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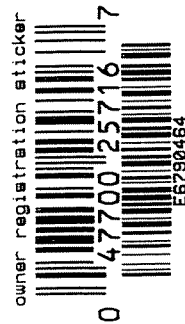
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

ORDER

46 FORM 1444

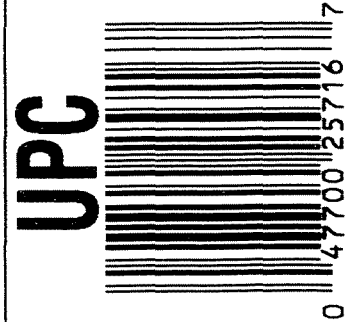


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790464



VERY IMPORTANT
Instructions
enclosed
safe use
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL
E679

ORDER N
257

31X

46

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



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25716

MODEL 700™ M24

UPC



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MODEL 700™ M24

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SERIAL NO.



E6790464

CONTRACT #

GUN SERIAL # E6790464

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-8-01	REP
600	PROOF		11-8-01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11-8-01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11-8-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 10 2001 OPERATOR <u>BRD</u>		
615	ROLLMARK CALIBER		11/12	(P)
617	DRILL AND TAP SIGHT HOLES		11/14	BWT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY		12/09/01	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/9/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/9/01	OK
	D) OIL FIRING PIN ASSEMBLY		12/9/01	OK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/12/01	SA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.25</u> <u>6.25</u> <u>6.5</u>	12-14-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.25</u> <u>3.25</u>	12-14-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0235</u> <u>.0245</u> <u>.0235</u>	12-14-01	EK
	J) ASSEMBLE STOCK		12/12	BWT
	K) ASSEMBLE SWIVEL STUDS		12/17/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/17/01	REP
	M) IRON SIGHT ALIGNMENT		12/17/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/17/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/12	JS
	A) MALFUNCTIONS	PASS X FAIL	12/12	JS
	B) PIERCED PRIMERS	PASS X FAIL	12/12	JS
645	INSPECT FOR LIVE AMMO		12/12	JS
655	FINAL INSPECTION A) HEADSPACE		12/17/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>236</u> <u>224</u> <u>236</u> <u>259</u> <u>239</u>	12/14/01	D.M.
	C) FUNCTION		12/17/01	REP
660	PACK		12/17/01	JS

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E 6790464

DATE 11/2/81

TESTER 27.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.51	2.77	2.60	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.61	2.56	
PULL #3	2.42	2.61	2.56	
PULL #4	2.42	2.57	2.48	
PULL #5	2.45	2.48	2.46	
TOTAL	12.27	13.04	12.66	
AVG.	2.45	2.61	2.53	

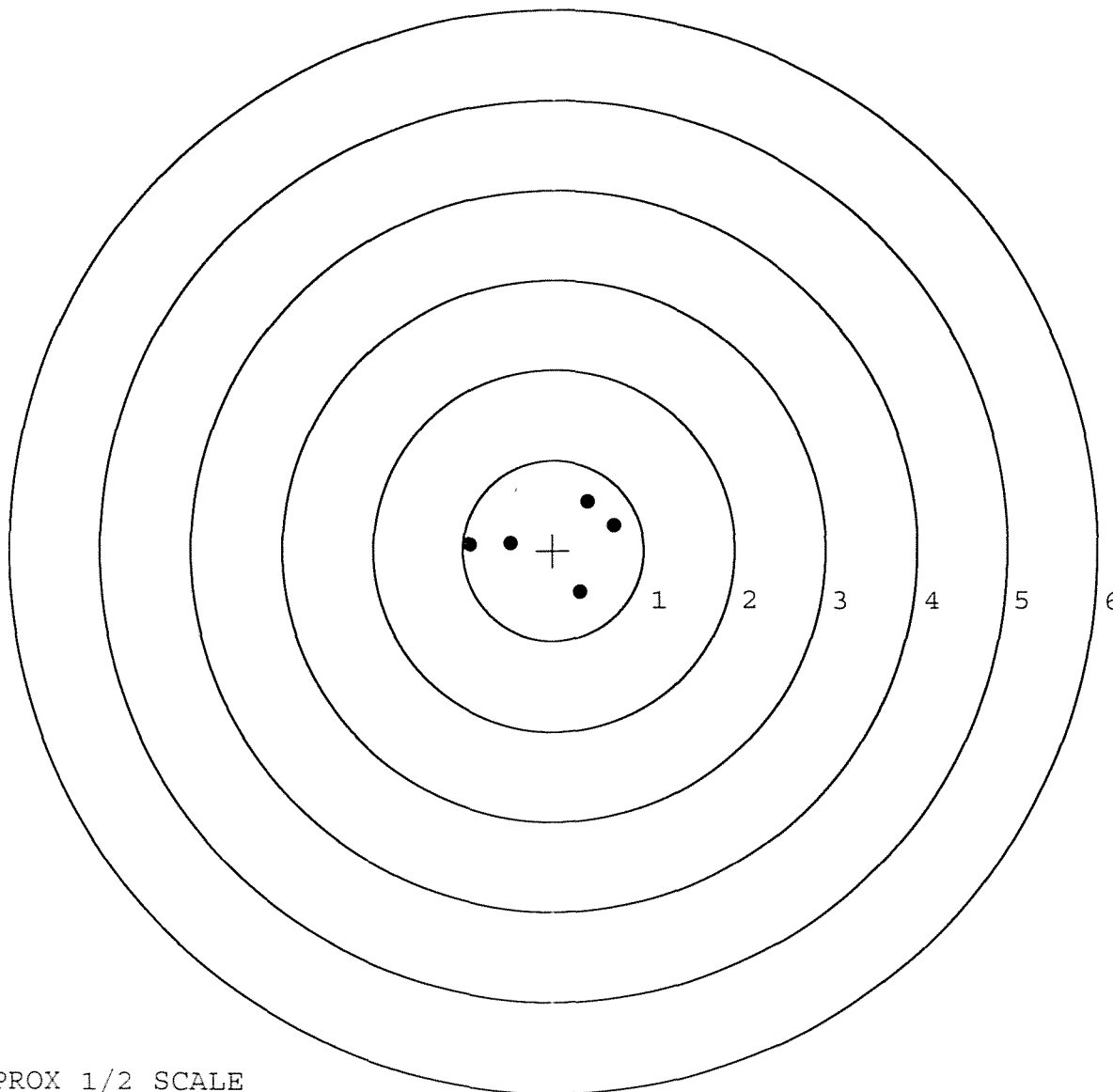
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.10	3.16	
PULL #2	3.02	3.02	
PULL #3	3.01	2.85	
PULL #4	2.93	2.86	
PULL #5	2.97	2.86	
TOTAL	15.03	14.85	
AVG.	3.01	2.97	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.26 4.31	4.27		4.20
PULL #2	4.40	4.17		4.10
PULL #3	4.40	4.25		4.01
PULL #4	4.23	4.23		4.03
PULL #5	4.13	4.15		3.98
TOTAL	21.47	21.07		20.32
AVG.	4.29	4.21		4.06

SERIAL NUMBER: E6790464. __0
TARGET NUMBER: 1
FILE DATE: 12/12/2001
FILE TIME: 11:04

POINT#	X	Y
1:	0.302	-0.464
2:	0.667	0.277
3:	0.381	0.542
4:	-0.471	0.084
5:	-0.920	0.066

X CENTROID: -0.008
Y CENTROID: 0.101
POA TO CENTROID: 0.101
HORZ SPREAD: 1.587
VERT SPREAD: 1.006
GROUP SPREAD: 1.601
MIN RADIUS: 0.463
MAX RADIUS: 0.912
MEAN RADIUS: 0.661
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790464. 0

TARGET NUMBER: 2

FILE DATE: 12/12/2001

FILE TIME: 11:04

POINT#	X	Y
1:	0.137	-1.042
2:	0.319	0.297
3:	0.041	-0.059
4:	-0.337	-0.020
5:	0.330	1.321

X CENTROID: 0.098

Y CENTROID: 0.099

POA TO CENTROID: 0.140

HORZ SPREAD: 0.667

VERT SPREAD: 2.363

GROUP SPREAD: 2.371

MIN RADIUS: 0.168

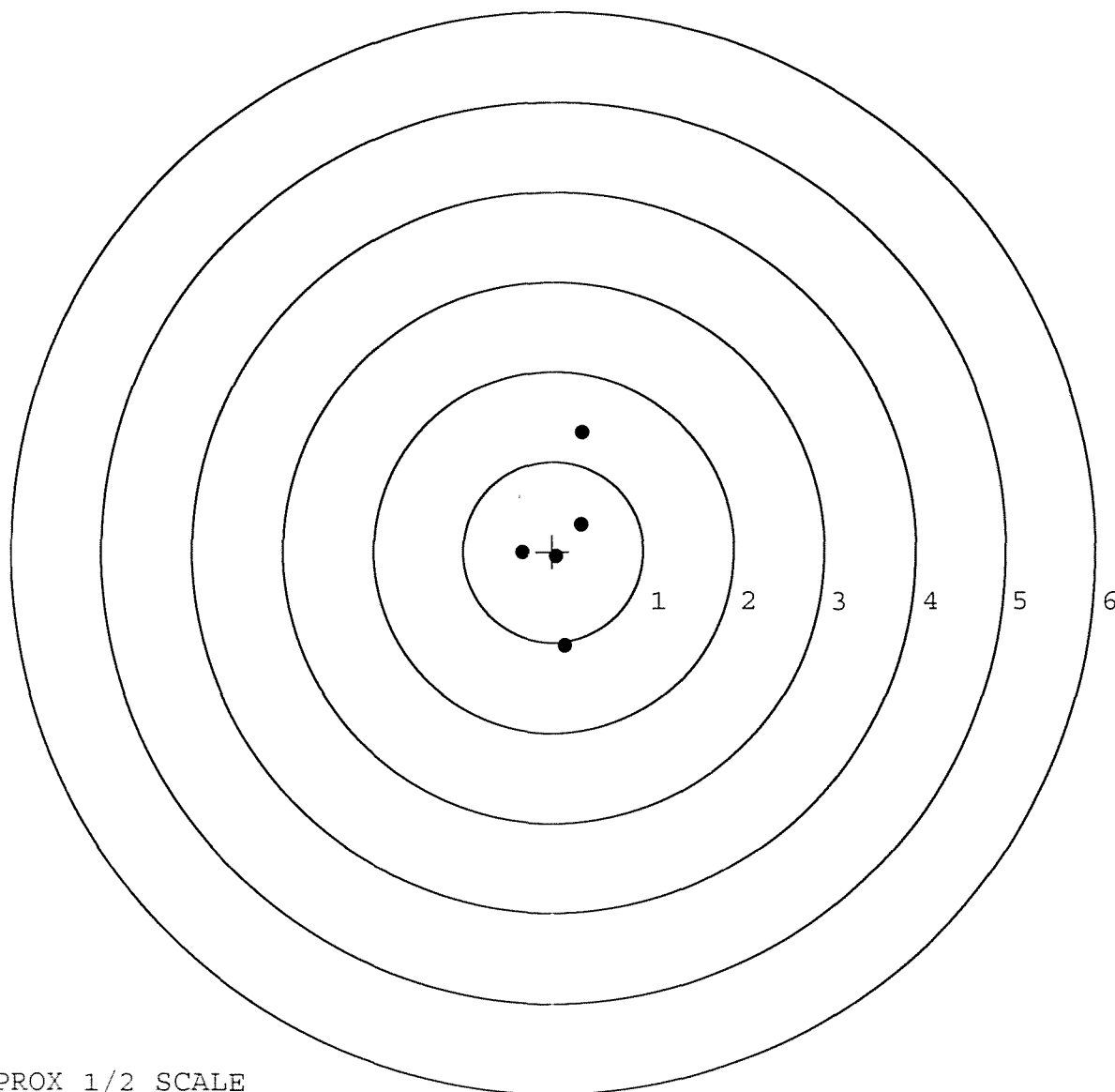
MAX RADIUS: 1.243

MEAN RADIUS: 0.660

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE