

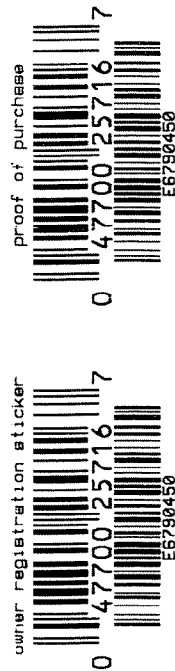
E 6790450

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

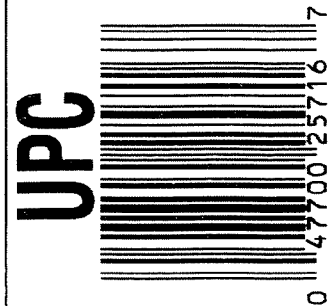


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790450



VERY IMPORTANT
Instruction Book
Enclosed to assure
safe use of this
weapon

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Patent Registered Perique Deposee

SERIAL NO. **E6790450**
ORDER NO. **25716**

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MODEL 700™ M24

UPC



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SERIAL NO.



CONTRACT #

GUN SERIAL # E6790450

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	RH
600	PROOF		11-30-01	RH
607	CHECK HEADSPACE		11-30-01	RH
610	DIS-ASSEMBLE GUN		11-30-01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-30-01	AL
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	HP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1/12/02	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/12/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/12/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/12/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1/12/02	RH

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.75</u> <u>5.25</u> <u>5.25</u>	1/24/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>2.75</u> <u>2.25</u>	1/24/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY		1/24/02	DK
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	1/24/02	D.M.
	J) ASSEMBLE STOCK		1/27/02	EW
	K) ASSEMBLE SWIVEL STUDS		2/19/02	PH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2/19/02	PH
	M) IRON SIGHT ALIGNMENT		2/19/02	PH
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2/19/02	PH
640	GALLERY TEST AND TARGET	PASS FAIL	1-22-02	A
	A) MALFUNCTIONS	PASS FAIL	1-22-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-22-02	A
645	INSPECT FOR LIVE AMMO		1-22-02	A
655	FINAL INSPECTION A) HEADSPACE			
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.92</u> <u>2.21</u> <u>2.22</u> <u>2.18</u> <u>2.07</u>	1/24/02	D.M.
	C) FUNCTION		2/19/02	PH
660	PACK		2/19/02	PH

