

E 679 0465

Remington.[®]

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **J**
E6790465

ORDER NO.
25716

46

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



5716 E6790465

31XV

ORDER 25716

MODEL 700TH M24

UPC



ORDER 25716

MODEL 700TH M24

UPC



SERIAL NO.



CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

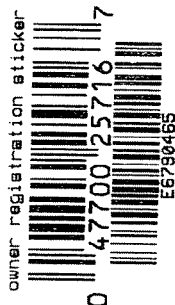
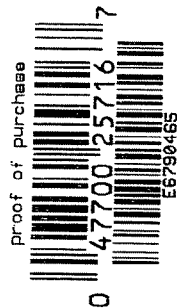
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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



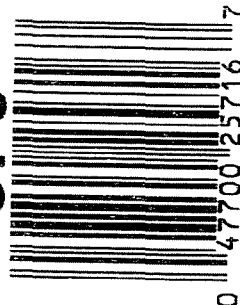
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790465

UPC



CONTRACT #

GUN SERIAL # FL679 0465

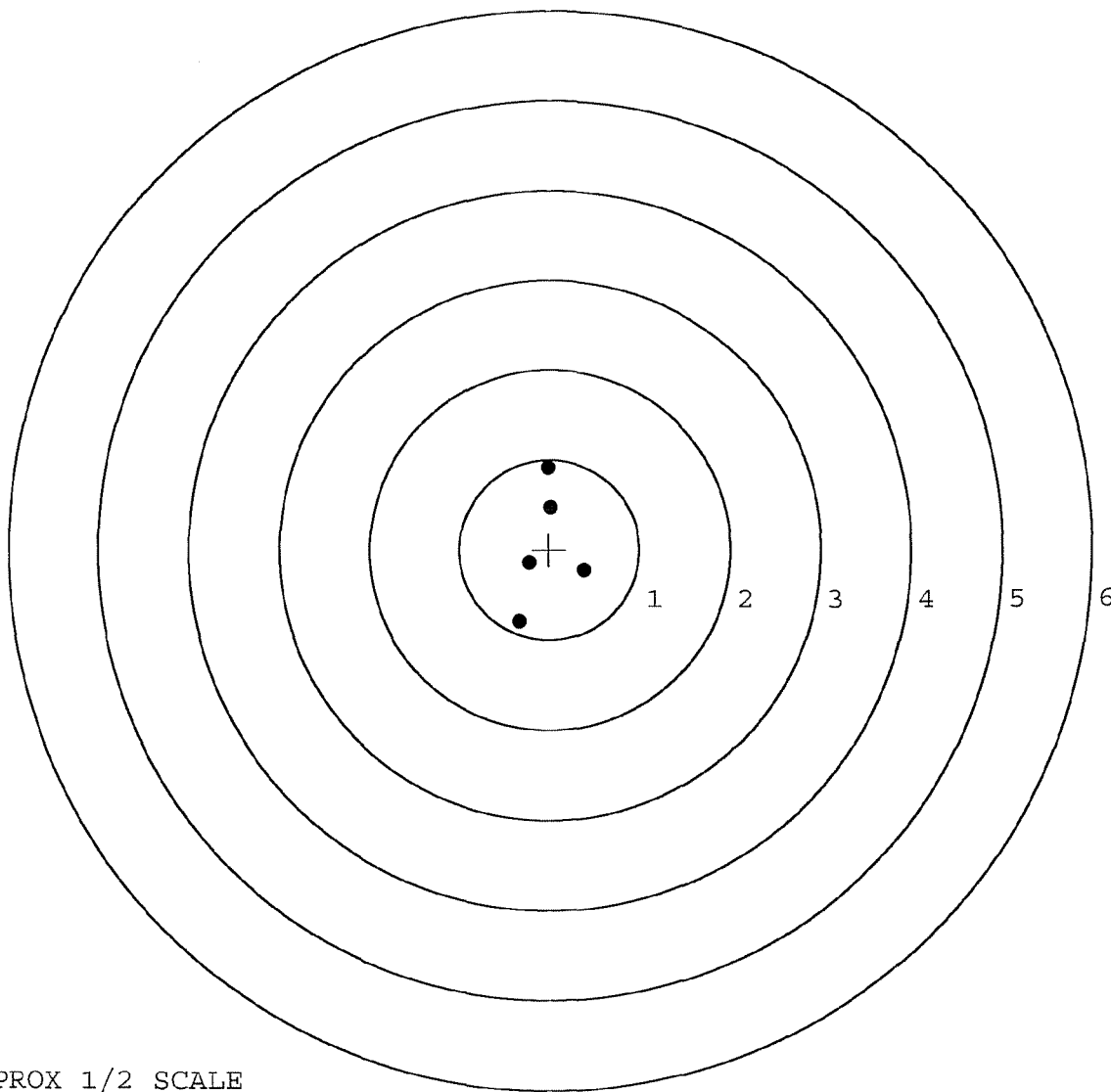
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/15/01	RLH
600	PROOF		11/15/01	RLH
607	CHECK HEADSPACE	MAGNA - FLUX	11/15/01	RLH
610	DIS-ASSEMBLE GUN	INSPECTED	11/15/01	RLH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 29 2001 OPERATOR <u>ARJ</u>		
615	ROLLMARK CALIBER		11/30	LB
617	DRILL AND TAP SIGHT HOLES		12/3	BWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY		12/14/01	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/14/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/14/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/14/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/14/01	D.M.

