

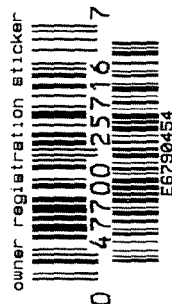
E 679 0454

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

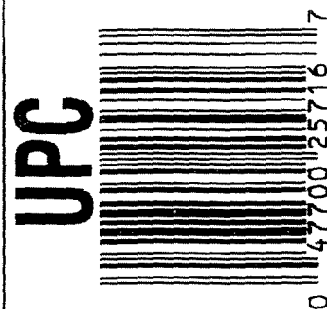


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790454



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. J
E6790454

ORDER NO.
25716

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Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



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MODEL 700™ M24

UPC



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MODEL 700™ M24

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SERIAL NO.



E6790454

CONTRACT #

GUN SERIAL # E6790454

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/15/01	KH
600	PROOF		11/15/01	KH
607	CHECK HEADSPACE	MAGNA - FLUX	11/15/01	KH
610	DIS-ASSEMBLE GUN	INSPECTED	11/15/01	KH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 29 2001 OPERATOR <u>DBS</u>		
615	ROLLMARK CALIBER		11/13/01	83
617	DRILL AND TAP SIGHT HOLES		12/3	BWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY		12/14/01	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/14/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/14/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/14/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/14/01	

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.5</u> <u>6.0</u>	12/16/01	D.M.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.0</u> <u>3.25</u>	12/16/01	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			J
	I) FIRING PIN INDENT .020 MIN	<u>.029</u> <u>.022</u> <u>.024</u>	12/16/01	D.M.
	J) ASSEMBLE STOCK		12-14-01	EW
	K) ASSEMBLE SWIVEL STUDS		12/16/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/16/01	REP
	M) IRON SIGHT ALIGNMENT		12/16/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/16/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-15-01	EK
	A) MALFUNCTIONS	<u>PASS</u> FAIL	12-15-01	EK
	B) PIERCED PRIMERS	<u>PASS</u> FAIL	12-15-01	EK
645	INSPECT FOR LIVE AMMO	✓	12-15-01	EK
655	FINAL INSPECTION A) HEADSPACE		12/16/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.30</u> <u>2.36</u> <u>2.27</u> <u>2.34</u> <u>2.30</u>	12/16/01	D.M.
	C) FUNCTION		12/16/01	REP
660	PACK		12/14/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6796454

DATE 4/12/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.30	2.20	2.13	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.22	2.18	2.07	
PULL #3	2.20	2.20	2.01	
PULL #4	2.23	2.16	2.06	
PULL #5	2.15	2.21	2.08	
TOTAL	11.10	10.95	16.35	
AVG.	2.22	2.19	2.07	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.33	2.92	
PULL #2	3.28	3.24	
PULL #3	3.39	3.16	
PULL #4	3.26	3.21	
PULL #5	3.35	3.10	
TOTAL	16.61	15.63	
AVG.	3.32	3.13	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	4.08		4.07
PULL #2	4.11	4.04		4.31
PULL #3	4.04	3.99		4.52
PULL #4	4.02	4.03		4.26
PULL #5	4.13	4.05		4.26
TOTAL	20.48	20.19		21.42
AVG.	4.10	4.04		4.28

SERIAL NUMBER: E6790454. 0

TARGET NUMBER: 1

FILE DATE: 12/15/2001

FILE TIME: 06:15

POINT#	X	Y
1:	0.477	-0.865
2:	0.280	-0.640
3:	0.579	-0.242
4:	-0.276	0.079
5:	-0.352	1.295

X CENTROID: 0.142

Y CENTROID: -0.075

POA TO CENTROID: 0.160

HORZ SPREAD: 0.931

VERT SPREAD: 2.160

GROUP SPREAD: 2.314

MIN RADIUS: 0.445

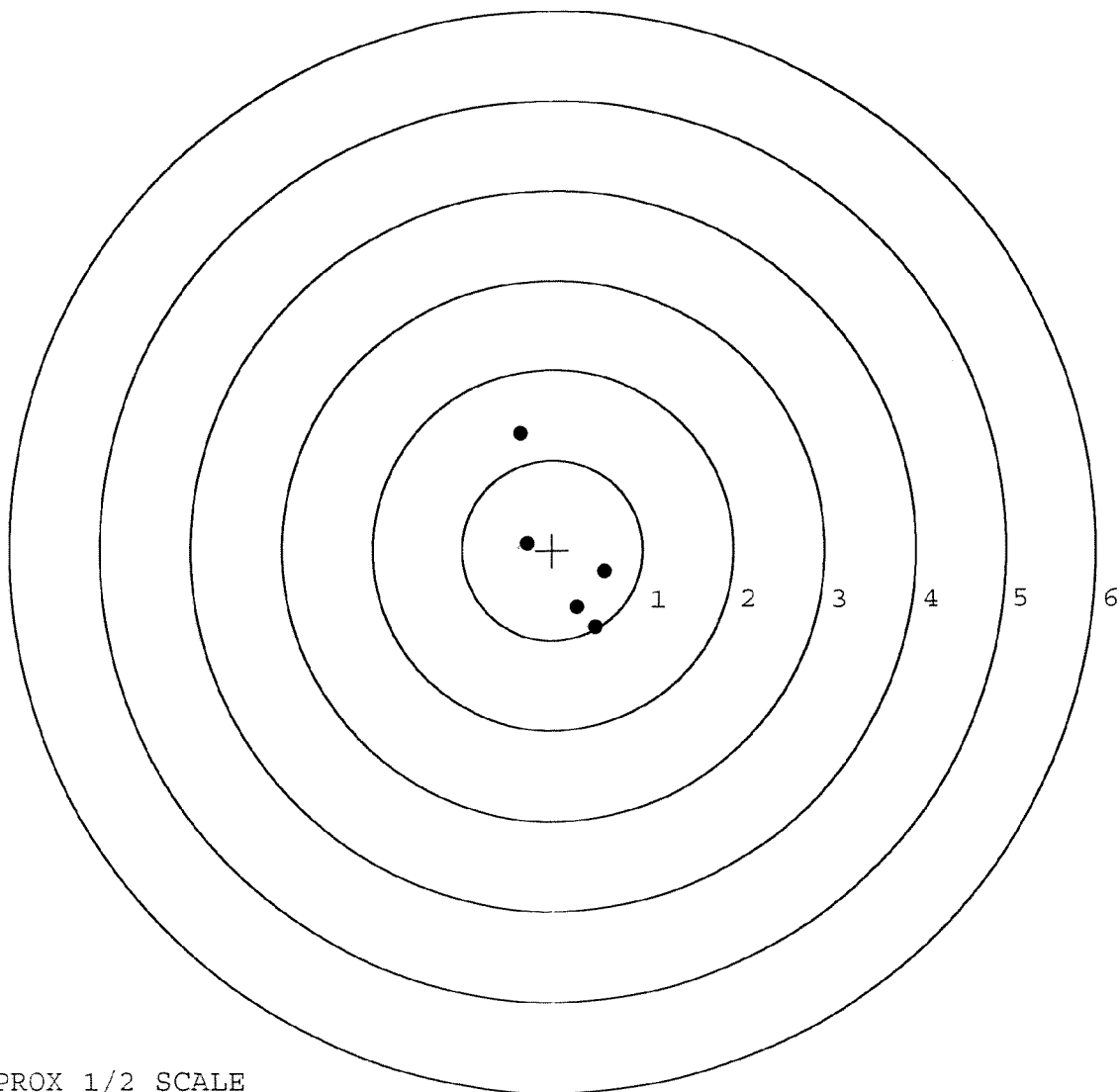
MAX RADIUS: 1.456

MEAN RADIUS: 0.762

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: ~~E~~6790454. __ 0

TARGET NUMBER: 2

FILE DATE: 12/15/2001

FILE TIME: 06:15

POINT#	X	Y
1:	0.594	-1.352
2:	0.429	-1.026
3:	0.132	-0.304
4:	-0.502	1.386
5:	-0.097	1.647

X CENTROID: 0.111

Y CENTROID: 0.070

POA TO CENTROID: 0.132

HORZ SPREAD: 1.096

VERT SPREAD: 2.999

GROUP SPREAD: 3.078

MIN RADIUS: 0.375

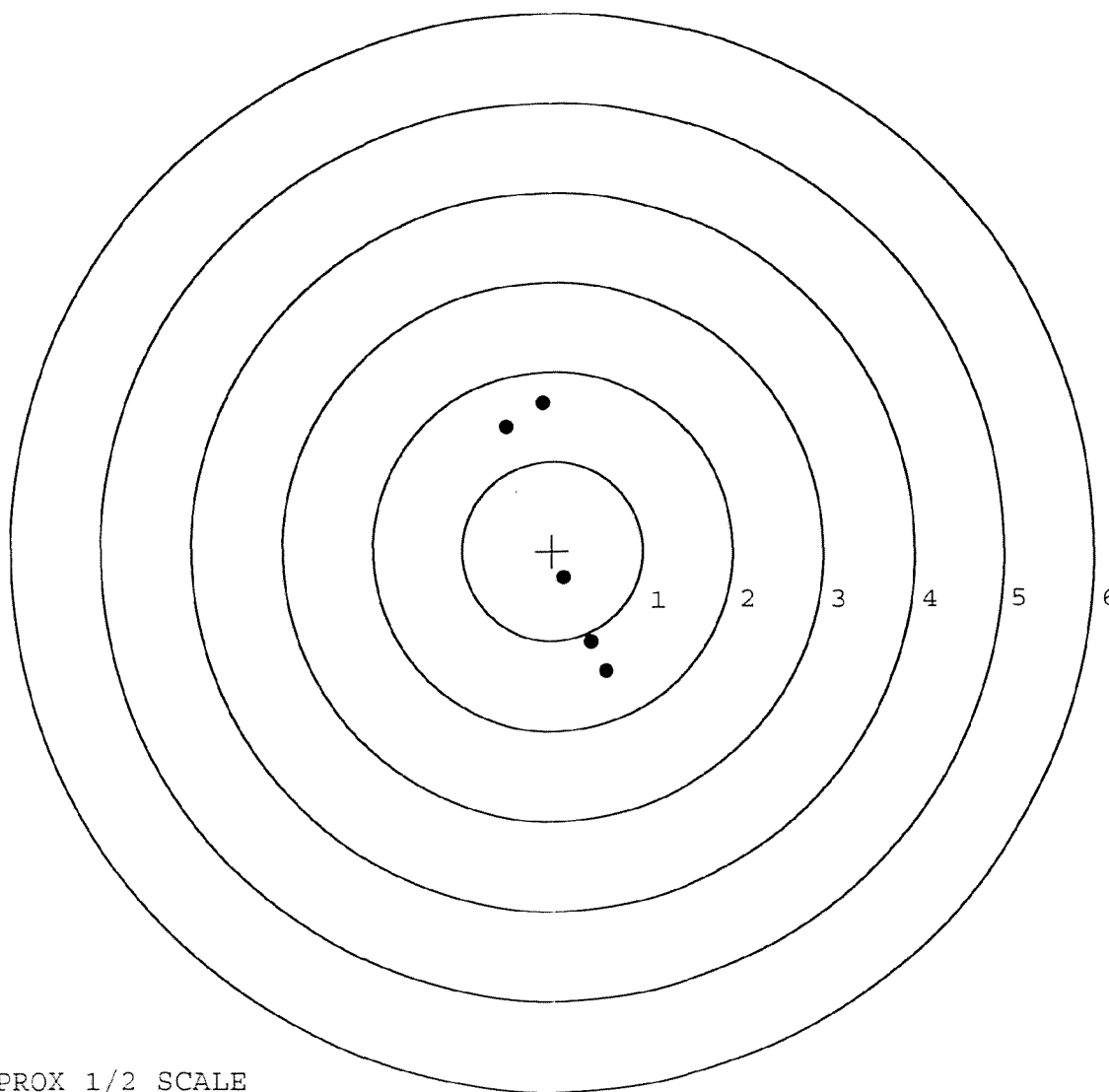
MAX RADIUS: 1.590

MEAN RADIUS: 1.212

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 1

in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE