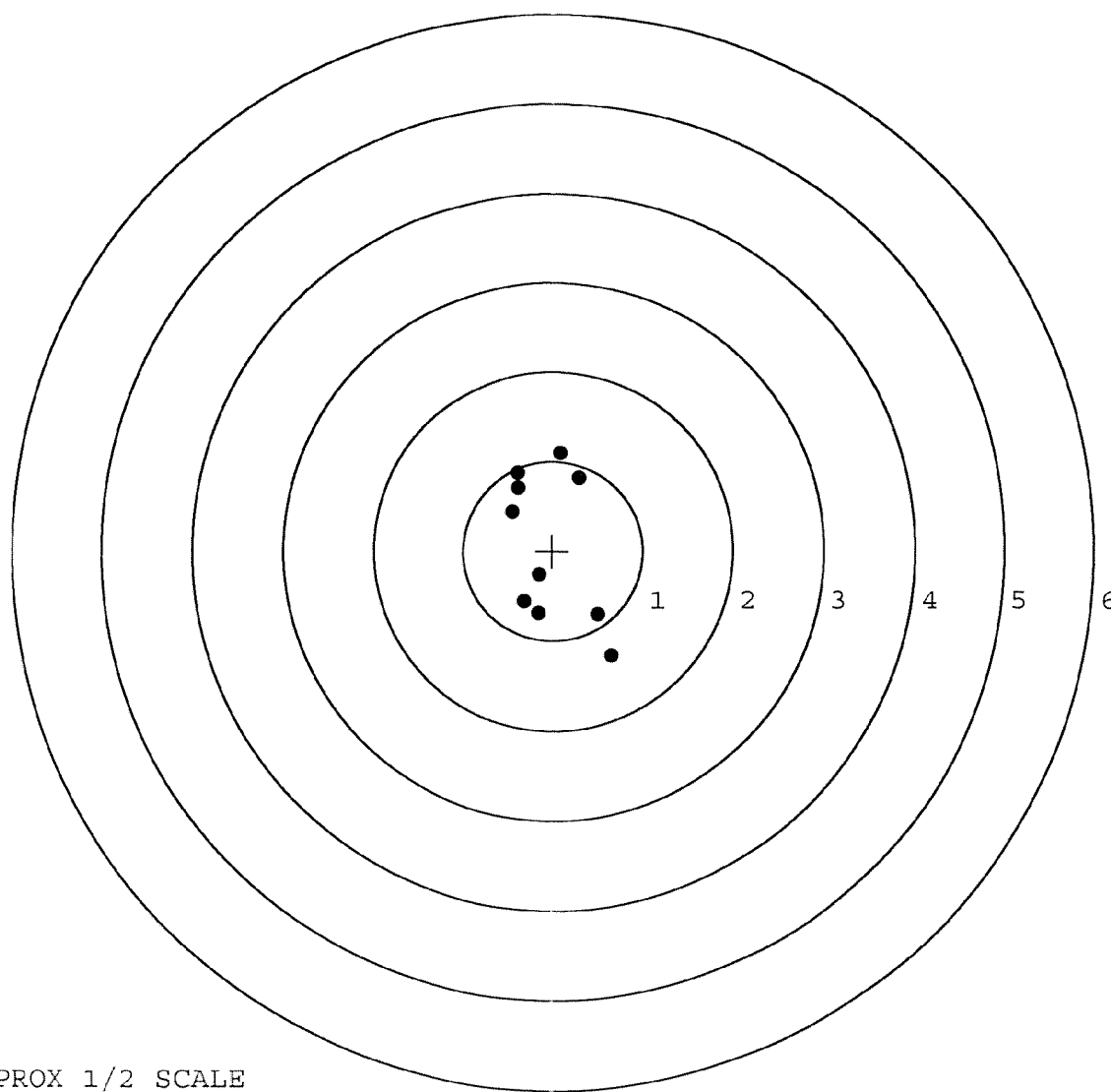
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790447. \_\_0  
TARGET NUMBER: 5  
FILE DATE: 04/11/2002  
FILE TIME: 22:07

X CENTROID: -0.030  
Y CENTROID: 0.048  
POA TO CENTROID: 0.057  
HORZ SPREAD: 1.111  
VERT SPREAD: 2.260  
GROUP SPREAD: 2.331  
MIN RADIUS: 0.341  
MAX RADIUS: 1.401  
MEAN RADIUS: 0.821

# IN 1 IN DIAMETER: 1  
# IN 2 IN DIAMETER: 8  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.660  | -1.171 |
| 2:     | 0.504  | -0.712 |
| 3:     | -0.156 | -0.704 |
| 4:     | -0.318 | -0.570 |
| 5:     | -0.151 | -0.270 |
| 6:     | -0.451 | 0.434  |
| 7:     | -0.385 | 0.701  |
| 8:     | -0.387 | 0.872  |
| 9:     | 0.089  | 1.089  |
| 10:    | 0.295  | 0.815  |



TARGET APPROX 1/2 SCALE