

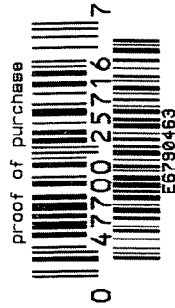
E 6790463

**MODEL 700™ M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

**DOCUMENT ENVELOPE ASSEMBLY:**

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

**46 FORM 1444**

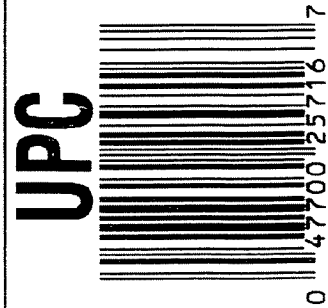


**ORDER NO. 25716**

**BARREL LENGTH 24"**

**CAPACITY 6**

**E6790463**



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm

**Remington®**

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Patente Deposada

SERIAL NO. **E6790463**

ORDER NO. **25716**

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5716 E6790463

**31XV**

**ORDER 25716**

MODEL 700™ M24

**UPC**



**ORDER 25716**

MODEL 700™ M24

**UPC**



SERIAL NO.



CONTRACT #

GUN SERIAL # E6790468<sup>3</sup>

ARJ

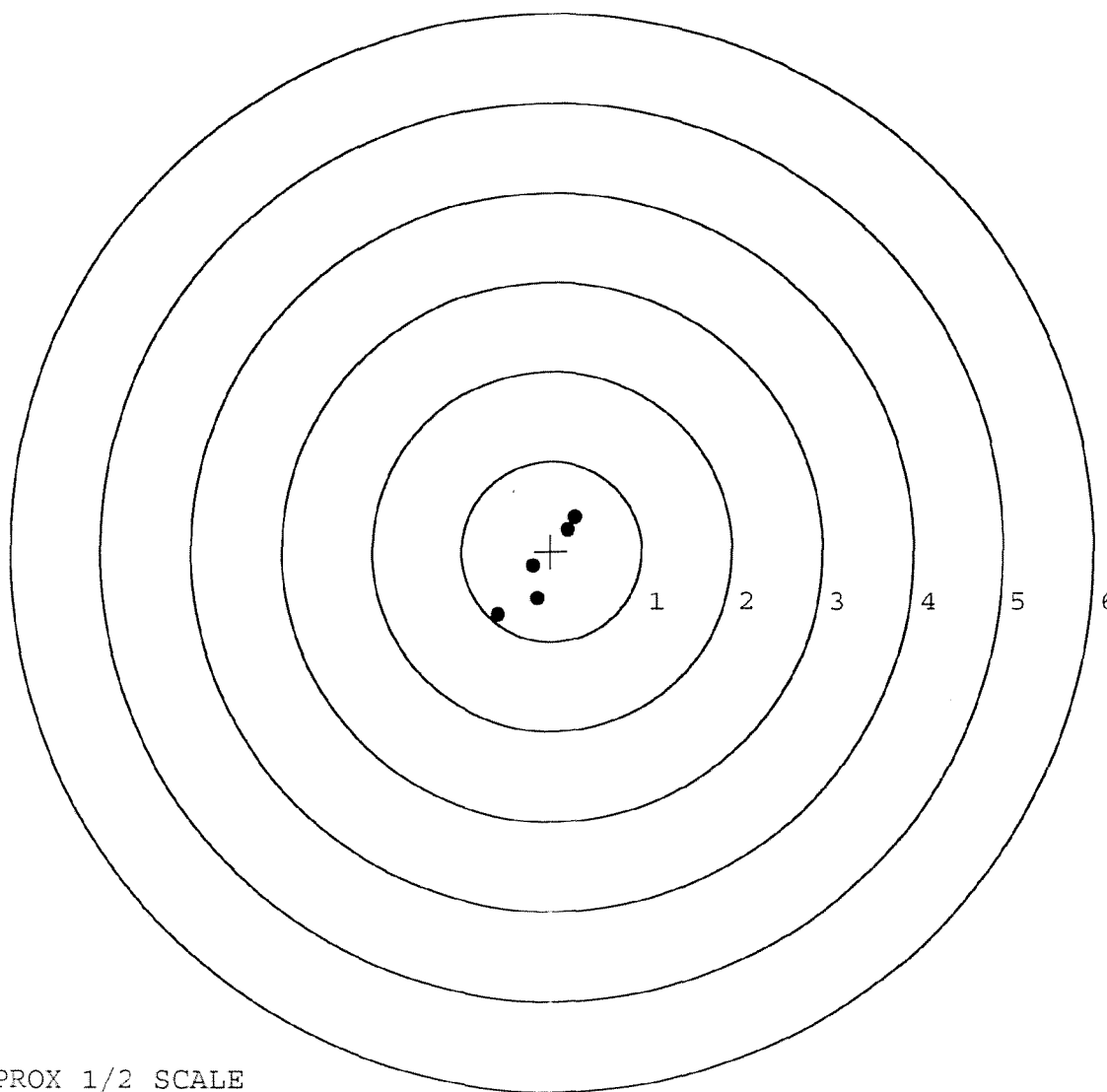
| OP #      | OPERATION NAME                                           | READINGS                    | DATE     | INITIAL |
|-----------|----------------------------------------------------------|-----------------------------|----------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                |                             | 11/27/01 | ARJ     |
| 600       | PROOF                                                    |                             | 11/27/01 | ARJ     |
| 607       | CHECK HEADSPACE                                          | MAGNA - FLUX                | 11/27/01 | ARJ     |
| 610       | DIS-ASSEMBLE GUN                                         | INSPECTED                   | 11/27/01 | ARJ     |
| 612       | MAGNAFLUX BBL ACTION MAGNAFLUX BOLT                      | NOV 27 2001<br>OPERATOR ARJ |          |         |
| 615       | ROLLMARK CALIBER                                         |                             | 11/28/01 | SB      |
| 617       | DRILL AND TAP SIGHT HOLES                                |                             | 11/29/01 | BWT     |
| 620       | APPLY COATINGS (BARREL ACTION)                           |                             | 11/30/01 | HP      |
|           | (BOLT)                                                   |                             | 11/30/01 | HP      |
| 625       | FINAL ASSEMBLY                                           |                             | 12/12/01 | DM      |
|           | A) CLEAN INSIDE OF BOLT ASSEMBLY                         |                             |          |         |
|           | B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD |                             | 12/12/01 | DM      |
|           | C) INSPECT EJECTOR HOLE FOR CHAMFER                      |                             | 12/12/01 | DM      |
|           | D) OIL FIRING PIN ASSEMBLY                               |                             | 12/12/01 | DM      |
|           | E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE         | 2.50 LBS +/- .5 LBS         | 12/17/01 | DM      |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>5.0</u> <u>5.25</u> <u>5.75</u>                          | 12/17/01 | B.M.    |
| CONT. | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3.0</u> <u>3.25</u> <u>2.75</u>                          | 12/17/01 | D.M.    |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |          |         |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.022</u> <u>.024</u> <u>.023</u>                         | 12/17/01 | D.M.    |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 12-15-01 | RH      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 12/17/01 | REP     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 12/17/01 | REP     |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 12/17/01 | REP     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 12/17/01 | REP     |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 12/16/01 | RH      |
|       | A) MALFUNCTIONS                                                          | PASS FAIL                                                   | 12/16/01 | RH      |
|       | B) PIERCED PRIMERS                                                       | PASS FAIL                                                   | 12/16/01 | RH      |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 12/16/01 | RH      |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 12/17/01 | REP     |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.48</u> <u>2.53</u> <u>2.56</u> <u>2.53</u> <u>2.59</u> | 12/17/01 | B.M.    |
|       | C) FUNCTION                                                              |                                                             | 12/17/01 | REP     |
| 660   | PACK                                                                     |                                                             | 12/17/01 | RA      |

SERIAL NUMBER: ~~E~~6790463. \_\_0  
TARGET NUMBER: 1  
FILE DATE: 12/16/2001  
FILE TIME: 03:14

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.597 | -0.705 |
| 2:     | -0.156 | -0.526 |
| 3:     | -0.205 | -0.166 |
| 4:     | 0.182  | 0.239  |
| 5:     | 0.266  | 0.377  |

X CENTROID: -0.102  
Y CENTROID: -0.156  
POA TO CENTROID: 0.187  
HORZ SPREAD: 0.863  
VERT SPREAD: 1.082  
GROUP SPREAD: 1.384  
MIN RADIUS: 0.103  
MAX RADIUS: 0.739  
MEAN RADIUS: 0.470  
# IN 1 IN DIAMETER: 3  
# IN 2 IN DIAMETER: 5  
# in 3 IN DIAMETER: 5

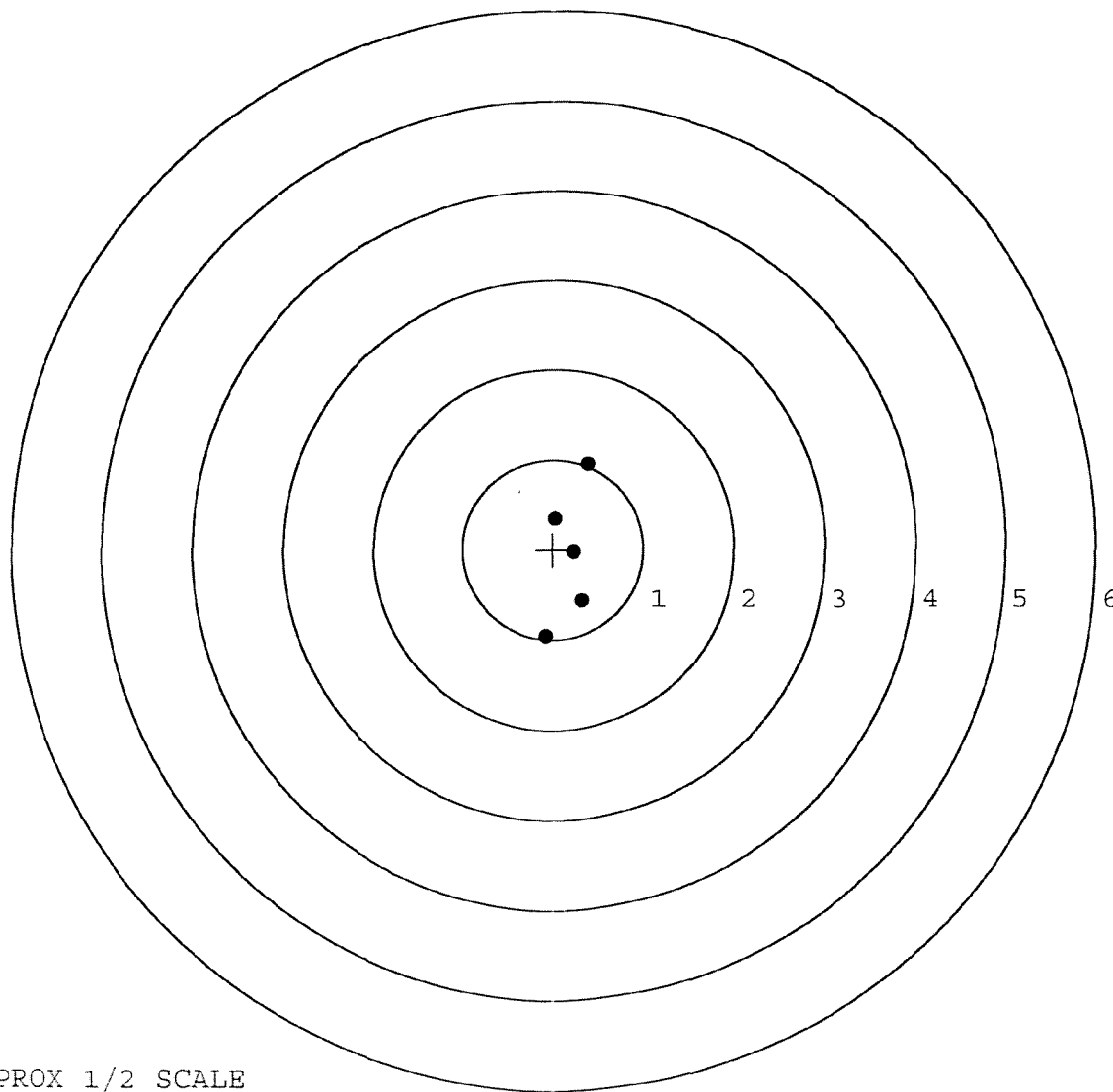


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790463. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 12/16/2001  
FILE TIME: 03:14

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.082 | -0.968 |
| 2:     | 0.318  | -0.576 |
| 3:     | 0.227  | -0.031 |
| 4:     | 0.026  | 0.341  |
| 5:     | 0.388  | 0.949  |

X CENTROID: 0.175  
Y CENTROID: -0.057  
POA TO CENTROID: 0.184  
HORZ SPREAD: 0.470  
VERT SPREAD: 1.917  
GROUP SPREAD: 1.974  
MIN RADIUS: 0.058  
MAX RADIUS: 1.028  
MEAN RADIUS: 0.599  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 4  
# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#  
3.00# + .75#  
4.00# + 1.00#

SERIAL NO. E6790463

DATE 11/12/01

TESTER D.M.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.43             | 2.17                     | 2.06                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.26             | 2.26                     | 2.19                           |                                                                        |
| PULL #3 | 2.01             | 2.20                     | 2.13                           |                                                                        |
| PULL #4 | 2.34             | 2.31                     | 2.17                           |                                                                        |
| PULL #5 | 2.19             | 2.23                     | 1.97                           |                                                                        |
| TOTAL   | 11.23            | 11.17                    | 10.52                          |                                                                        |
| AVG.    | 2.25             | 2.23                     | 2.10                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.30             | 3.28                     |          |
| PULL #2 | 3.22             | 3.25                     |          |
| PULL #3 | 3.32             | 3.22                     |          |
| PULL #4 | 3.36             | 3.28                     |          |
| PULL #5 | 3.42             | 3.30                     |          |
| TOTAL   | 16.63            | 16.33                    |          |
| AVG.    | 3.33             | 3.27                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.29             | 4.09                     |                                | 4.23                                 |
| PULL #2 | 4.19             | 3.91                     |                                | 4.19                                 |
| PULL #3 | 4.20             | 3.96                     |                                | 3.82                                 |
| PULL #4 | 4.10             | 4.11                     |                                | 3.92                                 |
| PULL #5 | 4.13             | 3.89                     |                                | 4.04                                 |
| TOTAL   | 20.91            | 19.96                    |                                | 20.20                                |
| AVG.    | 4.18             | 3.99                     |                                | 4.04                                 |