

E6790458

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

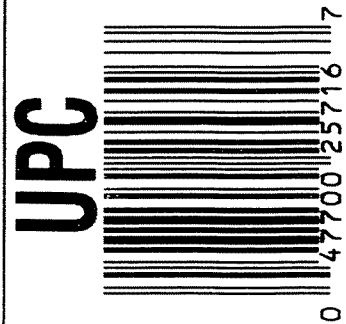


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790458



VERY
Instruc
enclos
safe
firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY

Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL
E6

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MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



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SERIAL NO.



E6790458

CONTRACT #

GUN SERIAL # F16790458

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/10/01	RTH
600	PROOF		11/10/01	RTH
607	CHECK HEADSPACE		11/10/01	RTH
610	DIS-ASSEMBLE GUN		11/10/01	RTH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 15 2001 OPERATOR AL	
615	ROLLMARK CALIBER		11/15-01	Wm
617	DRILL AND TAP SIGHT HOLES		11/15	BWT
620	APPLY COATINGS (BARREL ACTION)		11/27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-14	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-14	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-14	Doog
	D) OIL FIRING PIN ASSEMBLY		12-14	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/20/01	Doog

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>5.75</u>	12-18-01	EK
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	12-18-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.0235</u> <u>.023</u>	12-18-01	EK
	J) ASSEMBLE STOCK		12-18-01	REP
	K) ASSEMBLE SWIVEL STUDS		12/20/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	REP
	M) IRON SIGHT ALIGNMENT		12/20/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/20/01	OK
	A) MALFUNCTIONS	PASS FAIL	12/20/01	AP
	B) PIERCED PRIMERS	PASS FAIL	12/20/01	REP
645	INSPECT FOR LIVE AMMO		12/20/01	K
655	FINAL INSPECTION A) HEADSPACE		12/20/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.76</u> <u>2.08</u> <u>2.85</u> <u>2.85</u>	12/18/01	g.m.
	C) FUNCTION		12/20/01	REP
660	PACK		12/20/01	DA

SERIAL NUMBER: E6790458. 0

TARGET NUMBER: 1

FILE DATE: 12/17/2001

FILE TIME: 12:10

POINT#	X	Y
1:	-0.621	-0.699
2:	-0.640	-0.566
3:	-0.007	-0.633
4:	-0.015	-0.450
5:	0.824	1.045

X CENTROID: -0.092

Y CENTROID: -0.261

POA TO CENTROID: 0.276

HORZ SPREAD: 1.464

VERT SPREAD: 1.744

GROUP SPREAD: 2.265

MIN RADIUS: 0.204

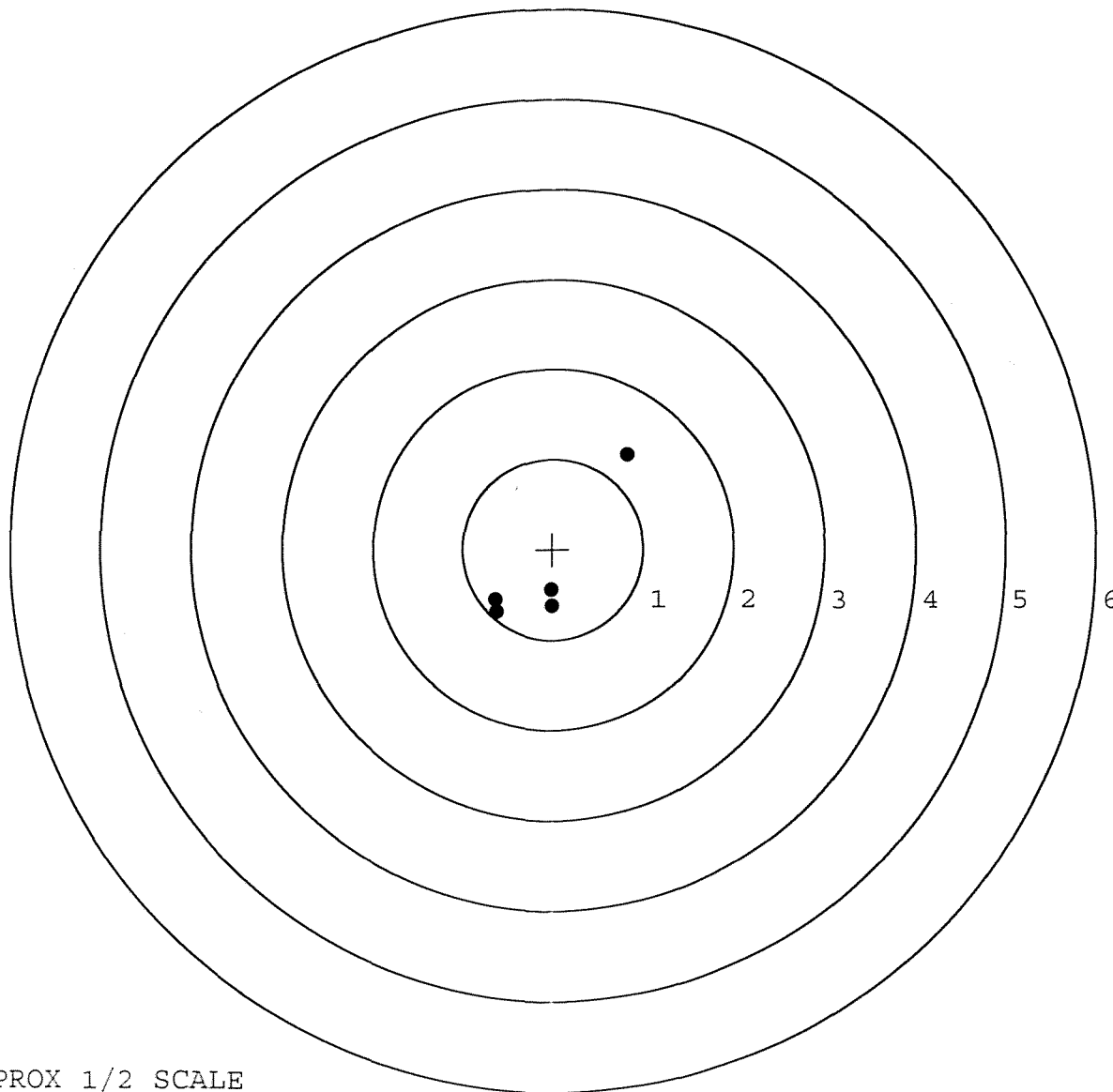
MAX RADIUS: 1.595

MEAN RADIUS: 0.699

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790458. __0

TARGET NUMBER: 2

FILE DATE: 12/17/2001

FILE TIME: 12:10

POINT#	X	Y
1:	0.467	-0.151
2:	0.393	-0.601
3:	-0.316	-0.488
4:	0.560	1.278
5:	0.419	-0.292

X CENTROID: 0.305

Y CENTROID: -0.051

POA TO CENTROID: 0.309

HORZ SPREAD: 0.876

VERT SPREAD: 1.879

GROUP SPREAD: 1.971

MIN RADIUS: 0.191

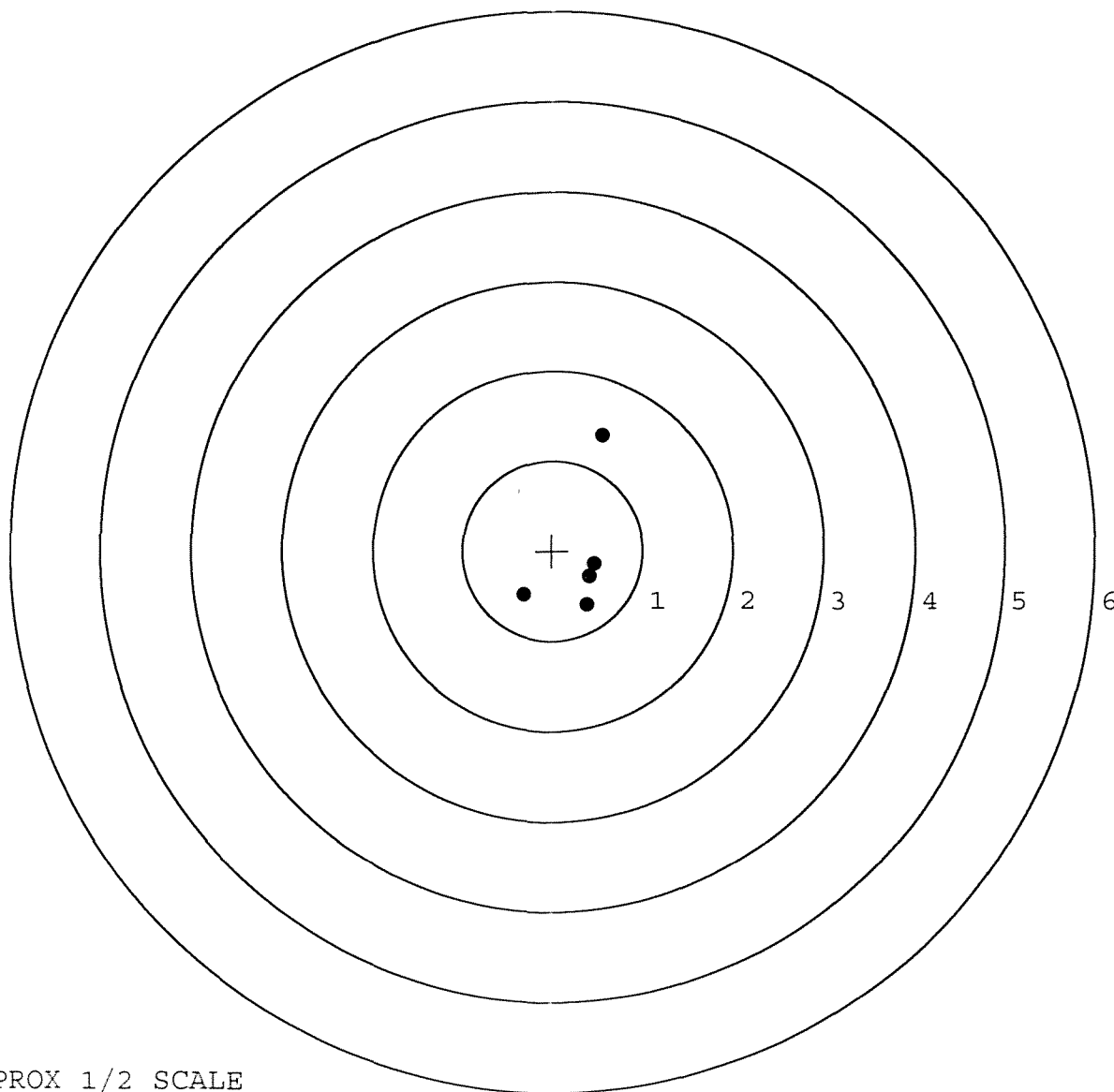
MAX RADIUS: 1.353

MEAN RADIUS: 0.625

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790458

DATE 11/1/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.70	2.31	2.20	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.71	2.61	2.71	
PULL #3	2.54	2.23	2.76	
PULL #4	2.12	2.83	2.76	
PULL #5	2.48	2.75	2.21	
TOTAL	12.55	12.73	13.14	
AVG.	2.51	2.55	2.63	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.26	3.13	
PULL #2	3.24	3.09	
PULL #3	3.20	3.02	
PULL #4	3.14	3.25	
PULL #5	3.09	3.22	
TOTAL	15.93	15.71	
AVG.	3.17	3.14	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.24	4.26		4.18
PULL #2	4.22	4.17		4.13
PULL #3	3.77	3.78		3.71
PULL #4	4.23	4.16		4.15
PULL #5	4.03	4.12		4.04
TOTAL	20.49	20.49		20.21
AVG.	4.10	4.10		4.04