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	12-17-01	
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.25</u> <u>4.0</u>	12-17-01	
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.0205</u> <u>.021</u>	12-17-01	
	J) ASSEMBLE STOCK		12/15	BWT
	K) ASSEMBLE SWIVEL STUDS		12/19/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/19/01	REP
	M) IRON SIGHT ALIGNMENT		12/19/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/19/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-16-01	EK
	A) MALFUNCTIONS	PASS FAIL	12-16-01	EK
	B) PIERCED PRIMERS	PASS FAIL	12-16-01	EK
645	INSPECT FOR LIVE AMMO	✓	12-16-01	EK
655	FINAL INSPECTION A) HEADSPACE		12/19/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.85</u> <u>2.84</u> <u>2.81</u> <u>2.87</u>	12/18/01	2.7
	C) FUNCTION		12/19/01	REP
660	PACK		12/20/01	DR

SERIAL NUMBER: E6790465. __0
TARGET NUMBER: 1
FILE DATE: 12/16/2001
FILE TIME: 03:23

POINT#	X	Y
1:	-0.338	-0.806
2:	-0.223	-0.149
3:	0.391	-0.230
4:	0.019	0.473
5:	-0.015	0.907

X CENTROID: -0.033
Y CENTROID: 0.039
POA TO CENTROID: 0.051
HORZ SPREAD: 0.729
VERT SPREAD: 1.713
GROUP SPREAD: 1.743
MIN RADIUS: 0.267
MAX RADIUS: 0.898
MEAN RADIUS: 0.595
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

