

E 679 0462

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

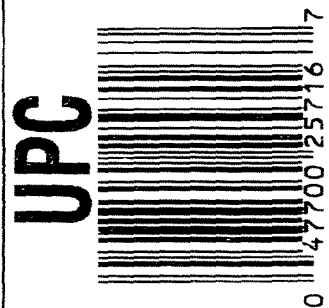
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790462



Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
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25716

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MODEL 700™ M24

UPC



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MODEL 700™ M24

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SERIAL NO.



E6790462

CONTRACT #

GUN SERIAL # EL679 0462

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/15/01	ETH
600	PROOF		11/15/01	ETH
607	CHECK HEADSPACE	MAGNA - FLUX	11/15/01	ETH
610	DIS-ASSEMBLE GUN	INSPECTED	11/15/01	ETH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 29 2001 OPERATOR <u>NRB</u>		
615	ROLLMARK CALIBER		11/30	AB
617	DRILL AND TAP SIGHT HOLES		12/3	BWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY		12/11/01	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/11/01	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/11/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/11/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/11/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/11/01	AN

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	12-17-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>2.75</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/13	BWT
	K) ASSEMBLE SWIVEL STUDS		12/20/01	Rep
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	Rep
	M) IRON SIGHT ALIGNMENT		12/20/01	Rep
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	Rep
640	GALLERY TEST AND TARGET	PASS FAIL	12-15-01	EK
	A) MALFUNCTIONS	(PASS) FAIL	12-15-01	EK
	B) PIERCED PRIMERS	(PASS) FAIL	12-15-01	EK
645	INSPECT FOR LIVE AMMO	✓	12-15-01	EK
655	FINAL INSPECTION A) HEADSPACE		12/20/01	Rep
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.77</u> <u>2.64</u> <u>2.62</u> <u>2.62</u> <u>2.85</u>	12/18/01	B.M.
	C) FUNCTION		12/20/01	Rep
660	PACK		12/21/01	DA

SERIAL NUMBER: E6790462. __ 0

TARGET NUMBER: 1

FILE DATE: 12/15/2001

FILE TIME: 06:12

POINT#	X	Y
1:	0.696	-0.153
2:	0.154	-0.190
3:	-0.097	-0.115
4:	-0.512	0.218
5:	-0.499	0.418

X CENTROID: -0.052

Y CENTROID: 0.036

POA TO CENTROID: 0.063

HORZ SPREAD: 1.208

VERT SPREAD: 0.608

GROUP SPREAD: 1.324

MIN RADIUS: 0.157

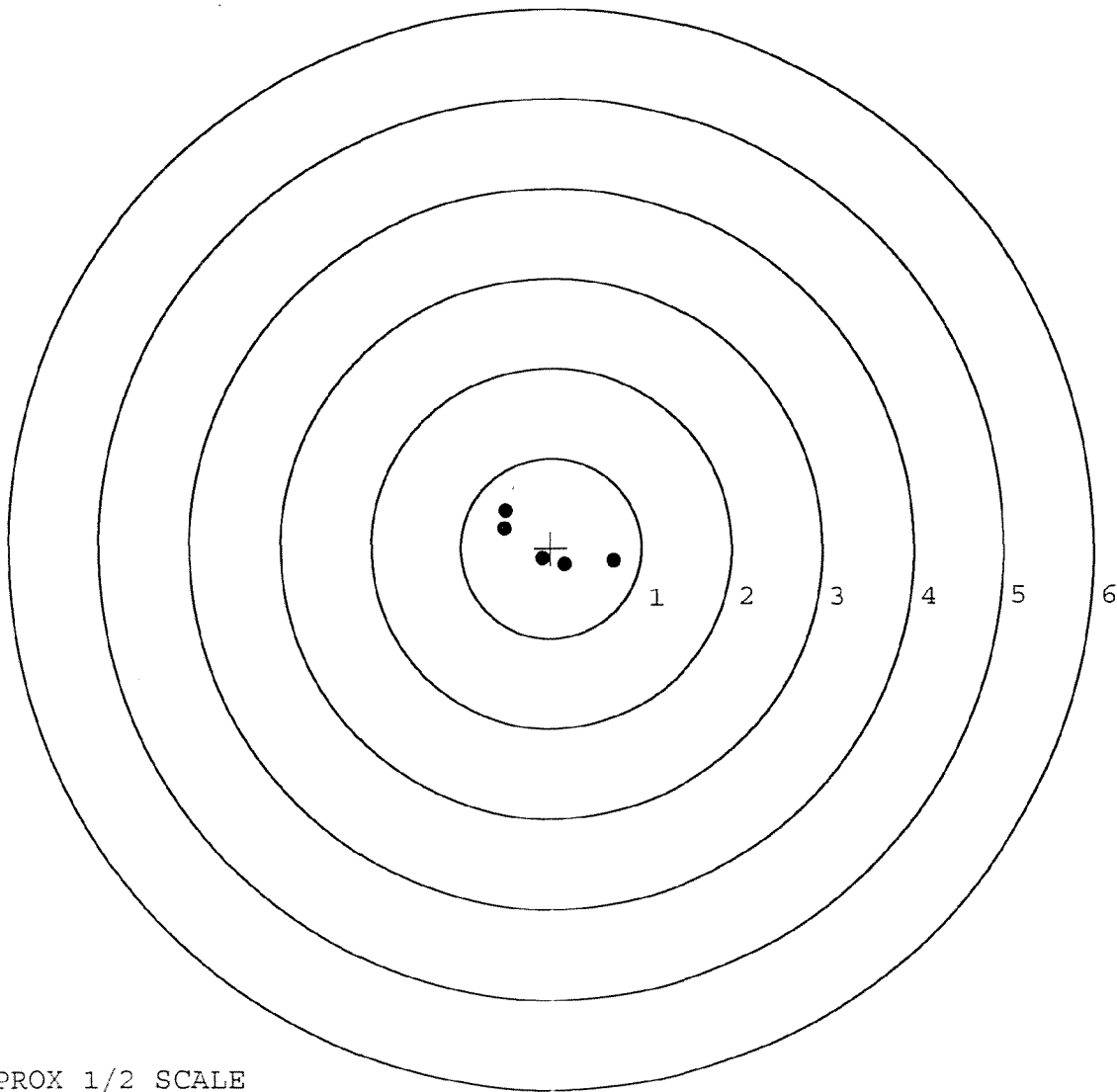
MAX RADIUS: 0.771

MEAN RADIUS: 0.463

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

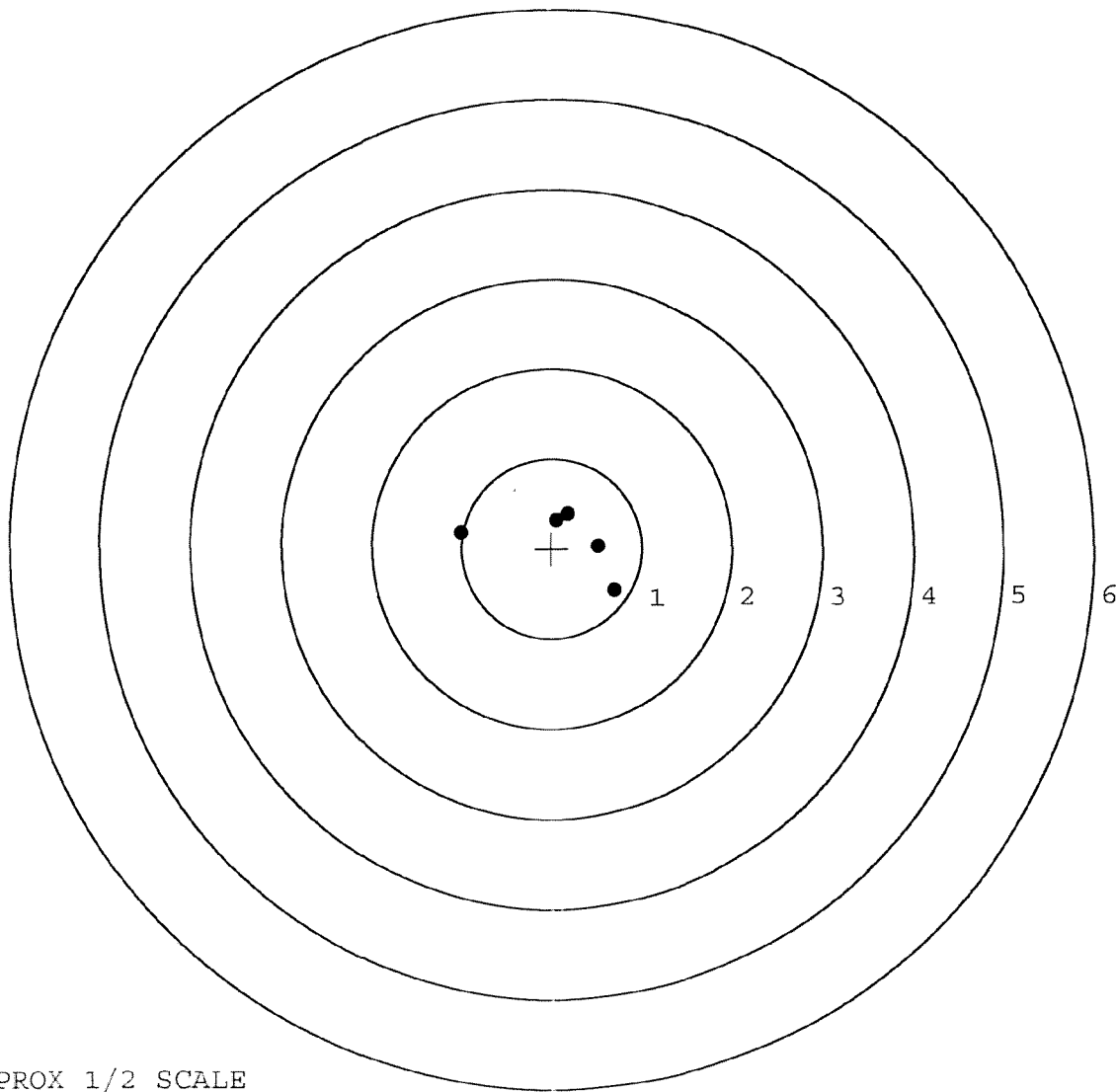


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: ~~E~~6790462. __0
TARGET NUMBER: 2
FILE DATE: 12/15/2001
FILE TIME: 06:12

POINT#	X	Y
1:	0.700	-0.479
2:	0.521	0.023
3:	0.066	0.315
4:	0.187	0.390
5:	-1.013	0.176

X CENTROID: 0.092
Y CENTROID: 0.085
POA TO CENTROID: 0.125
HORZ SPREAD: 1.713
VERT SPREAD: 0.869
GROUP SPREAD: 1.834
MIN RADIUS: 0.231
MAX RADIUS: 1.109
MEAN RADIUS: 0.584
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790462

DATE 11/12/01

TESTER D. N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.28	2.38		2.08	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.50		2.23	
PULL #3	2.59	2.53		2.12	
PULL #4	2.55	2.47		2.11	
PULL #5	2.66	2.46		2.12	
TOTAL	12.61	12.34		10.66	
AVG.	2.52	2.47		2.13	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.98		
PULL #2	3.01	3.14		
PULL #3	3.11	3.03		
PULL #4	3.08	3.05		
PULL #5	3.10	3.06		
TOTAL	15.50	15.26		
AVG.	3.10	3.05		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	4.14		4.25
PULL #2	4.06	4.04		4.24
PULL #3	3.92	4.02		4.18
PULL #4	4.10	4.04		4.21
PULL #5	3.98	3.95		4.16
TOTAL	20.12	20.19		21.04
AVG.	4.02	4.04		4.21