SERIAL NUMBER: E6790450. __0

TARGET NUMBER: 1

FILE DATE: 01/23/2002

FILE TIME: 02:40

POINT#	X	Y
1:	0.604	0.029
2:	0.785	-0.545
3:	-0.241	0.420
4:	-0.768	0.413
5:	0.017	1.793

X CENTROID: 0.079

Y CENTROID: 0.422

POA TO CENTROID: 0.429

HORZ SPREAD: 1.553

VERT SPREAD: 2.338

GROUP SPREAD: 2.461

MIN RADIUS: 0.320

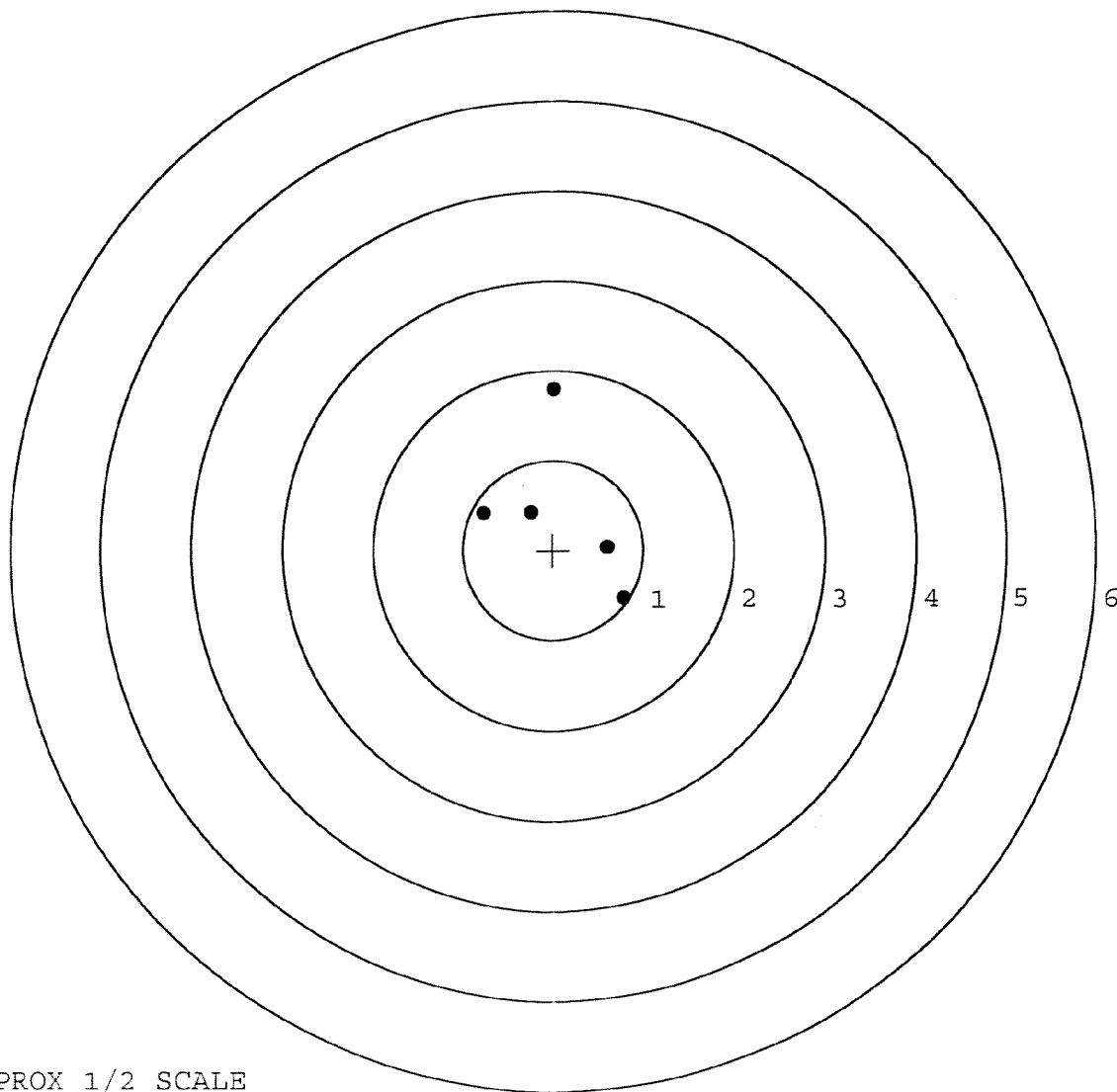
MAX RADIUS: 1.372

MEAN RADIUS: 0.879

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790450. __0

TARGET NUMBER: 2

FILE DATE: 01/23/2002

FILE TIME: 02:40

POINT#	X	Y
1:	0.154	1.037
2:	0.466	0.760
3:	-0.543	-0.019
4:	-0.354	-0.992
5:	0.781	-0.479

X CENTROID: 0.101

Y CENTROID: 0.061

POA TO CENTROID: 0.118

HORZ SPREAD: 1.324

VERT SPREAD: 2.029

GROUP SPREAD: 2.092

MIN RADIUS: 0.649

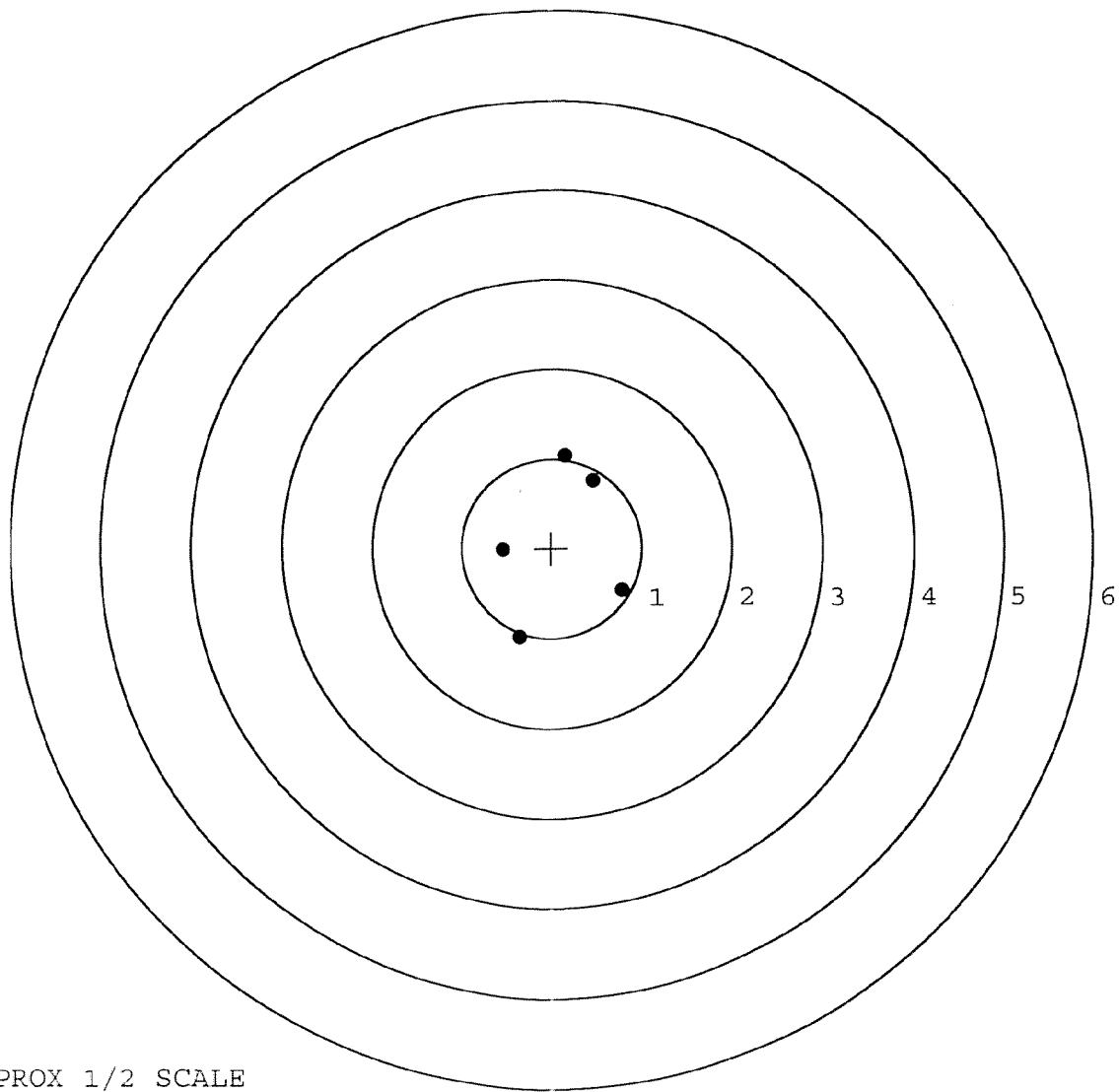
MAX RADIUS: 1.147

MEAN RADIUS: 0.886

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790450

DATE 1/19/02

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.43	2.65		2.33	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.55		2.27	
PULL #3	2.27	2.58		2.29	
PULL #4	2.52	2.59		2.23	
PULL #5	2.38	2.26		2.33	
TOTAL	12.05	12.63		11.45	
AVG.	2.41	2.53		2.29	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	2.92		
PULL #2	3.14	3.04		
PULL #3	3.11	2.89		
PULL #4	3.07	2.97		
PULL #5	3.05	2.86		
TOTAL	15.46	14.68		
AVG.	3.09	2.94		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.24	4.07		4.25
PULL #2	4.30	4.13		4.22
PULL #3	4.05	4.02		4.33
PULL #4	4.14	4.04		4.35
PULL #5	4.07	4.08		4.24
TOTAL	20.80	20.34		21.39
AVG.	4.16	4.07		4.28