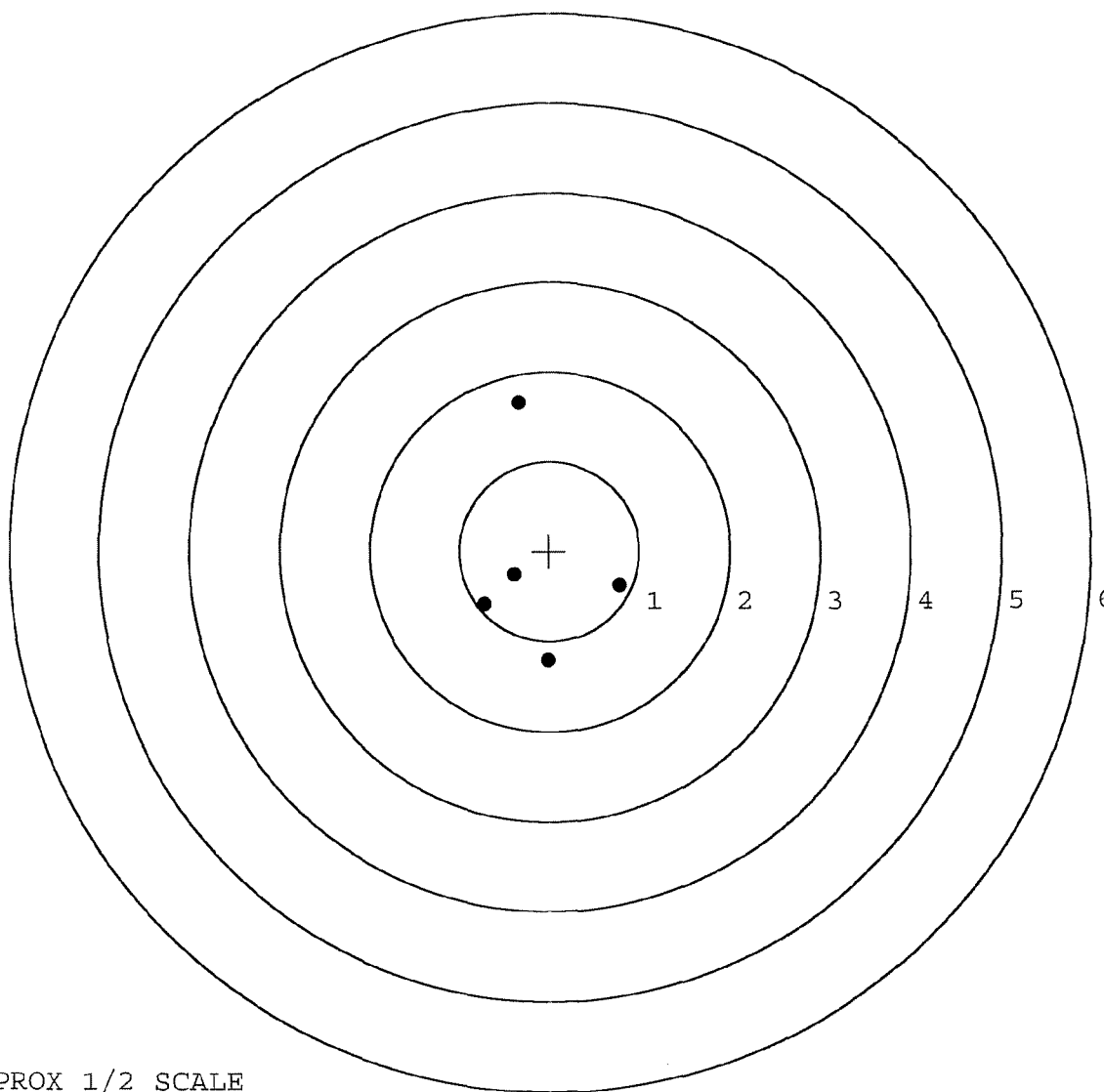


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790465. __0
TARGET NUMBER: 2
FILE DATE: 12/16/2001
FILE TIME: 03:23

POINT#	X	Y
1:	-0.390	-0.264
2:	-0.726	-0.590
3:	-0.014	-1.220
4:	0.785	-0.386
5:	-0.342	1.659

X CENTROID: -0.137
Y CENTROID: -0.160
POA TO CENTROID: 0.211
HORZ SPREAD: 1.511
VERT SPREAD: 2.879
GROUP SPREAD: 2.898
MIN RADIUS: 0.273
MAX RADIUS: 1.831
MEAN RADIUS: 0.970
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790465

DATE 11/12/01

TESTER JM.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.47	2.46		2.63	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58	2.41		2.40	
PULL #3	2.51	2.33		2.27	
PULL #4	2.61	2.59		2.30	
PULL #5	2.49	2.53		2.17	
TOTAL	12.66	12.32		11.77	
AVG.	2.53	2.46		2.35	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.38		
PULL #2	3.22	3.22		
PULL #3	3.27	3.10		
PULL #4	3.17	3.23		
PULL #5	3.03	3.20		
TOTAL	15.95	16.13		
AVG.	3.19	3.23		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.38	4.31		4.45
PULL #2	4.37	4.24		4.28
PULL #3	4.39	4.08		4.20
PULL #4	4.25	4.15		4.09
PULL #5	4.14	4.16		4.10
TOTAL	21.53	20.94		21.12
AVG.	4.31	4.19		4.22