

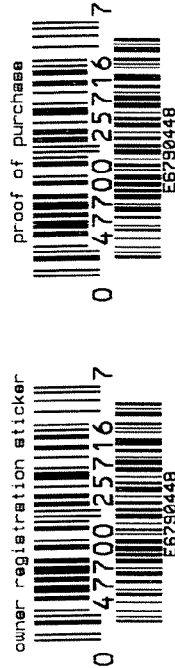
E 679 0448

MODEL 700, M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

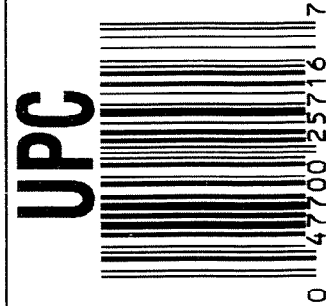


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790448



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **E6790448**

ORDER NO. **25716**

30BW

46

5716 E6790448

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



GUN SERIAL # E679 0448

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	PR
600	PROOF		11-30-01	PR
607	CHECK HEADSPACE		11-30-01	PR
610	DIS-ASSEMBLE GUN		11-30-01	PR
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			AC
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	HP
	(BOLT)			
625	FINAL ASSEMBLY		1/14/02	
	A) CLEAN INSIDE OF BOLT ASSEMBLY			D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/14/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/14/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/14/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-23-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.75</u> <u>5.25</u> <u>5.50</u>	<u>1/22/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.50</u> <u>3.50</u> <u>3.00</u>	<u>1/22/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	<u>1/22/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/15/02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/23/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/18/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/18/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/18/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-21-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-21-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-21-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-21-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/23/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u> <u>2.46</u> <u>2.38</u> <u>2.38</u> <u>2.36</u>	<u>1/22/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/22/02</u>	<u>RW</u>
660	PACK		<u>1-23-02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. EL6790448

DATE 1/16/02

TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.74	2.38		2.37	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.67	2.11		2.38	
PULL #3	2.26	2.76		2.22	
PULL #4	2.31	2.64		2.23	
PULL #5	2.25	2.37		2.11	
TOTAL	12.23	12.26		11.31	
AVG.	2.45	2.45		2.26	

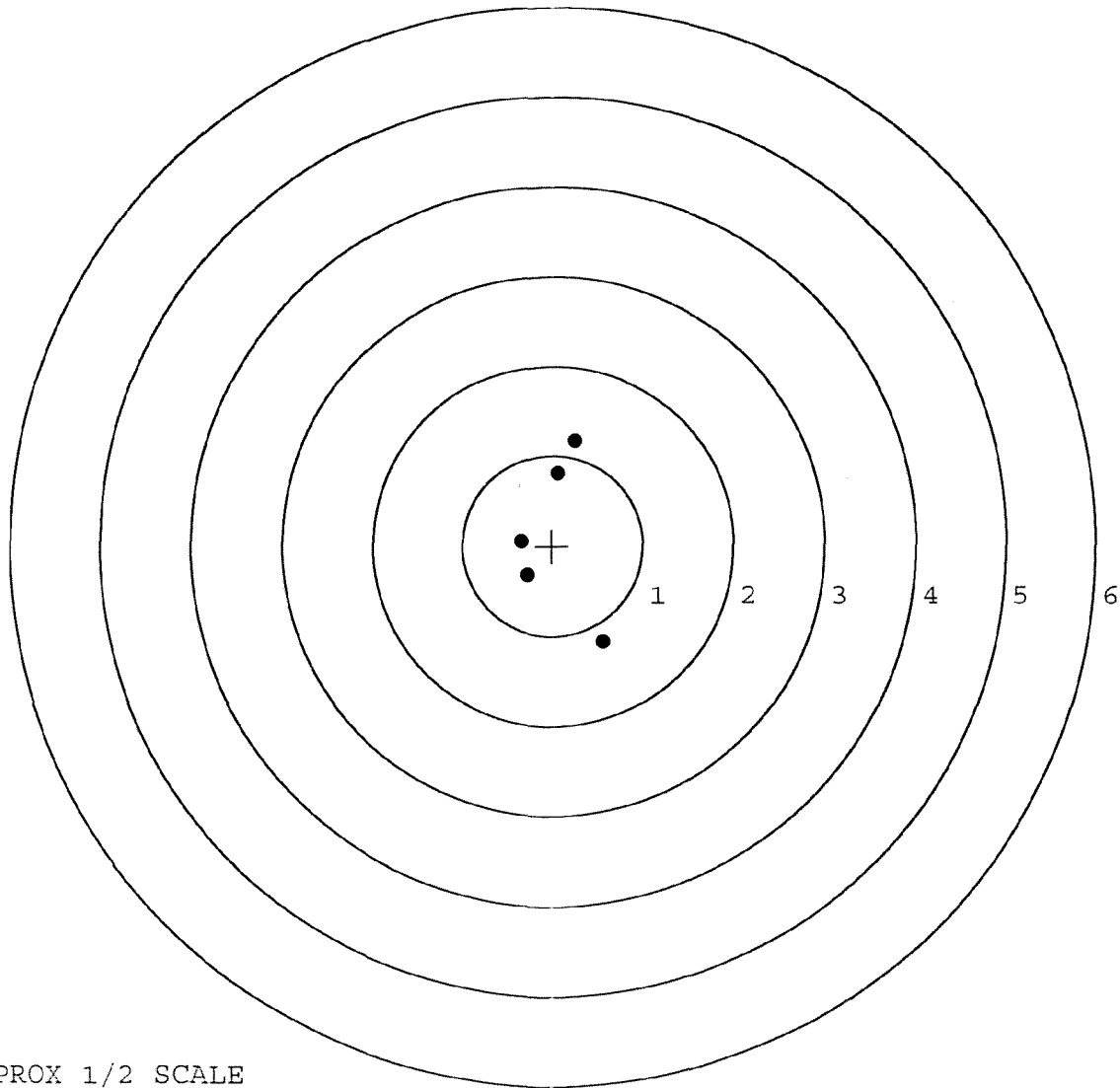
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.24		
PULL #2	3.41	3.53		
PULL #3	3.16	3.47		
PULL #4	3.68	3.22		
PULL #5	3.05	3.43		
TOTAL	16.44	16.89		
AVG.	3.29 3.28	3.38		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.47	4.20		4.24
PULL #2	4.13	4.12		4.17
PULL #3	4.19	4.16		4.39
PULL #4	4.19	4.38		4.20
PULL #5	4.13	3.82 4.08		4.17
TOTAL	21.11	20.94		21.17
AVG.	4.22	4.19		4.23

SERIAL NUMBER: E6790448. __0
TARGET NUMBER: 1
FILE DATE: 01/21/2002
FILE TIME: 18:10

POINT#	X	Y
1:	0.255	1.161
2:	0.063	0.806
3:	-0.350	0.049
4:	-0.278	-0.327
5:	0.560	-1.070

X CENTROID: 0.050
Y CENTROID: 0.124
POA TO CENTROID: 0.134
HORZ SPREAD: 0.910
VERT SPREAD: 2.231
GROUP SPREAD: 2.252
MIN RADIUS: 0.407
MAX RADIUS: 1.298
MEAN RADIUS: 0.800
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

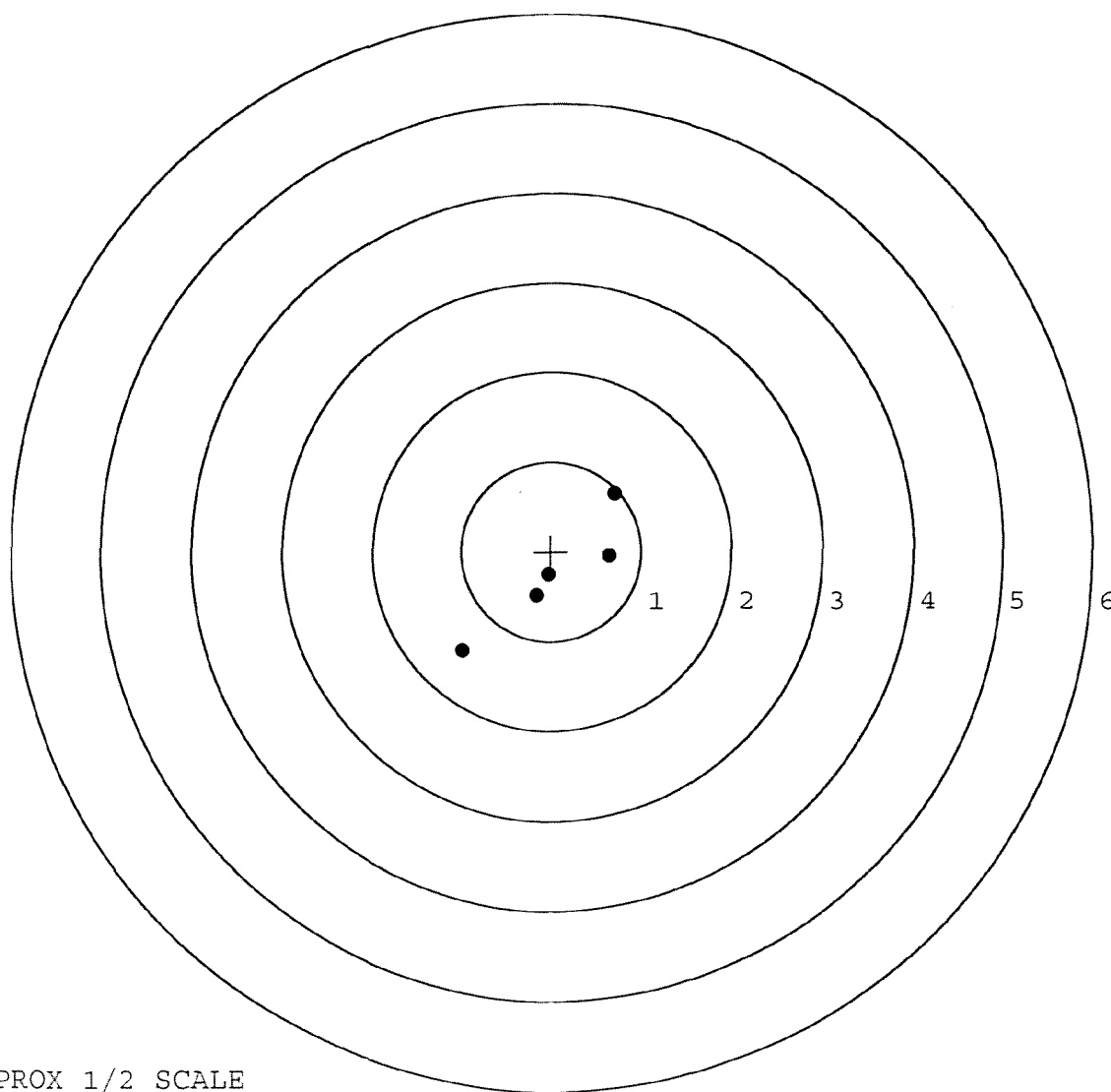


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790448. __0
TARGET NUMBER: 2
FILE DATE: 01/21/2002
FILE TIME: 18:10

POINT#	X	Y
1:	0.711	0.644
2:	0.647	-0.055
3:	-0.027	-0.255
4:	-0.166	-0.493
5:	-0.993	-1.111

X CENTROID: 0.034
Y CENTROID: -0.254
POA TO CENTROID: 0.256
HORZ SPREAD: 1.704
VERT SPREAD: 1.755
GROUP SPREAD: 2.446
MIN RADIUS: 0.061
MAX RADIUS: 1.338
MEAN RADIUS: 0.696
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE